



TATA MOTORS

ILLUSTRATED SPARE PARTS LIST FOR SAK 1212 TC/32

SUPPLIED AGAINST

**S.O. NO. A/12007/TIPPER/90/2000-01/16/OS-4A
DATED 22.01.2001**

CQAV PUBLICATION NO. CQAV/INSP/436

CATALOGUE NO. SPJ-082, FEB' 2004

Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



TATA MOTORS

PRELIMINARY REMARKS

SL. NO.	CHASSIS TYPE	CHASSIS DESIGNATION	SALES DESIGNATION	APPERTAINING ENGINE TYPE	NO. OF VEHICLES
1	424091	Semi forward control chassis, four wheel drive, truck version 3225 mm wheel base (4x4) Turbocharger	SAK 1212 TC/32 Three-Way Tipper	6 BT 125 H.P. Cummins Turbo Charged	90 Nos.

TABLE 01.1

ENGINE

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2069 0100 01 29			ENGINE Assy. 6 BT-125 H.P. Engine Complete with 3RV, Liner, Alternator 65 Amps, Starter Motor, Air Compressor, Fuel Filter and Fuel Lines, Water Cooling Lines Suitable for GBS-40 Gear Box and without Clutch 310 mm dia and clutch Housing.			1		For Selection
—	2069 0100 01 49			Assy. 6 BT-125 H.P. Engine Complete with 3RV, Liner, Alternator 65 Amps, Starter Motor, Air Compressor, Fuel Filter and Fuel Lines, Water Cooling Lines Suitable for GBS-40 Gear Box and with Clutch 310 mm dia and clutch Housing.			1		
—	2786 0799 99 76			Long Block Assy. (Engine without FIP, High Pr. Line, Fuel Filter, Air Comp., Exh. Manifold, Air Inlet Elbow, Starter Motor, Alternator, Lub. Oil Filter, Water Pump, Upper Cooling Line, Thermostat, Clutch Disc, Clutch Pressure Plate and Injector)	3931901		1		

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	8854 0102 25 16			ENGINE GASKET KIT					
—	2786 1399 77 01			Lower Engine Gasket Kit Consists of :	3936563	T 06560	1	2786 0199 99 93	
—	2786 0599 99 01			Seal Air Compressor	3906252		1		
—	2786 0599 99 04			Gasket Push Rod Cover	3928832		1		
—	2786 0399 99 19			Seal Grommet	3928759		6		
—	2786 0399 99 21			Kit Oil Seal	3925529		1	2786 1899 99 14	
—	2786 0799 99 18			Gasket Rear Cover	3914386		1		
—	2786 0399 99 30			Gasket Gear Housing	3916131		1		
—	2786 0999 99 40			Seal 'O' Ring	3913994		1		
—	2786 0399 99 28			Seal 'O' Ring	3926047		1		
—	2786 0799 99 26			Seal Rectangular Ring	3915772		1		
—	2786 0399 99 35			Gasket Gear Cover	3918673		1		
—	2786 0799 99 17			Seal Oil	3900709		1	2786 1899 99 65	
—	2786 1899 99 06			Gasket Cover Plate	3914304		2		
—	2786 1899 99 10			Gasket Lub. Filter Head	3918257		1		
—	2786 0199 99 18			Gasket Lub. Cooler	3918256		1		
—	2786 0399 99 50			Seal Rectangular Ring	3903475		1		
—	2786 1899 99 08			Seal 'O' Ring	3906704		1		
—	2786 1899 99 20			Seal 'O' Ring	3929457		1		
—				Washer Sealing	3920773		1		

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2786 0999 99 35			Washer Sealing	3902425		1		
—	2786 1899 99 24			Gasket Flange	3914383		1		
—	2786 0799 99 79			Seal 'O' Ring	3903297		1		
—	2786 2099 99 10			Seal Rectangular Ring	3906697		1		
—	2786 0199 99 09			Nozzle Piston Cooling	3930139		6	2786 1899 99 34	
—	8854 0101 25 16			Upper Engine Gasket Kit Consists of	3936562	T 06560	1	2786 2099 99 33	
—	2786 0799 99 10			Seal 'O' Ring (Big)	3903546		1		
—	2786 0799 99 11			Seal 'O' Ring (Small)	3903846		1		
—	2786 0799 99 24			Washer Sealing	3918191		6		
—	2786 0799 99 25			Washer Sealing	3918192		4		
—	2786 1399 91 01			Washer Sealing	3918190		4		
—	2786 2099 99 10			Seal Rectangular Ring	3906697		1		
—	2786 2099 99 22			Gasket Connection	3912558		1		
—	2786 1499 99 20			Seal 'O' Ring	3037236		2		
—	2786 2099 99 41			Gasket Connection	3913352		2		
—	2786 1499 99 03			Gasket Oil Drain	3282113		1		
—	2786 0199 99 23			Seal Valve Stem	3901097		6	2786 0199 99 24	
—	2786 1499 99 02			Gasket Turbocharger	3901356		1		
—	2786 0799 99 09			Seal Banjo Connector	3903380		6		
—	2786 0799 99 13			Seal Rectangular Ring	3909356		6		

TABLE 01.2

ENGINE GASKET KIT

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2786 1499 99 15			Gasket Exhaust Manifold	3905443		6		
—	2786 0999 99 37			Gasket Int. Manifold Cover	3914029		1		
—	2786 1499 99 26			Washer Sealing	3924389		2		
—	2786 0199 99 31			Gasket Cylinder Head	3282805		1		
—	2786 0599 99 30			Isolator Noise	3928406		6		
—	2786 0599 99 28			Gasket Valve Cover	3930906		6		
—	2786 0999 99 33			Seal Injector	3906659		6		

TABLE 01.3

CYLINDER BLOCK

GROUP 01

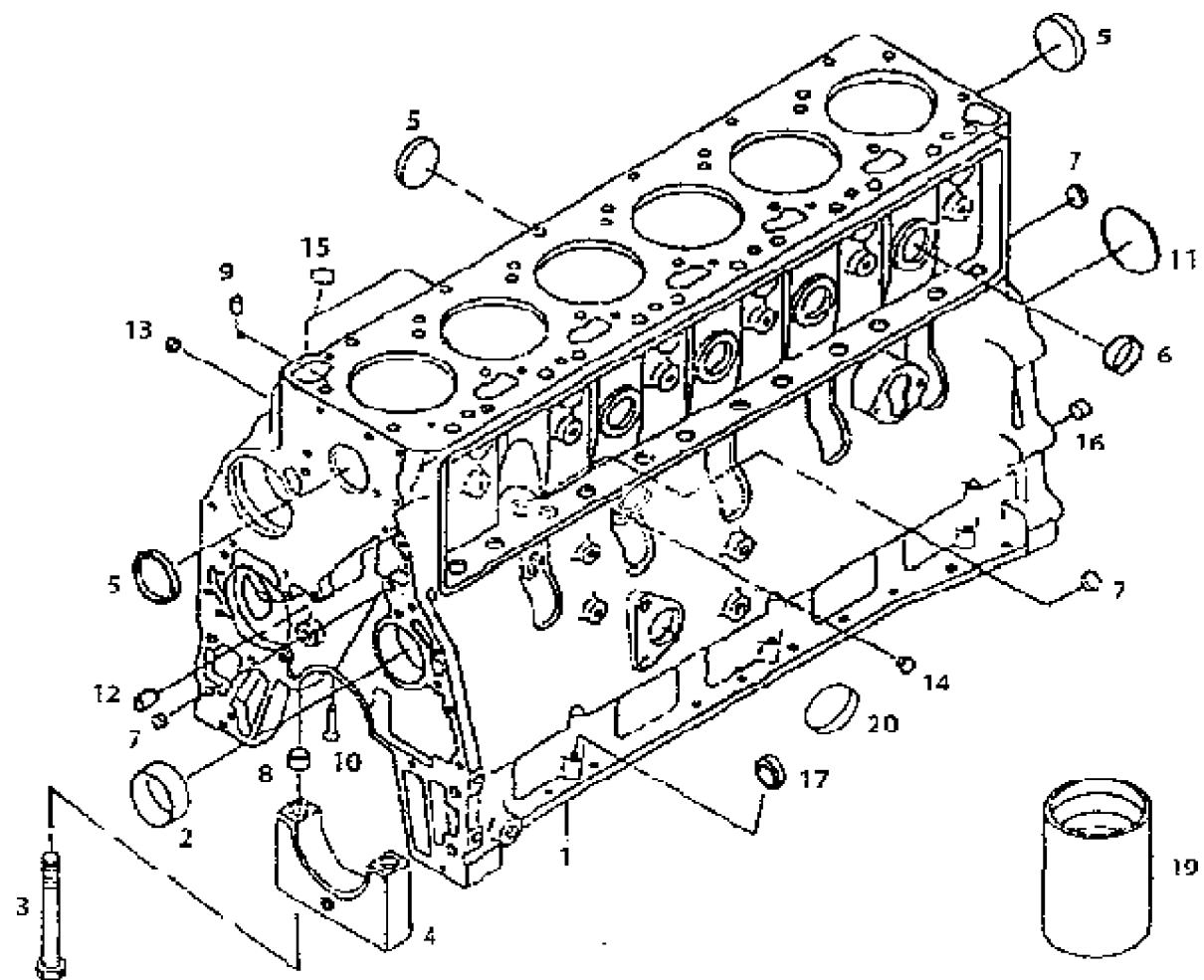


TABLE 01.3
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CYLINDER BLOCK					
1	2786 0199 01 10			Cylinder Block STD	3936600		1		Repair Purpose
(1)	2786 0199 99 71			Cylinder Block R/S I (0.5 mm O/S Bore)	3935334		1		
2	2786 0199 99 02			Busing	3901306		1		
2	2786 0599 99 34			Busing (Oversize for No.1 Bore)	3904369		1		
2	2786 0799 99 80			Bushing (Oversize for No.2-7 Bore)	3903242		6		
3	2786 0199 99 03			Screw Hex. Head Cap M 14x2.0x119	3904217		14		
4	2786 0199 99 04			Cap Main Bearing	3903492		7		
5	2786 0199 99 05			Plug Expansion	3812090		6		
6	2786 0199 99 06			Plug Expansion	3914035		4		
7	2786 0199 99 07			Plug Expansion 17.73 mm	3900956		3		
8	2786 0199 99 14			Dowel Ring M 18x10	3900068		14		
9	2786 0199 99 08			Dowel Ring M 16x10	3902343		2		
10	2786 1899 99 34			Nozzle Piston Cooling	3937214	T 06560	6	2786 0199 99 09	
11	2786 0199 99 10			Plug Expansion	3900687		1		
12	2786 0199 99 11			Dowel Pin M 10x16	3900257		2		
13	2786 0199 99 45			Plug Pipe	3936641	T 06560	1	2786 0799 99 53	
14	2786 0199 99 13			Plug Pipe	3906619		1		
15	2786 0999 99 40			Seal 'O' Ring	3926047		1		
16	2786 0199 99 14			Dowel Ring M 18x10	3900068		2		

TABLE 01.3

CYLINDER BLOCK

GROUP 01

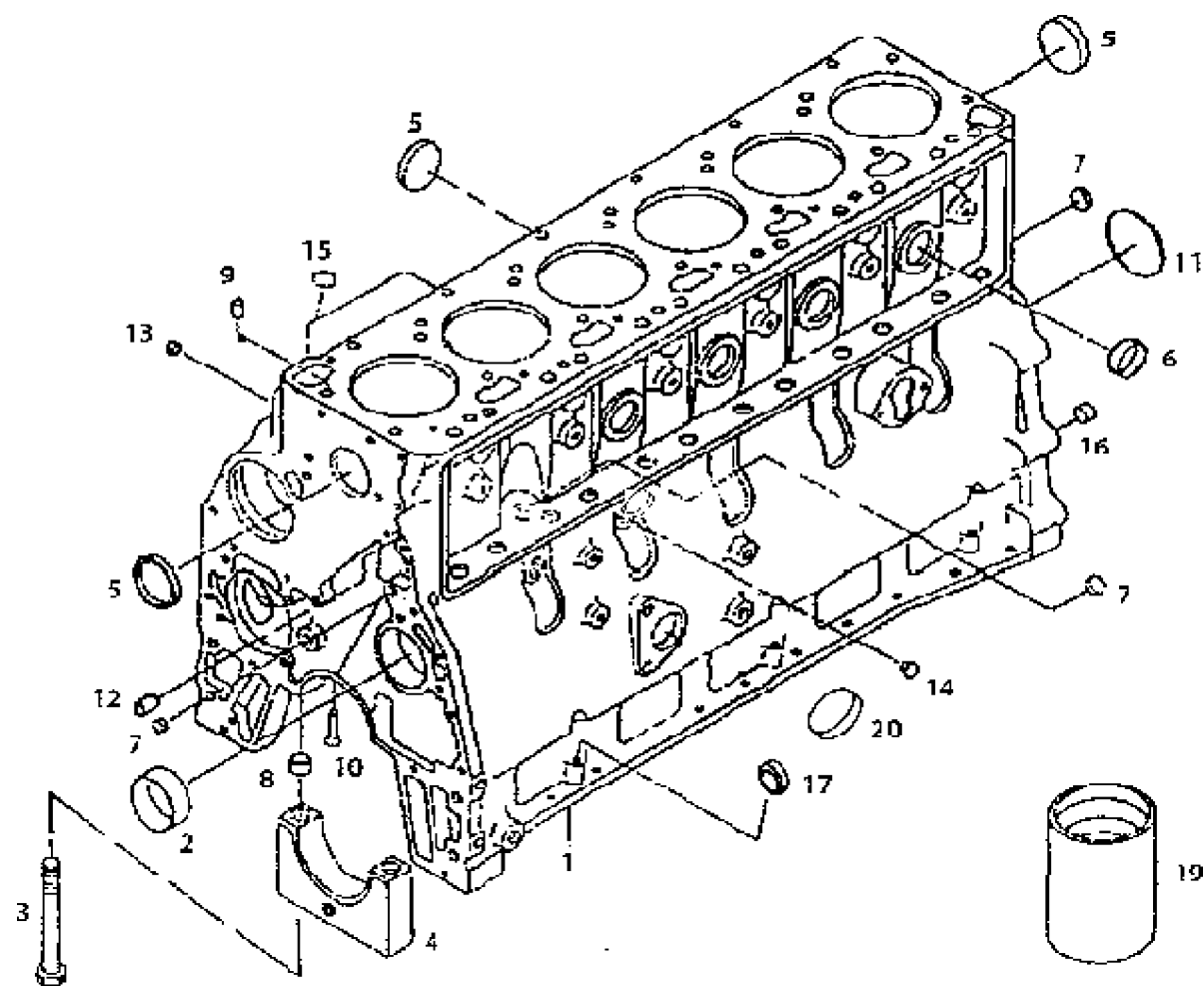


TABLE 01.3

CYLINDER BLOCK

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
17	2786 0199 99 15			Plug Expansion	3900955		2		Standard Bore
19	2786 0199 99 16			Sleeve Salvage/Liner	3904166		6		
20	2786 0599 99 37			Plug Expansion 32.03 mm (Oil Fill Location)	3900958		1		

TABLE 01.4

OIL PAN

GROUP 01

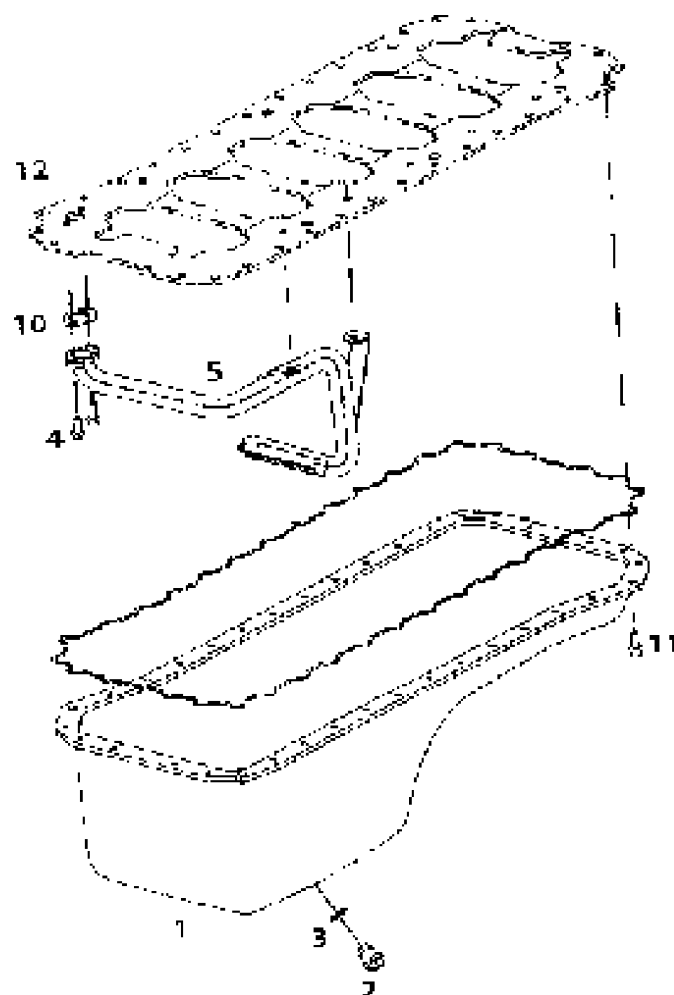


TABLE 01.4

OIL PAN

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				OIL PAN					
1	2786 1899 99 35			Pan, Oil	3936599		1		
2	2786 1899 99 19			Plug, Threaded M 18x1.50 Thd.	3924147		1		
3	2786 1899 99 20			Washer Sealing 18 mm	3920773		1		
4	2786 1399 80 01			Screw, Hex Flange Head Cap M 8x1.25x20	3900630		4		
5	2786 1899 99 22			Connecton Oil Suction	3934942		1		
10	2786 1899 99 24			Gasket, Flange	3914383	T 06560	1		
11	2786 1899 99 25			Screw, Hex. Flange Head Cap M 8x1.25x25	3907860		36		
12	2786 1899 99 27			Plate Cylinder Block Stiffner (Bed Plate)	3927167	T 06560	1		

TABLE 01.5

FRONT GEAR COVER

GROUP 01

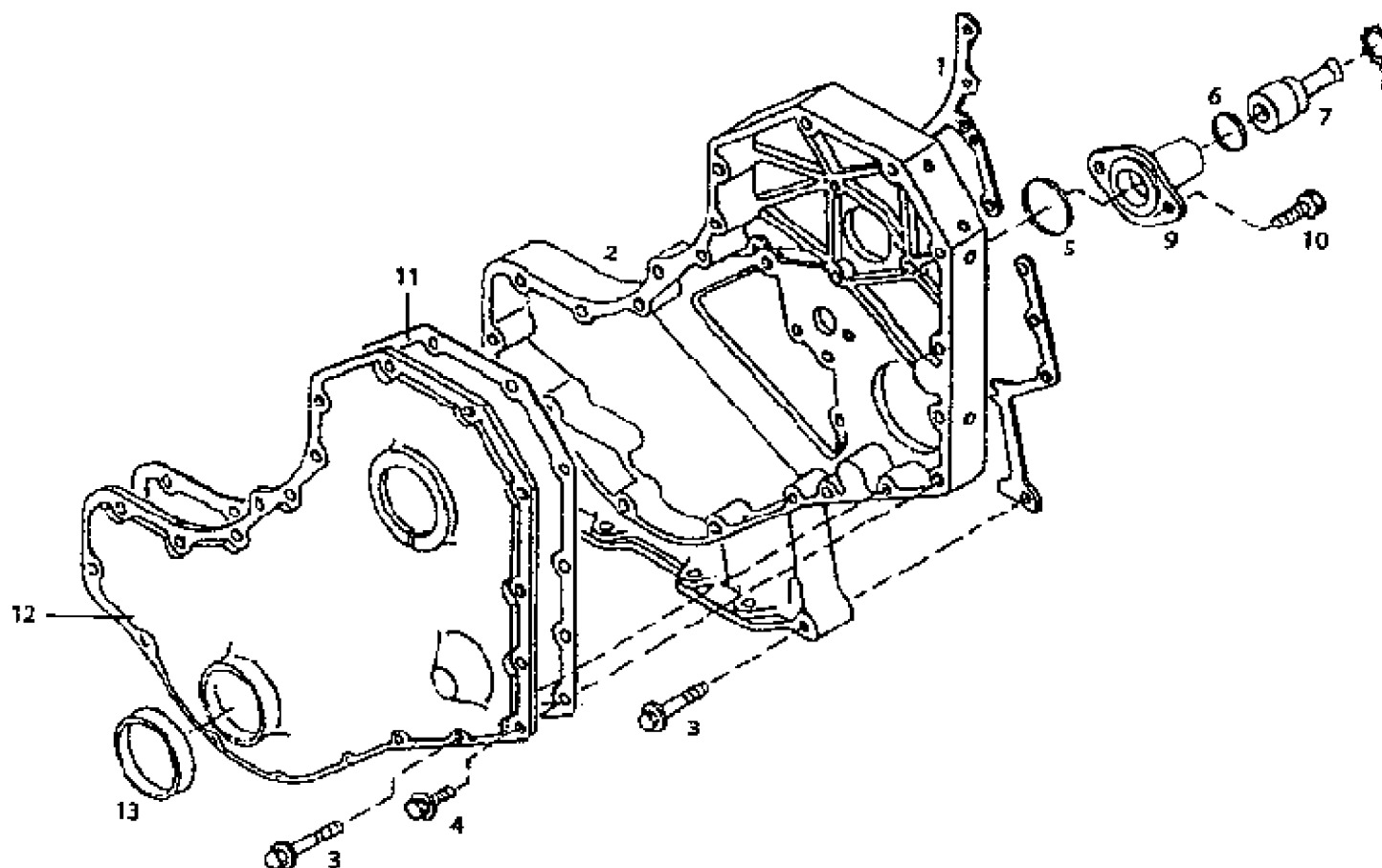


TABLE 01.5
FRONT GEAR COVER
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FRONT GEAR COVER					
1	2786 0799 99 18			Gasket Gear Housing	3916131	T 06560	1		
2	2786 0399 99 24			Housing Gear	3932120		1		
3	2786 0399 99 26			Screw Hex. Flange Head Cap M 8x1.25x50	3900633		11		
4	2786 0399 99 27			Screw Hex. Flange Head Cap M 8x1.25x16	3924962		16		
5	2786 0399 99 28			Seal Rectangular Ring	3915772		1		
6	2786 0399 99 30			Seal 'O' Ring	3913994		1		
7	2786 0399 99 31			Pin Timing	3903924		1		
8	2786 0399 99 32			Ring Retaining	3904849		1		
9	2786 0399 99 33			Housing Timing Pin	3919683		1		
10	2786 0799 99 54			Screw Round Head Cap M 5x0.8x17	3907998		2		
11	2786 0799 99 26			Gasket Gear Cover	3918673	T 06560	1		
12	2786 0199 99 94			Cover Gear	3918675		1		
13	2786 1899 99 65			Seal Oil	3935959	T 06560	1	2786 0399 99 35	

TABLE 01.6

CYLINDER HEAD

GROUP 01

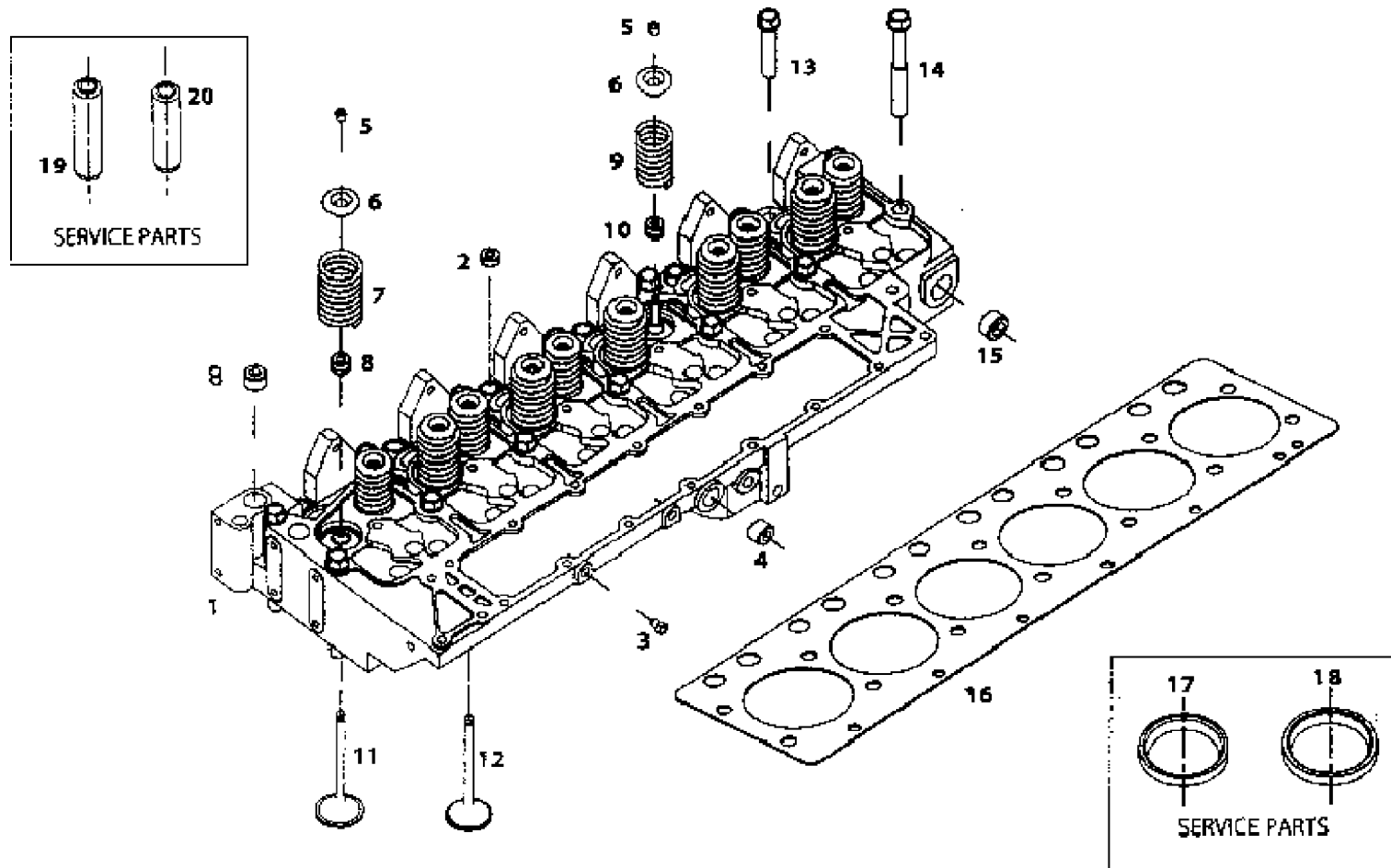


TABLE 01.6
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CYLINDER HEAD					
1	2786 0199 01 12			Assy. Cylinder Head	3927282		1		
2	2786 0199 99 20			Plug Expansion	3812092		5		
3	2786 0199 99 13			Plug Pipe	3906619		1		
4	2786 0199 99 45			Plug Pipe	3936641		2		
5	2786 0199 99 25			Collet Valve	3900250		24		
6	2786 0599 99 57			Retainer Valve Spring	3936572		12		
7	2786 0199 99 12			Spring Compression (Inlet)	3916691		6		
8	2786 0199 99 23			Seal Valve Stem	3901097		6		
9	2786 0199 99 21			Spring Valve (Exhaust)	3926700		6		
10	2786 0199 99 24			Seal Valve Stem	3921640		6		
11	2786 0199 99 26			Valve Intake	3920867		6		
12	2786 0199 99 28			Valve Exhaust	3920868		6		
13	2786 0199 99 29			Screw Hex. Head Cap M 12x1.75x70	3920779		6		
14	2786 0199 99 30			Screw Hex. Head Cap M 12x1.75x120	3920780		14		
15	2786 0199 99 44			Plug Pipe	3936642		1		
16	2786 0199 99 31			Gasket Cylinder Head STD	3282805	T 06560	1		} For Selection
16	2786 0199 99 32			Gasket Cylinder Head 0.25 mm Over Size Thickness	3283337	T 06560	1		
16	2786 0199 99 33			Gasket Cylinder Head 0.50 mm Over Size Thickness	3283339	T 06560	1		



TABLE 01.6
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
17	2786 0199 99 34			Insert Valve Exhaust	3904105		AR		} Serviced Under Kit Part No.
18	2786 0199 99 35			Insert Valve Intake	3906854		AR		
19	2786 0199 99 36			Guide Valve Stem (Thk Wall 60.5 mm Lg) Intake	3904408		AR		
20	2786 0199 99 37			Guide Valve Stem (Thk Wall 51.75 mm Lg) Exhaust	3904409		AR		
—	2786 0599 99 50			Kit Guide Valve Stem Exhaust Consisting of :	4080812		1		
20	2786 0199 99 37			Guide Valve Stem Exhaust	3904409		6		Not Serviced Loose
—	2786 0599 99 49			Kit Guide Valve Stem Intake Consisting of :	4080816		1		
19	2786 0199 99 36			Guide Valve Stem Intake	3904408		6		Not Serviced Loose
—	2786 0599 99 47			Kit Insert Exhaust Valve Consisting of :	4080813		1		
17	2786 0199 99 34			Insert Exhaust Valve	3904105		6		Not Serviced Loose
—	2786 0599 99 48			Kit Insert Intake Valve Consisting of :	4080817		1		
18	2786 0199 99 35			Insert Intake Valve	3906854		6		Not Serviced Loose

TABLE 01.7

VALVE COVER

GROUP 01

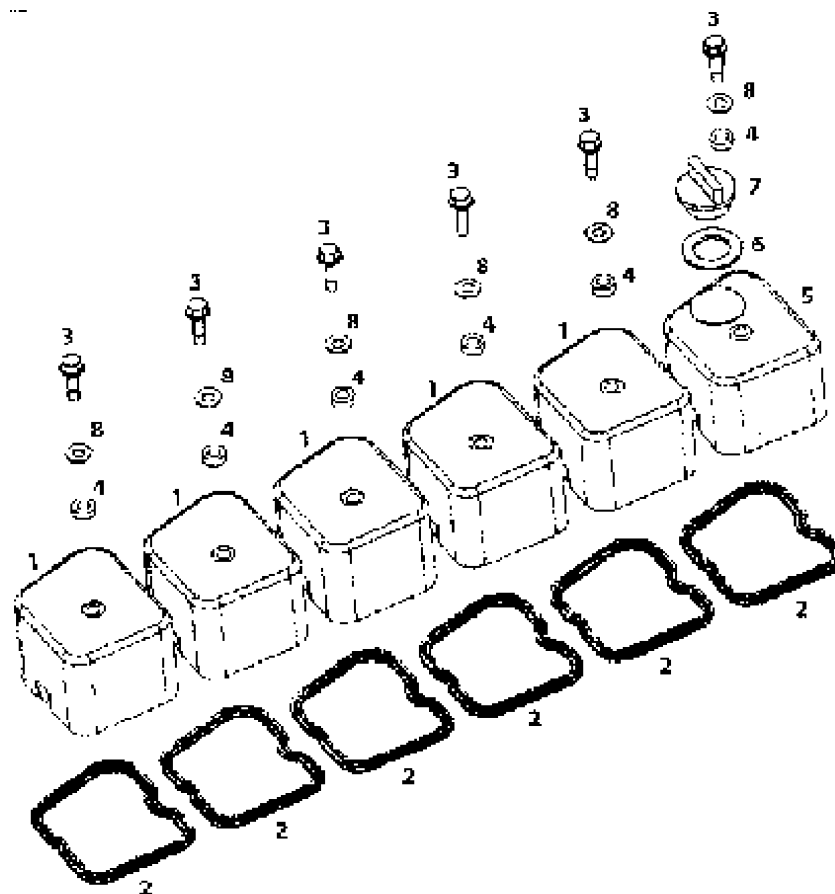


TABLE 01.7

VALVE COVER

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0599 99 27			VALVE COVER Cover Valve	3928404		5		
2	2786 0599 99 28			Gasket Valve Cover	3930906	T 06560	6		
3	2786 0599 99 29			Screw Hex. Flange Head Cap M 8x1.25x21	3907049		6		
4	2786 0599 99 30			Isolator Noise	3928406		6		
5	2786 0599 99 32			Cover Valve	3928405		1		
6	2786 0799 99 82			Seal, Ring	3902363		1		
7	2786 0799 99 84			Cap, Filler	3901895		1		
8	2786 0999 99 19			Washer, Plain	S602		6		

TABLE 01.8

COVER INTAKE MANIFOLD

GROUP 01

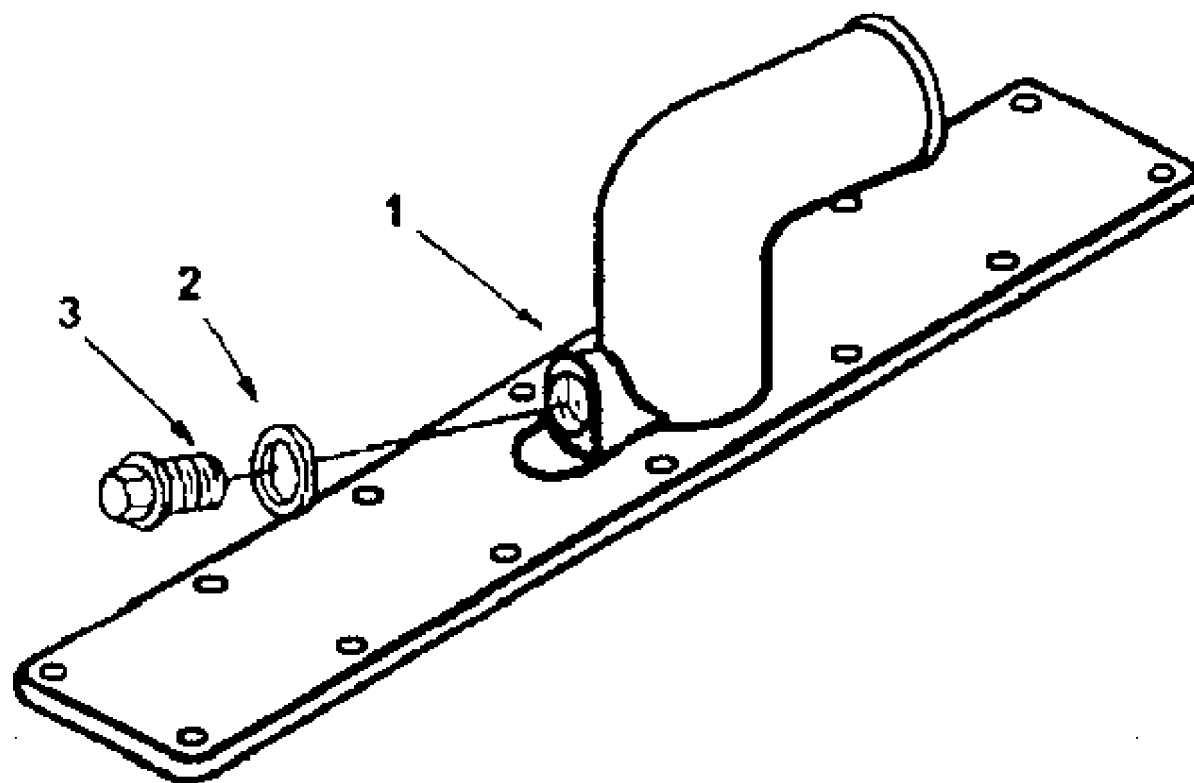


TABLE 01.8

COVER INTAKE MANIFOLD

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0199 99 79			COVER INTAKE MANIFOLD					
2	2786 0799 99 23			Cover Intake Manifold		3905771	1		
3	2786 1899 99 38			Washer Sealing		3918190	1		
				Screw Hex Flange Head Cap M 10x1x18		3936587	1		

TABLE 01.9

CAM FOLLOWER COVER

GROUP 01

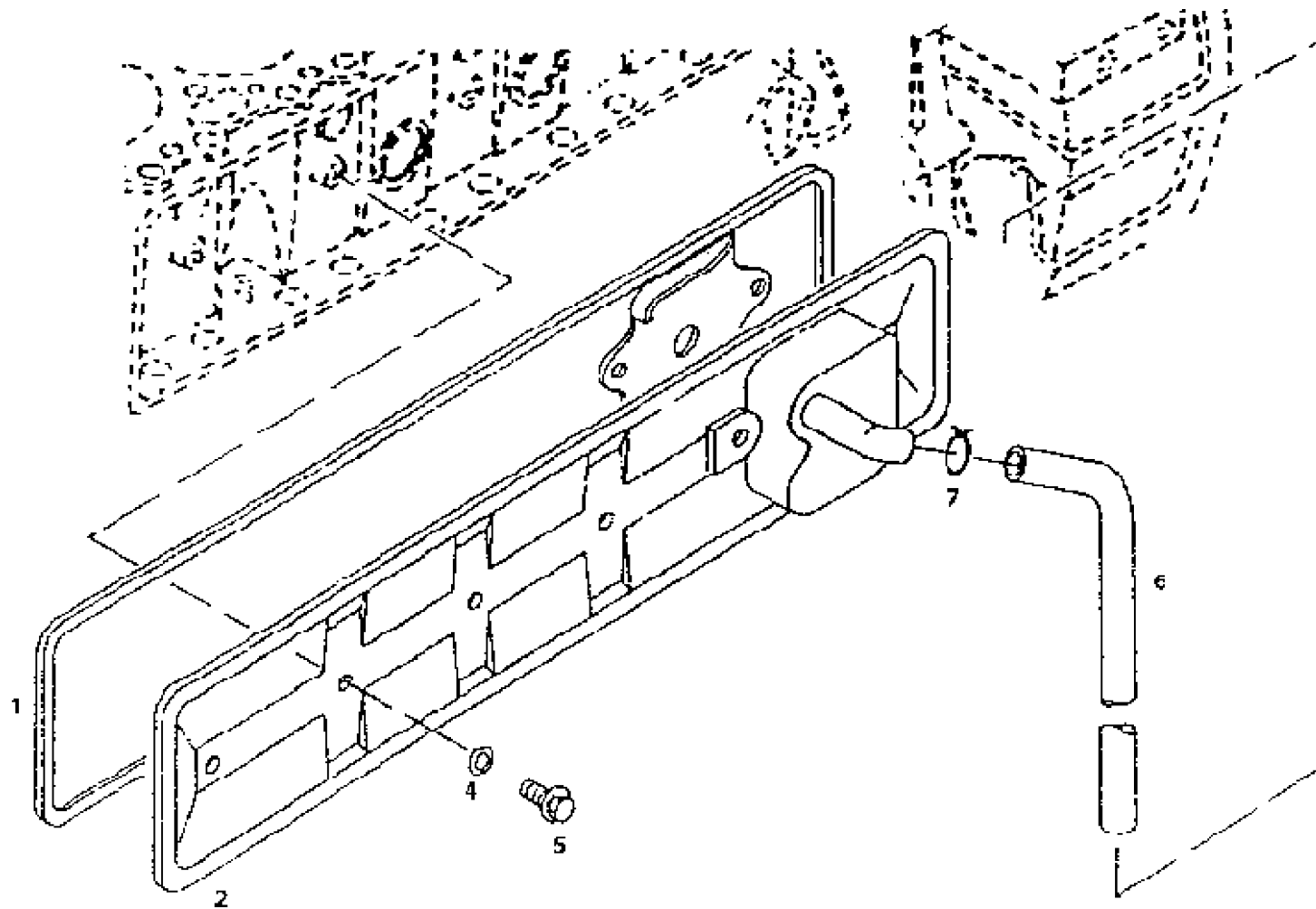


TABLE 01.9

CAM FOLLOWER COVER

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CAM FOLLOWER COVER					
1	2786 0599 99 01			Gasket Push Rod Cover	3928832	T 06560	1		
2	2786 0599 99 03			Cover Push Rod	3936578		1		
4	2786 0599 99 04			Seal Grommet	3928759		4		
5	2786 0599 99 05			Screw Hex. Head Cap M 8x1.25x20	3900629		4		
6	2786 0599 99 06			Hose Plain	3918614		1		
7	2786 0599 99 07			Clamp Hose	3904230		1		

TABLE 01.10

DIPSTICK

GROUP 01

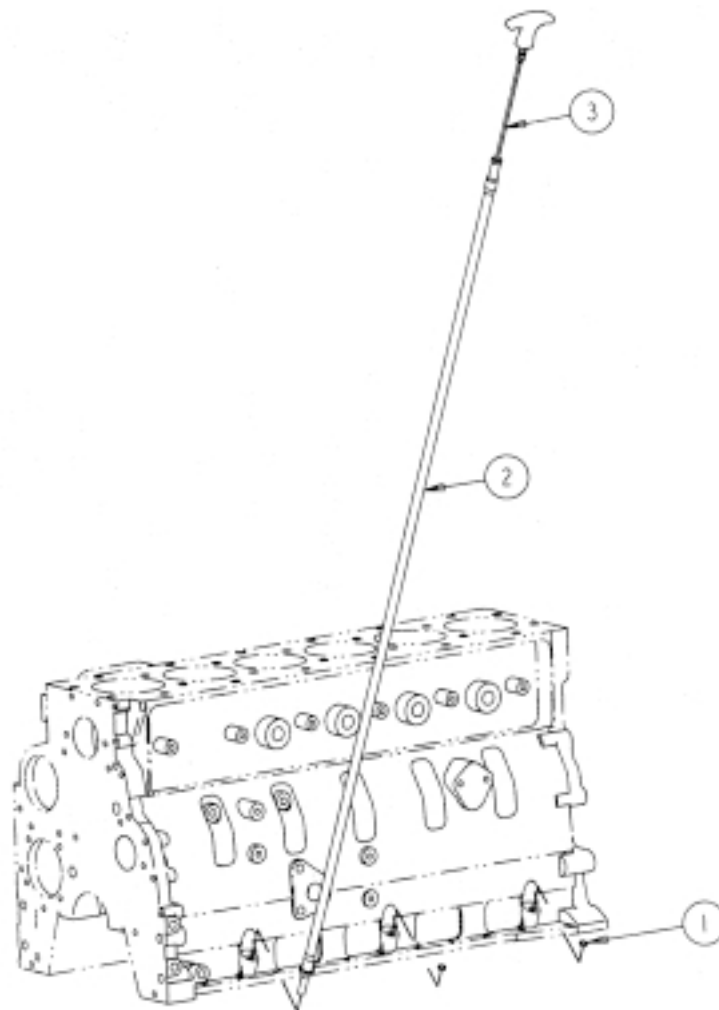


TABLE 01.10

DIPSTICK

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0199 99 15			DIPSTICK Plug Expansion	3900955		2		
2	2786 0199 99 53			Tube Oil Gauge 1060 mm Long	3931881		1		
3	2786 0199 99 74			Dipstick 1225 mm Long	3931889		1		

TABLE 01.11

FITMENT ON ENGINE

GROUP 01

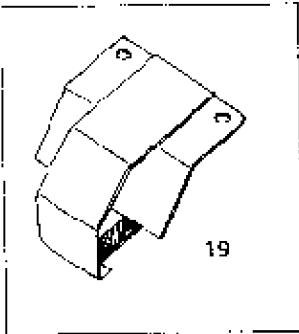
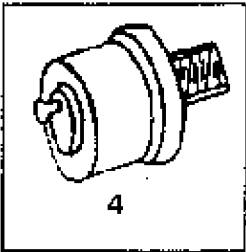
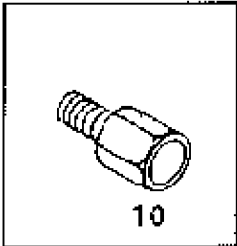
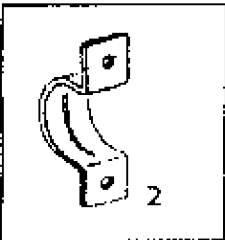
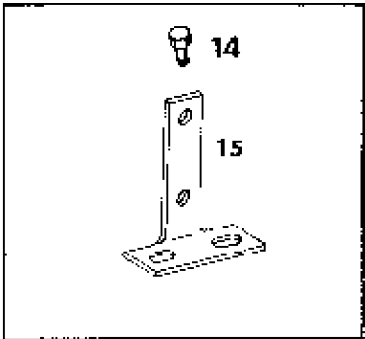
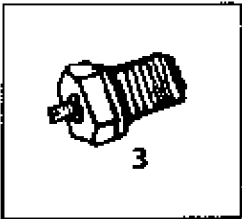
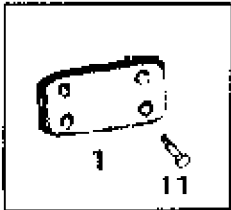


TABLE 01.11

FITMENT ON ENGINE

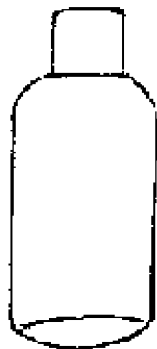
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FITMENT ON ENGINE					
1	2785 0311 47 01			Bottom Cover (Flywheel Hsg.)			1		
11	2785 0311 80 01			Screw (Flywheel Housing)			4		
2	2785 0911 42 01			Clamp (Baby Filter)			1		
3	2754 5430 99 01			Temperature Transducer		I 60420	1	2754 5430 99 02	
4	2654 5450 99 13			Low Oil Pressure Switch		P 03810	1	2654 5450 01 39	
10	2786 1817 99 01			Adapter (For Oil Pr. Transducer)			1		
15	2786 0911 33 01			Bracket (Fuel Filter Mtg.)			1		
14	2785 0911 80 01			Screw (Fuel Filter Mounting)			2		
19	2069 1458 01 01			Assy. Heat Shield			1		

TABLE 01.12

COLD START PILOT

GROUP 01



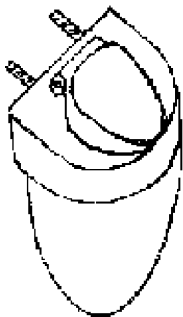
30



29



28



31



32

TABLE 01.12

COLD START PILOT

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2523 0715 01 04			COLD START PILOT Cold Start Pilot Kit Consisting off :			1		Imported
31				2912 8711 70 34 Reservoir			1		
30				2912 8711 70 35 Spray Fluid Refill Can			1		
28				2912 8811 70 09 Spray Nozzle Straight			1		
32				2912 8811 70 10 Nozzle Tube			1		
29				2912 8711 70 33 Visco Hand Pump			1		

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

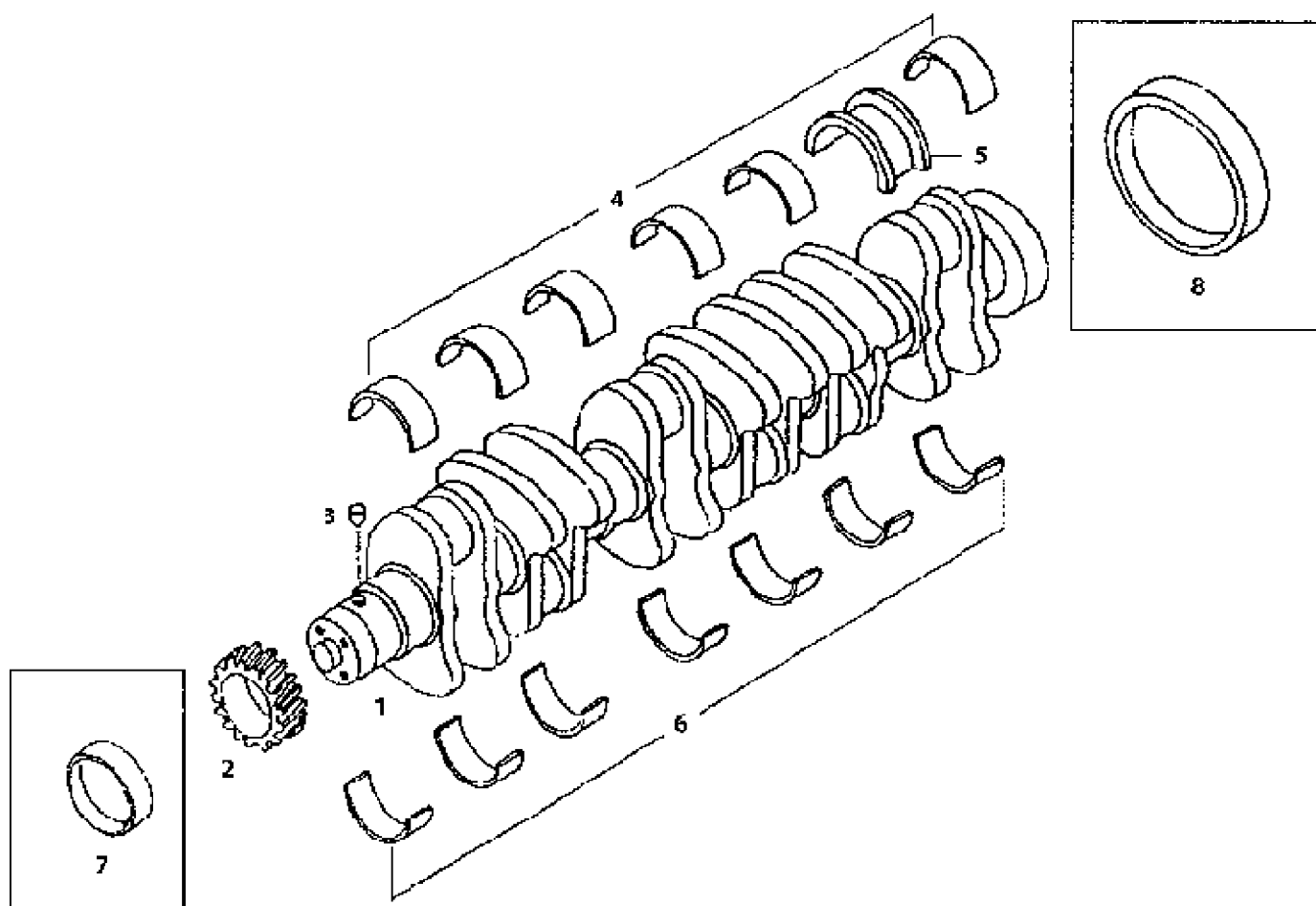


TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CRANKSHAFT AND MAIN BEARING					
1	2786 0399 01 03			Assy. Crankshaft	3908032		1		
2	2786 0399 99 05			Gear Crankshaft	3929027		1		
3	2786 0399 99 06			Dowel Pin	3904483		1		
—	2789 0199 98 01			Set of Main Bearing (STD) Consisting of :	4080707	T 06560	1		
4				Bearing Main (Upper)	3929016		6		
6				Bearing Main (Lower)	3929021		7		
5				Bearing Crankshaft (Thrust)	3906230		1		
—	2786 0199 98 02			Set of Main Bearing (RS I) Consisting of :	4080708	T 06560	1		
				(0.25 mm oversize)					
4				Bearing Main (Upper)	3929017		6		
6				Bearing Main (Lower)	3929022		7		
5				Bearing Crankshaft (Thrust)	3906231		1		
—	2786 0399 01 06			Set of Main Bearing (RS II) Consisting of :	3802072	T 06560	1		
				(0.50 mm oversize)					
4				Bearing Main (Upper)	3901092		6		
6				Bearing Main (Lower)	3901152		7		
5				Bearing Crankshaft (Thrust)	3906232		1		
—	2786 0399 01 07			Set of Main Bearing (RS III) Consisting of :	3802073	T 06560	1		
				(0.75 mm oversize)					

Order Only Under
Set Part Number

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

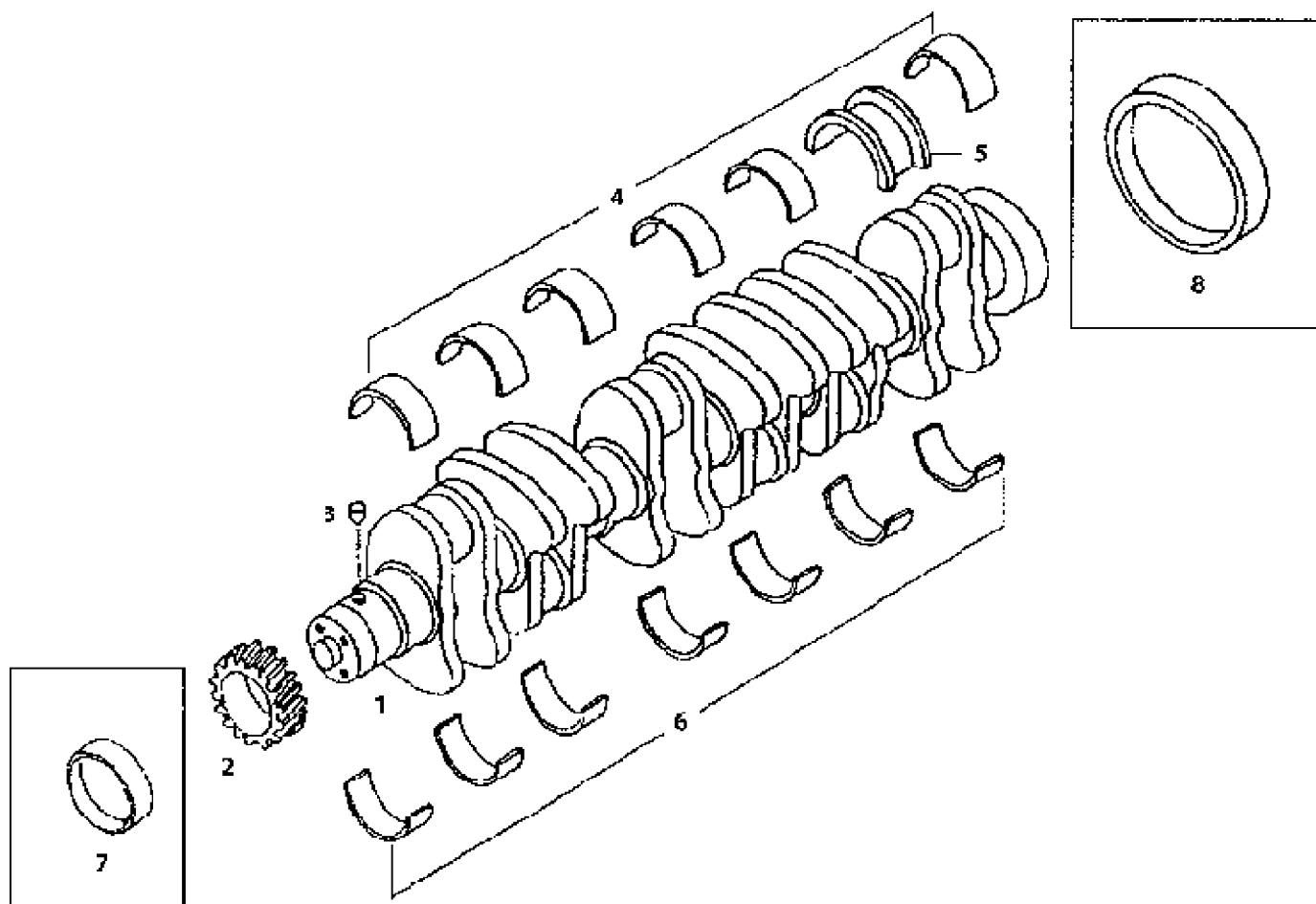


TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
4	2786 0399 01 08			Bearing Main (Upper)	3901093	T 06560	6		Order Only Under Set Part Number
6				Bearing Main (Lower)	3901153		7		
5				Bearing Crankshaft (Thrust)	3906233		1		
—				Set of Main Bearing (RS IV) Consisting of : (1.00 mm oversize)	3802074		1		
4	2786 0399 99 07			Bearing Main (Upper)	3901094		6		
6				Bearing Main (Lower)	3901154		7		
5				Bearing Crankshaft (Thrust)	3906234		1		
7				Sleeve Wear (Front)	3802820		1		
8	2786 0399 99 08			Sleeve Wear (Rear)	3926126		1		

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

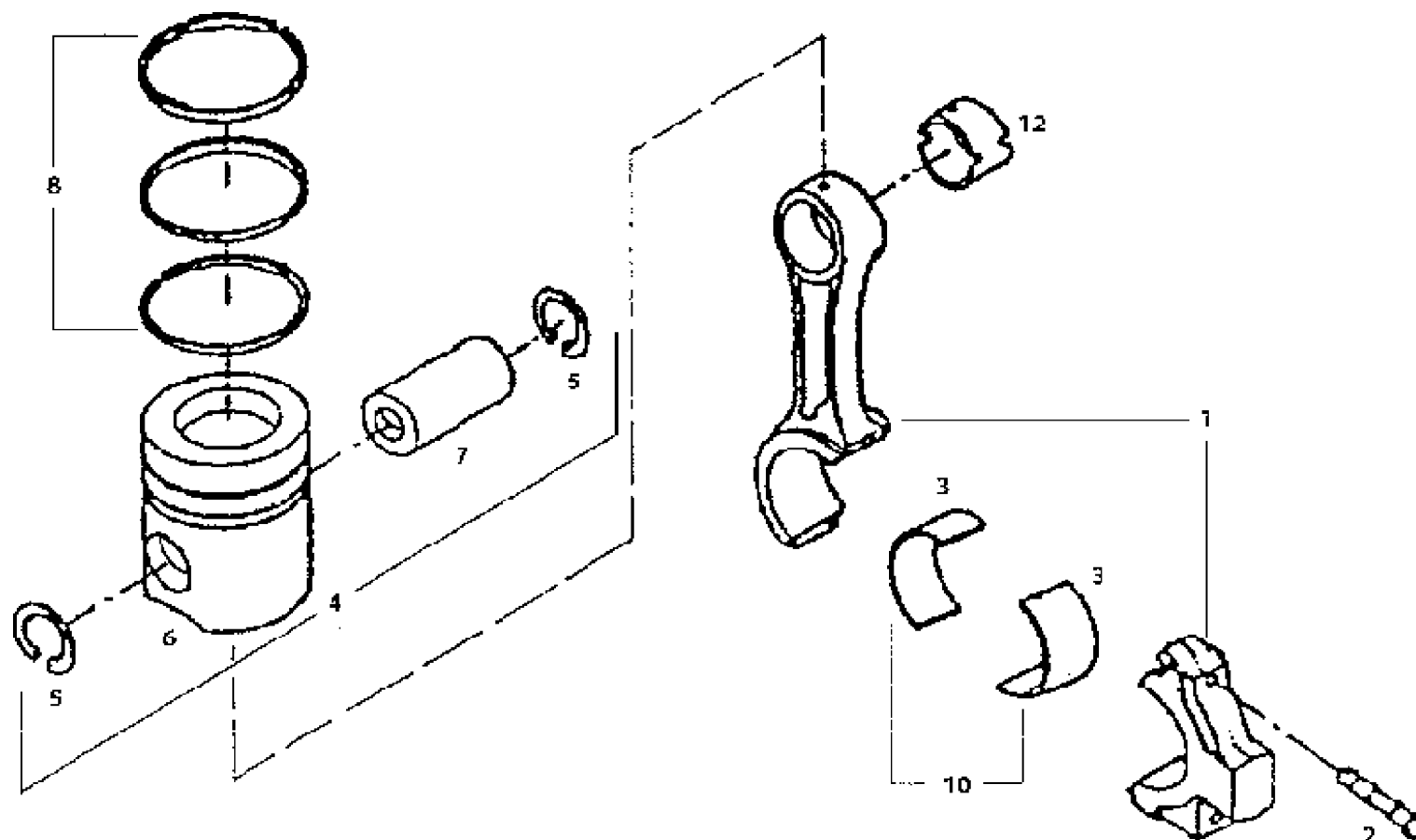


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CONNECTING ROD AND PISTON					
1	2786 0399 01 02			Assy. Con. Rod	3935349	T 06560	6		
2	2786 0399 99 01			Screw Connecting Rod M 11x1.25x59	3900919		12		
				BARE PISTON SET					
4	2786 0399 99 73			Set of Bare Piston STD Consists of :	3936653	T 06560	1	8854 0301 25 16	
6				Piston	3919041		6		} Not Serviced Loose
7				Pin Piston	3919053		6		
5				Ring Retaining	3920691		12		
4	2786 0399 99 75			Set of Bare Piston R/S I Consists of :	3936653	T 06560	1	8854 0302 25 16	
6				Piston	3919044		6		} Not Serviced Loose
7				Pin Piston	3919053		6		
5				Ring Retaining	3920691		12		
4	8854 0303 25 16			Set of Bare Piston R/S II Consists of :	3936654	T 06560	1	2786 0399 99 40	
6				Piston	3919045		6		} Not Serviced Loose
7				Pin Piston	3919053		6		
5				Ring Retaining	3920691		12		
				PISTON RING SET					
8	2786 0399 99 77			Set of Piston Rings STD Consists of :	3802421	T 06560	1	8854 0305 25 16	
				Oil Ring	3903384		6		} Not Serviced Loose
				Compression Ring	3902286		6		

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

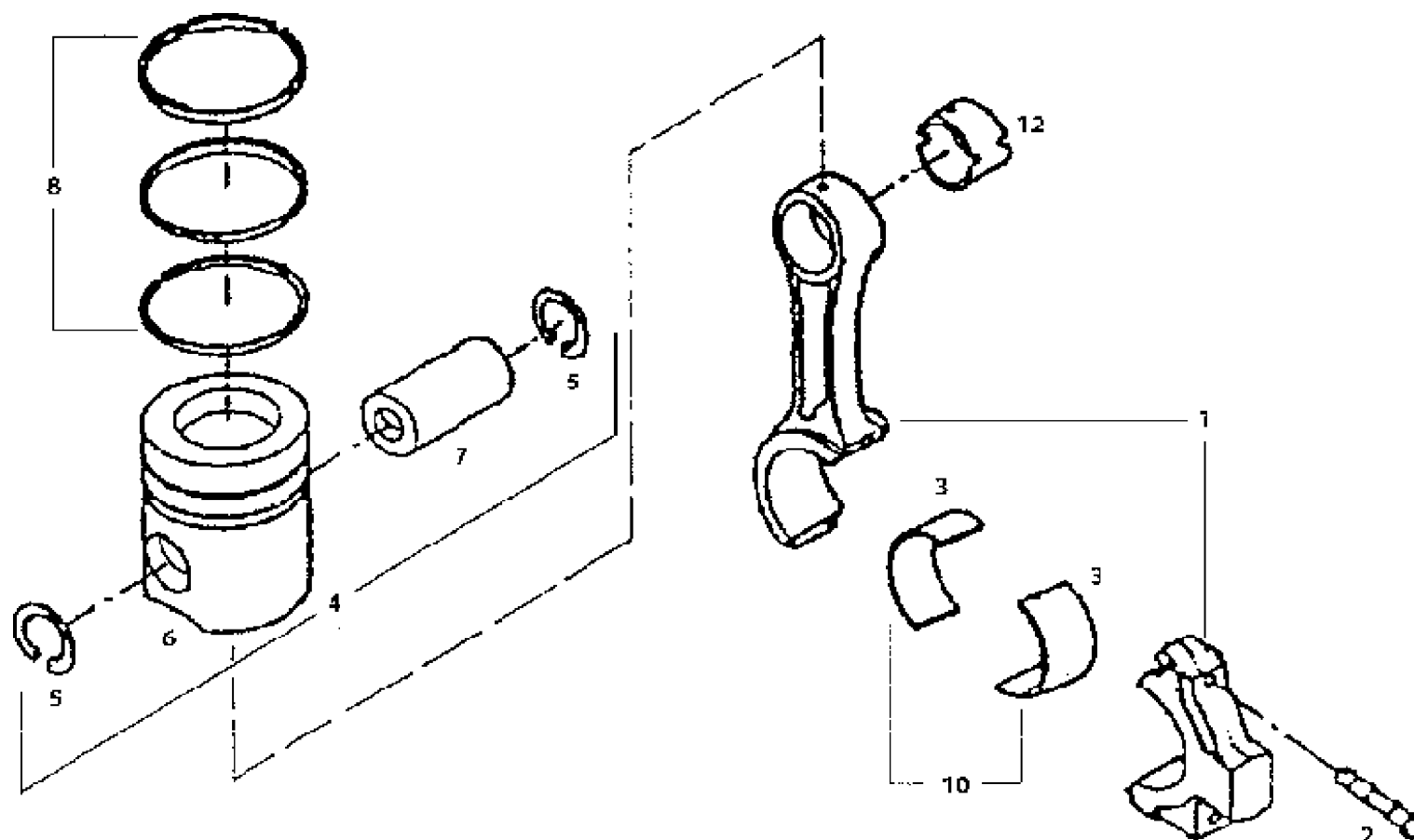


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
8	2786 0399 99 78			Compression Ring	3918315		6		Not Serviced Loose
				Set of Piston Rings R/S I Consists of :	3802422	T 06560	1	8854 0306 25 16	
				Oil Ring	3903385		6		
				Compression Ring	3902287		6		
				Compression Ring	3918316		6		
8	2786 0399 99 79			Set of Piston Rings R/S II Consists of :	3802423	T 06560	1	8854 0307 25 16	
				Oil Ring	3903386		6		
				Compression Ring	3902288		6		
				Compression Ring	3918317		6		
				CON. ROD BEARING SET					
10	2786 0399 99 80			Set of Con. Rod Bearing STD Consists of :	4080702		1	8854 0309 25 16	
3	2786 0399 99 02			Bearing Con. Rod STD	3901170		12		
(10)	2786 1399 99 04			Set of Con. Rod Bearing R/S I Consists of :	4080703		1	8854 0310 25 16	
3				Bearing Con. Rod (0.25 mm Oversize)	3901171		12		
(10)	2786 1399 99 03			Set of Con. Rod Bearing R/S II Consists of :	4080704		1	8854 0311 25 16	
3				Bearing Con. Rod (0.5 mm Oversize)	3901172		12		
(10)	2786 1399 99 02			Set of Con. Rod Bearing R/S III Consists of :	4080705		1	8854 0312 25 16	
3				Bearing Con. Rod (0.75 mm Oversize)	3901173		12		
(10)	2786 1399 99 01			Set of Con. Rod Bearing R/S IV Consists of :	4080706		1	8854 0313 25 16	
3				Bearing Con. Rod (1.0 mm Oversize)	3901174		12		
12	2786 1599 99 23			Bush Con. Rod	3941476		6		

TABLE 03.3

VIBRATION DAMPER

GROUP 03

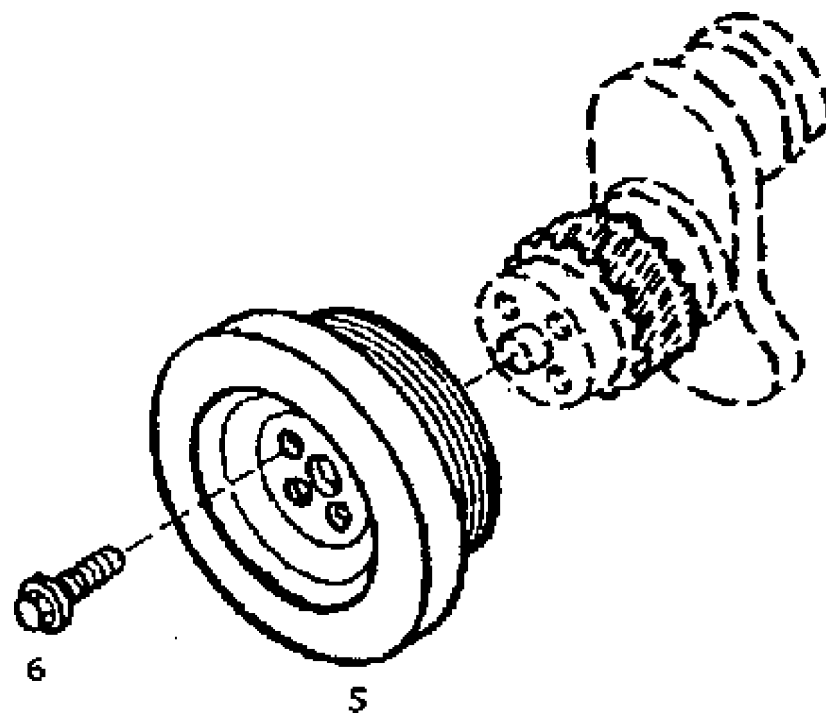


TABLE 03.3

VIBRATION DAMPER

GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
5	2786 0399 99 36			VIBRATION DAMPER Damper Vibration	3914454		1		
6	2786 0399 99 37			Screw Twelve Point Cap M 12x1.25x36	3903857		4		

TABLE 03.4

FLYWHEEL AND FLYWHEEL HOUSING

GROUP 03

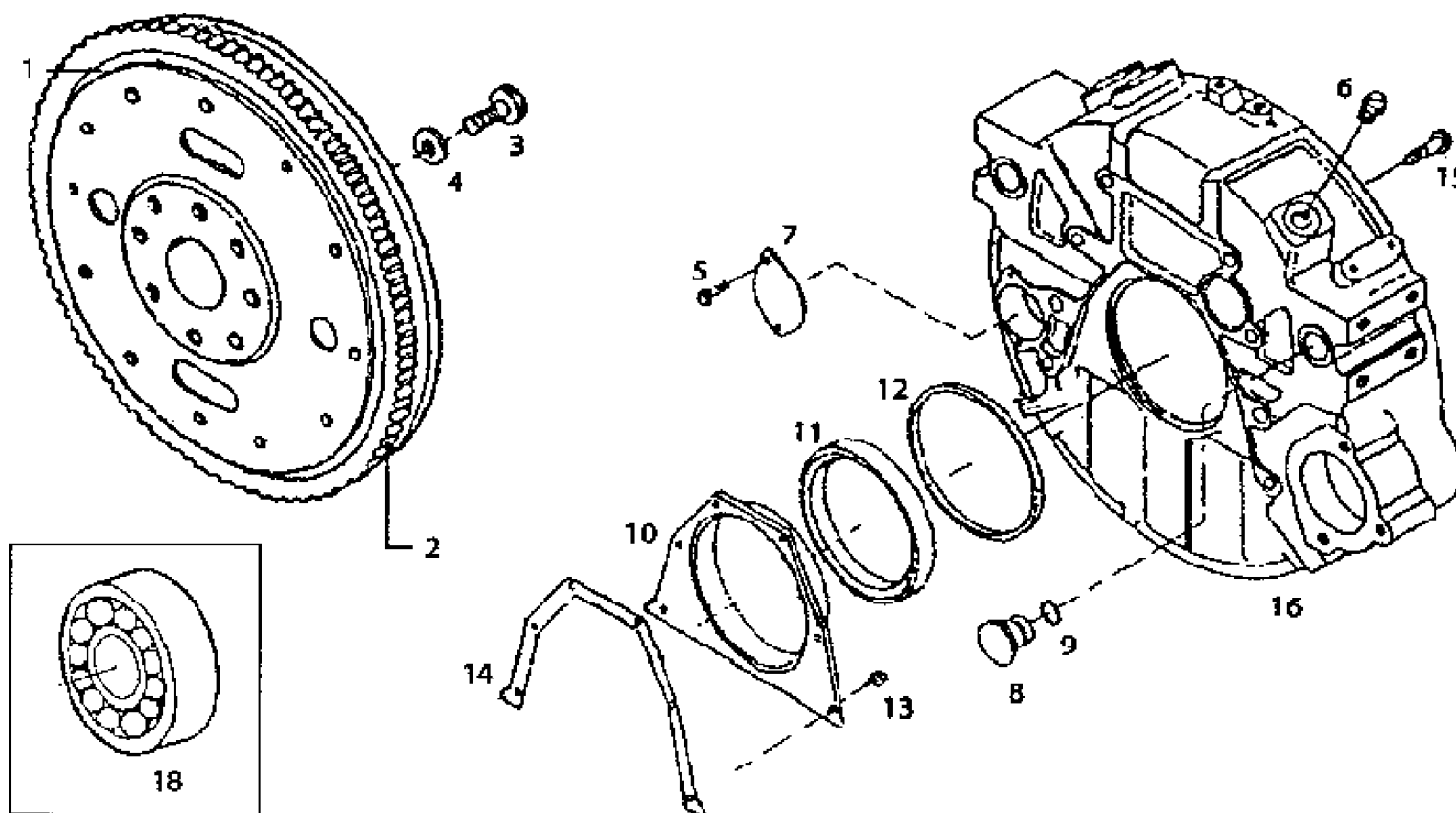


TABLE 03.4
FLYWHEEL AND FLYWHEEL HOUSING
GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FLYWHEEL AND FLYWHEEL HOUSING					
1	2786 0399 99 70			Assy. Flywheel	4080744		1		
2	2786 0399 99 68			Gear Flywheel Ring (23.3 mm Thick, 4 Locking Bolts)	4080742		1		
3	2786 0399 99 10			Screw Hex. Head Cap M 12x1.25x32	3901395		8		
(3)	2786 0399 99 87			Screw (Ring Gear to Flywheel) M 6x1x30	3919448		4		
4	2786 0399 99 11			Washer Plain (1.65 Thick, M 12)	3900269		8		
5	2786 0399 99 27			Screw Hex. Fl. Hd. Cap M 8x1.25x16	3924962		2		
6	2786 0399 99 13			Plug Threaded	3904181		1		
7	2786 0399 99 14			Plate Cover	3925234		1		
8	2786 0399 99 15			Plug 'O' Ring	3910248		2		
9	2786 0399 99 16			Seal 'O' Ring	3910260		2		
10	2786 0399 99 18			Cover Rear	3921043		1		
11	2786 1899 99 14			Oil Seal	3933262	T 06560	1		
12	2786 0399 99 20			Seal Rectangular Ring	3912473		1		
13	2786 0799 99 15			Screw Hex. Flange Head Cap M 6x1.0x16	3913638		6		
14	2786 0399 99 21			Gasket Rear Cover	3914386	T 06560	1		
15	2786 0399 99 22			Screw Hex Flange Head Cap M 12x1.75x40	3920447		8		
16	2786 0399 99 61			Housing Flywheel	3936661		1		
18	2786 0399 99 45			Ball Bearing (Flywheel)	3931874	T 06560	1		

TABLE 05.1

CAMSHAFT AND TAPPETS

GROUP 05

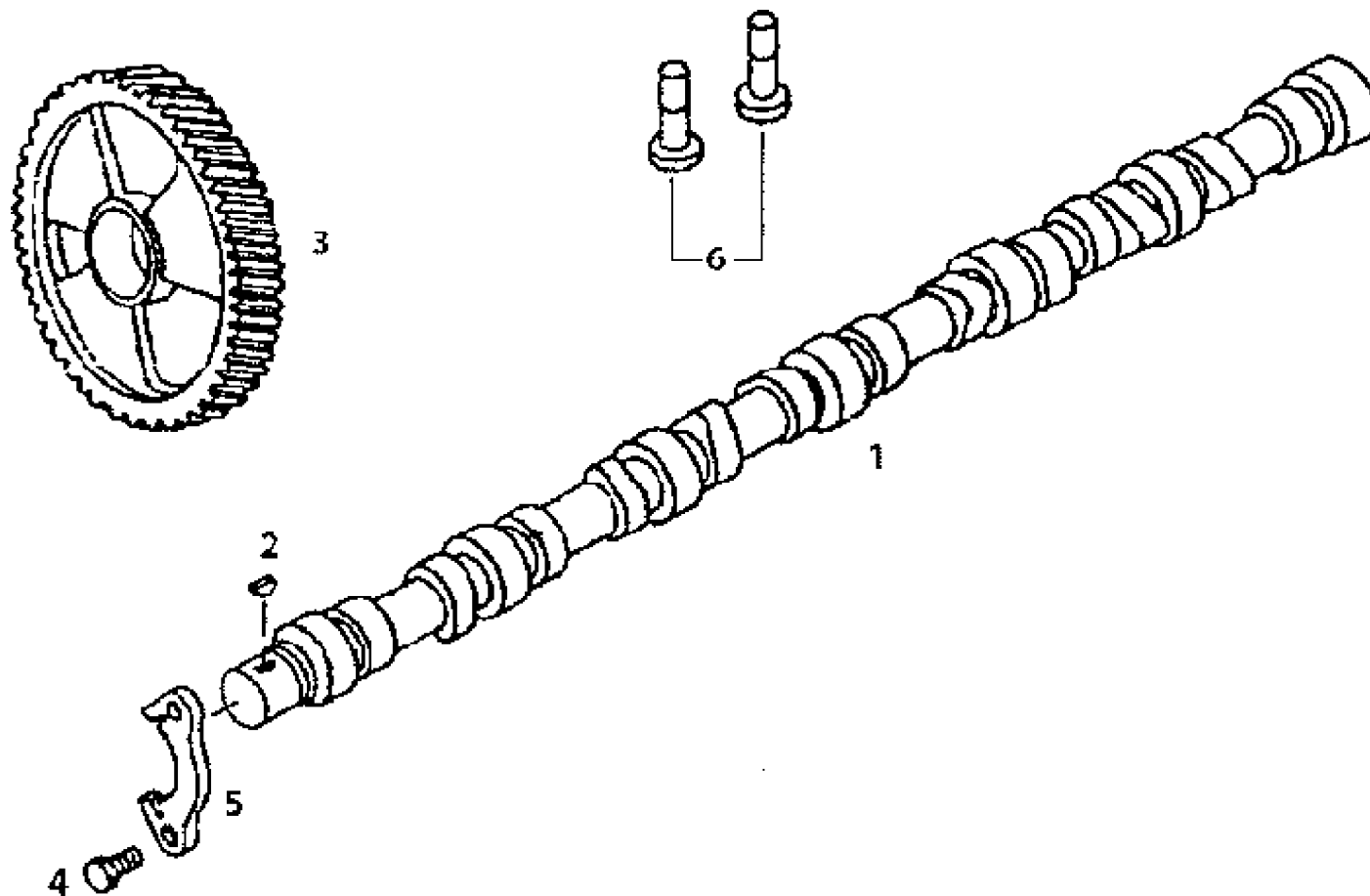


TABLE 05.1

CAMSHAFT AND TAPPETS

GROUP 05

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CAMSHAFT AND TAPPETS					
1	2786 0599 99 08			Camshaft	3930347		1		
2	2786 0599 99 09			Key Plain Woodruff	3902332		1		
3	2786 0599 99 10			Gear Camshaft	3929028		1		
4	2786 0599 99 11			Screw Hex. Head Cap M 8x1.25x22	3900227		2		
5	2786 0599 99 12			Support Camshaft	3927155		1		
6	2786 0599 99 13			Tappet Valve	3931623		12		

TABLE 05.2

ROCKET LEVER

GROUP 05

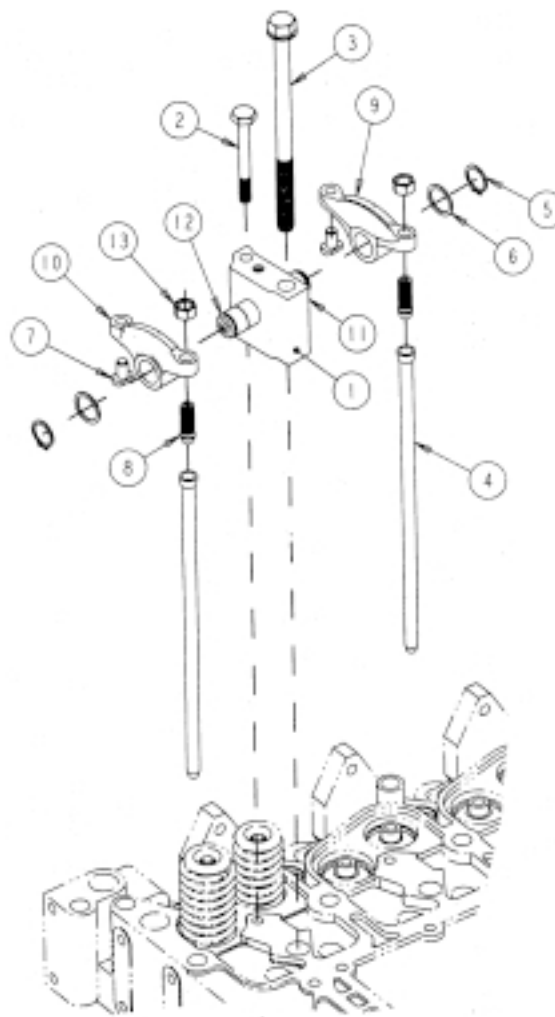


TABLE 05.2

ROCKET LEVER

GROUP 05

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				ROCKER LEVER					
1	2786 0599 99 55			Rocker Assy.	3934920		6	2786 0599 99 14	
2	2786 0599 99 24			Screw Hex. Head Cap M 8x1.25x75	3901221		6		
3	2786 0599 99 25			Screw Hex. Head Cap M 8x1.75x180	3920781		6		
4	2786 0599 99 26			Rod Push	3284377		12		
5	2786 0599 99 17			Ring Retaining	3900242		12		
6	2786 0599 99 23			Washer Plain M 19	3900245		12		
7	2786 0599 99 38			Insert Rocker	3900705		12		
8	2786 0599 99 20			Screw Slotted Set	3900706		12		
9	2786 0599 99 21			Lever Rocker (Intake)	3910810		6		
10	2786 0599 99 18			Lever Rocker (Exhaust)	3910811		6		
11	2786 0599 99 15			Support Rocker Lever	3911423		6		
12	2786 0599 99 16			Shaft Rocker Lever	3922487		6		
13	2786 0599 99 31			Nut Regular Hexagon 3/8-24 Thd	3927692		12		

TABLE 07.1

FUEL PUMP BASE

GROUP 07

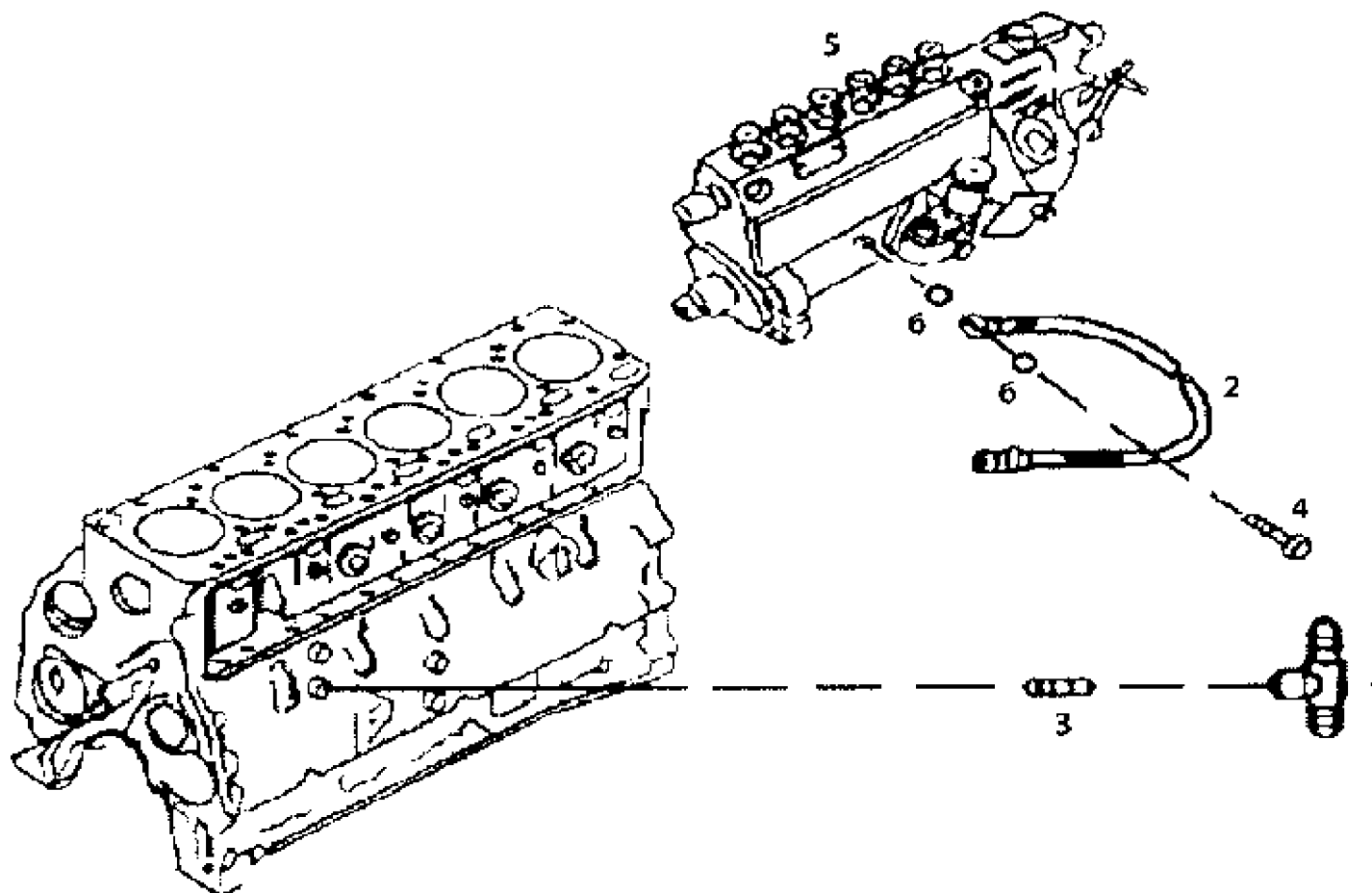


TABLE 07.1

FUEL PUMP BASE

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0799 99 29			FUEL PUMP BASE Tee Female Branch	3924346		1		
2	2786 2199 99 06			Hose Flexible	4093805		1	2786 0799 99 75	
3	2786 2299 99 06			Nipple 1/8	1399690		1	2786 0799 99 02	
4	2786 0799 99 21			Screw Banjo Connector M 10x1x19	3918002		1	2786 1399 80 03	
5	F 002 A0Z 298			Fuel Injection Pump	4080796	M 08562	1	9 400 030 708	
6	2786 0799 99 23			Washer Sealing	3918190		2	2786 1399 91 01	

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

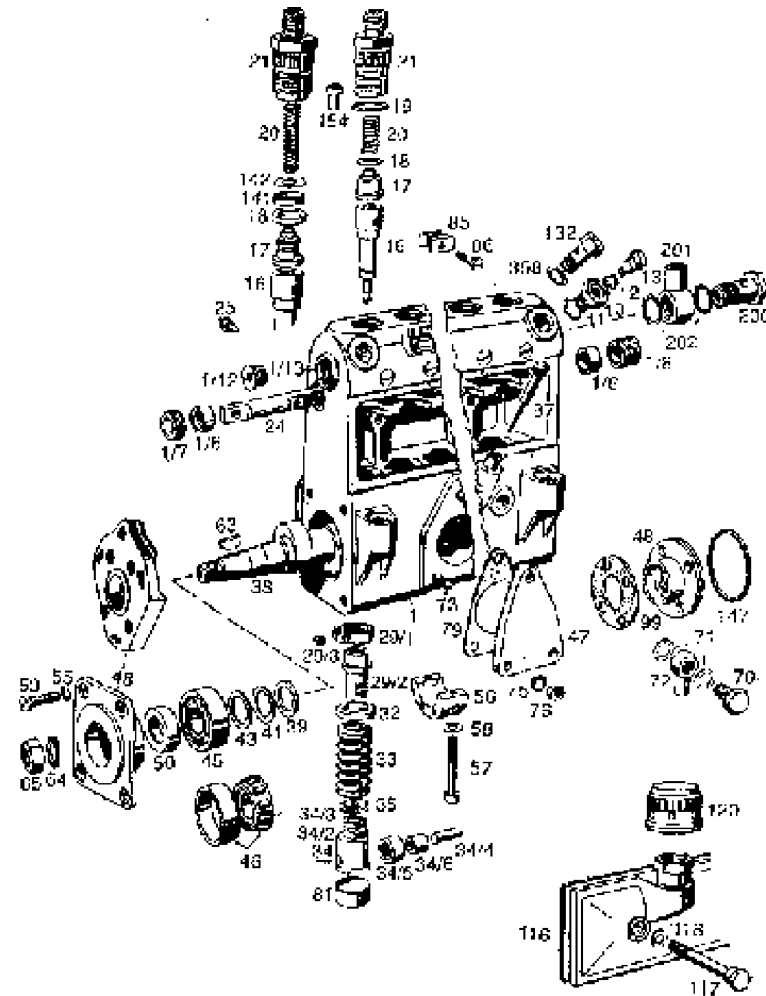


TABLE 07.2
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	F 002 A0Z 298			FUEL INJECTION PUMP	F 002 A0Z 298	M 08562	1	9 400 030 708	
1	9 413 035 284			Fuel Injection Pump	9 413 035 284	M 08562	1		
1/6	1 410 202 086			Pump Housing	1 410 202 086	M 08562	2		
1/7	1 413 344 001			Guide Bush	1 413 344 001	M 08562	1		
1/8	1 410 361 001			Threaded Ring	1 410 361 001	M 08562	1		
1/12	1 413 463 010			Threaded Bush	1 413 463 010	M 08562	1		
1/13	9 401 083 309			Closing Plug	9 401 083 309	M 08562	1		
10	1 423 462 101			Reducing Nipple	1 423 462 101	M 08562	1		
11	2 916 710 611			Reducing Nipple	2 916 710 611	M 08562	1		
12	1 410 107 005			Sealing Washer	1 410 107 005	M 08562	1		
13	1 413 453 025			Washer	1 413 453 025	M 08562	1		
16	9 412 038 431			Air Vent Screw	9 412 038 431	M 08562	6		
17	9 413 038 520			Pump Element	9 413 038 520	M 08562	6		
18	1 410 105 001			D. V. Assy	1 410 105 001	M 08562	6		
19	1 410 210 050			Gasket	1 410 210 050	M 08562	6		
20	1 414 613 013			O - Ring	1 414 613 013	M 08562	6		
21	1 413 372 090			Compression Spring	1 413 372 090	M 08562	6		
24	1 416 026 004			D. V. Holder	1 416 026 004	M 08562	1		
25	1 413 412 004			Control Rod	1 413 412 004	M 08562	1		
				Screw					

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

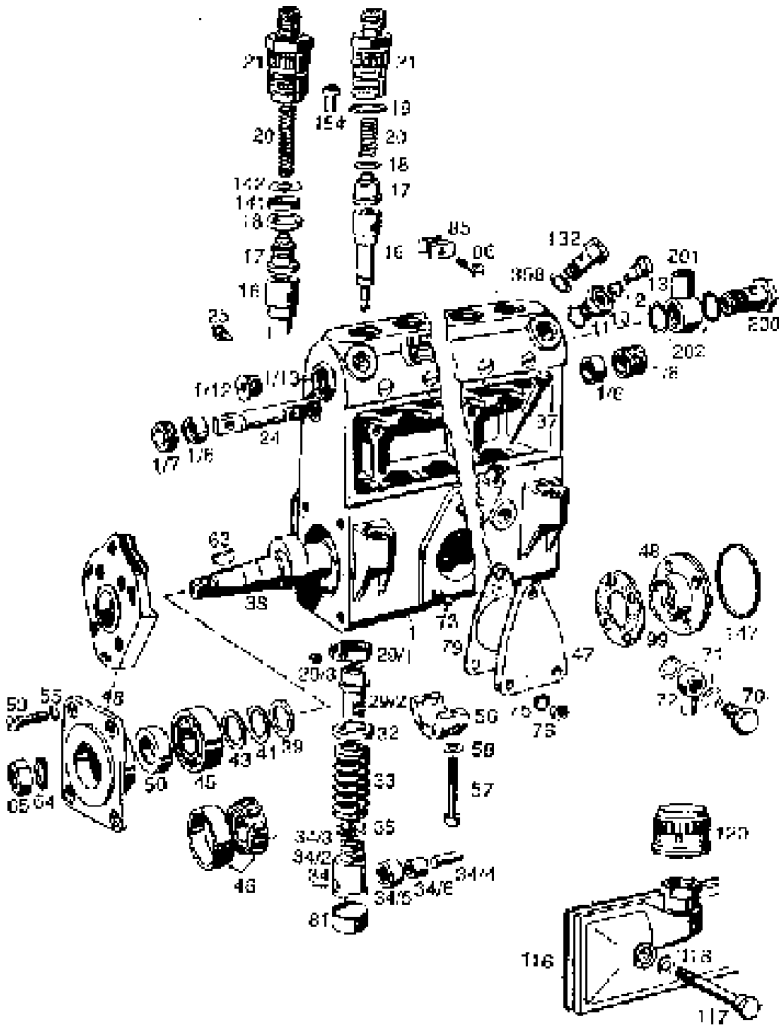


TABLE 07.2
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
29/1	1 416 336 061			Toothed Quadrant	1 416 336 061	M 08562	AR		
29/2	9 411 030 370			Regulating Sleeve	9 411 030 370	M 08562	6		
29/3	1 413 417 050			Clamping Screw	1 413 417 050	M 08562	6		
32	1 410 114 022			Spring Seat	1 410 114 022	M 08562	6		
33	9 411 034 621			Compression Spring	9 411 034 621	M 08562	6		
34	9 411 038 711			Roller Tappet Assy.	9 411 038 711	M 08562	6		
34/2	1 413 300 028			Lock Nut	1 413 300 028	M 08562	6		
34/3	1 413 450 010			Adjusting Screw	1 413 450 010	M 08562	6		
34/4	9 412 033 145			Roller Pin	9 412 033 145	M 08562	6		
34/5	1 410 300 248			Roller	1 410 300 248	M 08562	6		
34/6	1 410 300 042			Bush Roller Bearing	1 410 300 042	M 08562	6		
35	1 410 120 071			Slotted Washer	1 410 120 071	M 08562	6		
38	9 412 036 105			Cam Shaft	9 412 036 105	M 08562	1		
39	1 410 202 034			Stop Ring	1 410 202 034	M 08562	1		
40	1 410 202 042			Stop Ring	1 410 202 042	M 08562	1		
41	1 410 101 610			Shim 0.10 mm Thick	1 410 101 610	M 08562	AR		
41	1 410 101 614			Shim 0.14 mm Thick	1 410 101 614	M 08562	AR		
41	1 410 101 618			Shim 0.18 mm Thick	1 410 101 618	M 08562	AR		
41	1 410 101 620			Shim 0.50 mm Thick	1 410 101 620	M 08562	AR		
41	1 410 101 630			Shim 1.00 mm Thick	1 410 101 630	M 08562	AR		

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

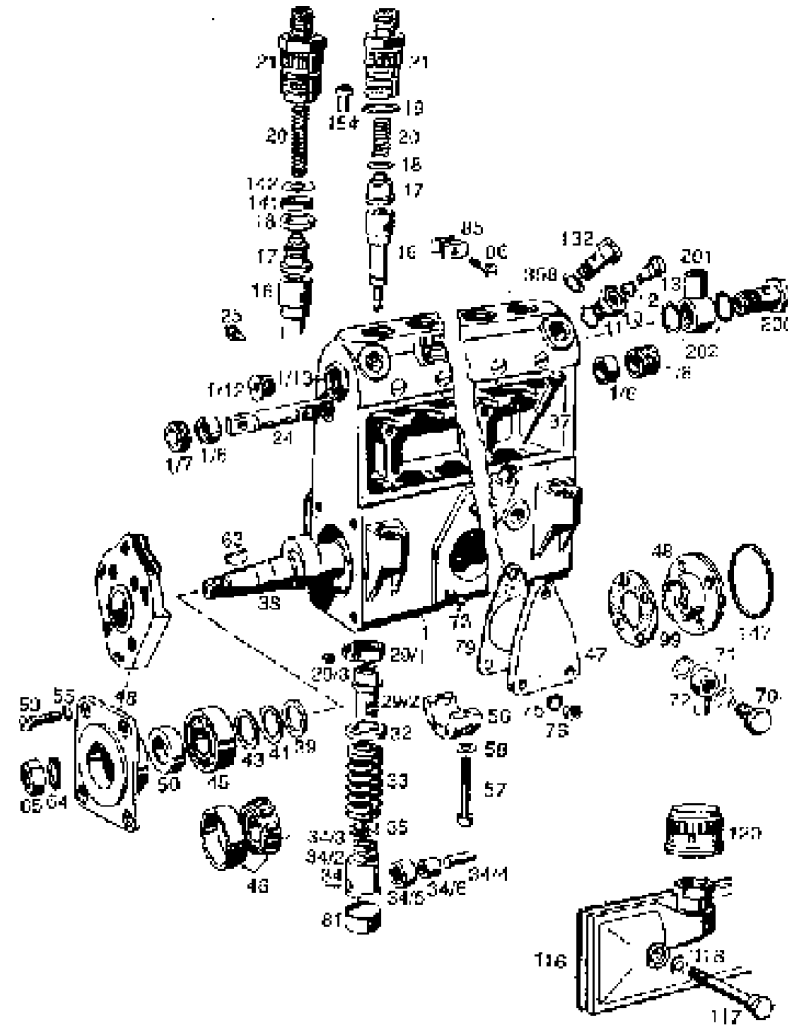


TABLE 07.2
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
41	1 410 102 625			Shim 0.10 mm Thick	1 410 102 625	M 08562	AR		
41	1 410 102 627			Shim 0.14 mm Thick	1 410 102 627	M 08562	AR		
41	1 410 102 629			Shim 0.18 mm Thick	1 410 102 629	M 08562	AR		
41	1 410 102 630			Shim 0.50 mm Thick	1 410 102 630	M 08562	AR		
41	1 410 102 632			Shim 1.00 mm Thick	1 410 102 632	M 08562	AR		
43	1 410 101 600			Washer	1 410 101 600	M 08562	1		
45	1 900 900 018			Ball Bearing	1 900 900 018	M 08562	1		
46	1 900 910 201			Taper Roller Bearing (Pump End 1)	1 900 910 201	M 08562	1		
46	1 900 910 202			Taper Roller Bearing (Pump End 2)	1 900 910 202	M 08562	1		
47	2786 0599 99 35			Cover Plate			1		
48	9 411 035 502			Bearing End Plate	9 411 035 502	M 08562	1		
50	1 410 281 012			Oil Seal	1 410 281 012	M 08562	1		
53	2 914 552 156			Fillister Head Screw	2 914 552 156	M 08562	4		
55	1 410 100 036			Washer	1 410 100 036	M 08562	4		
56	9 411 035 800			Bearing Shell	9 411 035 800	M 08562	1		
57	2 912 701 166			Fillister Head Screw	2 912 701 166	M 08562	2		
58	1 410 105 007			Gasket	1 410 105 007	M 08562	2		
63	1 900 023 008			Woodruff Key	1 900 023 008	M 08562	1		
64	2 916 690 010			Spring Lock Washer	2 916 690 010	M 08562	1		
65	2 915 021 004			Hex. Nut	2 915 021 004	M 08562	1		

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

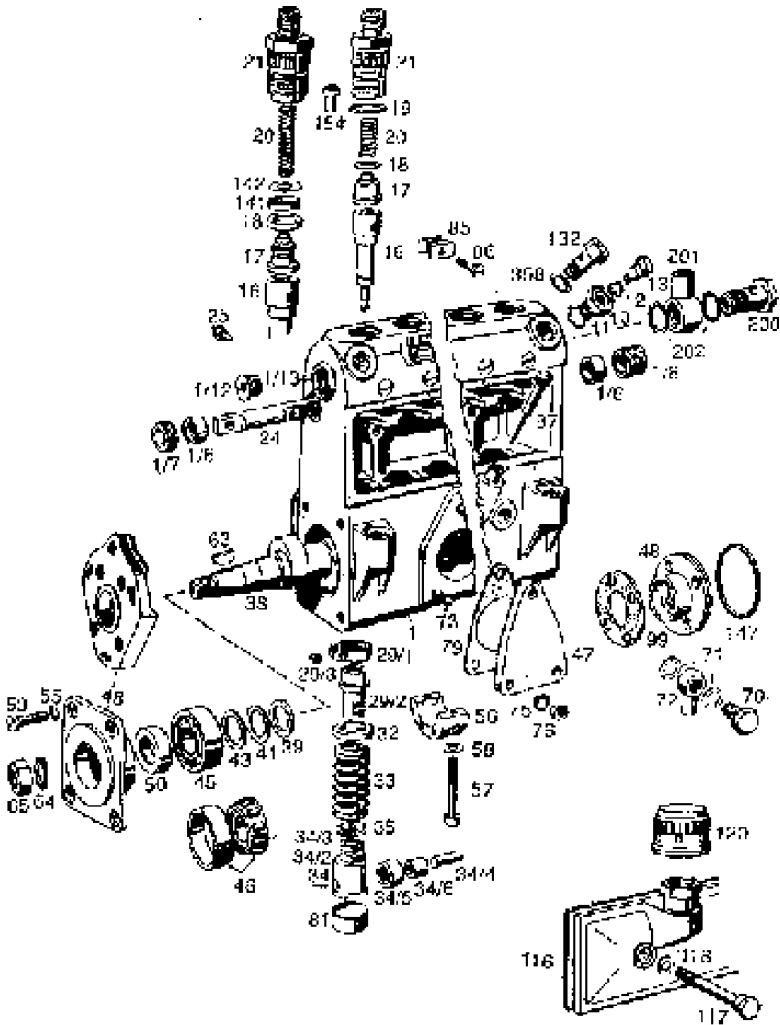


TABLE 07.2
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
70	1 413 456 001			Banjo Bolt	1 413 456 001	M 08562	1		
71	2 916 710 605			Sealing Washer	2 916 710 605	M 08562	2		
72	1 903 385 005			Banjo	1 903 385 005	M 08562	1		
73	1 413 502 000			Threaded Pin	1 413 502 000	M 08562	3		
—	1 411 072 010			Closing Cover	1 411 072 010	M 08562	1		
75	2 916 690 005			Spring Lock Washer	2 916 690 005	M 08562	3		
76	2 915 012 007			Hex. Nut	2 915 012 007	M 08562	3		
79	1 411 070 000			Gasket	1 411 070 000	M 08562	1		
81	1 410 551 036			Capsule	1 410 551 036	M 08562	6		
85/86	1 410 023 009			Clamping Piece	1 410 023 009	M 08562	3		
99	1 410 137 003			Gasket	1 410 137 003	M 08562	1		
—	1 411 015 097			Gasket	1 411 015 097	M 08562	1		
116	1 415 624 114			Closing Cover	1 415 624 114	M 08562	1		
117	1 413 414 009			Fillister Head Screw	1 413 414 009	M 08562	1		
118	1 410 210 037			'O' Ring	1 410 210 037	M 08562	2		
—	9 411 033 423			Screw	9 411 033 423	M 08562	1		
120	1 427 432 010			Air Breather	1 427 432 010	M 08562	1		
132	9 451 037 430			Overflow Valve	9 451 037 430	M 08562	6		
141	1 410 200 014			Sealing Ring	1 410 200 014	M 08562	6		
142	1 410 500 101			Sealing Washer	1 410 500 101	M 08562	6		

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

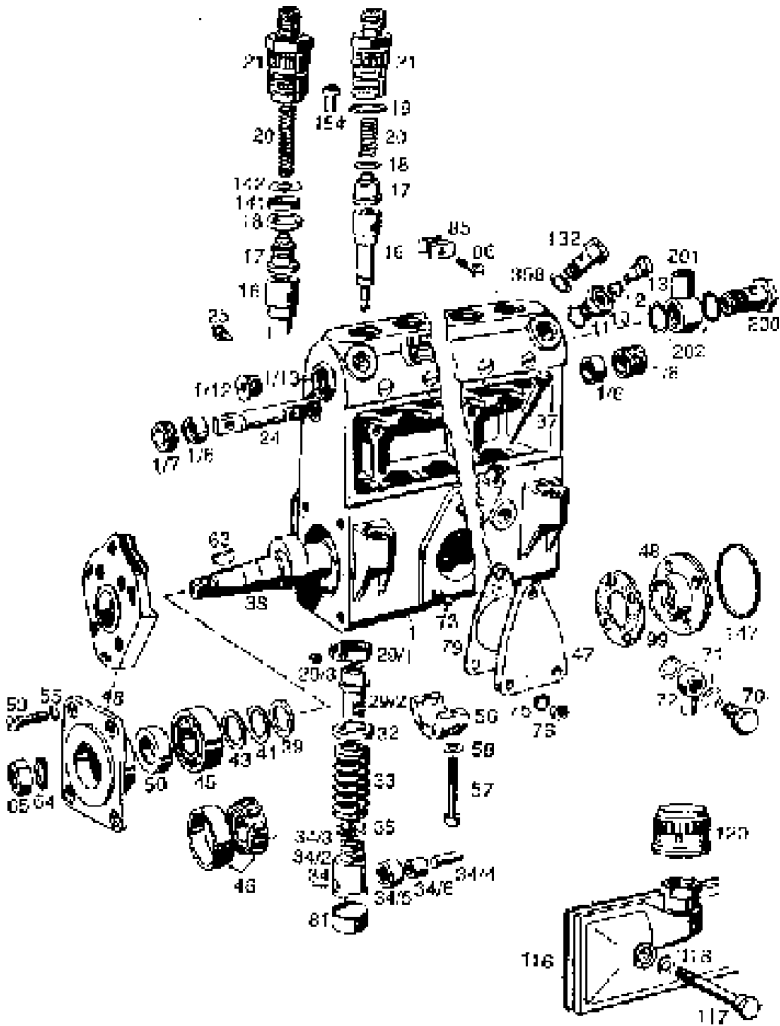


TABLE 07.2
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
147	1 900 210 163			'O' Ring	1 900 210 163	M 08562	1		
154	1 410 326 005			Filling Piece	1 410 326 005	M 08562	6		
200	9 411 033 404			Banjo Bolt	9 411 033 404	M 08562	1		
201	1 903 385 009			Banjo	1 903 385 009	M 08562	1		
202	2 916 710 609			Sealing Washer	2 916 710 609	M 08562	1		
358	2 916 710 609			Sealing Washer	2 916 710 609	M 08562	1		
—	8854 0701 16 15			Repair Kit Fuel Injection Pump		M 08562	1		
				Consisting off :					
17	9 413 038 520			DV Assy.	9 413 038 520	M 08562	6		
18	1 410 105 001			Gasket	1 410 105 001	M 08562	6		
19	1 410 210 050			'O' Ring	1 410 210 050	M 08562	6		
20	1 414 613 013			Comp Spg	1 414 613 013	M 08562	6		
154	1 410 326 005			Filling Piece	1 410 326 005	M 08562	6		
34	9 411 038 711			Roller Tappet Assy.	9 411 038 711	M 08562	6		
32	1 410 114 022			Spg Seat	1 410 114 022	M 08562	6		
33	9 411 034 621			Comp Spg	9 411 034 621	M 08562	6		
35	1 410 120 071			Slotted Washer	1 410 120 071	M 08562	6		
132	9 451 037 430			Over flow Valve	9 451 037 430	M 08562	1		
58	1 410 105 007			Gasket	1 410 105 007	M 08562	2		
79	1 411 070 000			Gasket	1 411 070 000	M 08562	1		

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

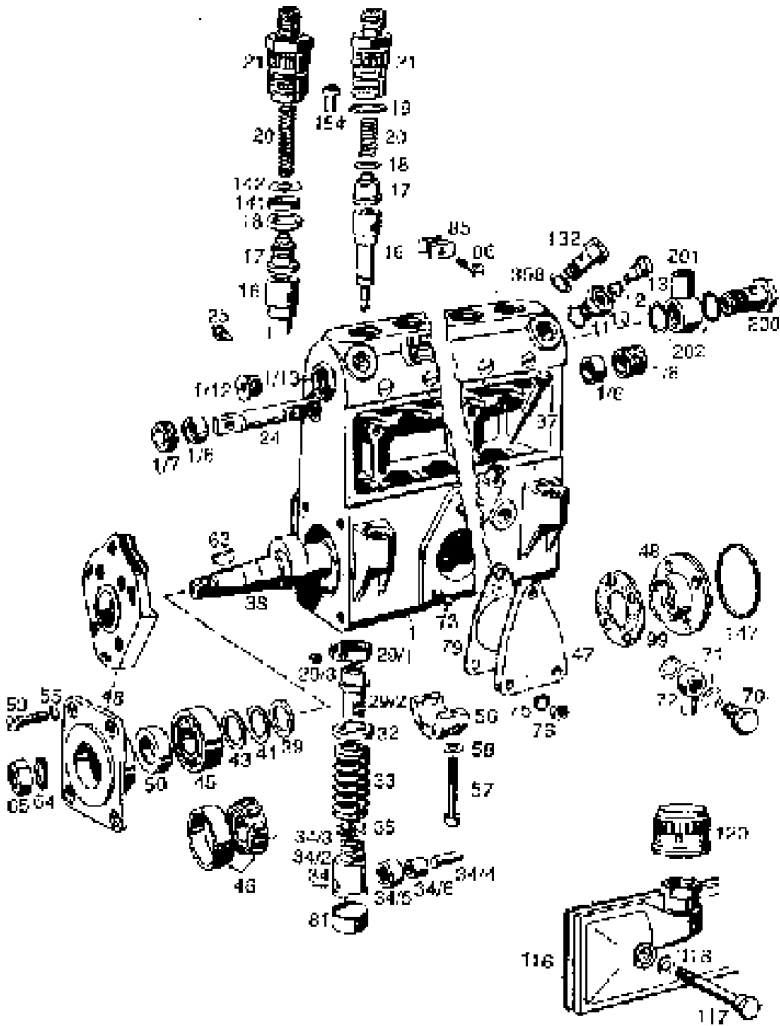


TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
99	1 410 137 003			Gasket	1 410 137 003	M 08562	1		
—	1 411 015 097			Gasket	1 411 015 097	M 08562	1		
118	1 410 210 037			'O' Ring	1 410 210 037	M 08562	2		

TABLE 07.3

RQV GOVERNOR

GROUP 07

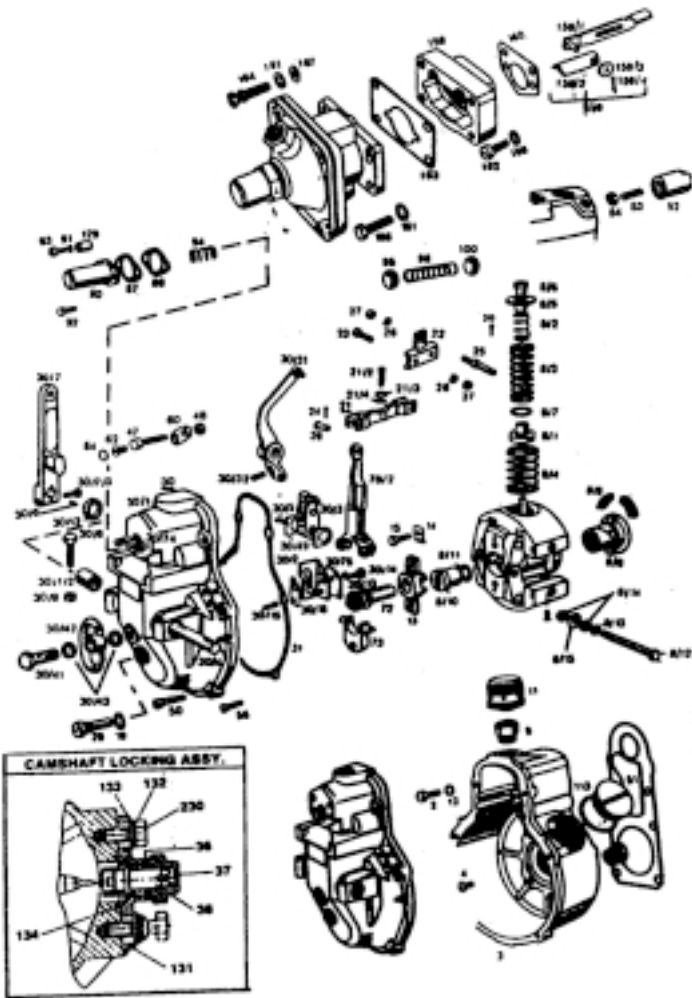


TABLE 07.3
RQV GOVERNOR
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	F 002 A30 020			RQV GOVERNOR					
				Governor Assy.	F 002 A30 020	M 08562	1		
2	2 914 552 179			Cheese Head Screw	2 914 552 179	M 08562	1		
3	9 421 035 187			Housing	9 421 035 187	M 08562	1		
4	1 423 421 003			Counter Sunk Screw	1 423 421 003	M 08562	6		
8	9 421 038 122			Governing Unit	9 421 038 122	M 08562	1		
8/1	2 420 328 042			Spring Plate, Lower	2 420 328 042	M 08562	2		
8/2	1 424 619 027			Speed Control Spring, Inner	1 424 619 027	M 08562	2		
8/3	9 421 034 648			Speed Control Spring, Centre	9 421 034 648	M 08562	2		
8/4	2 424 618 050			Idling Spring	2 424 618 050	M 08562	2		
8/5	2 420 520 005			Spring Plate, Upper	2 420 520 005	M 08562	2		
8/6	2 423 345 006			Adjusting Nut	2 423 345 006	M 08562	2		
8/7	1 420 101 023			Washer	1 420 101 023	M 08562	2		
8/8	2 426 449 015			Driver	2 426 449 015	M 08562	1		
8/9	1 420 026 004			Vib. Damper	1 420 026 004	M 08562	4		
8/10	1 423 345 052			Adj. Nut	1 423 345 052	M 08562	1		
8/11	1 420 101 056			Shim 1.60 mm Thick	1 420 101 056	M 08562	1		
8/12	2 423 100 024			Retaining Pin	2 423 100 024	M 08562	1		
8/13	2 916 012 014			Washer	2 916 012 014	M 08562	1		
8/14	2 915 012 007			Nut	2 915 012 007	M 08562	2		

TABLE 07.3

RQV GOVERNOR

GROUP 07

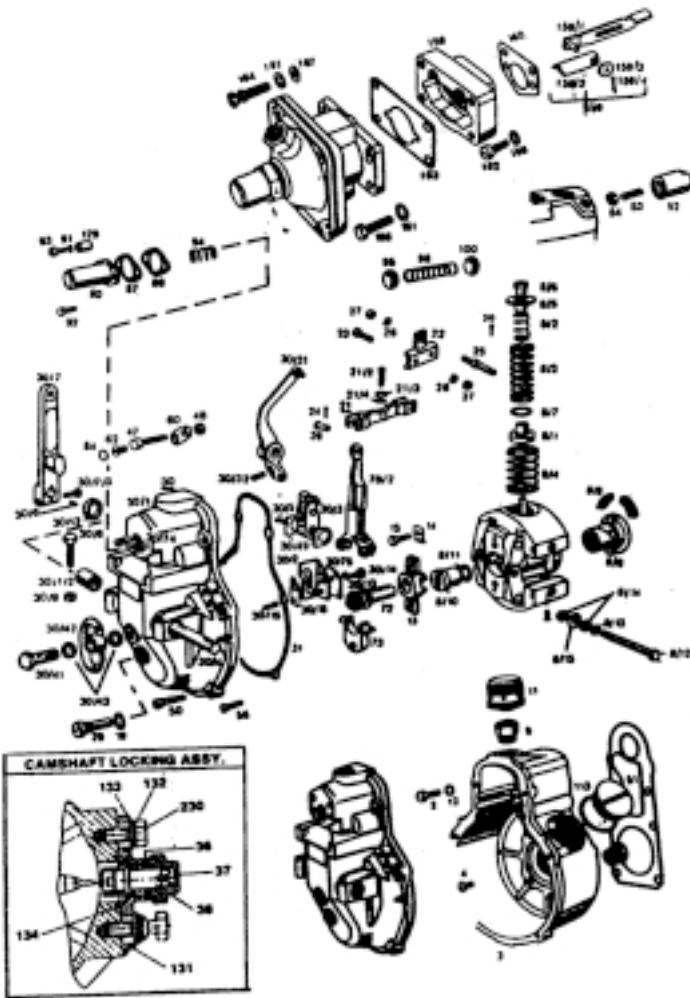


TABLE 07.3
RQV GOVERNOR
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
8/15	1 420 142 000			Lock Washer	1 420 142 000	M 08562	1		
—	1 200 102 623			Washer	1 200 102 623	M 08562	2		
—	2 420 101 027			Washer	2 420 101 027	M 08562	1		
9	1 413 457 044			Reducing Nipple	1 413 457 044	M 08562	1		
—	1 423 462 099			Closing Plug	1 423 462 099	M 08562	1		
11	1 427 432 010			Air Breather	1 427 432 010	M 08562	1		
12	2 916 690 007			Spring Washer	2 916 690 007	M 08562	1		
13	2 425 703 005			Guide Bush	2 425 703 005	M 08562	1		
14	1 421 331 009			Tab Washer	1 421 331 009	M 08562	2		
15	2 911 062 196			Hex. Screw	2 911 062 196	M 08562	2		
—	1 420 300 017			Roller	1 420 300 017	M 08562	1		
19	2 916 710 605			Sealing Washer	2 916 710 605	M 08562	1		
20	2 424 680 003			Split Pin	2 424 680 003	M 08562	1		
21	2 421 933 139			Shackle	2 421 933 139	M 08562	1		
21/2	2 423 412 004			Adjusting Screw	2 423 412 004	M 08562	1		
21/3	2 420 150 003			Hex. Nut	2 420 150 003	M 08562	1		
21/4	2 916 060 007			Washer	2 916 060 007	M 08562	1		
22	9 421 031 323			Shackle	9 421 031 323	M 08562	1		
23	2 911 061 165			Hex. Screw	2 911 061 165	M 08562	1		
24	2 424 680 003			Retaining Pin	2 424 680 003	M 08562	1		

TABLE 07.3

RQV GOVERNOR

GROUP 07

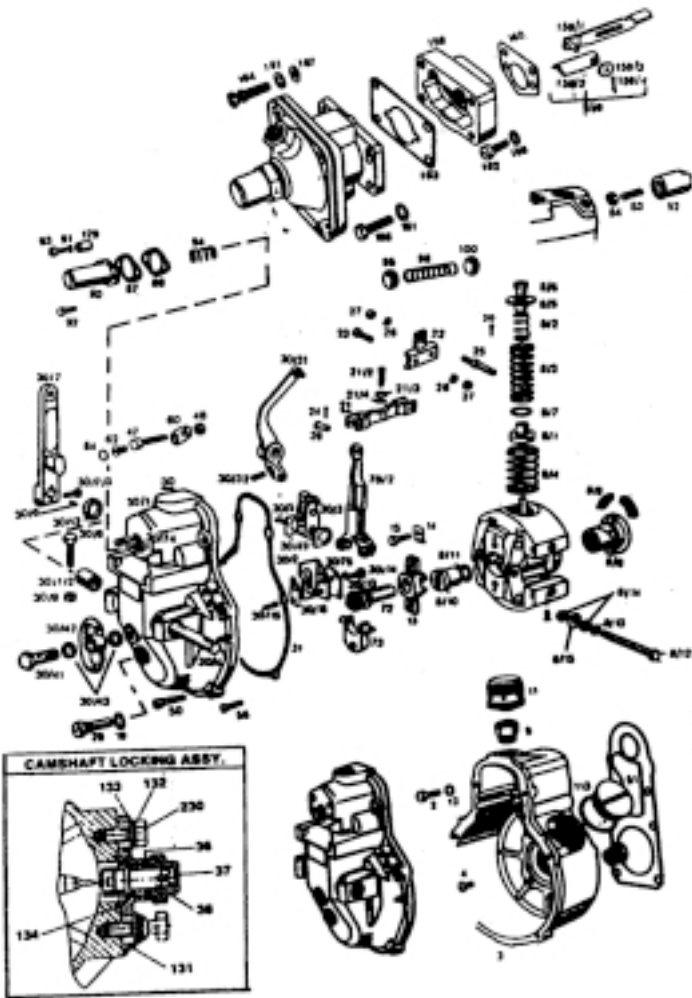


TABLE 07.3
RQV GOVERNOR
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
25	1 423 527 000			Pivot Pin	1 423 527 000	M 08562	1		
26	2 916 690 004			Spring Washer	2 916 690 004	M 08562	1		
27	2 915 012 006			Hex. Nut	2 915 012 006	M 08562	1		
28	2 423 121 021			Pin	2 423 121 021	M 08562	1		
29	1 423 412 025			Guide Screw	1 423 412 025	M 08562	1		
30	9 421 035 226			Governor Cover Assy.	9 421 035 226	M 08562	1		
30/1	9 423 035 225			Governor Cover Alone	9 423 035 225	M 08562	1		
30/1/2	1 420 301 002			Bush	1 420 301 002	M 08562	2		
30/2	1 421 332 000			Curve Template	1 421 332 000	M 08562	1		
30/3	2 422 120 097			Guide Lever	2 422 120 097	M 08562	1		
30/4	1 423 002 080			Lever Shaft	1 423 002 080	M 08562	1		
30/5	2 423 202 001			Taper Pin	2 423 202 001	M 08562	2		
30/6	1 900 023 005			Woodruff Key	1 900 023 005	M 08562	1		
30/7	F 002 A30 804			Control Lever	F 002 A30 804	M 08562	1		
—	2 422 003 052			Lever	2 422 003 052	M 08562	1		
30/7/3	2 911 072 201			Screw	2 911 072 201	M 08562	1		
30/8	2 423 450 041			Hex. Screw	2 423 450 041	M 08562	1		
30/9	2 915 012 007			Hex. Nut	2 915 012 007	M 08562	1		
30/12	1 420 283 001			Oil Seal	1 420 283 001	M 08562	2		
30/13	2 916 690 005			Spring Washer	2 916 690 005	M 08562	1		

TABLE 07.3

RQV GOVERNOR

GROUP 07

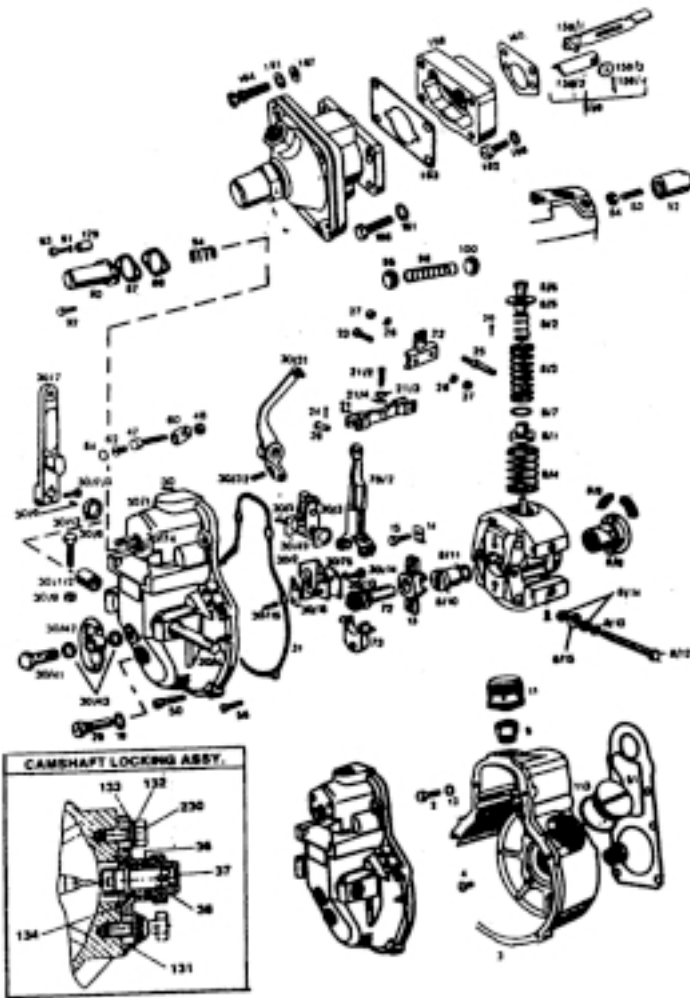


TABLE 07.3
RQV GOVERNOR
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
30/14	2 911 062 202			Hex. Screw	2 911 062 202	M 08562	1		
30/15	2 917 500 095			Cylindrical Pin	2 917 500 095	M 08562	2		
30/16	1 421 036 010			Shim 0.2 mm Thick	1 421 036 010	M 08562	AR		
30/16	1 421 036 011			Shim 0.3 mm Thick	1 421 036 011	M 08562	AR		
30/16	1 421 036 013			Shim 0.5 mm Thick	1 421 036 013	M 08562	AR		
30/16	1 421 036 012			Shim 0.8 mm Thick	1 421 036 012	M 08562	AR		
—	1 411 030 000			Washer	1 411 030 000	M 08562	1		
30/23	1 421 030 004			Washer	1 421 030 004	M 08562	1		
30/31	2 422 060 021			Rocker Lever	2 422 060 021	M 08562	1		
30/32	2 424 611 024			Spring	2 424 611 024	M 08562	1		
—	2 421 332 083			Stop Bracket	2 421 332 083	M 08562	1		
—	2 910 782 201			Flat Head Screw	2 910 782 201	M 08562	1		
30/41	1 413 456 001			Banjo Bolt	1 413 456 001	M 08562	1		
30/42	9 421 030 701			Looped Banjo	9 421 030 701	M 08562	1		
30/43	2 916 710 605			Sealing Washer	2 916 710 605	M 08562	2		
—	2 916 012 014			Washer	2 916 012 014	M 08562	AR		
—	1 424 651 052			Coiled Spring	1 424 651 052	M 08562	1		
30/75	2 421 321 009			Tab Washer	2 421 321 009	M 08562	1		
31	9 421 031 004			Gasket	9 421 031 004	M 08562	1		
36	2 916 710 613			Flat Seal Ring	2 916 710 613	M 08562	1		

TABLE 07.3

RQV GOVERNOR

GROUP 07

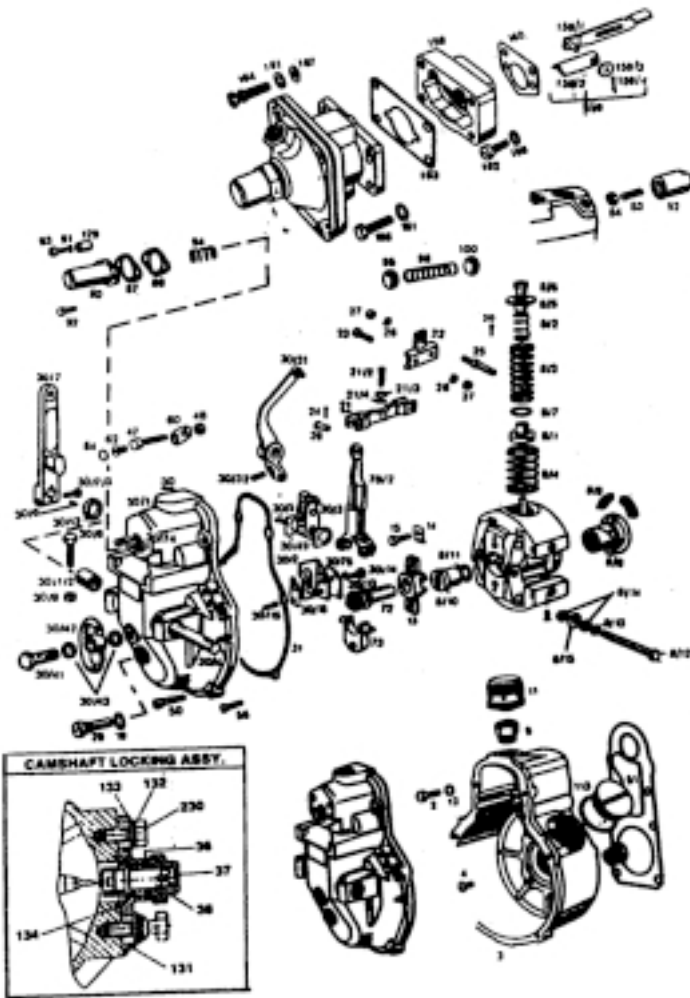


TABLE 07.3
RQV GOVERNOR
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
37	1 423 462 041			Cap Nut	1 423 462 041	M 08562	1		
38	1 423 124 108			Locking Bolt	1 423 124 108	M 08562	1		
—	2 424 680 003			Retaining Spring	2 424 680 003	M 08562	1		
47	2 423 410 031			Max. Speed Stop Screw	2 423 410 031	M 08562	1		
48	2 423 315 007			Hex. Nut	2 423 315 007	M 08562	1		
50	2 912 732 203			Screw	2 912 732 203	M 08562	6		
51	1 420 560 004			Inspection Plug	1 420 560 004	M 08562	2		
52	1 420 521 001			Cap	1 420 521 001	M 08562	1		
53	2 912 031 197			Screw	2 912 031 197	M 08562	1		
54	9 421 033 300			Nut	9 421 033 300	M 08562	1		
56	2 910 502 201			Screw	2 910 502 201	M 08562	1		
60	9 421 030 560			Sealing Cap	9 421 030 560	M 08562	1		
62	2 910 001 191			Cheese Head Screw	2 910 001 191	M 08562	1		
64	1 423 240 001			Lead Seal	1 423 240 001	M 08562	1		
72	1 423 521 014			Sliding Bolt	1 423 521 014	M 08562	1		
73	1 422 130 011			Slider	1 422 130 011	M 08562	1		
78/2	1 422 033 062			Lever	1 422 033 062	M 08562	1		
—	1 420 210 022			'O' Ring	1 420 210 022	M 08562	1		
87	1 420 051 009			Gasket	1 420 051 009	M 08562	1		
88	1 420 051 008			Gasket	1 420 051 008	M 08562	1		

TABLE 07.3

RQV GOVERNOR

GROUP 07

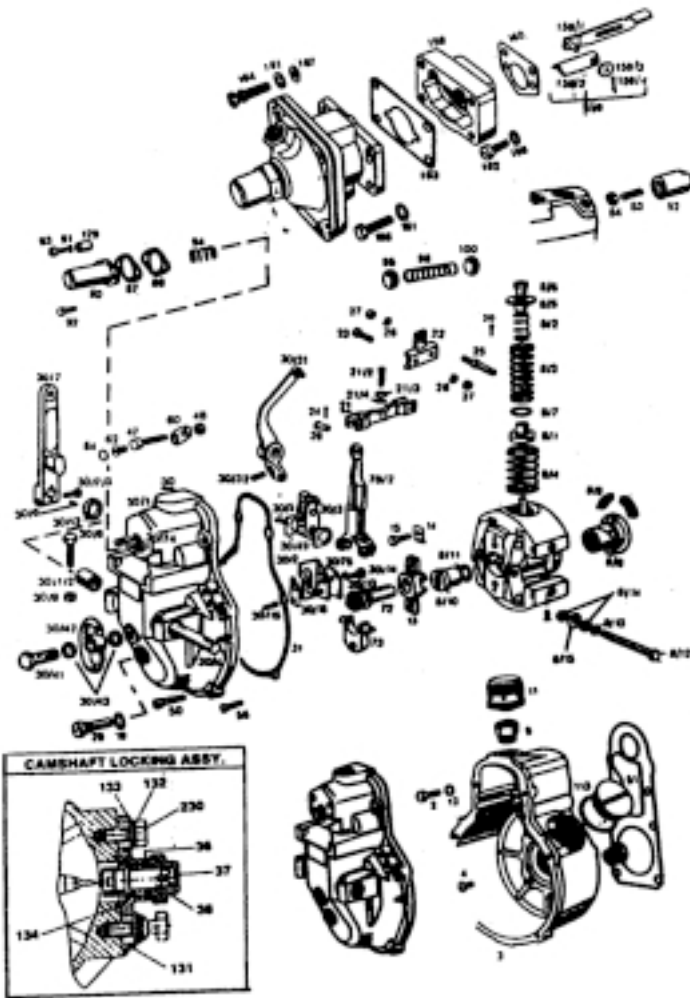


TABLE 07.3
RQV GOVERNOR
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
90	1 420 505 036			Cap	1 420 505 036	M 08562	1		
91	2 916 690 005			Spring Washer	2 916 690 005	M 08562	1		
92	9 421 033 419			Screw	9 421 033 419	M 08562	1		
93	1 423 410 016			Screw	1 423 410 016	M 08562	1		
94	1 424 641 004			Spring	1 424 641 004	M 08562	1		
95	1 420 500 051			Spring Plate	1 420 500 051	M 08562	1		
96	1 424 615 038			Play Compensating Spring	1 424 615 038	M 08562	1		
100	1 420 220 005			Spring Plate	1 420 220 005	M 08562	1		
113	1 420 113 000			Gasket	1 420 113 000	M 08562	1		
—	1 425 703 012			Connecting Flange	1 425 703 012	M 08562	AR		
—	1 425 703 013			Connecting Flange	1 425 703 013	M 08562	AR		
—	1 425 703 014			Connecting Flange	1 425 703 014	M 08562	AR		
129	1 423 341 001			Threaded Sleeve	1 423 341 001	M 08562	2		
131	2 423 490 004			Screw	2 423 490 004	M 08562	1		
132	2 916 699 085			Spring Lock Washer	2 916 699 085	M 08562	1		
133	2 916 012 016			Washer	2 916 012 016	M 08562	1		
134	2 420 210 034			'O' Ring	2 420 210 034	M 08562	1		
158	1 425 210 062			Intermediate Housing	1 425 210 062	M 08562	1		
159	1 421 335 032			Full Load Stop Assy.	1 421 335 032	M 08562	1		
160	1 421 015 052			Gasket	1 421 015 052	M 08562	1		

TABLE 07.3

RQV GOVERNOR

GROUP 07

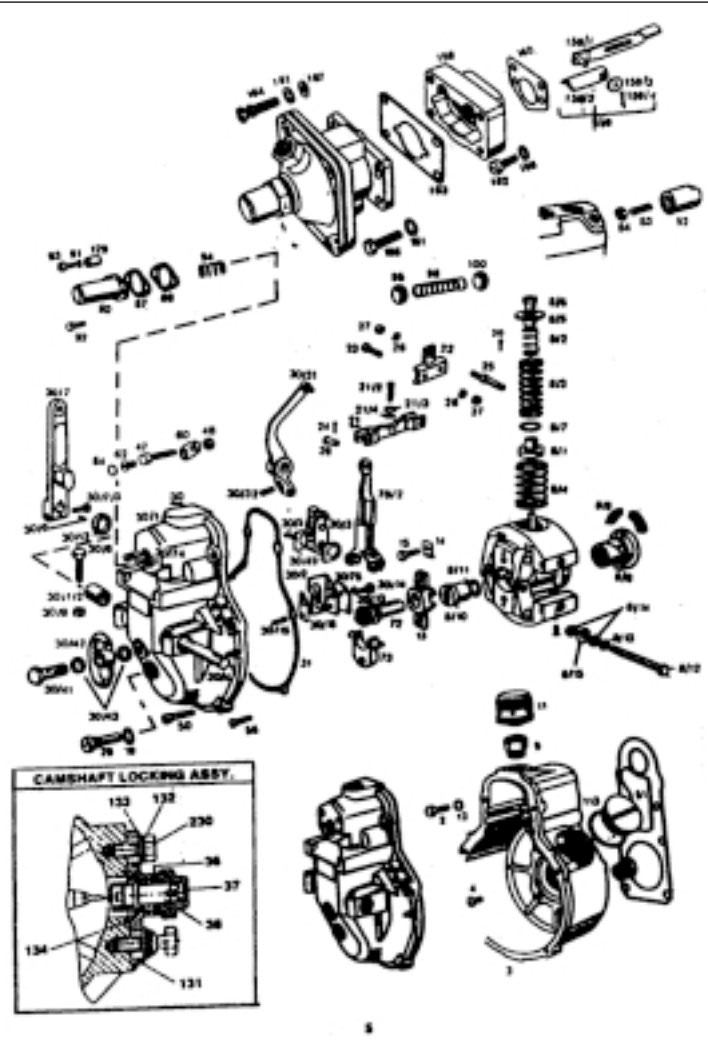


TABLE 07.3

RQV GOVERNOR

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
161	2 916 690 005			Spring Lock Washer	2 916 690 005	M 08562	4		
162	2 910 022 196			Screw	2 910 022 196	M 08562	4		
163	1 421 015 053			Gasket	1 421 015 053	M 08562	1		
164	2 423 450 005			Screw	2 423 450 005	M 08562	2		
165	2 911 062 199			Hex. Screw	2 911 062 199	M 08562	2		
167	2 916 012 014			Plain Washer	2 916 012 014	M 08562	4		
—	1 420 211 005			Gasket	1 420 211 005	M 08562	1		
230	2 911 062 240			Hex. Screw	2 911 062 240	M 08562	1		
—	9 421 037 122			Control Rack Stop	9 421 037 122	M 08562	1		
166	2 916 580 003			Spring Washer	2 916 580 003	M 08562	4		

TABLE 07.4

GOVERNOR HOUSING

GROUP 07

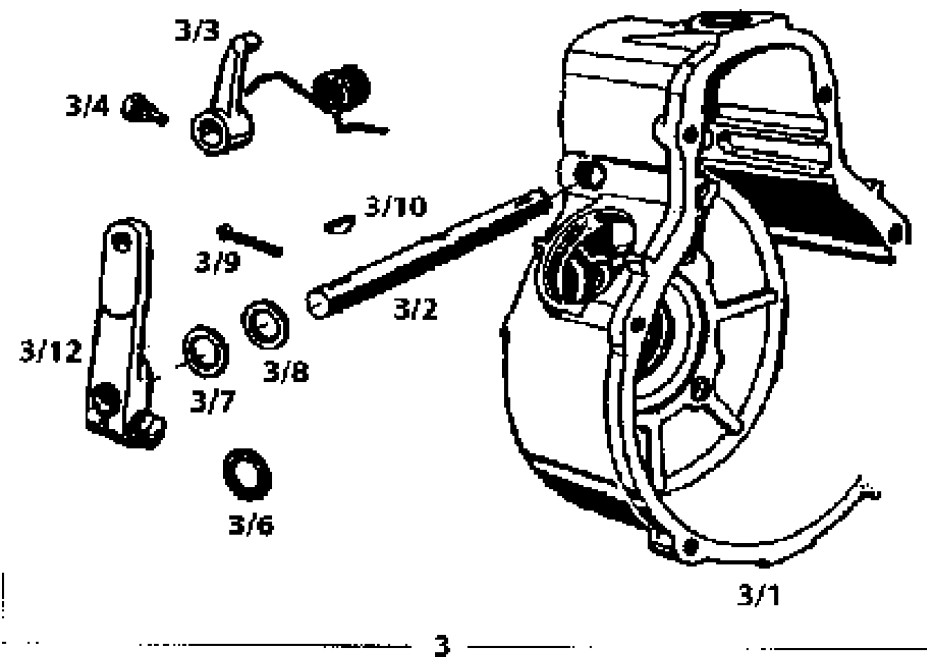


TABLE 07.4
GOVERNOR HOUSING
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				GOVERNOR HOUSING					
3	9 421 035 187			Housing Assy.	9 421 035 187	M 08562	1		
3/1	2 425 120 143			Housing (Alone)	2 425 120 143	M 08562	1		
3/2	1 423 002 030			Shaft	1 423 002 030	M 08562	1		
3/3	1 422 010 004			Lever	1 422 010 004	M 08562	1		
3/4	9 421 033 451			Screw	9 421 033 451	M 08562	1		
3/6	1 900 210 105			'O' Ring	1 900 210 105	M 08562	2		
3/7	2 916 011 015			Washer	2 916 011 015	M 08562	2		
3/8	1 420 100 606			Washer	1 420 100 606	M 08562	AR		
3/9	2 424 680 002			Retaining Pin	2 424 680 002	M 08562	2		
3/10	1 900 023 002			Key	1 900 023 002	M 08562	1		
3/12	1 422 002 216			Stop Lever	1 422 002 216	M 08562	1		

TABLE 07.5

NOZZLE HOLDER

GROUP 07

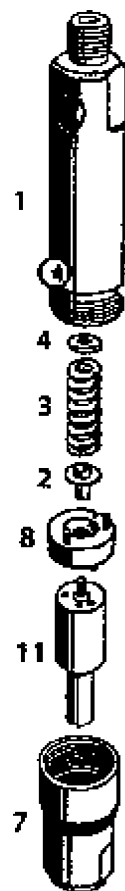


TABLE 07.5
NOZZLE HOLDER
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	F 002 C80 001			NOZZLE HOLDER					
1				Assy. Nozzle Holder (w/o Nozzle)	F 002 C80 001	M 08562	1		Not Serviced
2	2 433 124 344			Nozzle Holder Body					
3	2 434 614 028			Pressure Bolt	2 433 124 344	M 08562	1		
4	2 430 101 035			Spring	2 434 614 028	M 08562	1		
4	2 430 101 037			Shim 1.00 mm Thick	2 430 101 035	M 08562	AR		
4	2 430 101 039			Shim 1.04 mm Thick	2 430 101 037	M 08562	AR		
4	2 430 101 041			Shim 1.08 mm Thick	2 430 101 039	M 08562	AR		
4	2 430 101 043			Shim 1.12 mm Thick	2 430 101 041	M 08562	AR		
4	2 430 101 045			Shim 1.16 mm Thick	2 430 101 043	M 08562	AR		
4	2 430 101 047			Shim 1.20 mm Thick	2 430 101 045	M 08562	AR		
4	2 430 101 049			Shim 1.24 mm Thick	2 430 101 047	M 08562	AR		
4	2 430 101 051			Shim 1.28 mm Thick	2 430 101 049	M 08562	AR		
4	2 430 101 053			Shim 1.32 mm Thick	2 430 101 051	M 08562	AR		
4	2 430 101 055			Shim 1.36 mm Thick	2 430 101 053	M 08562	AR		
4	2 430 101 057			Shim 1.40 mm Thick	2 430 101 055	M 08562	AR		
4	2 430 101 059			Shim 1.44 mm Thick	2 430 101 057	M 08562	AR		
4	2 430 101 061			Shim 1.48 mm Thick	2 430 101 059	M 08562	AR		
4	2 430 101 063			Shim 1.52 mm Thick	2 430 101 061	M 08562	AR		
4				Shim 1.56 mm Thick	2 430 101 063	M 08562	AR		

TABLE 07.5

NOZZLE HOLDER

GROUP 07

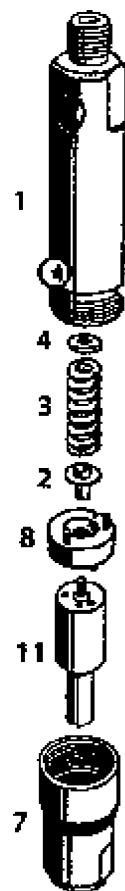


TABLE 07.5

NOZZLE HOLDER

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
4	2 430 101 065			Shim 1.60 mm Thick	2 430 101 065	M 08562	AR		
4	2 430 101 067			Shim 1.64 mm Thick	2 430 101 067	M 08562	AR		
4	2 430 101 069			Shim 1.68 mm Thick	2 430 101 069	M 08562	AR		
4	2 430 101 071			Shim 1.72 mm Thick	2 430 101 071	M 08562	AR		
4	2 430 101 073			Shim 1.76 mm Thick	2 430 101 073	M 08562	AR		
4	2 430 101 075			Shim 1.80 mm Thick	2 430 101 075	M 08562	AR		
4	2 430 101 077			Shim 1.84 mm Thick	2 430 101 077	M 08562	AR		
4	2 430 101 079			Shim 1.88 mm Thick	2 430 101 079	M 08562	AR		
4	2 430 101 081			Shim 1.92 mm Thick	2 430 101 081	M 08562	AR		
4	2 430 101 083			Shim 1.96 mm Thick	2 430 101 083	M 08562	AR		
7	2 433 314 182			Nozzle Cap Nut	2 433 314 182	M 08562	1		
8	2 430 134 023			Distance Piece	2 430 134 023	M 08562	1		
11	0 430 175 147			Nozzle	0 430 175 147	M 08562	1		
—	2 433 462 014			Retaining Screw	2 433 462 014	M 08562	1		

TABLE 07.6

FUEL FEED PUMP

GROUP 07

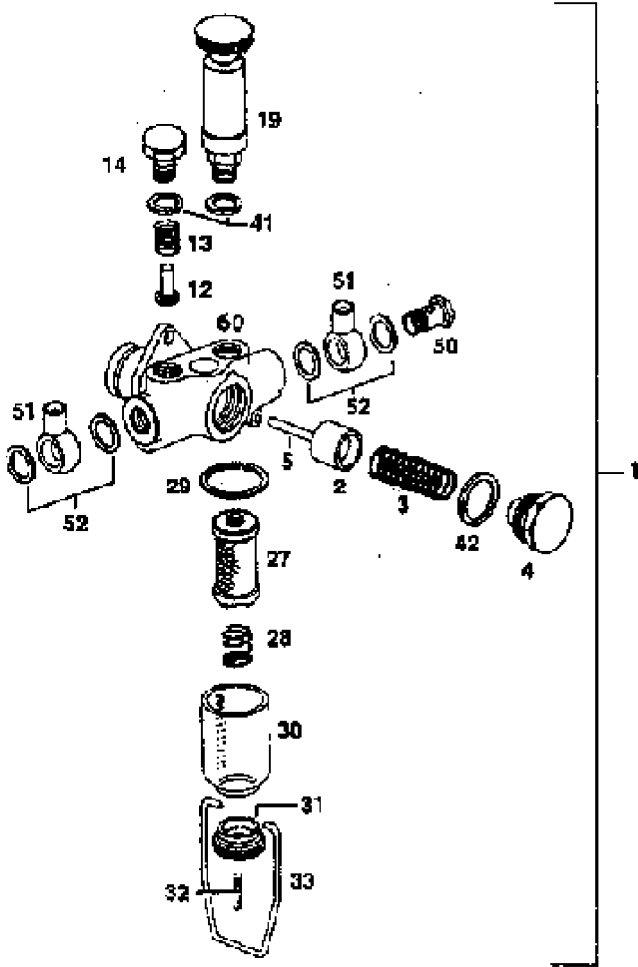


TABLE 07.6
FUEL FEED PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FUEL FEED PUMP					
1	9 440 030 036			Assy. Feed Pump	9 440 030 036	M 08562	1	2786 0799 99 71	Not Serviced
60	F 002 A50 005			Housing	F 002 A50 005	M 08562	1		
2	2 449 998 709			Feed Pump Plunger Blue	2 449 998 709	M 08562	AR		
2	2 449 998 713			Feed Pump Plunger White	2 449 998 713	M 08562	AR		
3	2 444 617 010			Plunger Spring	2 444 617 010	M 08562	1		
4	9 441 033 404			Closing Plug	9 441 033 404	M 08562	1		
5	2 443 120 022			Pressure Spindle	2 443 120 022	M 08562	1		
12	2 443 203 001			Valve	2 443 203 001	M 08562	2		
13	2 444 615 006			Spring	2 444 615 006	M 08562	2		
14	2 443 355 000			Reducing Union	2 443 355 000	M 08562	1		
19	2 447 222 099			Hand Primer	2 447 222 099	M 08562	1		
27	1 450 410 011			Prefilter Sieve	1 450 410 011	M 08562	1		
28	2 454 642 001			Spring	2 454 642 001	M 08562	1		
29	2 440 109 005			Sealing Washer	2 440 109 005	M 08562	1		
30	9 451 030 528			Prefilter Housing	9 451 030 528	M 08562	1		
31	2 453 345 000			Clamping Nut	2 453 345 000	M 08562	1		
32	2 453 405 001			Stud	2 453 405 001	M 08562	1		
33	2 459 999 000			Clip	2 459 999 000	M 08562	1		
41	1 230 203 001			Sealing Ring	1 230 203 001	M 08562	2		

TABLE 07.6

FUEL FEED PUMP

GROUP 07

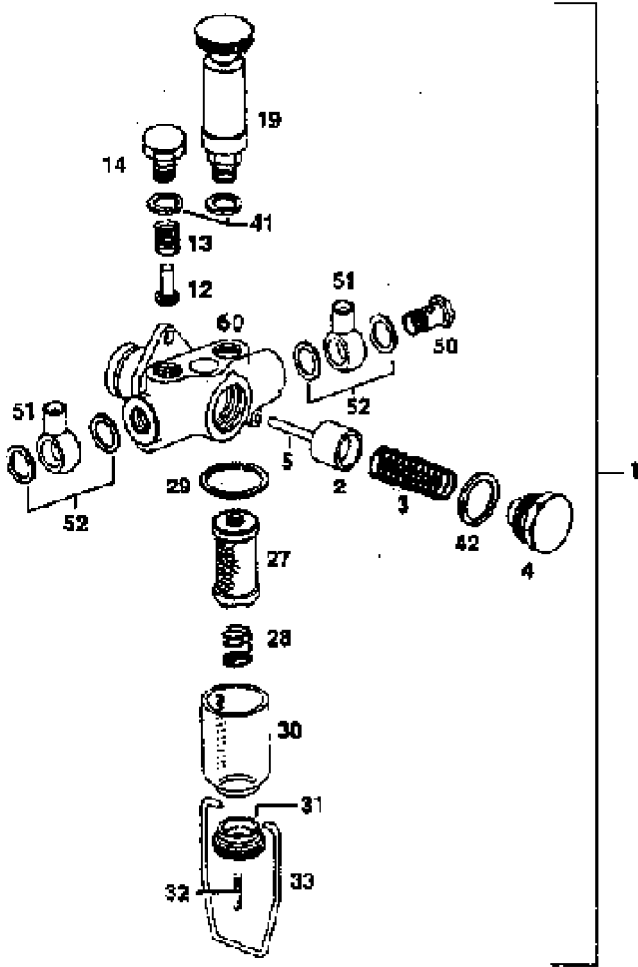


TABLE 07.6
FUEL FEED PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
42	2 440 105 000			Sealing Ring	2 440 105 000	M 08562	1		
50	9 411 033 404			Hollow Screw	9 411 033 404	M 08562	2		
51	1 903 385 009			Banjo Connector	1 903 385 009	M 08562	2		
52	2 916 710 609			Flat Seal Ring	2 916 710 609	M 08562	4		
—	8854 0701 07 13			Repair Kit for Feed Pump; Consists off :			1		
2	2 449 998 709			Feed Pump Plunger Blue	2 449 998 709	M 08562	AR		
2	2 449 998 713			Feed Pump Plunger White	2 449 998 713	M 08562	AR		
3	2 444 617 010			Plunger Spring	2 444 617 010	M 08562	1		
4	9 441 033 404			Closing Plug	9 441 033 404	M 08562	1		
12	2 443 203 001			Valve	2 443 203 001	M 08562	2		
13	2 444 615 006			Spring	2 444 615 006	M 08562	2		
19	2 447 222 099			Hand Primer	2 447 222 099	M 08562	1		
41	1 230 203 001			Sealing Ring	1 230 203 001	M 08562	2		
42	2 440 105 000			Sealing Ring	2 440 105 000	M 08562	1		

TABLE 07.7

INJECTOR

GROUP 07

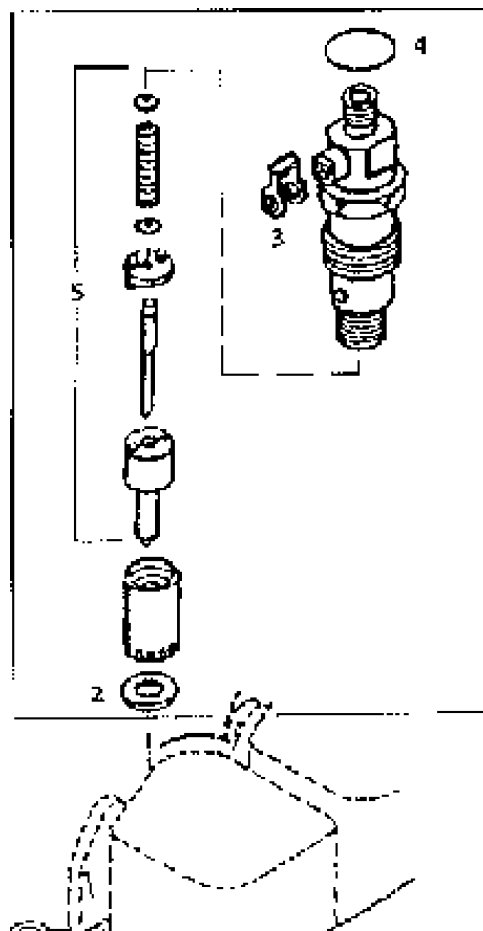


TABLE 07.7

INJECTOR

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0199 99 54			INJECTOR					
2	2786 0799 99 50			Injector Assy.	3931862		6		
3	2786 0799 99 09			Seal Injector	3923261		6		
4	2786 0799 99 13			Seal Banjo Connector	3903380		6		
5	0 433 175 147			Seal Rectangular Ring	3909356		6		
—	2 430 105 042			Nozzle Injector	0 433 175 147	M 08562	6		
—	8854 0702 16 15			Sealing Washer	2 430 105 042	M 08562	6		
2				Kit Injector Assy. Consists off:			1		
5				2786 0799 99 50 Seal Injector			6		
—				0 433 175 147 Nozzle Injector	0 433 175 147		6		
				2 434 614 028 Spring	2 434 614 028		6		

TABLE 07.8

FUEL PUMP COUPLING

GROUP 07

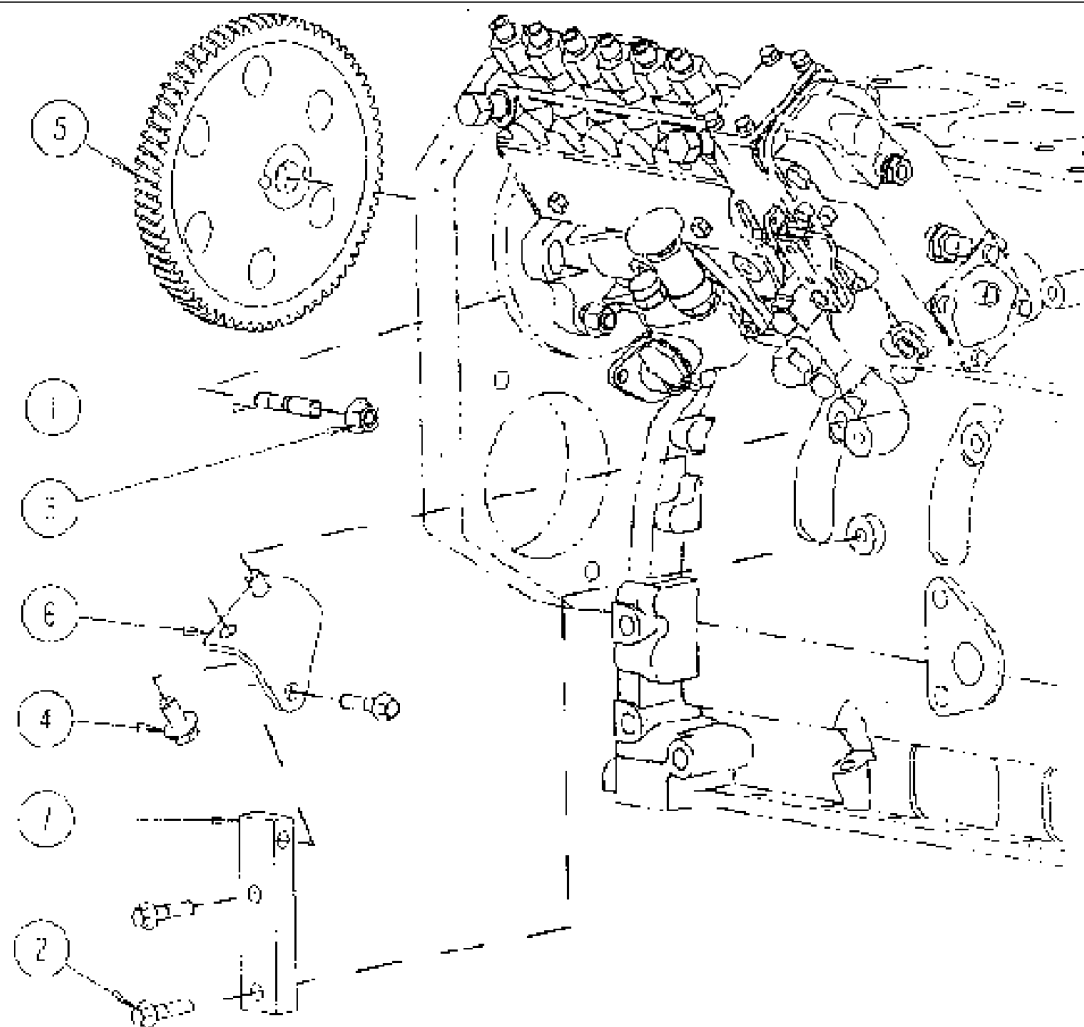


TABLE 07.8

FUEL PUMP COUPLING

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FUEL PUMP COUPLING					
1	2786 2099 99 70			Stud M10x1.5	3282372		4		
2	2786 0799 99 06			Screw Hex. Flange M8x1.25x35	3900632		3		
3	2786 0799 99 07			Nut, Hex. Flange M10x1.5	3902662		4		
4	2786 0799 99 12			Screw Hex. Flange M10x1.5x20	3903990		2		
5	2786 0799 98 12			Gear Fuel Pump	3934636		1		
6	2786 0799 98 10			Brace Fuel Pump	3936646		1		
7	2786 0799 98 11			Brace Fuel Pump	3936647		1		

TABLE 07.9

LOCATION FUEL DRAIN

GROUP 07

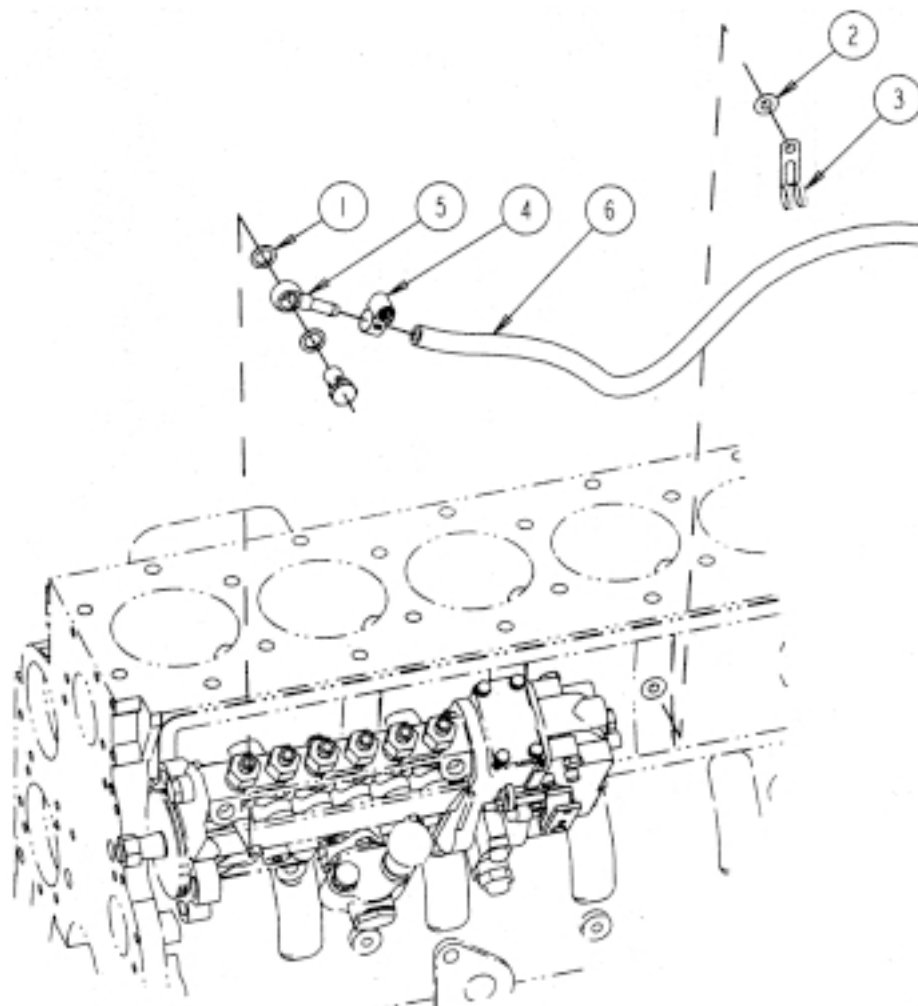


TABLE 07.9

LOCATION FUEL DRAIN

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				LOCATION FUEL DRAIN					
1	2786 0799 99 25			Washer Sealing	3918192		2		
2	2786 0599 99 04			Seal Grommet	3928759		1		
3	2786 0599 99 56			Clamp	3935267		1		
4	2786 0999 99 22			Clamp Hose	3936583		1		
5	2786 1899 99 37			Banjo Connector	3936593		1		
6	2786 1899 99 36			Hose Straight	3936594		1		

TABLE 07.10

FUEL LINES

GROUP 07

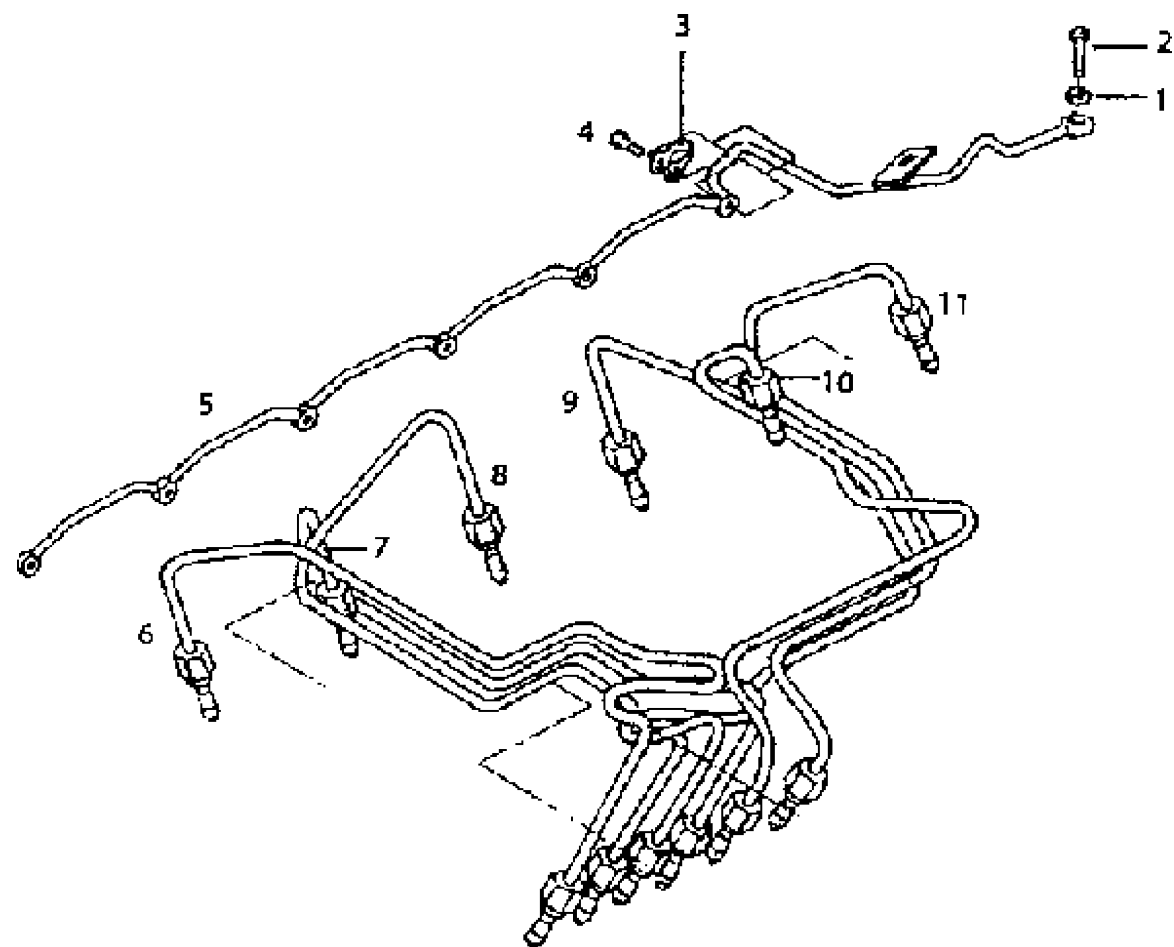


TABLE 07.10
FUEL LINES
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FUEL LINES					
1	2786 0799 99 22			Washer Sealing 8 mm	3918188		2		
2	2786 0799 99 52			Valve Check M8x1.25x17.5	3924726		1		
3	2786 0799 99 09			Seal Banjo Connector 6.2 mm	3903380		6		
4	2786 0999 99 12			Screw Banjo Connector M 6x1x14.3	3905307		6		
5	2786 0999 99 13			Manifold Fuel Assy.	3162001		1		
—	2786 0799 99 46			Tube Injector Kit (1,2,3) Consists off :	3931842		1		Serviced in Set only
6				Tube Injector No. 1 Cyl.	3931844		1		} Not Serviced Separately
7				Tube Injector No. 2 Cyl.	3931845		1		
8				Tube Injector No. 3 Cyl.	3931846		1		
—	2786 0799 99 47			Tube Injector Kit (4,5,6) Consists off :	3931843		1		Serviced in Set only
9				Tube Injector No. 4 Cyl.	3931847		1		} Not Serviced Separately
10				Tube Injector No. 5 Cyl.	3931848		1		
11				Tube Injector No. 6 Cyl.	3931849		1		

TABLE 07.11

FUEL SYSTEM ACCESSORIES

GROUP 07

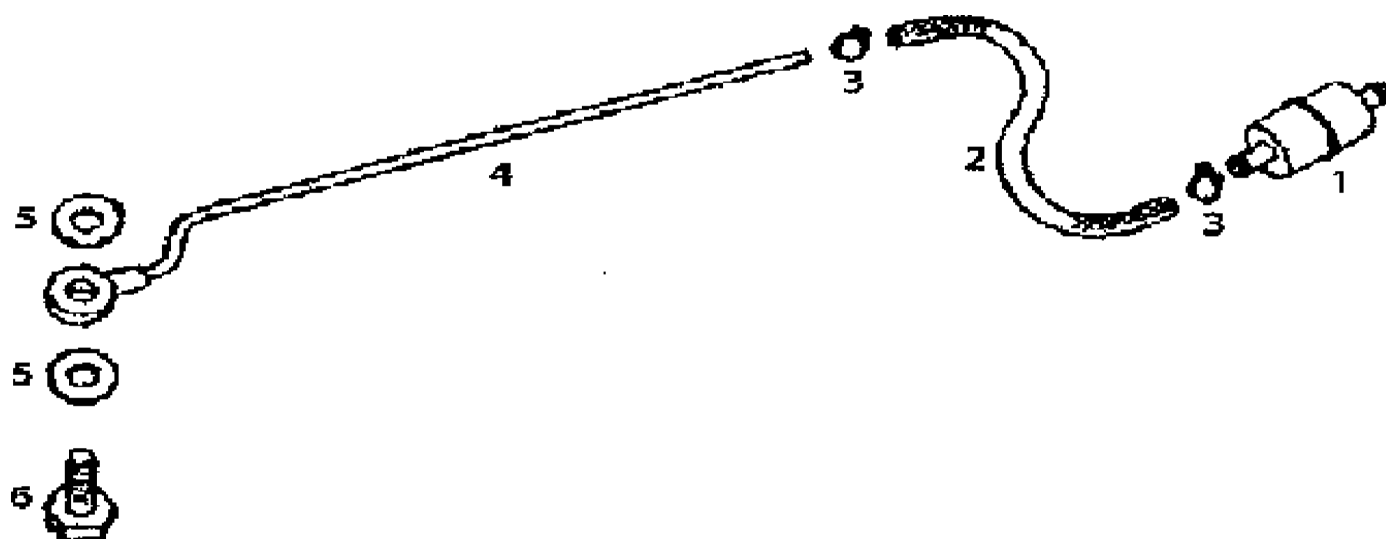


TABLE 07.11

FUEL SYSTEM ACCESSORIES

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FUEL SYSTEM ACCESSORIES					
1	2786 0999 99 20			Strainer, Fuel	3931868		1		
2	2786 0999 99 21			Hose, Plain	3931870		1		
3	2786 0999 99 22			Clamp Hose	3936583		2		
4	2786 0999 99 24			Tube Fuel Supply	3935321		1		
5	2786 0799 99 25			Washer, Sealing	3918192		2		
6	2786 0799 99 30			Screw, Banjo Connector M 14x1.5x26	3924725		1		

TABLE 07.12

FUEL SHUT OFF VALVE

GROUP 07

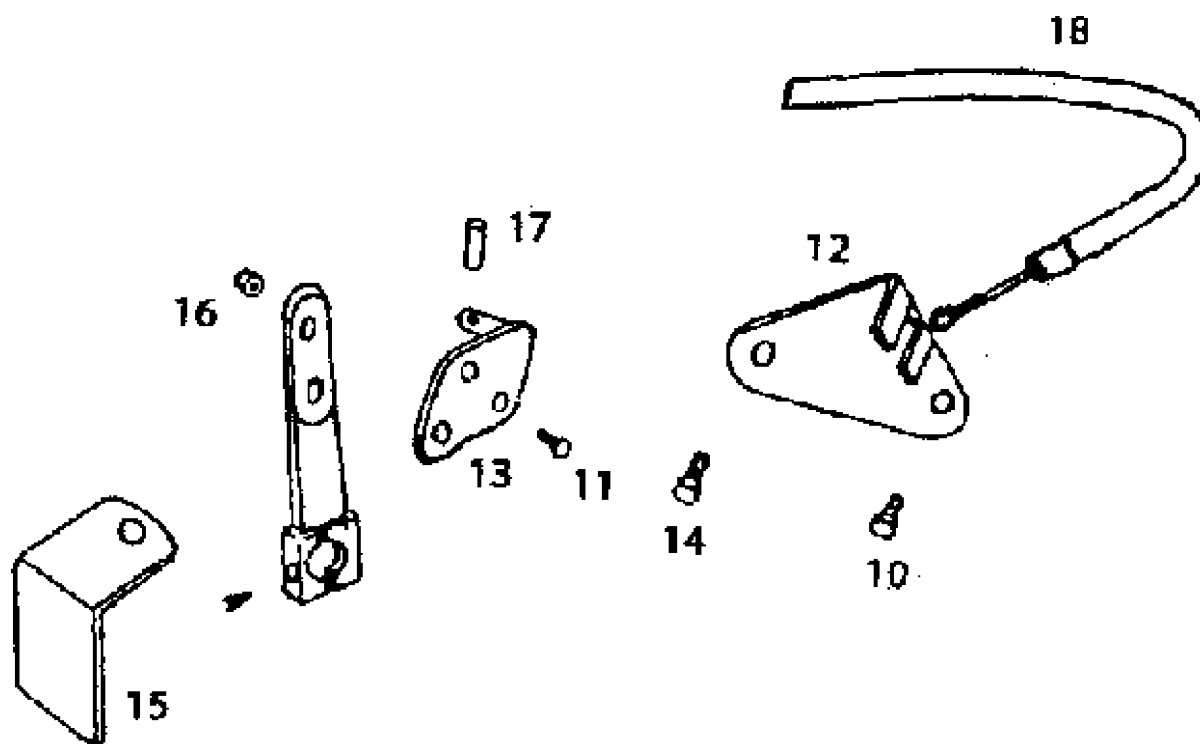


TABLE 07.12

FUEL SHUT OFF VALVE

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FUEL SHUT OFF VALVE					
10	2786 0799 99 15			Screw Hex.Flange Head Cap M 6x1x16	3913638		2		
11	2786 0999 99 25			Screw M 12x1.5x12	3935268		1		
12	2786 0999 99 26			Lever Shut off Plate	3935269		1		
13	2786 0999 99 27			Bracket (On Cyl. Block)	3935270		1		
14	2786 0999 99 29			Screw Hex. Flange Head Cap M12x1.5x15	3935271		1		
15	2786 0999 99 30			Bracket (On Timing Hsg.)	3935272		1		
16	2786 0799 99 58			Nut Hex. Flange Head Cap M6x1	3906216		2		
17	2786 0999 99 31			Pin Cotter	3919449		1		
18	2750 3020 01 01			Engine Stop Pull Cable			1		

TABLE 07.13

FUEL FILTER PLUMBING

GROUP 07

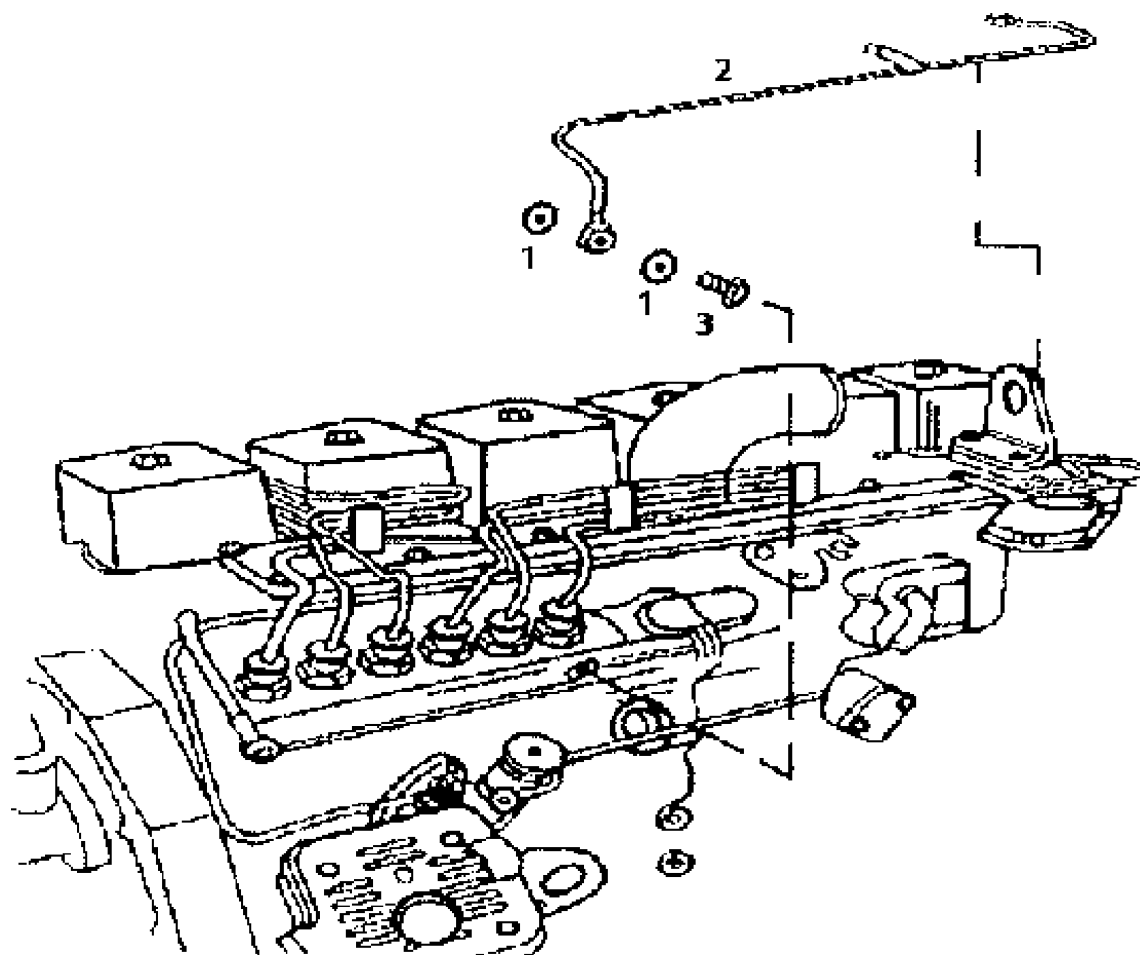


TABLE 07.13

FUEL FILTER PLUMBING

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0799 99 25			FUEL FILTER PLUMBING Washer Sealing	3918192		2		
2	2786 0999 99 16			Tube Fuel Supply	3162000		1		
3	2786 0799 99 30			Screw Banjo Connector M 14x1.5x26	3924725		1		

TABLE 07.14

LIFT PUMP

GROUP 07

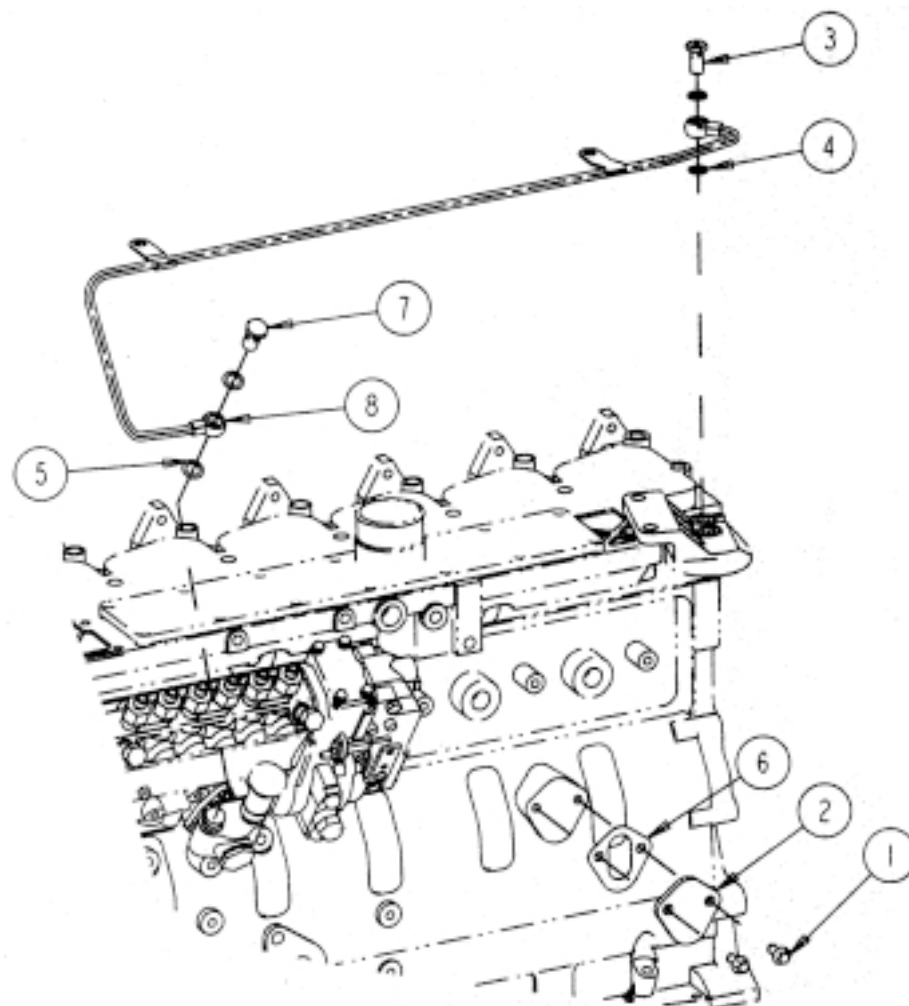


TABLE 07.14

LIFT PUMP

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2786 0799 99 71			LIFT PUMP	3935319		1	9 440 030 036	
1	2786 1399 80 01			Pump, Fuel Transfer/ Lift Pump	3900630		2		
2	2786 0599 99 35			Screw, Hex. Flange Head Cap M 8x1.25x20	3904046		1		
3	2786 0799 99 19			Plate, Cover	3916361		1		
4	2786 0799 99 24			Screw, Banjo Connector M 12x1.5x24	3918191		2		
5	2786 0799 99 25			Washer, Sealing 12 mm	3918192		2		
6	2786 0799 99 17			Washer, Sealing 14 mm	3914304	T 06560	1		
7	2786 0799 99 30			Gasket, Cover Plate	3924725		1		
8	2786 0999 99 50			Screw, Banjo Connector M 14x1.5x26	4080668		1	2786 0799 99 70	
				Tube Fuel Supply					

TABLE 07.15

PLUMBING AIR FUEL CONTROL

GROUP 07

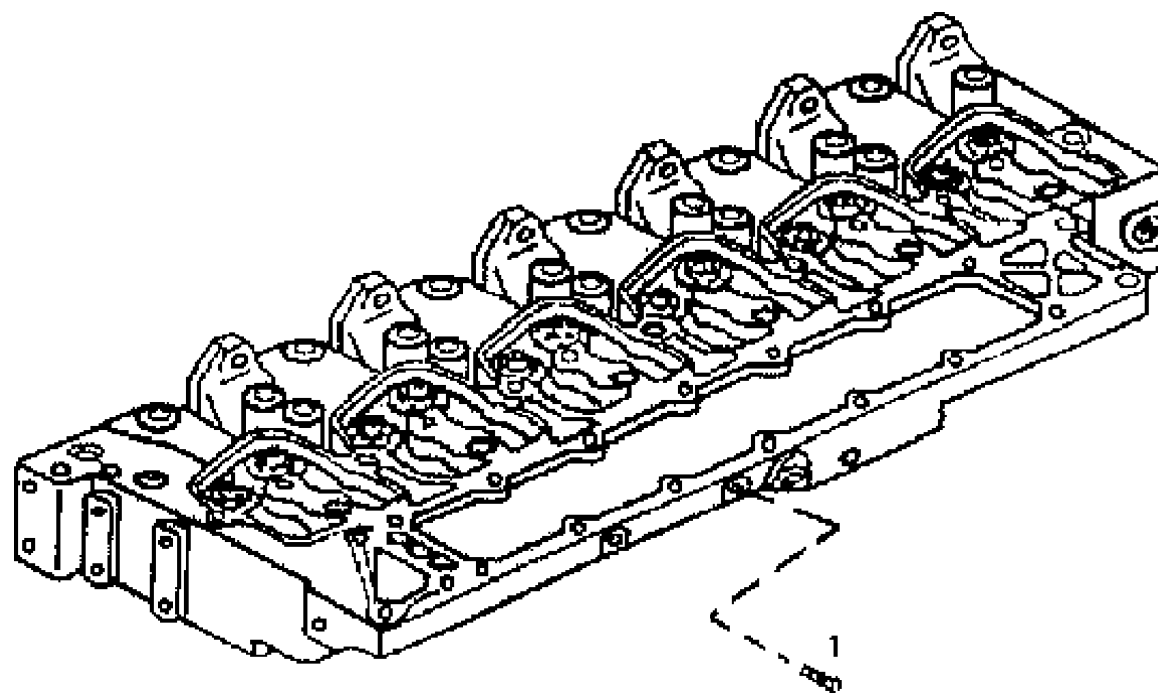


TABLE 07.15

PLUMBING AIR FUEL CONTROL

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0199 99 13			PLUMBING AIR FUEL CONTROL Plug Pipe	3906619		1		

TABLE 07.16

LEVER THROTTLE

GROUP 07

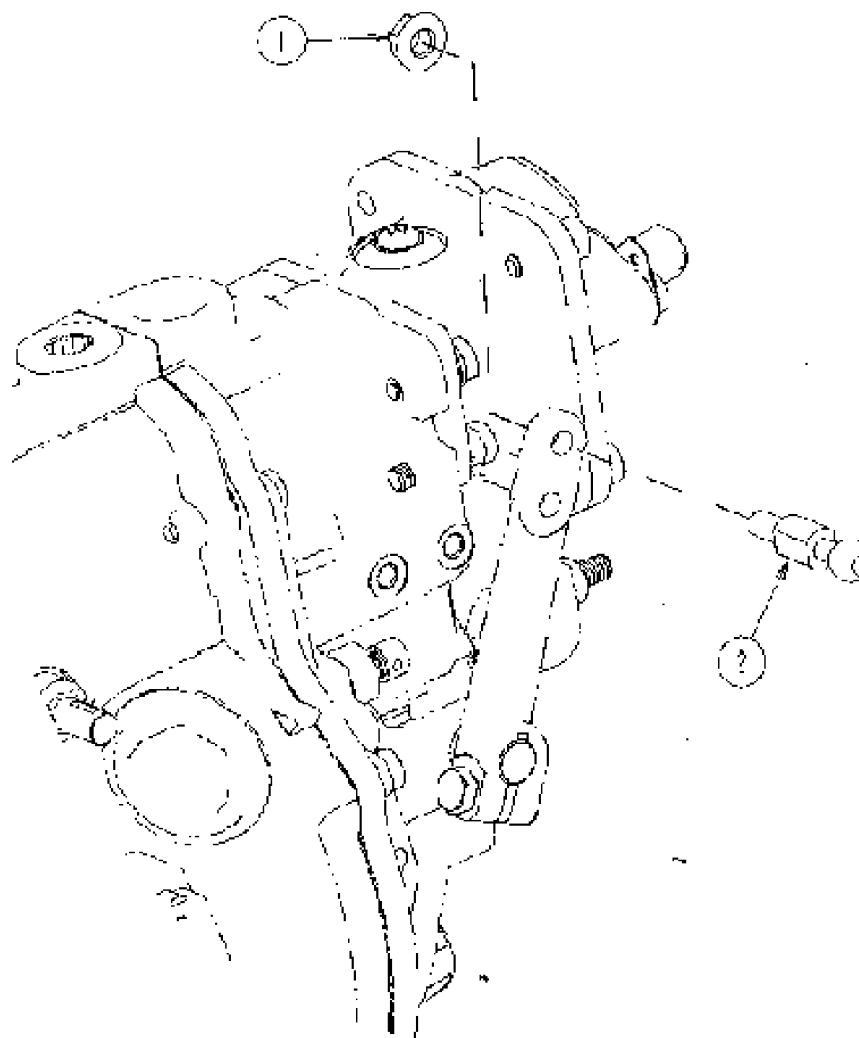


TABLE 07.16

LEVER THROTTLE

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0799 99 58			LEVER THROTTLE Nut Hex. Flange M 6x1	3906216		1		
2	2786 0799 99 59			Pin Throttle Lever Pilot	3931900		1		

TABLE 09.1

FUEL FILTER

GROUP 09

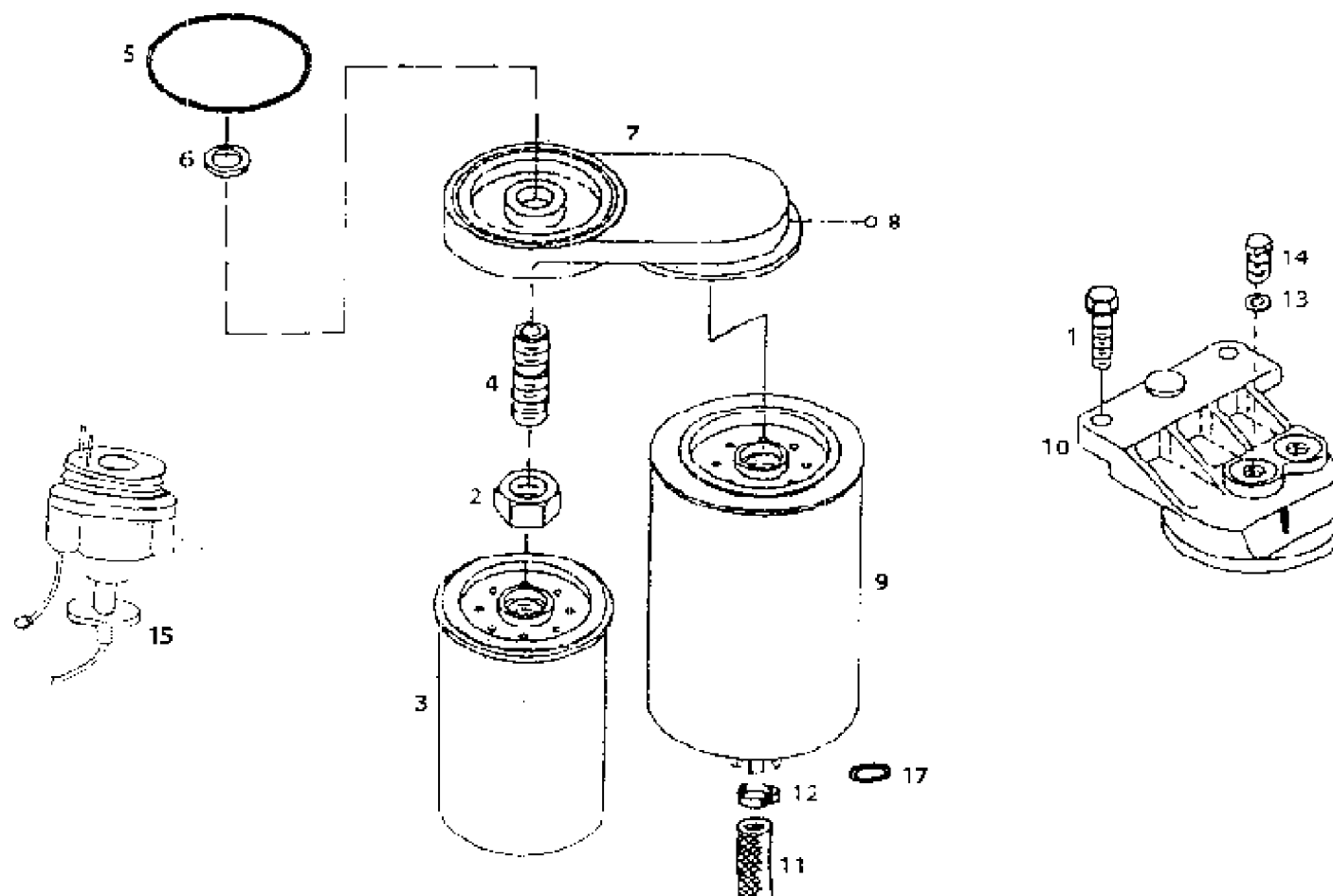


TABLE 09.1
FUEL FILTER
GROUP 09

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FUEL FILTER					
1	2786 0999 99 01			Screw Hex. Flange Head Cap M 8x1.25x25	3918109		2		
2	2786 0999 99 02			Nut Regular Hex. M 16x1.5	3903293		1		
3	2786 0911 99 04			Filter Fuel	3903640	F 61220	1		
4	2786 0999 99 03			Adapter Filter Head M 16x1.5	3925955		1		
5	2786 0799 99 10			Seal 'O' Ring (Big)	3903546		1		
6	2786 0799 99 11			Seal 'O' Ring (Small)	3903846		1		
7	2786 0999 99 04			Head Fuel Filter (Bottom)	3915240		1		
8	2786 0999 99 06			Ball	3915242		1		
9	2786 0911 99 03			Separator Fuel Water (Cartridge) w/o Drain Valve	3890063	F 61220	1		
15	2786 0999 99 57			Valve Drain	3831852		1		
17	2786 0799 98 13			Seal 'O' Ring	3833972		1		
10	2786 0999 99 08			Head Fuel Filter (Top)	3931892		1		
11	2786 0999 99 09			Hose Plain	3931864		1		
12	2786 0999 99 10			Clamp Hose	3931865		1		
13	2786 0799 99 24			Washer Sealing (1/2")	3918191		2		
14	2786 0999 99 11			Screw M 12x1.5x24 Banjo Connector	3905860		1		

TABLE 09.2

ENGINE VENT PLUMBING

GROUP 09

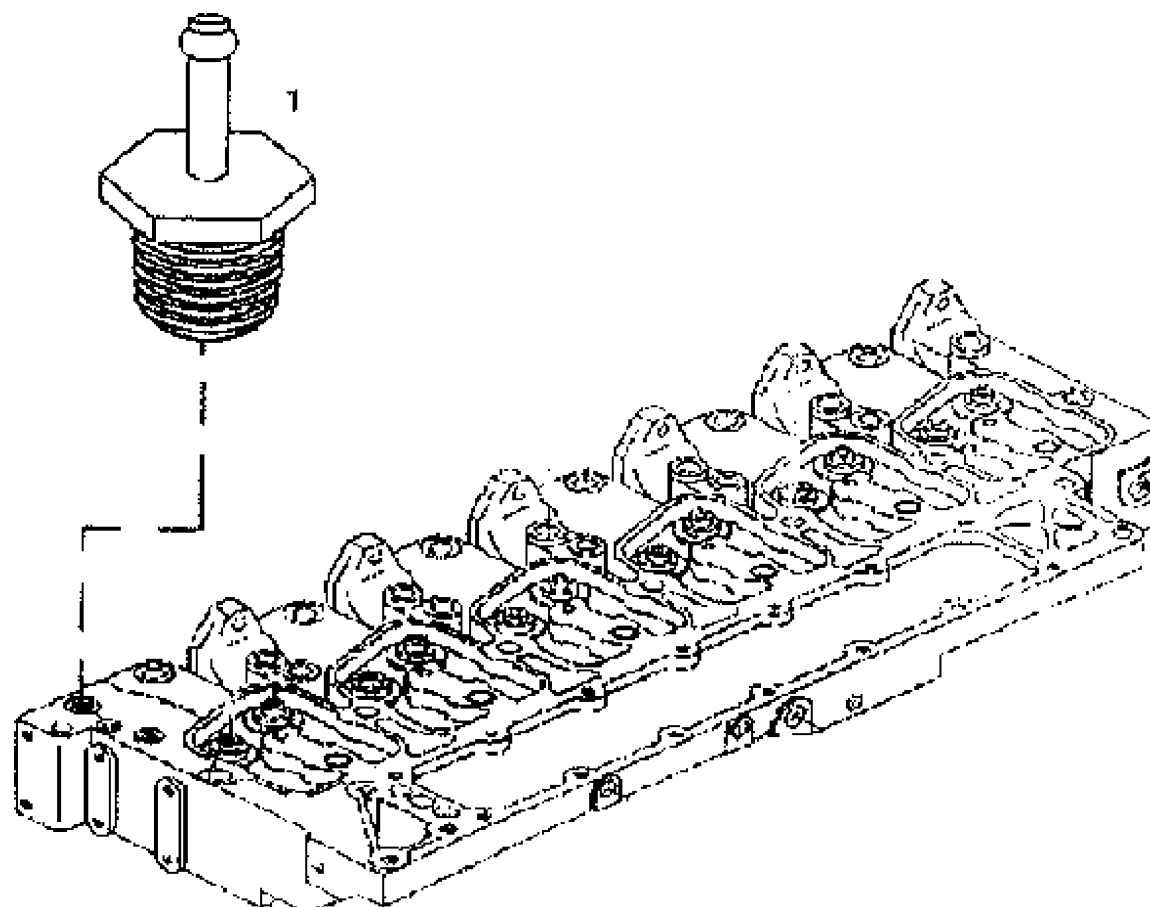


TABLE 09.2

ENGINE VENT PLUMBING

GROUP 09

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 0199 99 39			ENGINE VENT PLUMBING Tee Hose Connector	3935266		1		

TABLE 09.3

AIR FILTER

GROUP 09

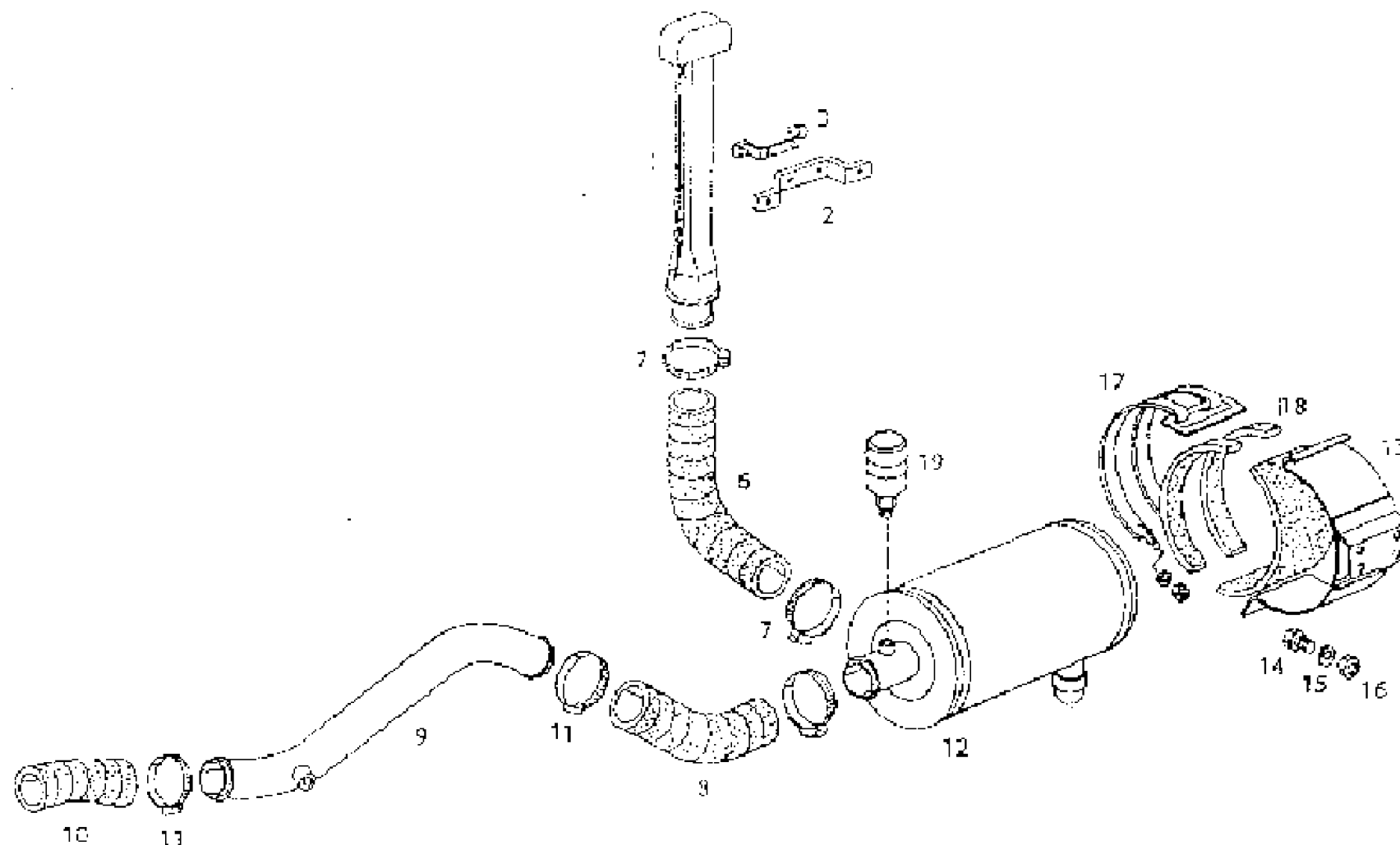


TABLE 09.3
AIR FILTER
GROUP 09

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				AIR FILTER					
1	2069 0913 01 72			Assy. Air Inlet Duct			1		
2	2069 0913 01 71			Assy.Bracket(Air Inlet Duct Mounting)			1		
—	2069 0913 01 76			Assy.Bracket (Duct Mounting)			1		
3	2069 0913 01 77			Assy.Clamp(Ducting to Air Filter)			1		
6	2069 0913 58 19			Rubber Hose(Ducting to Air Filter)			1		
7	1428 059817 9			Hose Clamp TB 120			2		
—	2069 0913 58 33			Rubber Bellow(Ducting to Air Filter Inlet)			1		
—	1428 059810 1			Hose Clamp TB 140			2		
8	2069 0913 58 23			Hose (Air Filter Outlet)			1		
9	2069 0913 01 84			Assy.Air Inlet Pipe			1		
10	2069 0913 58 10			Hose			1		
—	1428 059820 9			Hose Clamp TB 112			2		
11	1428 059813 6			Hose Clamp TB 76			1		
12	2069 0913 01 85			Assy.Air Filter		F 61220	1	2069 0913 01 64	
—	2785 0913 99 02			Air Filter Element Primary		F 61220	1		
—	2785 0913 99 03			Air Filter Element Secondary		F 61220	1		
13	2069 0913 01 66			Assy.Bracket Air Filter Mounting			1		

TABLE 09.3

AIR FILTER

GROUP 09

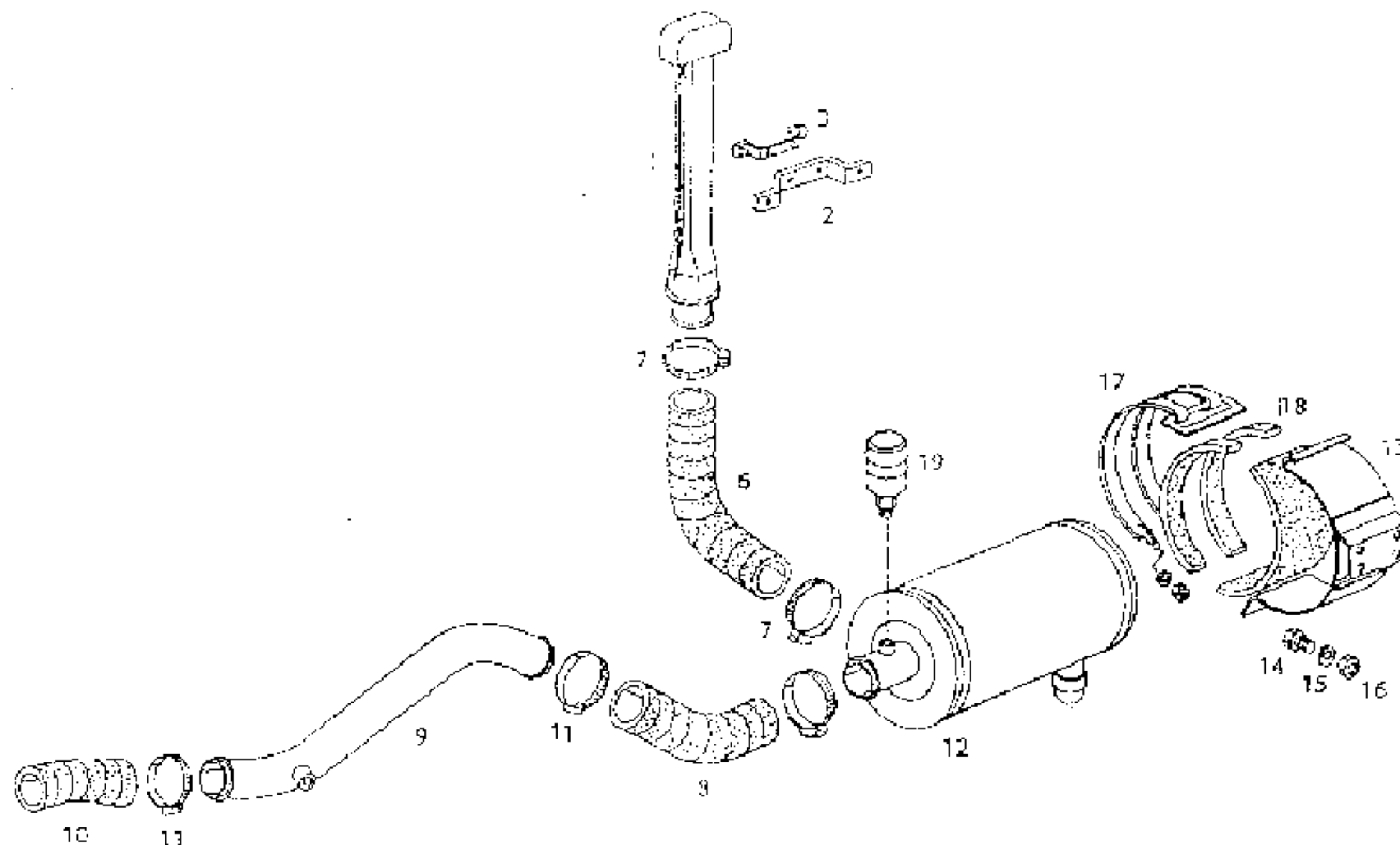


TABLE 09.3
AIR FILTER
GROUP 09

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
14	1132 399621 2			Hex Screw M 12x45			4		
15	1252 069601 4			Spg.Washer B 12 IS 3063			4		
16	1205 159601 1			Hex Nut M 12 IS 1364			4		
17	2785 0913 01 01			Assy.Strap with Shackle			1		
18	2785 0913 99 01			Rubber Strap			2		
—	1205 159802 2			Hex Nut M 8 IS 1364			2		
—	1214 050080 0			Nyloc Nut M 8 IS 7002			2		
—	1246 050084 1			Brt.Washer 8.4 IS 2016 St			2		
19	2547 0913 99 18			Assy.Service Indicator			1		
—	2069 0913 33 10			Bracket (Air Duct Mtg with Cl.Housing)			1		
—	2069 0913 42 03			Clamp			1		

TABLE 13.1

AIR COMPRESSOR

GROUP 13

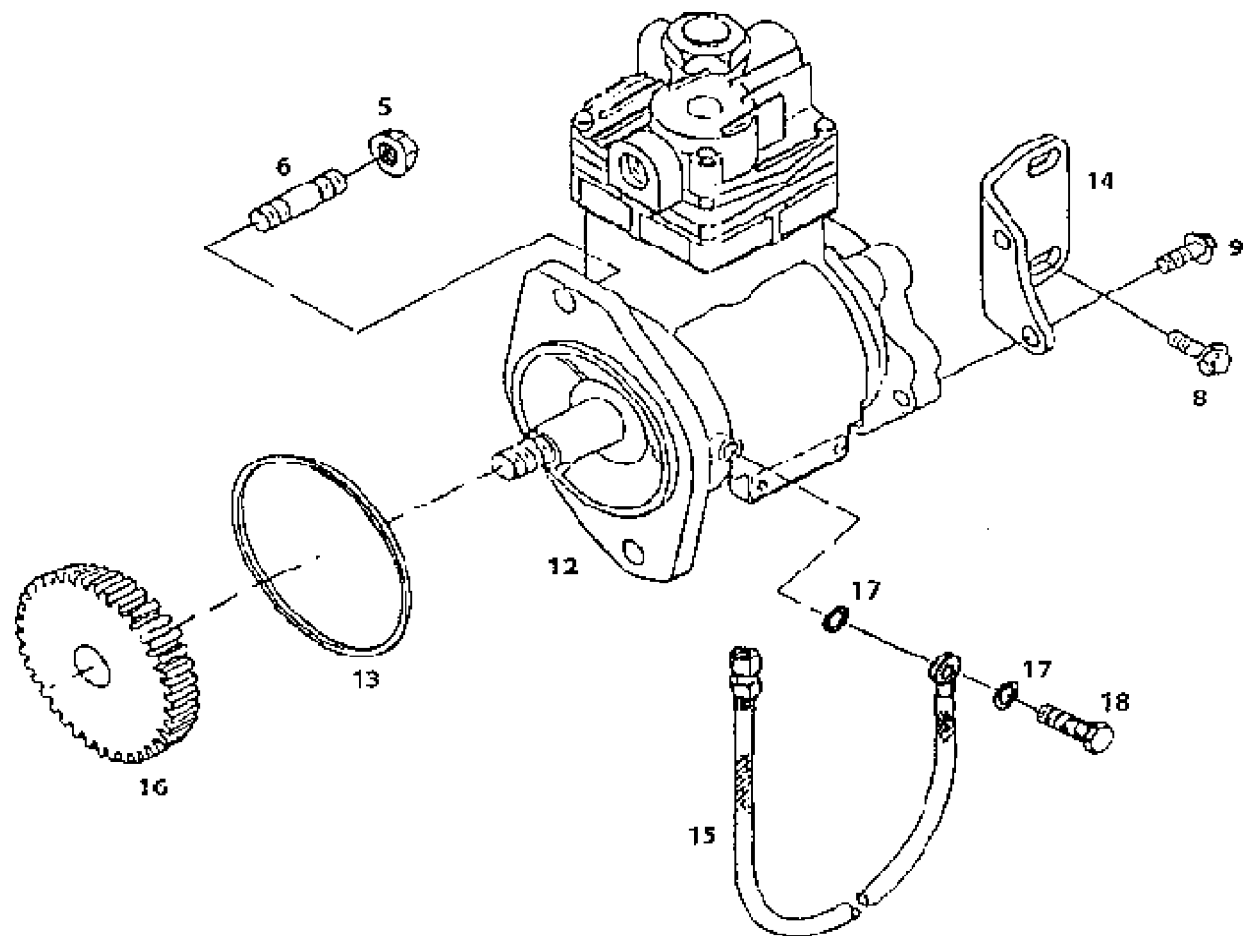


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				AIR COMPRESSOR					
5	2786 1399 65 01			Nut Hex. Flange M 12x1.75	3279043		2		
6	2786 1399 88 01			Stud M 12x1.75x50	3905371		2		
8	2786 1399 80 02			Screw Hex. Flange Head Cap M 8x1.25x25	3900631		2		
9	2786 1399 80 01			Screw Hex. Flange Head Cap M 8x1.25x20	3900630		2		
12	2786 1399 99 05			Air Compressor (with Metric Threads)	3931897	T 06560	1		Top Port
13	2786 1399 77 01			Seal Rectangular Ring	3906252		1		
14	2786 1399 33 01			Brace Air - Compressor	3931840		1		
15	2786 0199 99 99			Hose Flexible	3931891		1		
16	2786 1399 54 01			Gear Accessory Drive	3924189		1		
17	2786 1399 91 01			Washer Sealing	3918190		2		
18	2786 1399 80 03			Screw, Banjo Connector M 10x1x19	3918002		1		
—	2786 0799 99 94			Screw Twelve Point Cap M 10x1.5x25	3278448		2		For Power Strg.Pump

TABLE 13.2

KIT FOR AIR COMPRESSOR

GROUP 13

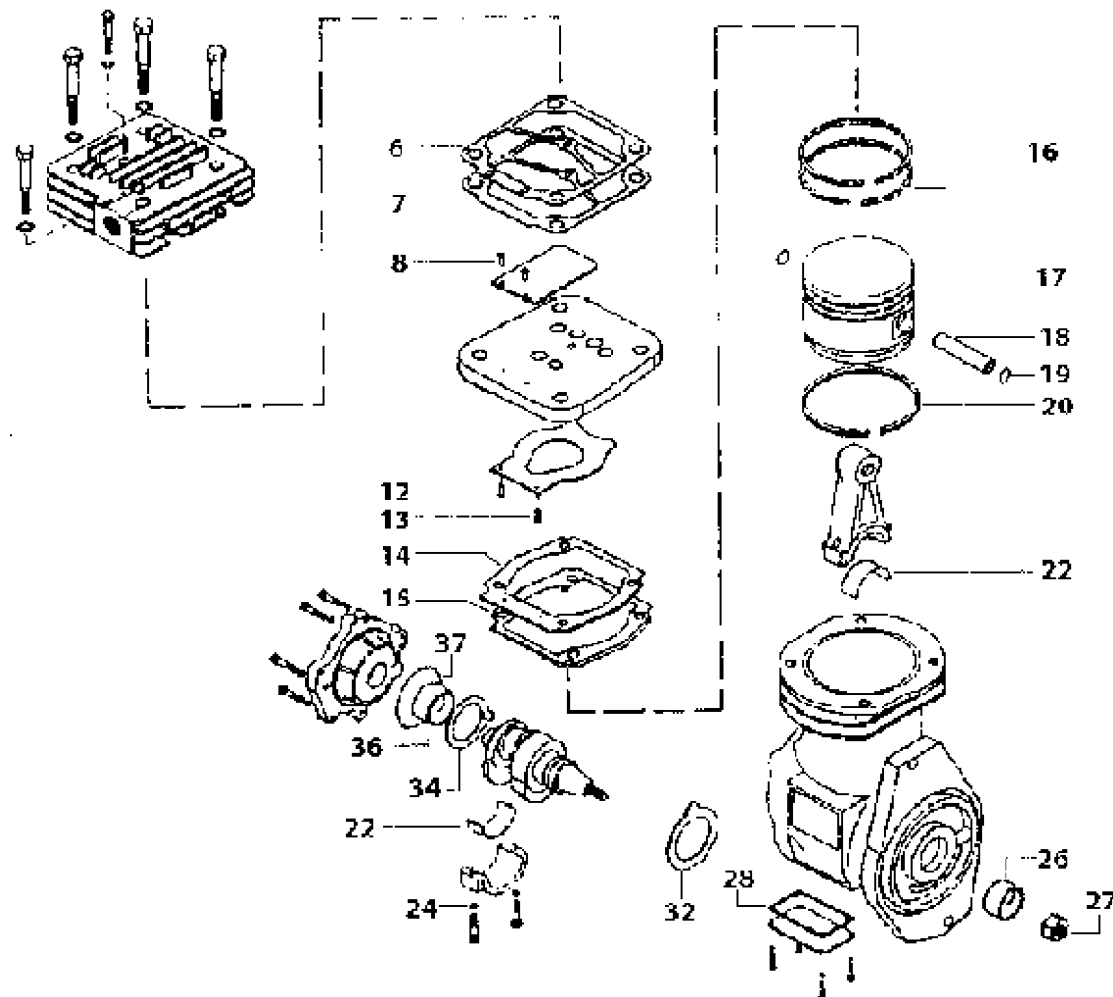


TABLE 13.2

KIT FOR AIR COMPRESSOR

GROUP 13

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	8854 1301 25 16			KIT FOR AIR COMPRESSOR		S 13260			
6				Minor Repair Kit,Consists of :	MSP 1/188		1		
7				Joint (Thick)	M133460		1		
8				Joint (Thin)	M133450		1		
12				Locating Pin	M920190		2		
13				Locating Pin	M920200		1		
14				Locating Pin	M920210		1		
15				Joint (Thin)	M133500		1		
28				Joint (Thick)	M134220		1		
37				Joint	M133570		1		
—	8854 1302 25 16			Sealing Ring	M923980		1		
6				Major Repair Kit Consists of :	MSP 1/189		1		
7				Joint (Thick)	M133450		1		
8				Joint (Thin)	M133460		1		
12				Locating Pin	M920190		2		
13				Locating Pin	M920200		1		
14				Locating Pin	M920210		1		
15				Joint (Thin)	M133500		1		
22				Joint (Thick)	M134220		1		
				Thin Walled Half Bearing	M134660		2		

TABLE 13.2

KIT FOR AIR COMPRESSOR

GROUP 13

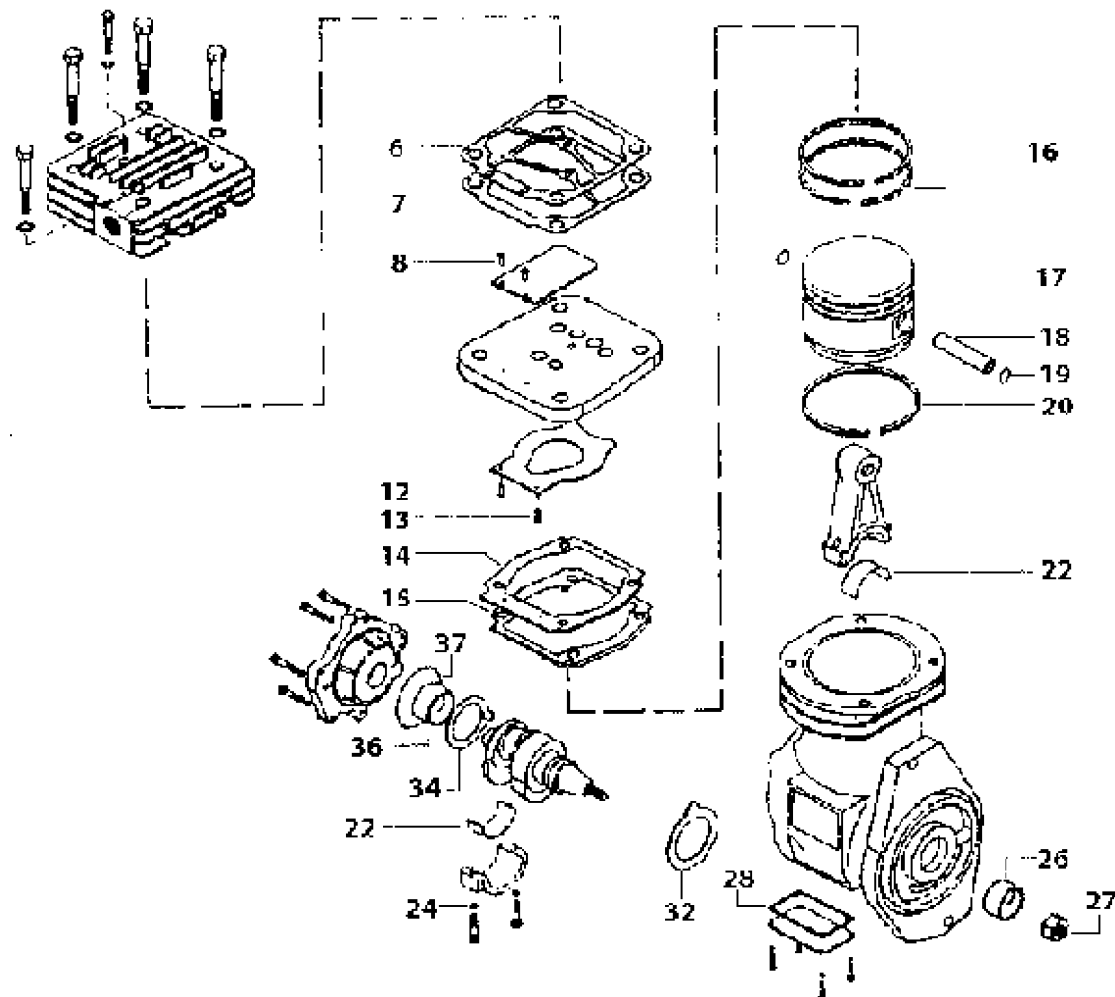


TABLE 13.2

KIT FOR AIR COMPRESSOR

GROUP 13

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
24	8854 1303 25 16			Steel Washer	M917820		1		Not Serviced Loose
26				Wrapped Bush	M134620		1		
27				Lock Nut	M924730		1		
28				Joint	M133570		1		
32				Thrust Washer	M134630		1		
34				Thrust Washer	M134640		1		
36				Wrapped Bush	M134650		1		Not Serviced Loose
37				Sealing Ring	M923980		1		
—				Repair Kit for Piston Consists of :	MSP 1/194		1		
16				Externally Stepped Ring	M133430		2		
17	8854 1304 25 16			Piston	M134760		1		Not Serviced Loose
18				Gudgeon Pin	M133410		1		
19				Internal Circlip	M920220		2		
20				Oil Control Ring with Expander	M134750		1		Not Serviced Loose
—				Repair Kit for Piston Rings Consists of :	MSP 1/195		1		
16				Externally Stepped Ring	M133430		2		
20				Oil Control Ring with Expander	M134750		1		

TABLE 14.1

LOCATION TURBOCHARGER AND MANIFOLD

GROUP 14

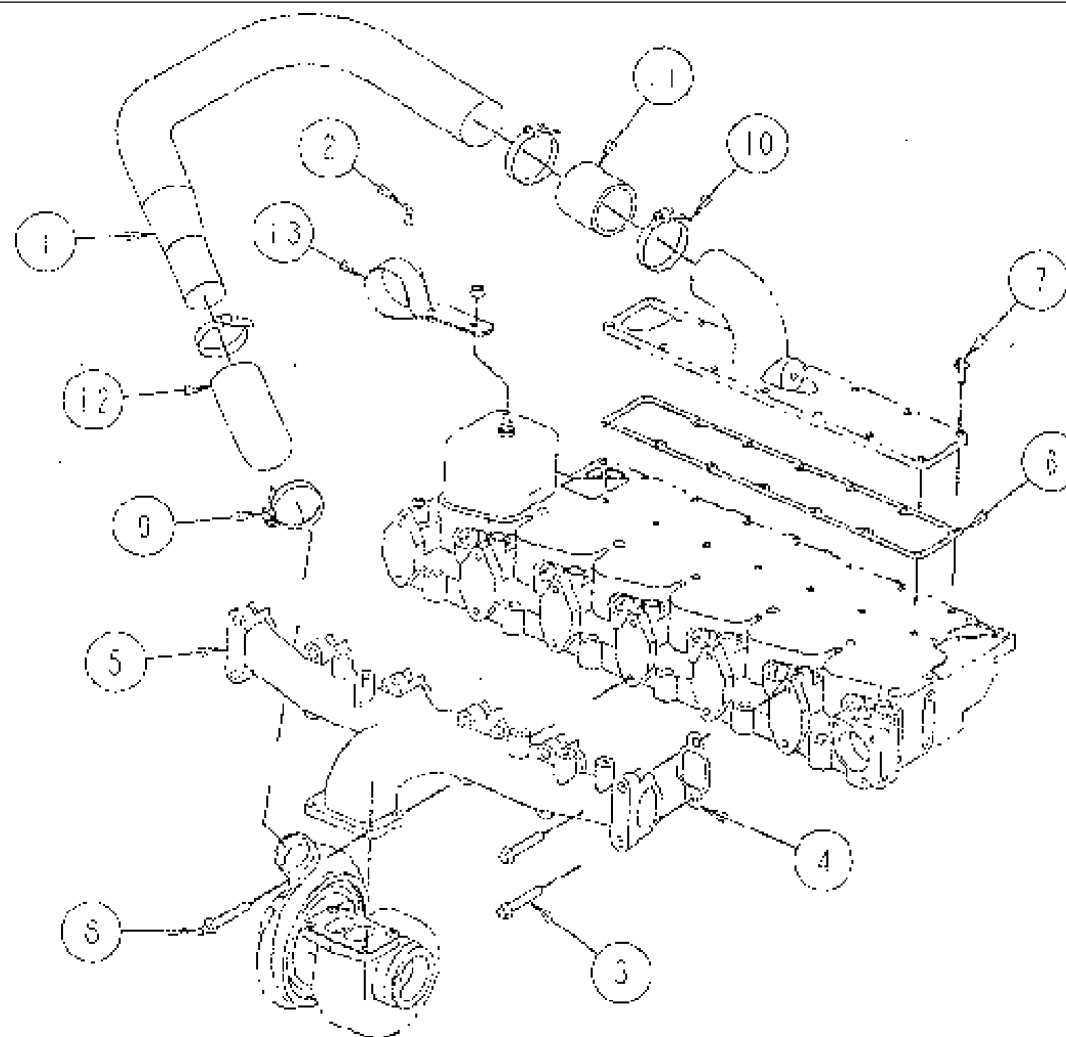


TABLE 14.1
LOCATION TURBOCHARGER AND MANIFOLD
GROUP 14

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				LOCATION TURBOCHARGER AND MANIFOLD					
1	2786 1499 99 11			Tube Air	3279029		1		
2	2786 0599 99 05			Screw Hex. Flange M 8x1.25x16	3900629		1		
3	2786 2099 99 04			Screw, Flat Head M 10x1.5x65	3901448		11		
4	2786 1499 99 15			Gasket Exhaust Manifold	3905443	T 06560	6		
5	2786 1499 99 17			Manifold Exhaust	3910881		1		
6	2786 0999 99 37			Gasket Intake Manifold	3914029	T 06560	1		
7	2786 0999 99 01			Screw Hex. Flange M 8x1.25x25	3918109		12		
8	2786 1499 99 18			Screw Hex. Flange Head Cap M 10x1.5x70	3920346		1		
9	2786 1499 99 09			Clamp Hose	3936552		2		
10	2786 0799 99 68			Clamp Hose	3936553		2		
11	2786 0199 99 97			Hose Plain	3936630		1		
12	2786 0199 99 98			Hose Elbow	3936633		1		
13	2786 2099 99 24			Brace Tube	4080640		1		

TABLE 14.2

TURBOCHARGER (LOW MOUNT)

GROUP 14

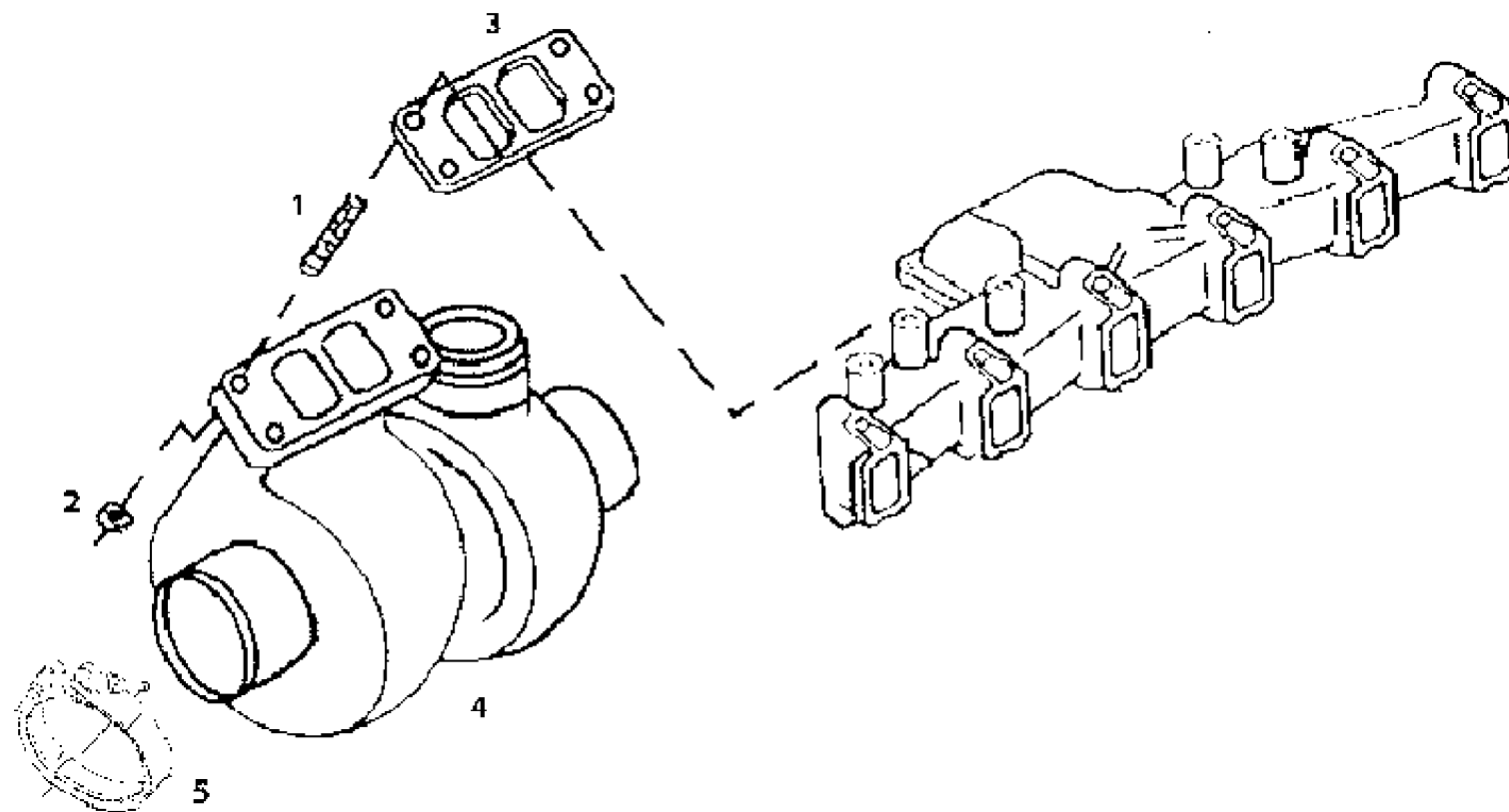


TABLE 14.2
TURBOCHARGER (LOW MOUNT)
GROUP 14

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				TURBOCHARGER (LOW MOUNT)					
1	2786 1499 99 04			Stud M 10x1.5x42	3818823		4		
2	2786 1499 99 05			Nut Hex. Flange M 10x1.5	3818824		4		
3	2786 1499 99 02			Gasket Turbocharger	3901356	T 06560	1		
4	2786 1499 99 01			Turbocharger	3536470		1		
5	2786 1499 99 31			Clamp; 'V' Band (Exhaust Outlet Connection)	3935338		1		

TABLE 14.3

PLUMBING TURBOCHARGER

GROUP 14

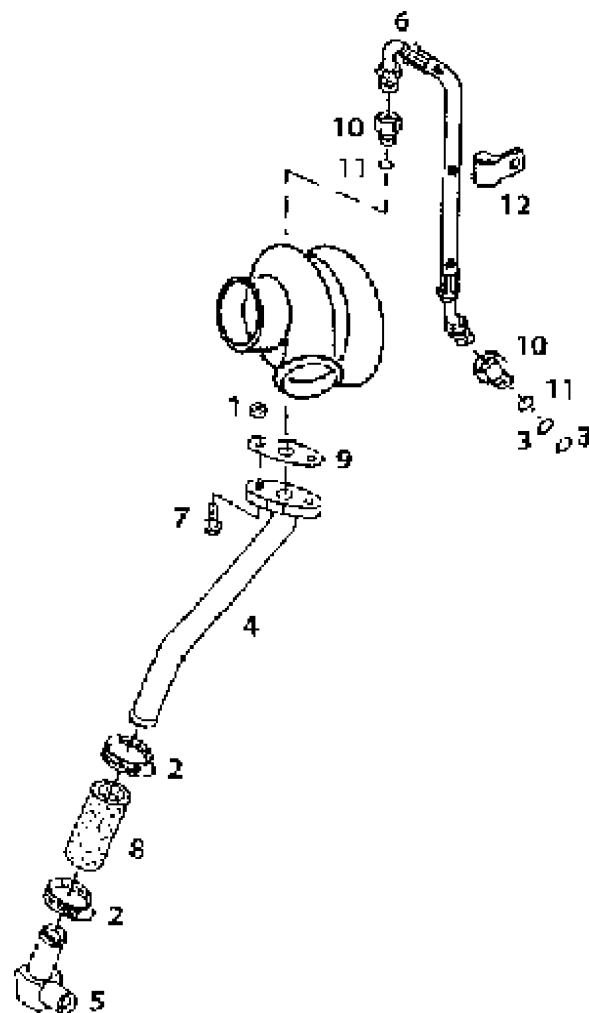


TABLE 14.3
PLUMBING TURBOCHARGER
GROUP 14

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				PLUMBING TURBOCHARGER					
1	2786 0799 99 07			Nut Hexagon Flange M 10x1.5	3902662		1		
2	2786 0799 99 67			Clamp Hose	3936554		2		
3	2786 1499 99 26			Washer Sealing 7.2 mm	3924389		2		
4	2786 1899 99 50			Tube Turbo Oil Drain	3903744		1		
5	2786 1899 99 66			Connection Turbo Oil Drain	4093743		1		
6	2786 1499 99 23			Hose Flexible	3281504		1		
7	2786 1399 80 01			Screw Hex. Flange M 8x1.25x20	3900630		2		
8	2786 0199 99 46			Hose Plain	3936632		1		
9	2786 1499 99 03			Gasket Oil Drain	3282113	T 06560	1		
10	2786 1599 99 07			Connector Female	3284244		1		
11	2786 1499 99 20			Seal 'O' Ring	3037236		2		
12	2786 1499 99 27			Clamp Tube	5540131		1		

TABLE 14.4

EXHAUST CONNECTION

GROUP 14

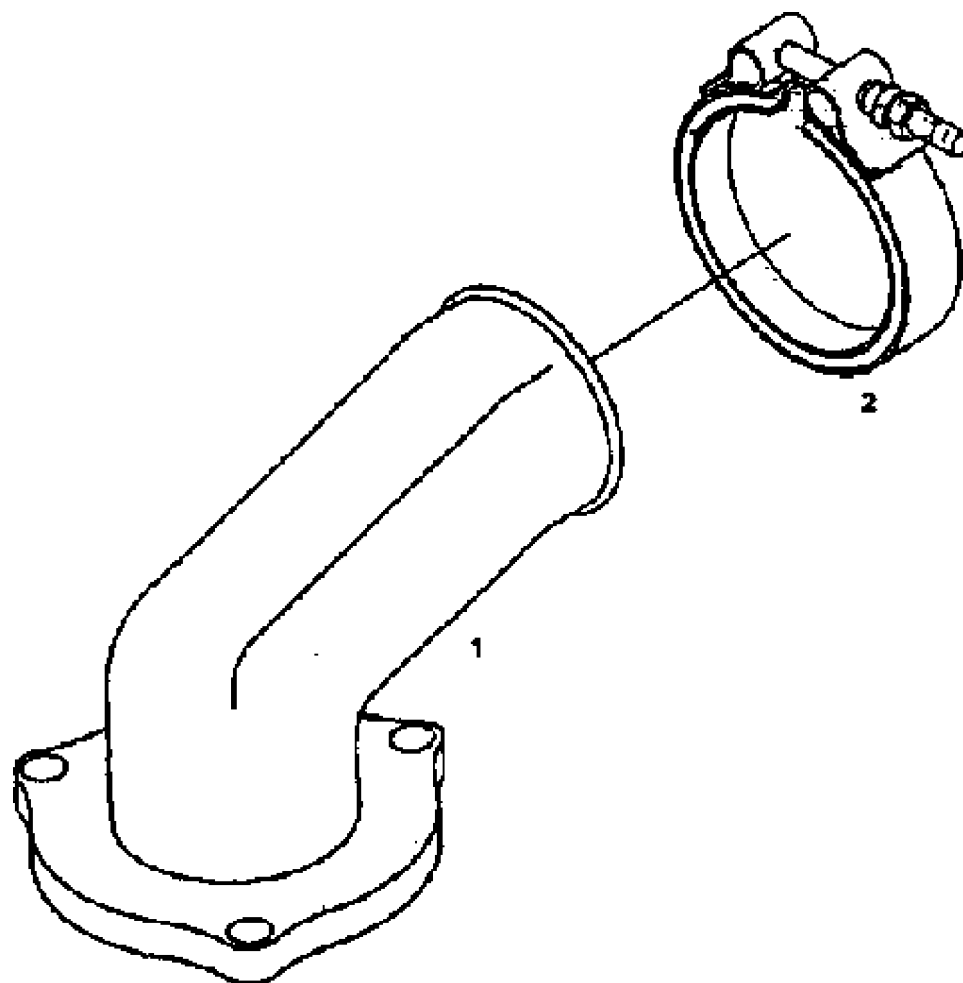


TABLE 14.4

EXHAUST CONNECTION

GROUP 14

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 1499 99 28			EXHAUST CONNECTION					
				Connection Exhaust Outlet	3936607		1		
2	2786 1499 99 31			Clamp V-Band	3935338		1		

TABLE 15.1

STARTER MOTOR

GROUP 15

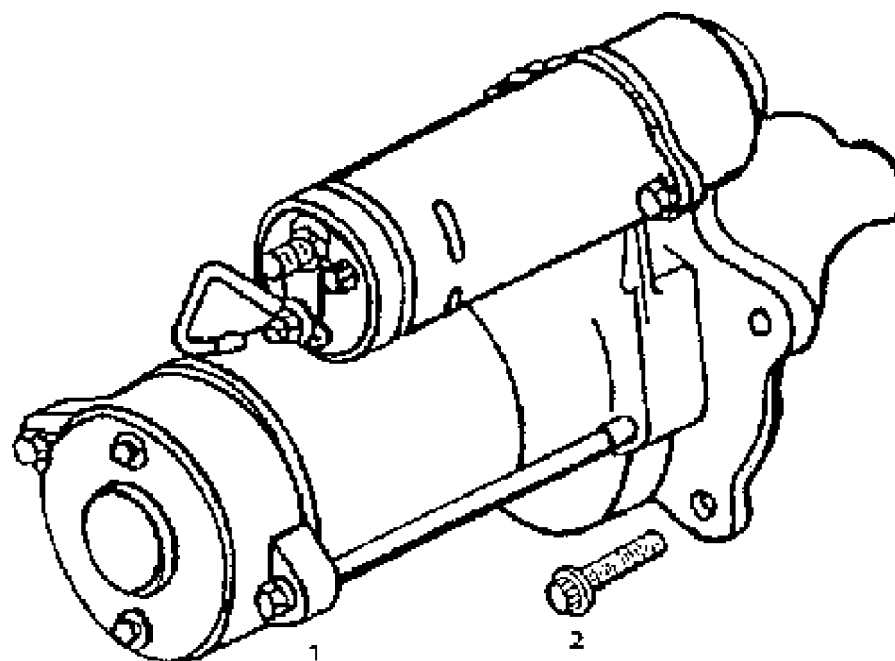


TABLE 15.1

STARTER MOTOR

GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 1599 99 05			STARTER MOTOR Starter Motor 12 Volts	3935327	L 01400	1		
2	2786 0599 99 36			Screw Twelve Point Cap M 10X1.5X35	3903834		3		

TABLE 15.2

COMPONENT DETAILS OF STARTER MOTOR

GROUP 15

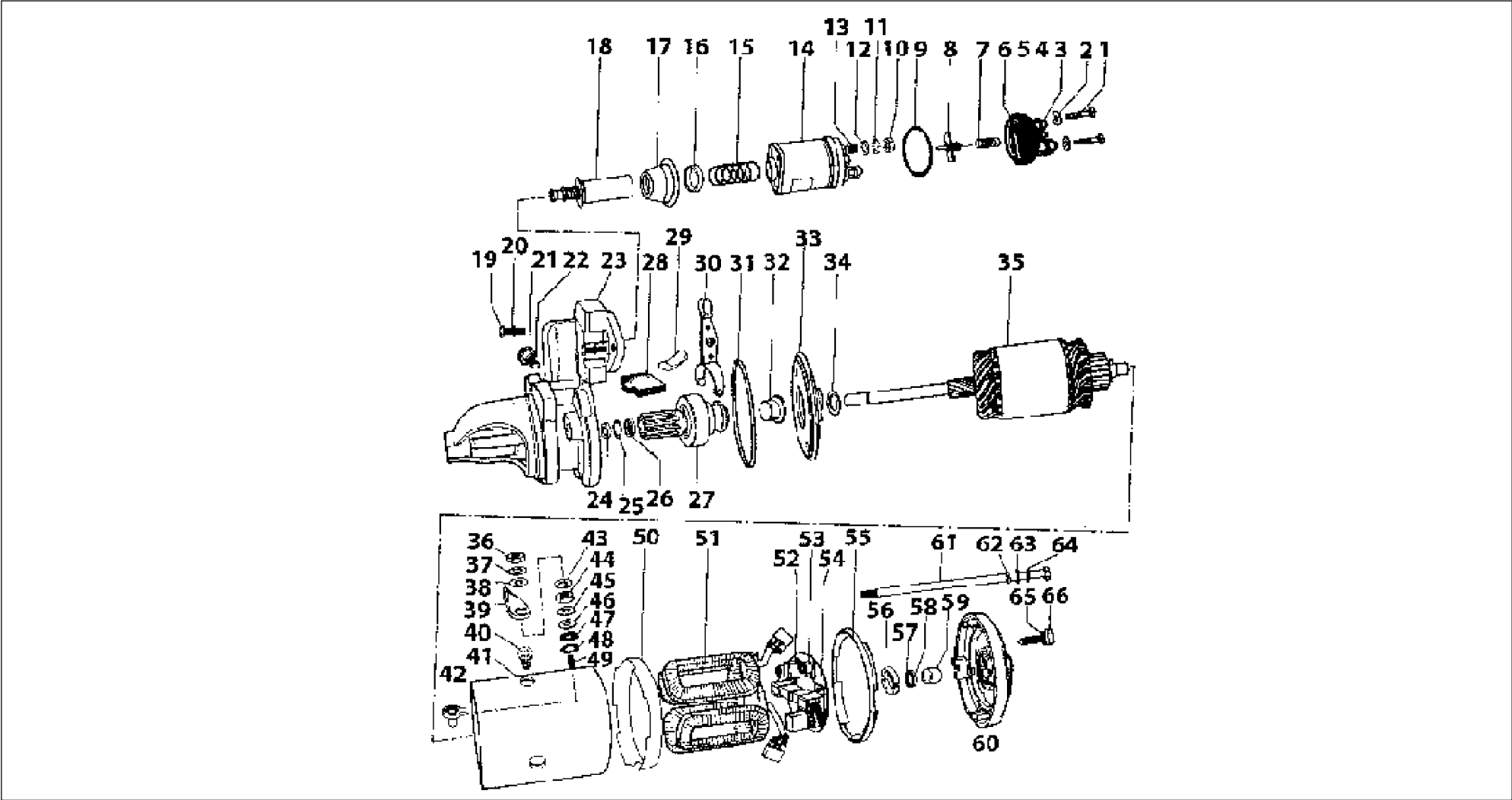


TABLE 15.2
COMPONENT DETAILS OF STARTER MOTOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				COMPONENT DETAILS OF STARTER MOTOR					
1	2751 1540 46 01			Screw Base Fixing	9030-226	L 01400	2		
2	2751 1540 34 01			Rubber Washer	26142020	L 01400	2		
3	2751 1540 99 01			Seal (Solenoid)	26640138	L 01400	1		
4	2751 1540 65 01			Nut (Solenoid)	26130287	L 01400	2		
5	2751 1540 49 01			Terminal (Solenoid)	26640539	L 01400	1		
6	2751 1540 01 02			Terminal Base Assy.	26641068	L 01400	1		
7	2751 1540 01 03			Spindle Assy.	26640890	L 01400	1		
8	2751 1540 65 02			Spring (Spindle Assy)	22640183	L 01400	1		
9	2751 1540 78 01			'O' Ring	26640208	L 01400	1		
10	2751 1540 65 08			Nut	26130737	L 01400	2		
11	2751 1540 92 01			Spring Washer	26140084	L 01400	2		
12	2751 1540 99 02			Seal	54160620	L 01400	2		
13	2751 1540 49 02			Terminal Main	26640753	L 01400	2		
14	2751 1540 99 03			Solenoid Switch	26964015B	L 01400	1		
15	2751 1540 65 04			Plunger Spring	54643779	L 01400	1		
16	2751 1540 65 05			Cup Washer	26254222	L 01400	1		
17	2751 1540 99 04			Shroud	26254221	L 01400	1		
18	2751 1540 01 04			Plunger Assy.	26640523	L 01400	1		
19	2751 1540 65 06			Screw-Solenoid Fixing	26100746	L 01400	2		

TABLE 15.2

COMPONENT DETAILS OF STARTER MOTOR

GROUP 15

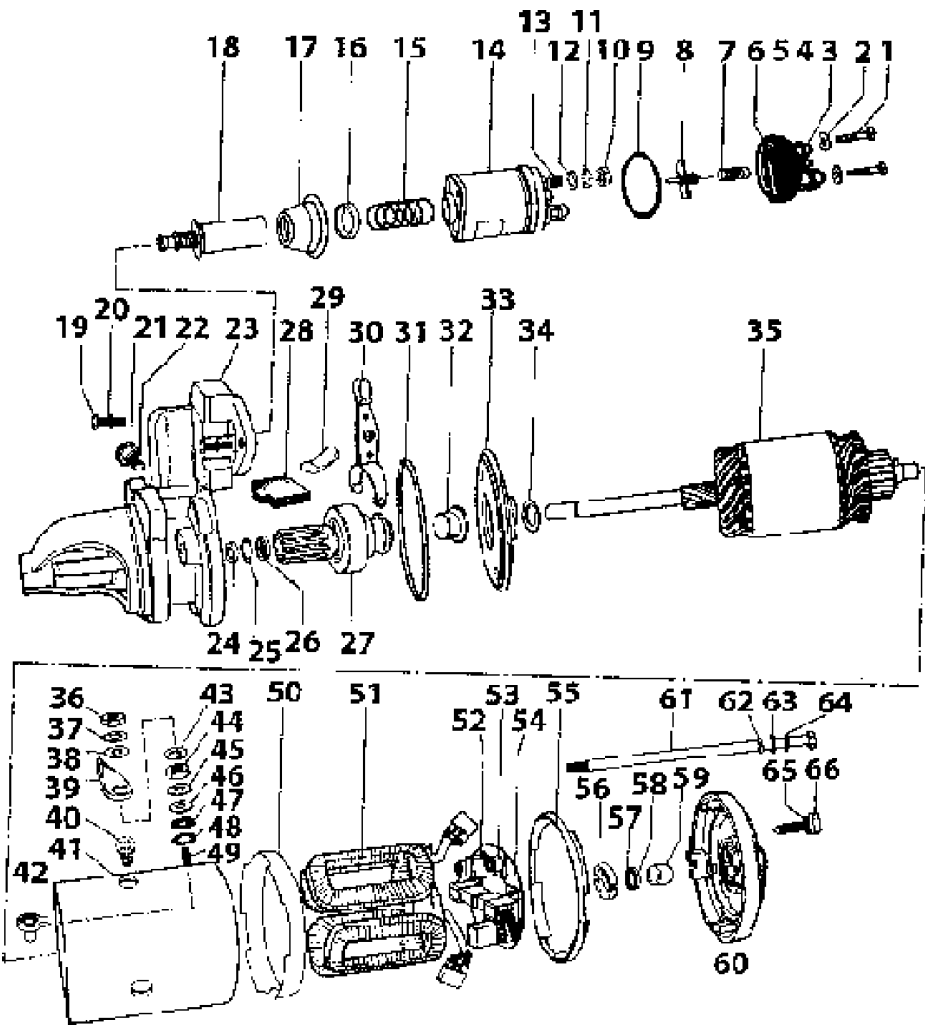


TABLE 15.2
COMPONENT DETAILS OF STARTER MOTOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
20	2751 1540 65 07			Spring Washer	26140384	L 01400	2		
21	2751 1540 65 08			Nut Pivot	26130737	L 01400	1		
22	2751 1540 65 09			Pivot Pin	26252001	L 01400	1		
23	2751 1540 01 05			Fixing Bracket Assy	26255967	L 01400	1		
24	2751 1540 65 10			Sealing Washer	54247723	L 01400	2		
25	2751 1540 65 11			Jump Ring	26250432	L 01400	1		
26	2751 1540 65 12			Thrust Collar	26252069	L 01400	1		
27	2751 1540 01 06			Drive Assy.	26255981	L 01400	1		
28	2751 1540 75 01			Grommet	26254254	L 01400	1		
29	2751 1540 99 05			Solenoid Support Moulding	26254442	L 01400	1		
30	2751 1540 01 07			Engaging Lever Assy.	26252534	L 01400	1		
31	2751 1540 99 06			Sealing Ring.D.E.	54249609	L 01400	1		
32	2751 1540 82 02			Bearings Bush Inter Bracket	26253300	L 01400	1		
33	2751 1540 01 08			Inter Bracket Assy.	26252463	L 01400	1		
34	2751 1540 99 08			Oil Seal	26253067	L 01400	1		
35	2751 1540 01 09			Armature Assy.	26252797	L 01400	1		
36	2751 1540 65 13			Nut	26130976	L 01400	1		
37	2751 1540 65 14			Spring Washer	26140393	L 01400	1		
38	2751 1540 92 02			Plain Washer	26141593	L 01400	1		
39	2751 1540 99 09			Connector	26253012	L 01400	1		

TABLE 15.2

COMPONENT DETAILS OF STARTER MOTOR

GROUP 15

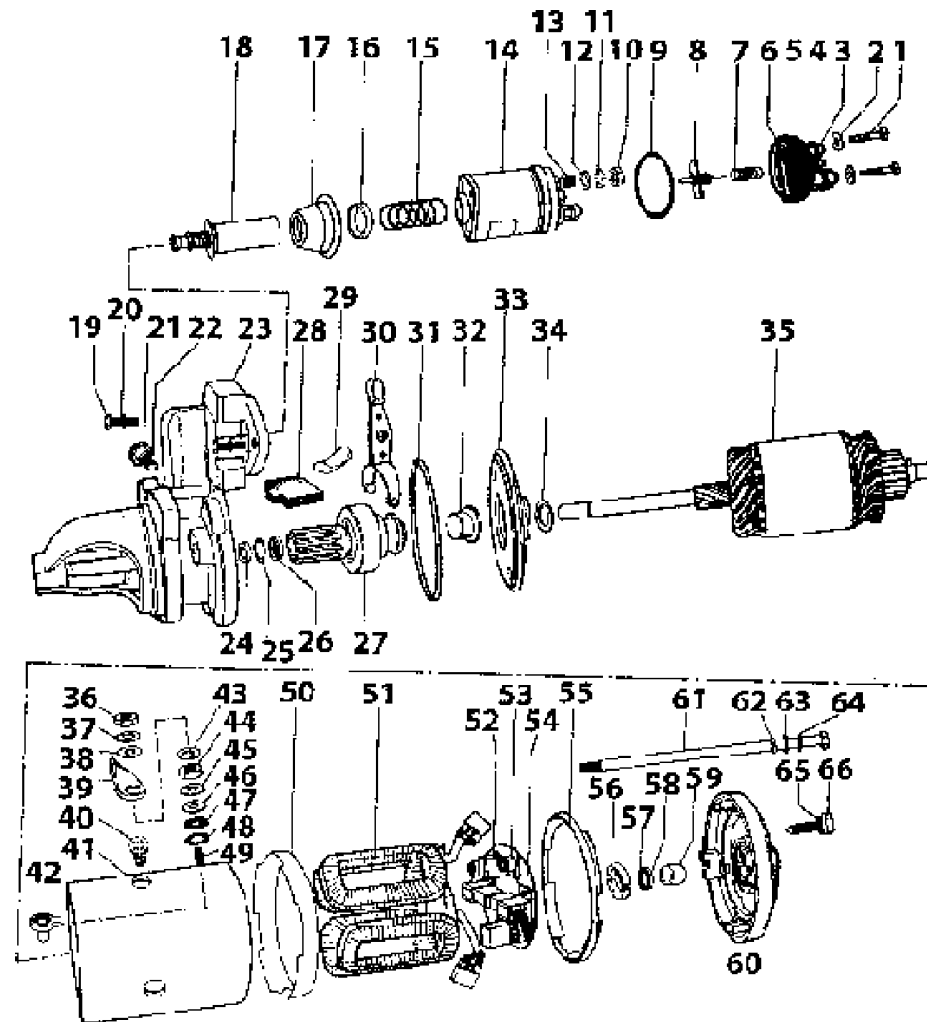


TABLE 15.2
COMPONENT DETAILS OF STARTER MOTOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
40	2751 1540 65 15			Pole - Screw	9030-2110A	L 01400	4		
41	2751 1540 01 10			Yoke Assy.	26252835	L 01400	1		
42	2751 1540 99 10			Terminal Moulding	26253805	L 01400	1		
43	2751 1540 92 02			Plain Washer	26141593	L 01400	1		
44	2751 1540 65 13			Nut	26130976	L 01400	1		
45	2751 1540 65 14			Spring Washer	26140393	L 01400	1		
46	2751 1540 92 02			Plain Washer	26141593	L 01400	1		
47	2751 1540 99 11			Fibre Washer	26253003	L 01400	1		
48	2751 1540 78 02			'O' Ring	26253809	L 01400	1		
49	2751 1540 49 03			Terminal	26102403	L 01400	1		
50	2751 1540 99 12			Insulator Yoke	26252861	L 01400	1		
51	2751 1540 01 11			Field Coil Assy.	26253661	L 01400	1		
52	2751 1540 87 01			Brush Earth	26251854	L 01400	2		
53	2751 1540 87 02			Brush Spring	26250160	L 01400	4		
54	2751 1540 01 12			Brush Gear Assy.	26256401	L 01400	1		
55	2751 1540 99 13			Sealing Ring C.E.	26253776	L 01400	1		
56	2751 1540 99 14			Brake Shoe	26250815	L 01400	1		
57	2751 1540 92 06			Thrust Washer Moulding	26254292	L 01400	1		
58	2751 1540 34 02			Bearing Bush C.E.	26254626	L 01400	1		
59	2751 1540 48 01			Dowel	26253814	L 01400	1		

TABLE 15.2

COMPONENT DETAILS OF STARTER MOTOR

GROUP 15

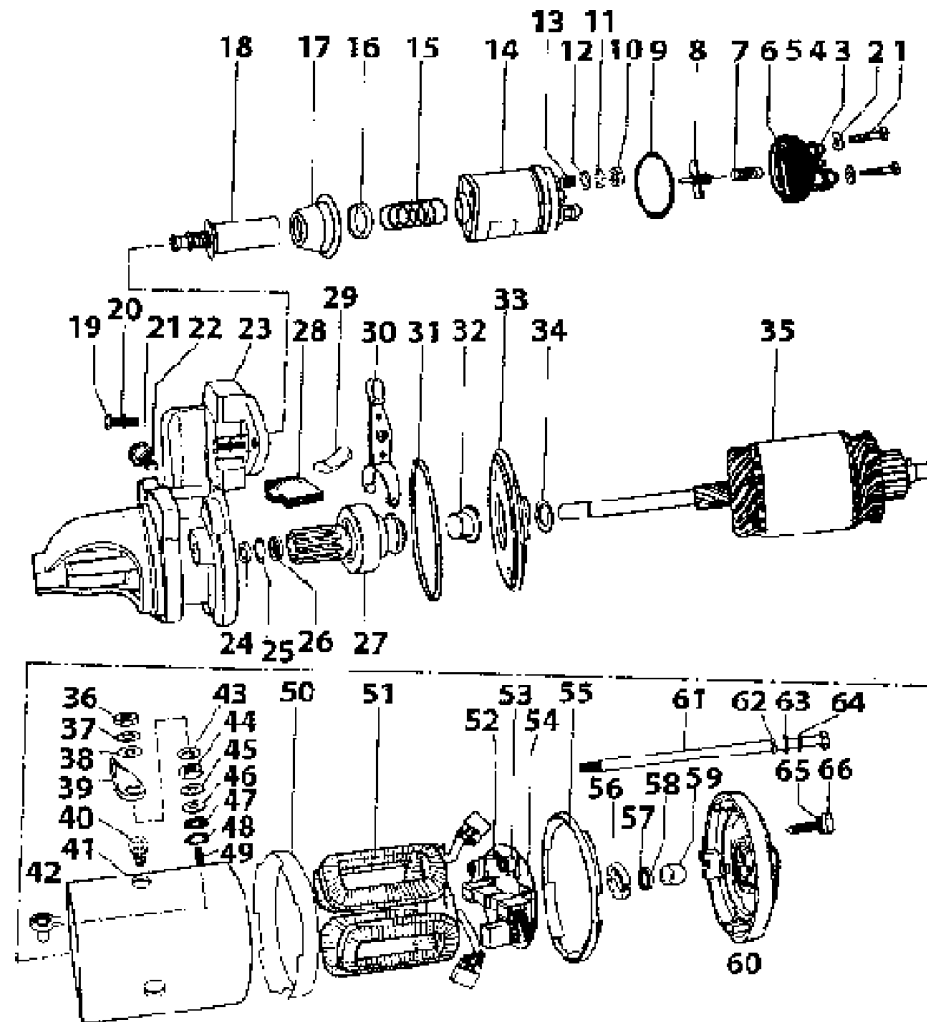


TABLE 15.2
COMPONENT DETAILS OF STARTER MOTOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
60	2751 1540 01 13			C. E. Bracket Assy.	26252868	L 01400	1		
61	2751 1540 65 17			Through Bolt	26252562	L 01400	2		
62	2751 1540 99 15			Seal	54140276	L 01400	2		
63	2751 1540 92 03			Plain Washer	26141593	L 01400	2		
64	2751 1540 92 08			Spring Washer	26140394	L 01400	2		
65	2751 1540 99 16			Sealing Bush	26252000	L 01400	2		
66	2751 1540 65 18			B. G. Fixing Screw	26251626	L 01400	2		
-	2751 1540 99 17			Brush Set-(Insul Brush)	26255204	L 01400	1		
—	2751 1540 99 18			Brush Set-(Earth)	26255205	L 01400	1		
—	8854 1501 07 13			Major Repair Kit Starter Motor 12V		L 01400	1		
6	2751 1540 01 02			Term Base Assy.	26641068	L 01400	1		
7	2751 1540 01 03			Spindle Assy.	28640890	L 01400	1		
8	2751 1540 65 02			Spring	22640183	L 01400	1		
10	2751 1540 65 08			Nut Pivot	26130737	L 01400	1		
22	2751 1540 65 09			Pivot Pin	26252001	L 01400	1		
25	2751 1540 65 11			Jump Ring	26250432	L 01400	1		
26	2751 1540 65 12			Thrust Coller	26252069	L 01400	1		
28	2751 1540 75 01			Grommet	26254254	L 01400	1		
30	2751 1540 01 07			Engaging Lever Assy.	26252534	L 01400	1		
39	2751 1540 99 09			Connector	26253012	L 01400	1		

TABLE 15.2

COMPONENT DETAILS OF STARTER MOTOR

GROUP 15

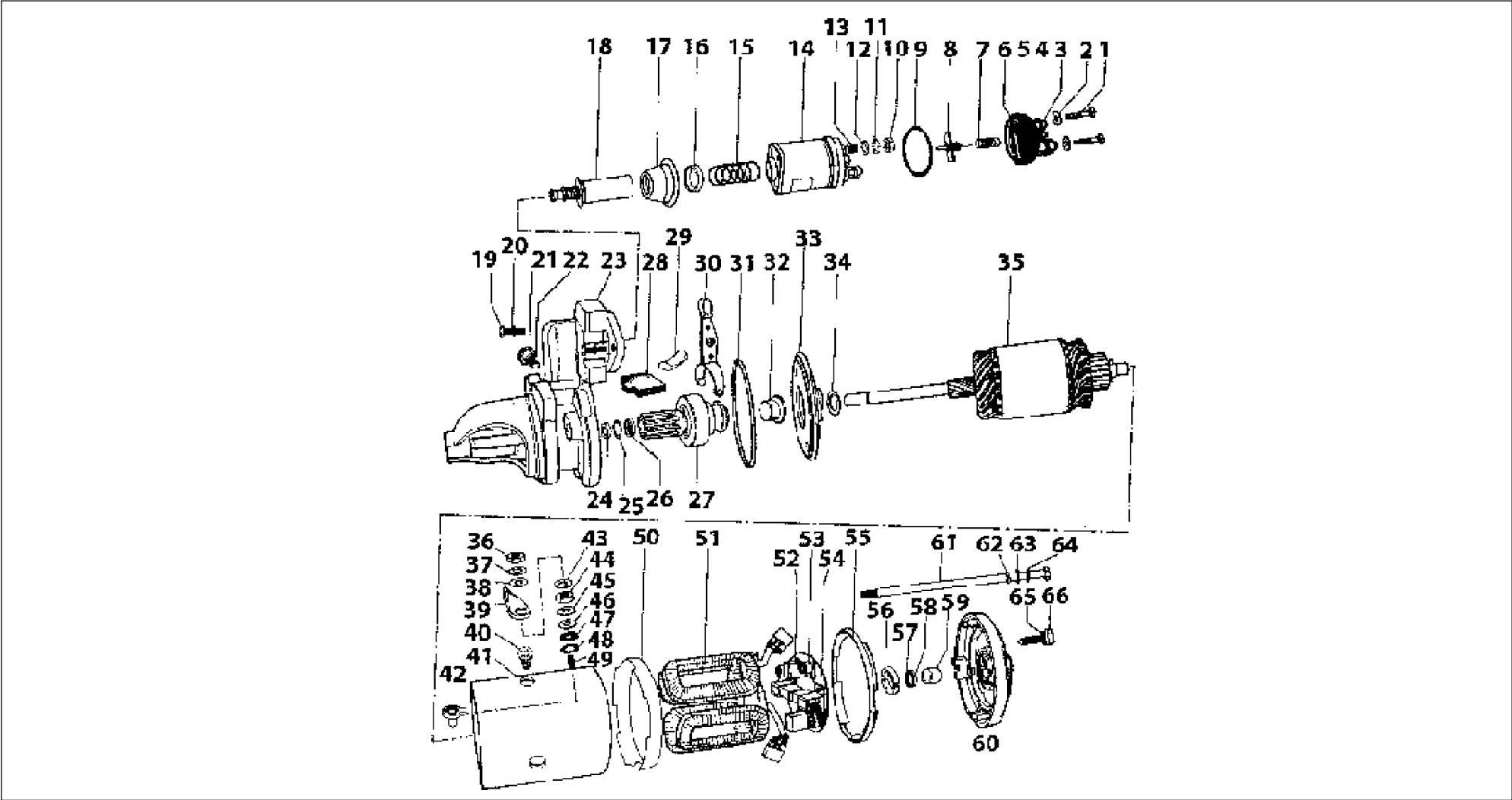


TABLE 15.2
COMPONENT DETAILS OF STARTER MOTOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
34	2751 1540 99 08			Oil Seal	26253067	L 01400	1		
58	2751 1540 34 02			C E Bush	26254626	L 01400	1		
32	2751 1540 82 02			Int. Bush	26253300	L 01400	1		
—	2751 1540 99 17			Insulation Brush	26255204	L 01400	1		
—	2751 1540 99 18			Earth Brush	26255205	L 01400	1		
—	8854 1502 07 13			Minor Repair Kit Starter Motor 12V Consisting off :			1		
9	2751 1540 78 01			O Ring	26640208	L 01400	1		
10	2751 1540 65 08			Nut	26130737	L 01400	2		
11	2751 1540 92 01			Spg. Washer	26140084	L 01400	2		
12	2751 1540 99 02			Seal	54160620	L 01400	2		
13	2751 1540 49 02			Term Main	26640753	L 01400	2		
24	2751 1540 65 10			Sealing Washer	54247723	L 01400	2		
31	2751 1540 99 06			Sealing Ring D E	54249609	L 01400	1		
36	2751 1540 65 13			Nut	26130976	L 01400	1		
37	2751 1540 65 14			Spg. Washer	26140393	L 01400	1		
38	2751 1540 92 02			Plain Washer	26141593	L 01400	1		
42	2751 1540 99 10			Term Molding	26253805	L 01400	1		
55	2751 1540 99 13			Sealing Ring C E	26253776	L 01400	1		

TABLE 15.3

ALTERNATOR & ALTERNATOR LOCATION

GROUP 15

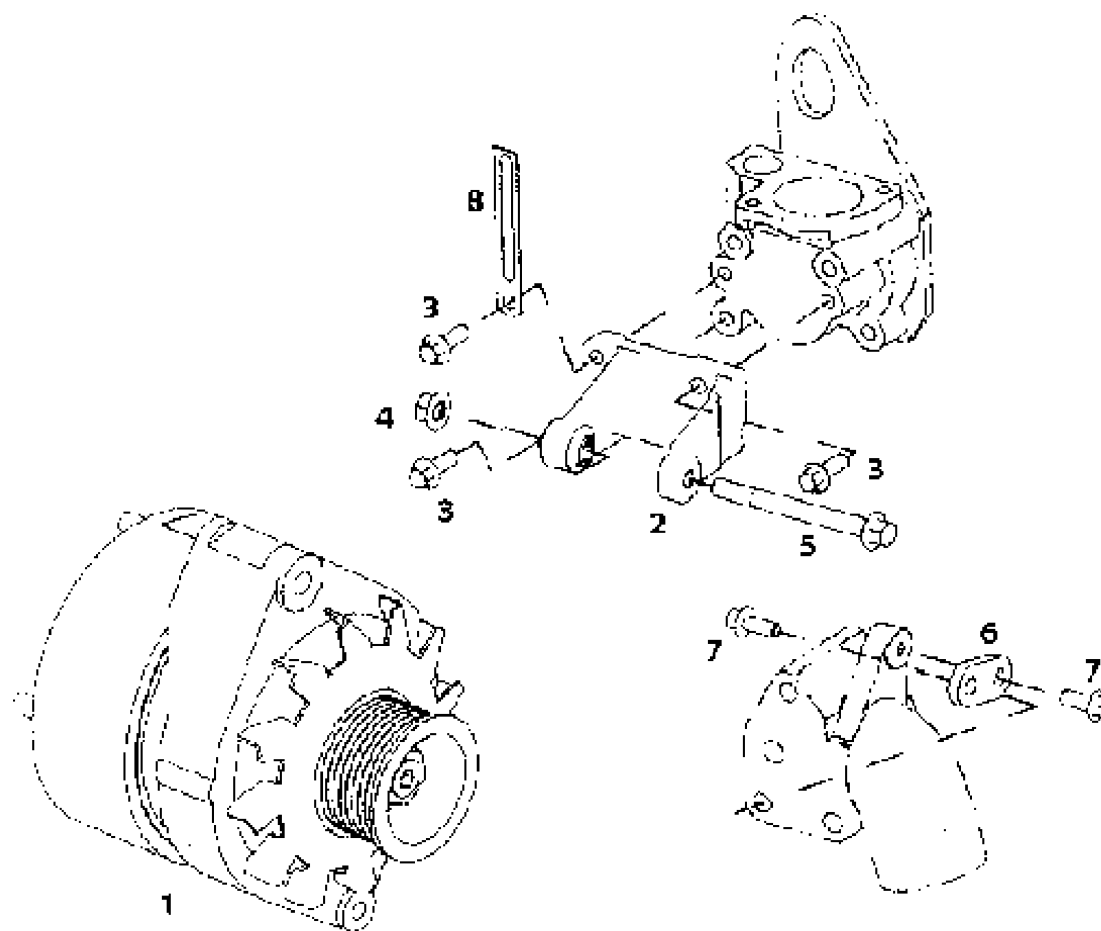


TABLE 15.3

ALTERNATOR & ALTERNATOR LOCATION

GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2754 1540 01 01			ALTERNATOR & ALTERNATOR LOCATION Alternator (12 volt 65 Amp)	3935325	L 01400	1		
2	2786 1599 99 67			ALTERNATOR LOCATION Support, Alternator	4093828		1		
3	2786 1399 80 02			Screw, Hex Flange M 8x1.25x25	3900631		3		
4	2786 0799 99 07			Nut, Hex Flange M 10x1.5	3902662		1		
5	2786 1599 80 01			Screw, Hex Flange M 10x1.5x95	3914407		1		
6	2786 1599 33 02			Brace, Alternator	3903089		1		
7	2786 1399 80 01			Screw, Hex Flange M 18x1.25x20	3900630		2		
8	2786 0599 99 56			Clamp	3935267		1		

TABLE 15.4

COMPONENT DETAILS OF ALTERNATOR

GROUP 15

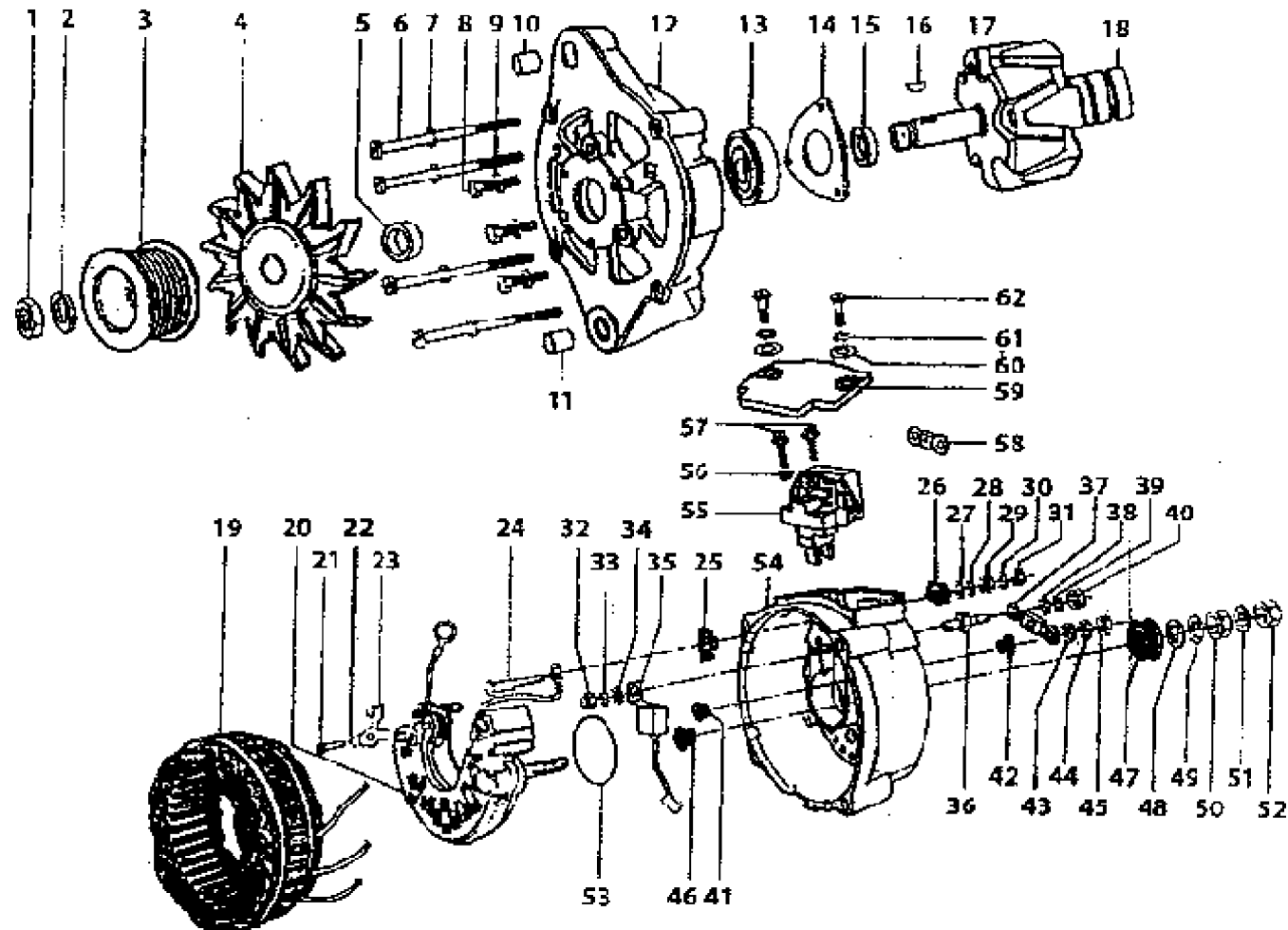


TABLE 15.4
COMPONENT DETAILS OF ALTERNATOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				COMPONENT DETAILS OF ALTERNATOR					
1	2651 1540 65 07			Nut (Pulley)	26130866	L 01400	1		
2	2651 1540 92 05			Spring Washer	26141748	L 01400	1		
3	2651 1540 70 05			Pulley	26213194	L 01400	1		
4	2651 1540 82 01			Fan	26212025	L 01400	1		
5	2651 1540 86 01			Spacing Collar	26211351	L 01400	1		
6	2651 1540 65 01			Fixing Bolt	26102386	L 01400	4		
7	2651 1540 65 08			Spring Washer	26140344	L 01400	4		
8	2754 1540 80 01			Fixing Screw (D. E. Bearing)	26102066	L 01400	3	2651 1540 65 09	
9	2651 1540 92 07			Spring Washer	26140344	L 01400	3		
10	2651 1540 99 13			D. E. Insert	26211884	L 01400	2		
11	2651 1540 99 14			D. E. Insert	26211884	L 01400	1		
12	2651 1540 31 04			D. E. Bracket	26213145	L 01400	1		
13	2654 1540 31 03			D. E. Bearing	26211092	L 01400	1		
14	2754 1540 46 01			Bearing Retainer Plate	26211613	L 01400	1	2651 1540 46 06	
15	2654 1540 86 02			Spacing Collar	26211639	L 01400	1		
16	2651 1540 99 05			Woodruff Key	54150863	L 01400	1		
17	2651 1540 01 31			Rotor Final Assy.	26211979	L 01400	1		
18	2651 1540 31 02			S. R. E. Bearing	26211364	L 01400	1		
19	2651 1540 01 32			Stator Assy.	26212016	L 01400	1		

TABLE 15.4

COMPONENT DETAILS OF ALTERNATOR

GROUP 15

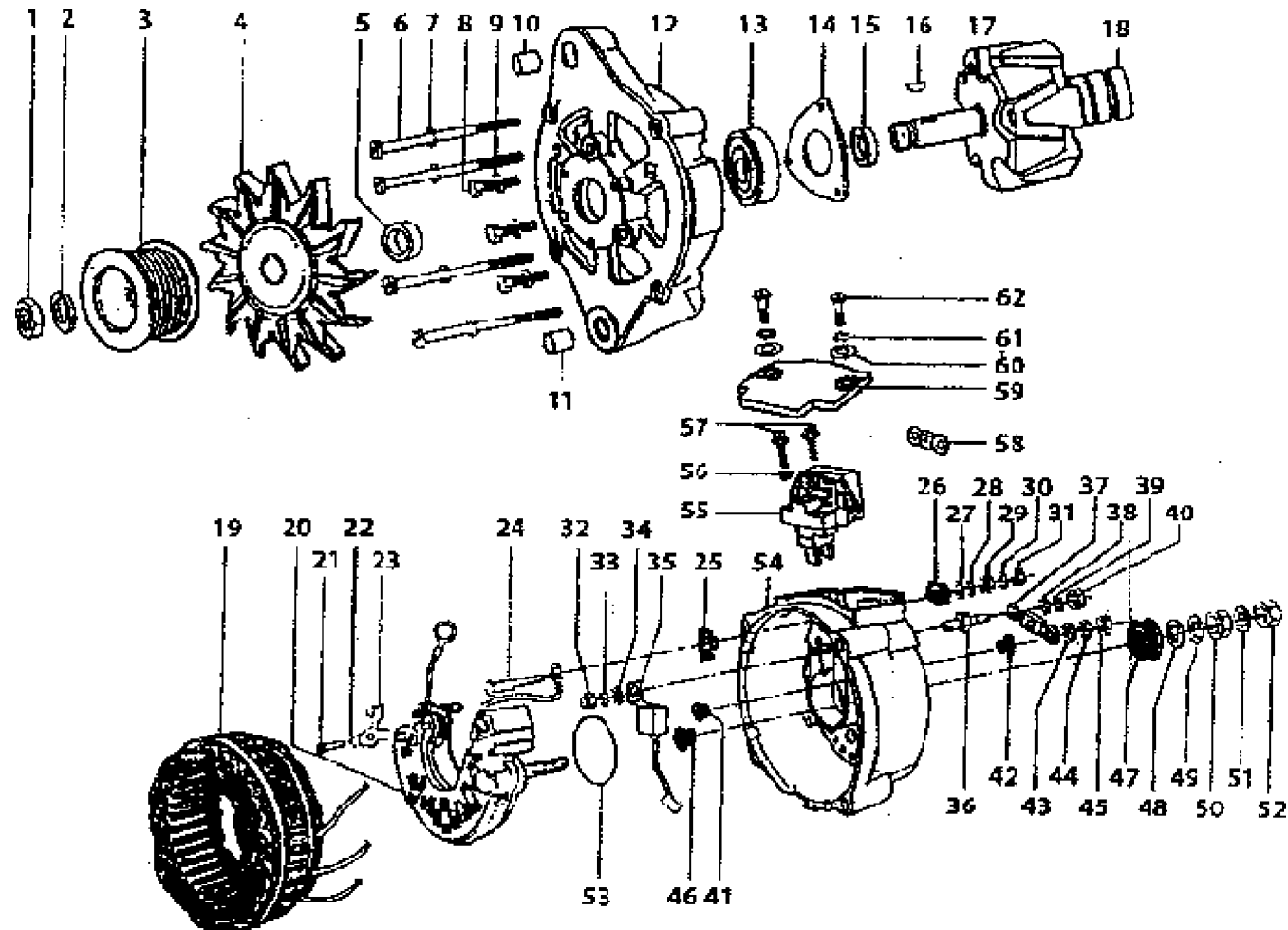


TABLE 15.4
COMPONENT DETAILS OF ALTERNATOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
20	2651 1540 01 41			Rectifier Assy.	26948048A	L 01400	1		
21	2651 1540 80 10			Screw	26102016	L 01400	1		
22	2651 1540 92 08			Spring Washer	26140375	L 01400	1		
23	2651 1540 46 05			Anchoring Plate	26213146	L01400	1		
24	2651 1540 80 11			Screw	26103406	L 01400	1		
25	2651 1540 34 01			Insul Bush	26213207	L 01400	1		
26	2651 1540 34 02			Insul Bush	26213208	L 01400	1		
27	2651 1540 92 09			Plain Washer	26140096	L 01400	1		
28	2651 1540 92 10			Spring Washer	26140348	L 01400	1		
29	2651 1540 65 11			Nut	26130216	L 01400	1		
30	2651 1540 92 10			Spring Washer	26140348	L 01400	1		
31	2651 1540 65 12			Nut	26130126	L 01400	1		
32	2651 1540 65 12			Nut	26130126	L 01400	1		
33	2651 1540 92 10			Spring Washer	26140348	L 01400	1		
34	2651 1540 92 11			Plain Washer	26140096	L 01400	1		
35	2651 1540 01 42			Capacitor Assy.	26212141	L 01400	1		
36	2651 1540 65 13			Stud	26213209	L 01400	1		
37	2651 1540 99 17			Fuse Link Moulding	26213206	L 01400	1		
38	2651 1540 92 14			Plain Washer	26141316	L 01400	1		
39	2651 1540 92 15			Spring Washer	26140384	L 01400	1		

TABLE 15.4

COMPONENT DETAILS OF ALTERNATOR

GROUP 15

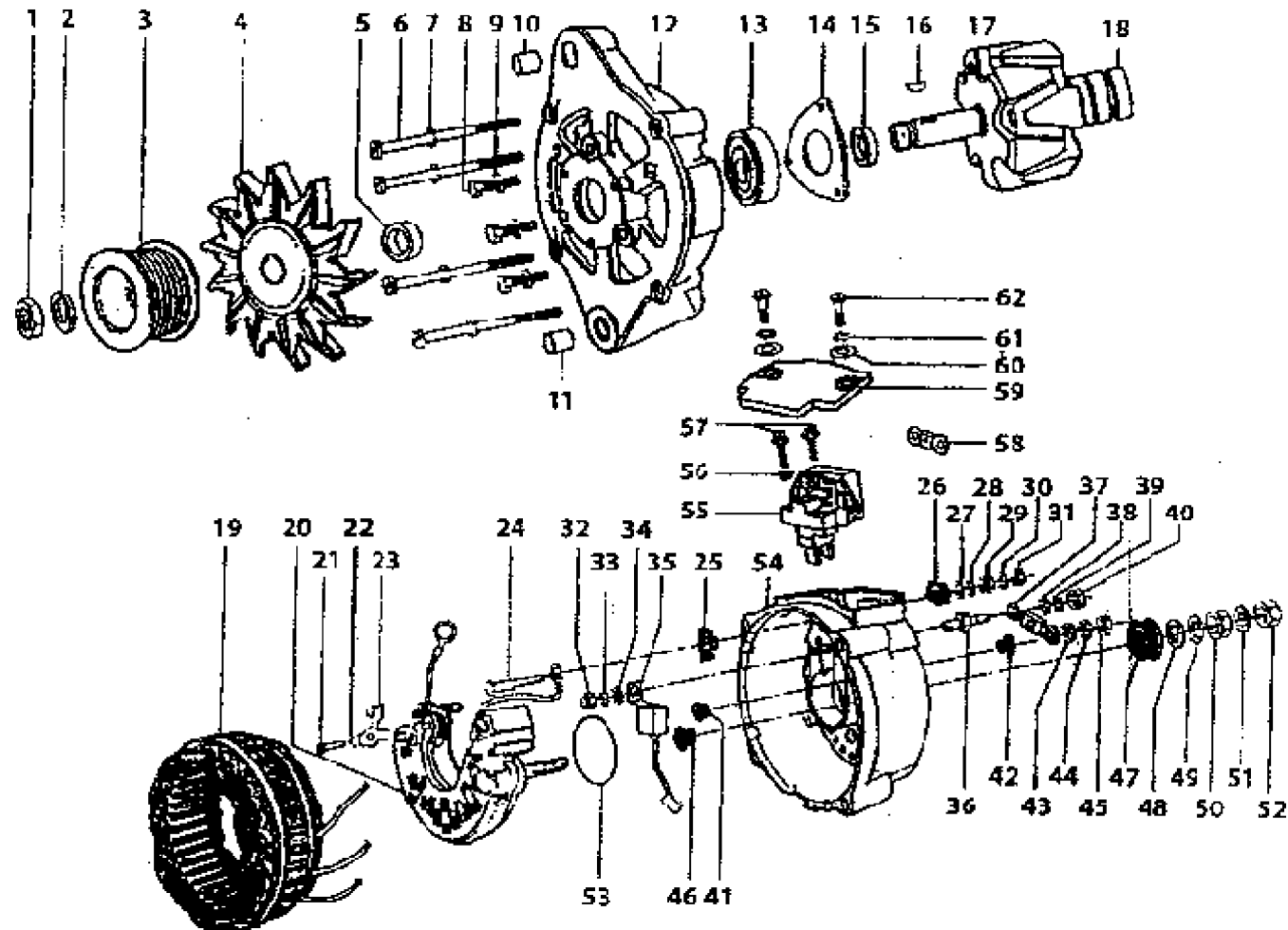


TABLE 15.4
COMPONENT DETAILS OF ALTERNATOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
40	2651 1540 65 15			Nut	26130316	L 01400	1		
41	2651 1540 34 03			Insul Bush	26213210	L 01400	1		
42	2651 1540 34 03			Insul Bush	26213210	L 01400	1		
43	2651 1540 92 14			Plain Washer	26141316	L 01400	1		
44	2651 1540 92 15			Spring Washer	26140384	L 01400	1		
45	2651 1540 65 15			Nut	26130316	L 01400	1		
46	2651 1540 34 04			Insul bush	26212376	L 01400	1		
47	2651 1540 34 05			Insul Cup Washer	26212377	L 01400	1		
48	2651 1540 92 16			Plain Washer	26640153	L 01400	1		
49	2651 1540 92 17			Spring Washer	26140397	L 01400	1		
50	2651 1540 65 17			Nut	26140236	L 01400	1		
51	2651 1540 92 17			Spring Washer	26140397	L 01400	1		
52	2651 1540 65 17			Nut	26130236	L 01400	1		
53	2651 1540 78 02			Pressure Ring	26211409	L 01400	1		
54	2651 1540 82 03			S. R. E. Bracket	26212375	L 01400	1		
55	2651 1540 99 15			Regulator	26938098A	L 01400	1		
56	2651 1540 34 07			Insul Bush	26213127	L 01400	1		
57	2651 1540 01 43			Captive Screw Assy.	26102578	L 01400	2		
58	2651 1540 99 08			Cover Moulding	26212188	L 01400	1		
59	2651 1540 99 17			Fuse Link Moulding	26213206	L 01400	1		

TABLE 15.4

COMPONENT DETAILS OF ALTERNATOR

GROUP 15

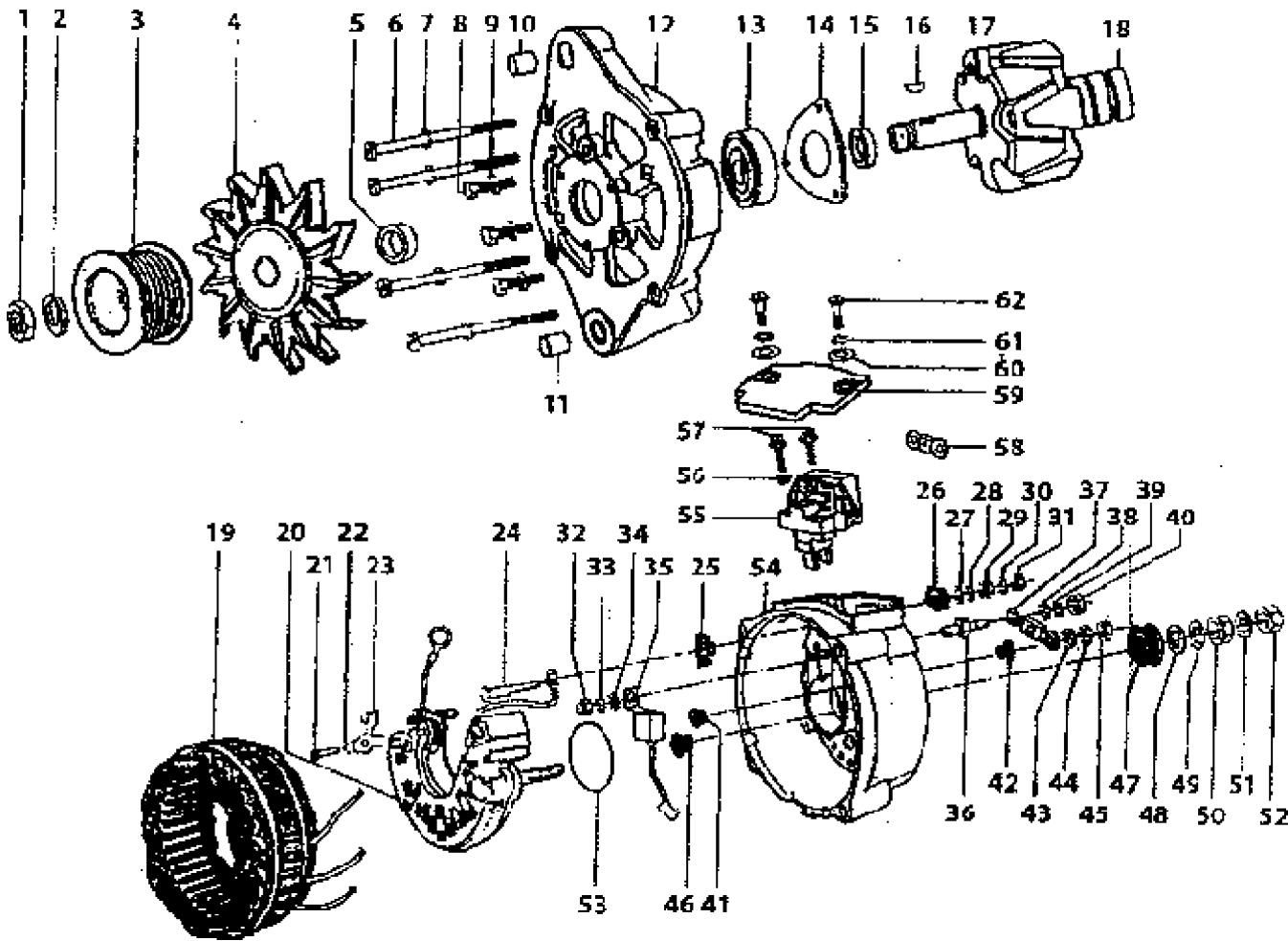


TABLE 15.4
COMPONENT DETAILS OF ALTERNATOR
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
60	2651 1540 92 14			Plain Washer	26141316	L 01400	2		
61	2651 1540 92 15			Spring Washer	26140384	L 01400	2		
62	2651 1540 80 12			Fixing Screw	26102366	L 01400	2		
—	8854 1503 07 13			Major Repair Kit Alternator 12V		L 01400	1		
				Consisting off :					
3	2651 1540 70 05			Pulley	26213194	L 01400	1		
4	2651 1540 82 01			Fan	26212025	L 01400	1		
13	2654 1540 31 03			D E Brg	26211092	L 01400	1		
16	2651 1540 99 05			Key	54150863	L 01400	1		
14	2754 1540 46 01			Brg Retainer Plate	26211613	L 01400	1		
18	2651 1540 31 02			S R E Brg	26211364	L 01400	1		
55	2651 1540 99 15			Regulator	26938098A	L 01400	1		
20	2651 1540 01 41			Rectfier Assy.	26948048A	L 01400	1		
35	2651 1540 01 42			Capacitor Assy.	26212141	L 01400	1		
37	2651 1540 99 17			Fuse Link Moulding	26213206	L 01400	1		
-	8854 1504 07 13			Minor Repair Kit Alternator 12V			1		
				Consisting off :					
1	2651 1540 65 07			Pulley Nut	26130866	L 01400	1		
2	2651 1540 92 05			Spg Washer	26141748	L 01400	1		
27	2651 1540 92 09			Plain Washer	26140096	L 01400	1		

TABLE 15.4

COMPONENT DETAILS OF ALTERNATOR

GROUP 15

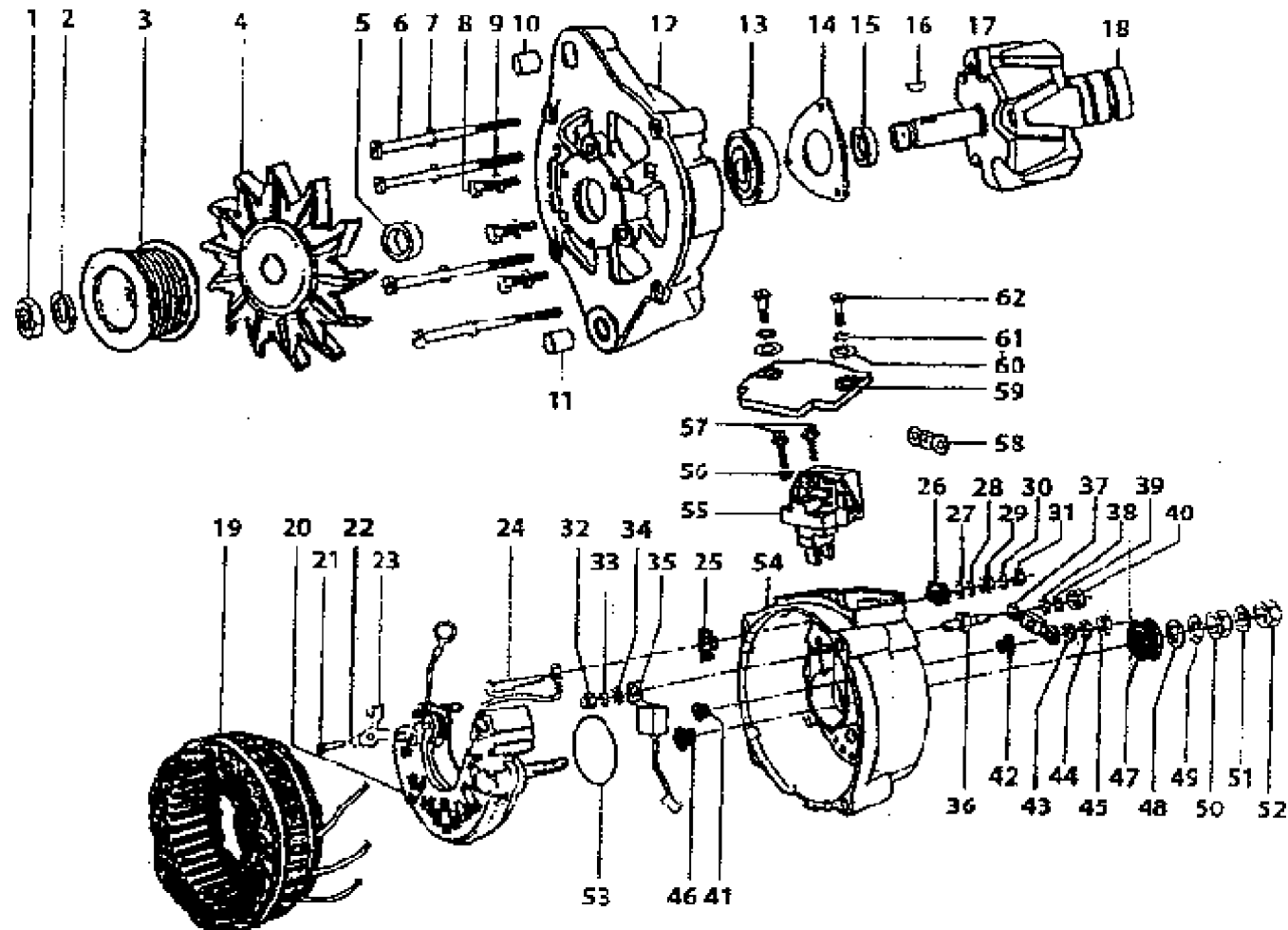


TABLE 15.4

COMPONENT DETAILS OF ALTERNATOR

GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
6	2651 1540 65 01			Fixing Bolt	26102386	L 01400	4		
7	2651 1540 65 08			Spg Washer	26140344	L 01400	4		
10	2651 1540 99 13			D E Insert Top	26211884	L 01400	1		
11	2651 1540 99 14			D E Bottom	26211884	L 01400	1		
25	2651 1540 34 01			Insulation Bush	26213207	L 01400	1		
26	2651 1540 34 02			Insulation Bush	26213208	L 01400	1		
46	2651 1540 34 04			Insulation Bush	26212376	L 01400	1		
47	2651 1540 34 05			Insulation Cup Washer	26212377	L 01400	1		
53	2651 1540 78 02			Pr Ring	26211409	L 01400	1		

TABLE 15.5

ALTERNATOR MOUNTING

GROUP 15

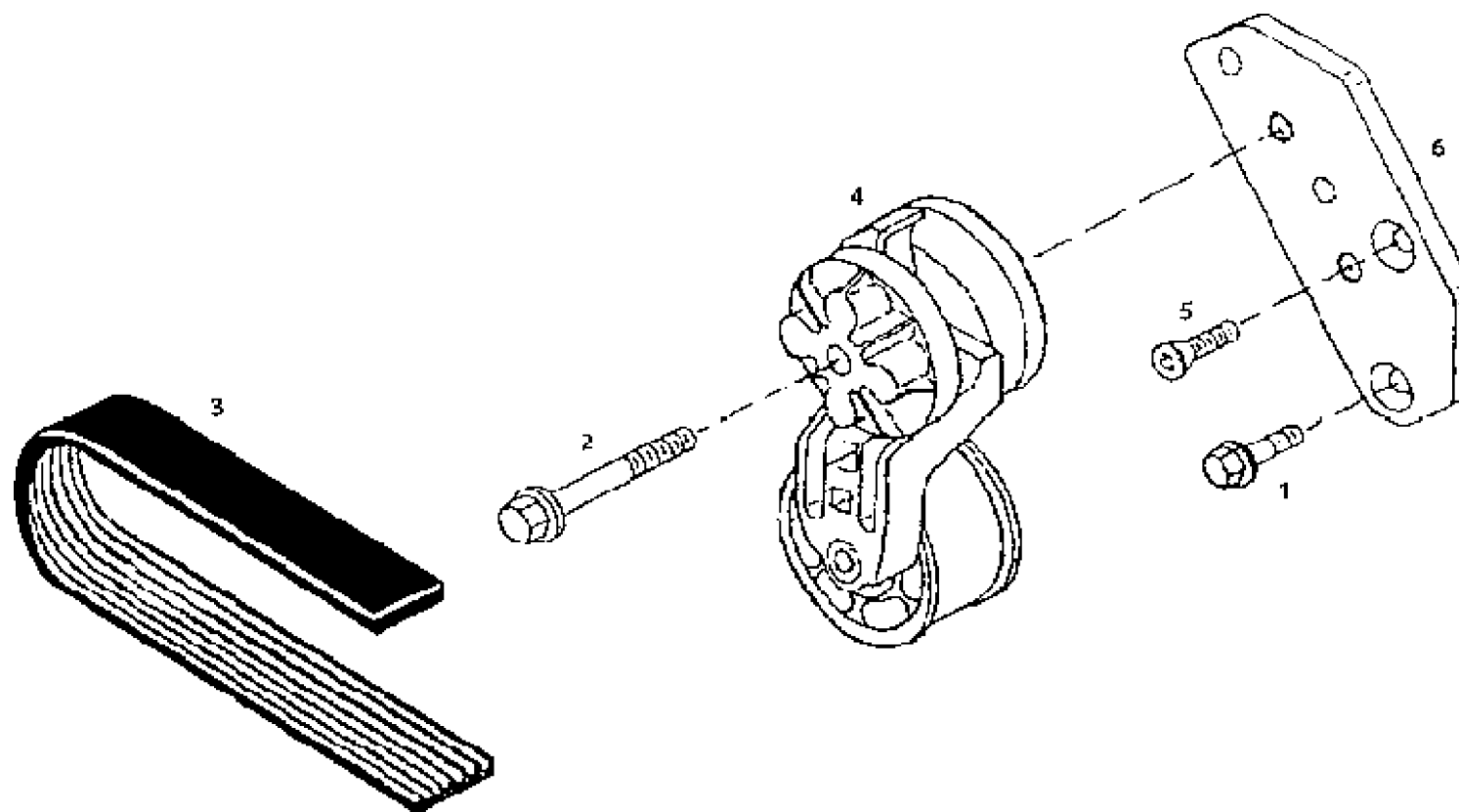


TABLE 15.5

ALTERNATOR MOUNTING

GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				ALTERNATOR MOUNTING					
1	2786 1399 80 02			Screw Hex. Flange Head Cap M 8x1.25x25	3900631		1		
2	2786 1599 80 02			Screw Hex. Flange M 10x1.5x72.5	3282699		1		
3	2786 1599 63 02			Belt. V. Ribbed (1422.4 +/- 5.5 mm)	3935335		1		
4	2786 1599 99 02			Tensioner Belt	3922900		1		
5	2786 1599 80 03			Screw Flat Head M8x1.25x25	3925186		1		
6	2786 1599 33 03			Bracket Belt Tensioner	3925207		1		

TABLE 18.1

LUBRICATING OIL COOLER / OIL FILTER

GROUP 18

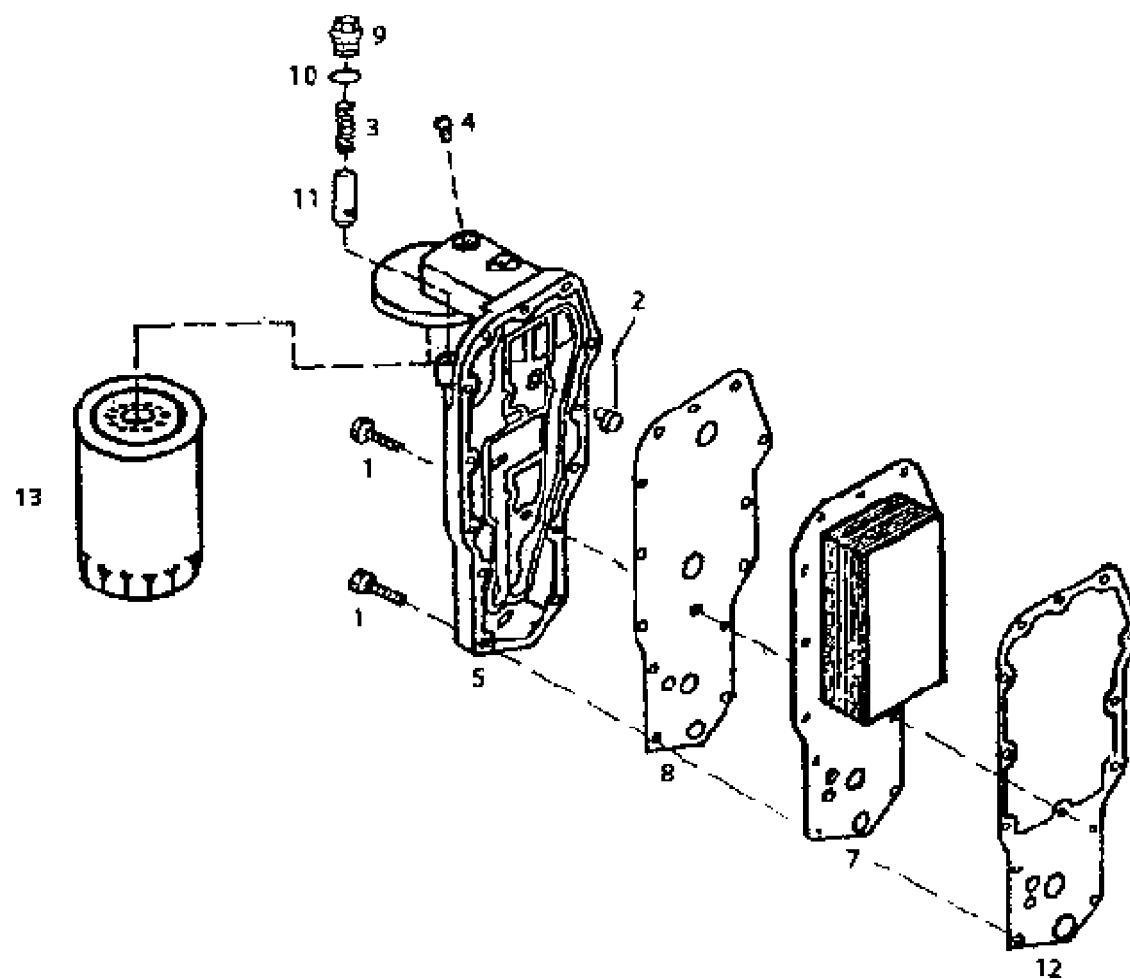


TABLE 18.1
LUBRICATING OIL COOLER / OIL FILTER
GROUP 18

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				LUBRICATING OIL COOLER / OIL FILTER					
1	2786 0799 99 06			Screw Hex. Head Cap M 8x1.25x35	3900632		14		
2	2786 1899 99 49			Valve Bypass	3936365		1		
3	2786 1899 99 02			Spring Compression	3925009		1		
4	2786 0199 99 13			Plug Pipe	3906619		1		
5	2786 1899 99 03			Head Lub. Oil Filter with Adapter	3918954		1		
7	2786 1899 99 05			Core Cooler	3921558		1		
8	2786 1899 99 06			Gasket Filter Head	3918257	T 06560	1		
9	2786 1899 99 07			Plug Threaded	3915787		1		
10	2786 1899 99 08			Seal 'O' Ring	3929457		1		
11	2786 1899 99 09			Plunger Pressure Regulator	3918428		1		
12	2786 1899 99 10			Gasket Lub. Cooler	3918256	T 06560	1		
13	2786 1813 99 02			Cartridge Lub. Oil Filter	3908615	F 61220	1		

TABLE 18.2

LUBRICATING OIL PUMP

GROUP 18

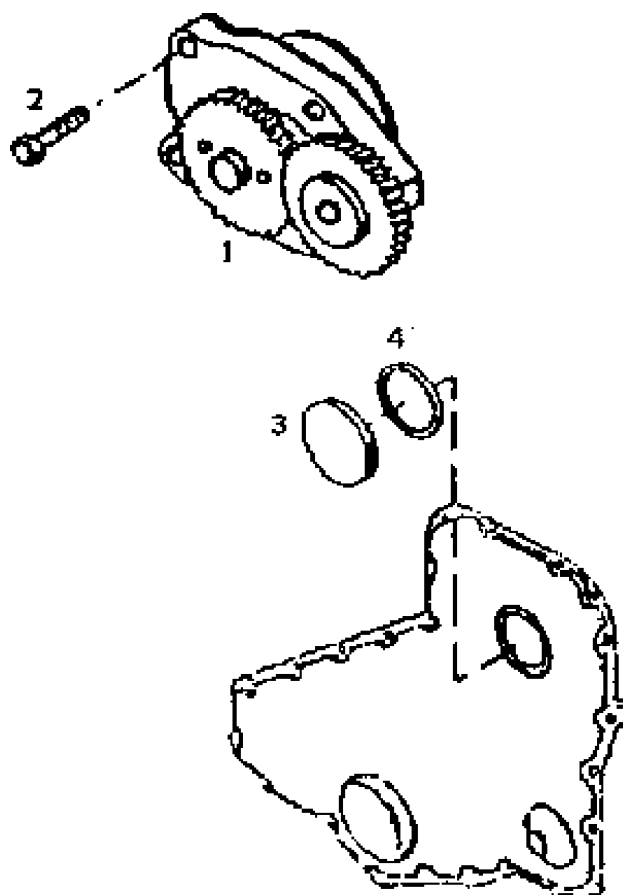


TABLE 18.2

LUBRICATING OIL PUMP

GROUP 18

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 1899 99 33			LUBRICATING OIL PUMP					
2	2786 1899 99 13			Pump Lubricating Oil	3937404		1		
3	2786 0199 99 17			Screw Hex. Head Cap M 8x1.25x30	3900677		4		
4	2786 0199 99 18			Cover Access	3903463		1		For Mech. Techo Drive
				Seal Rectangular Ring	3903475		1		

TABLE 20.1

THERMOSTAT

GROUP 20

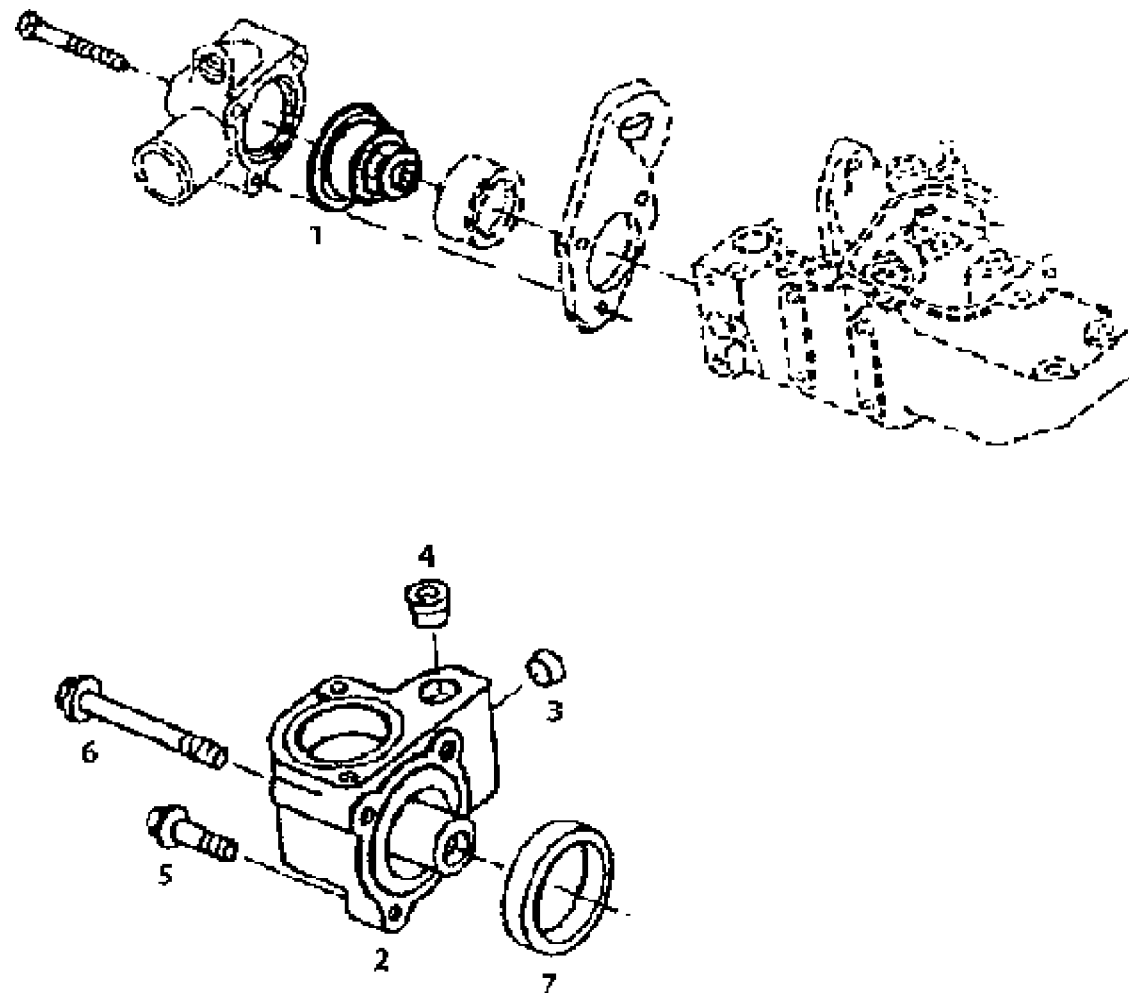


TABLE 20.1

THERMOSTAT

GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 2099 99 25			THERMOSTAT Thermostat	4080631		1		
2	2786 2099 99 08			Housing Thermostat	3924473		1		
3	2786 0199 99 07			Plug Expansion	3900956		1		
4	2786 0199 99 45			Plug Pipe	3936641		1		
5	2786 2099 99 01			Screw Hex. Flange Head Cap M 8x1.25x40	3900678		1		
6	2786 2099 99 09			Screw Hex. Flange Head Cap M 8x1.25x90	3913366		2		
7	2786 2099 99 10			Seal Rectangular Ring	3906697		1		

TABLE 20.2

WATER PUMP, INLET CONNECTION, OUTLET CONNECTION

GROUP 20

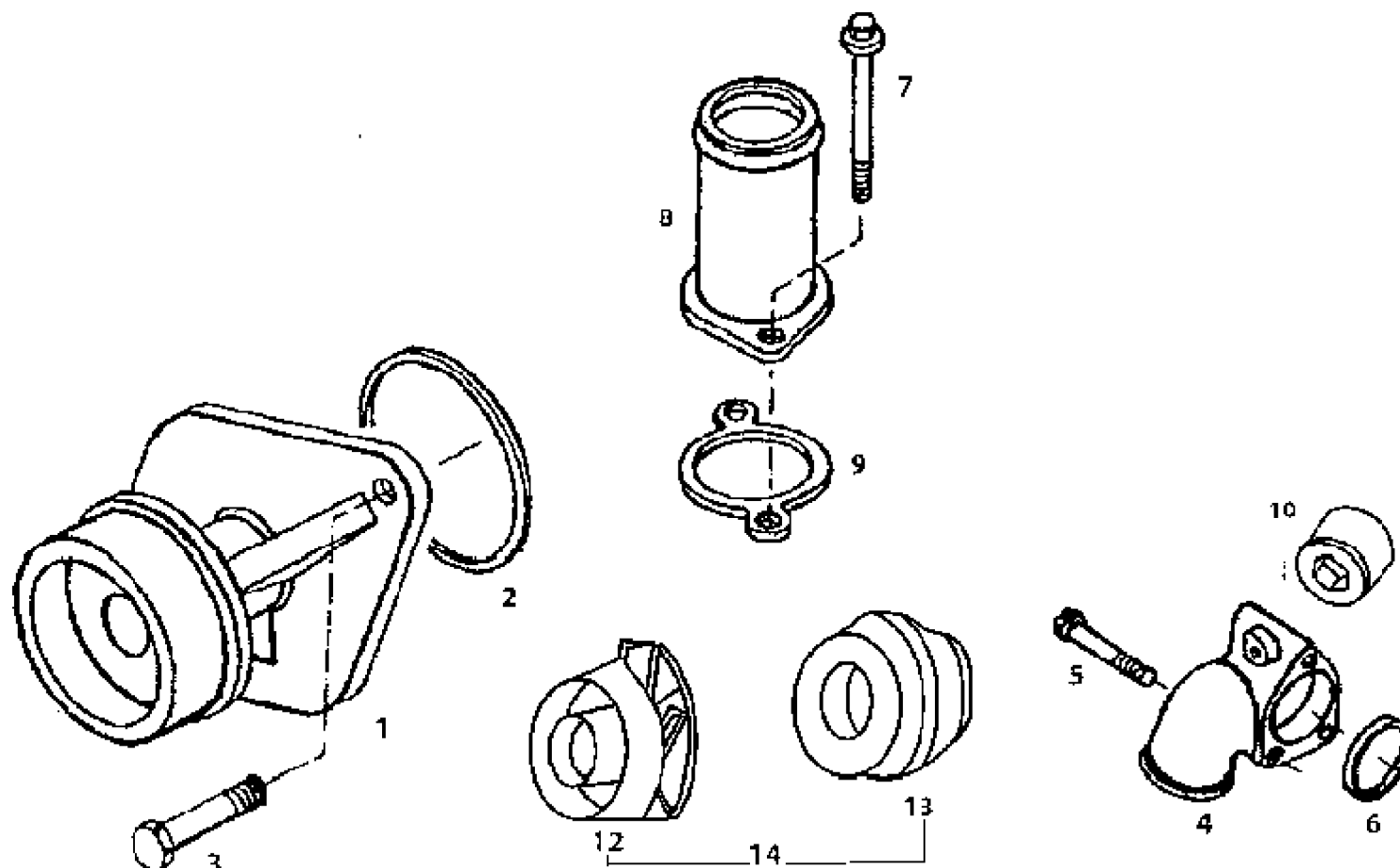


TABLE 20.2

WATER PUMP, INLET CONNECTION, OUTLET CONNECTION

GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2786 2099 99 59			WATER PUMP Pump Water	3285410		1		
2	2786 0799 99 79			Seal 'O' Ring	3903297		1		
3	2786 0599 99 11			Screw Hex. Head Cap M 8x1.25x22	3900227		2		
				WATER INLET CONNECTION					
4	2786 2099 99 19			Connection Water Inlet	3934877		1		
5	2786 2099 99 20			Screw Hex. Flange Head Cap M 10x1.5x75	3901757		3		
6	2786 2099 99 10			Seal Rectangular Ring	3906697		1		
				WATER OUTLET CONNECTION					
7	2786 1399 80 01			Screw Hex. Flange Head Cap M 8x1.25x20	3900630		2		
8	2786 2099 99 21			Connection Water Outlet	3920123		1		
9	2786 2099 99 22			Gasket Connection	3912558		1		
10	2786 0199 99 45			Plug Pipe	3936641		2		
				REPAIR KIT					
14	2786 2099 01 03			Repair Kit Water Pump Consisting of :	3936592		1		
12				Impeller			1		
13				Seal Kit			1		
									} Not Serviced Loose

TABLE 20.3

FAN (FIXED) AND FAN DRIVE

GROUP 20

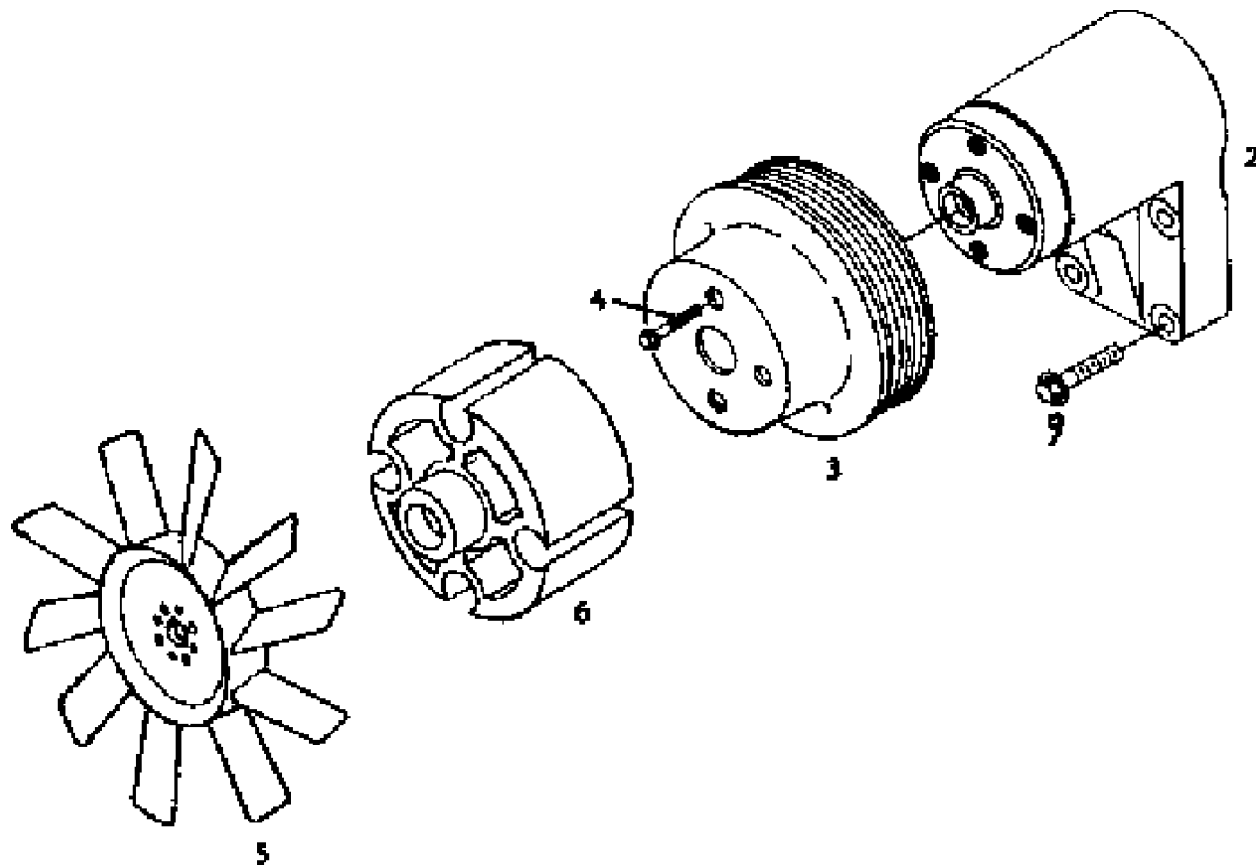


TABLE 20.3

FAN (FIXED) AND FAN DRIVE

GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FAN (FIXED) AND FAN DRIVE					
2	2786 2099 99 02			Support Fan	3913433		1		
3	2786 2099 99 35			Pulley, Fan	3935363		1	2786 2099 99 68	} Optional
3	2786 2099 99 68			Pulley, Fan	4080700		1	2786 2099 99 35	
9	2786 2099 99 01			Screw Hex. Flange Head Cap M 8x1.25x40	3900678		4		
4	2786 2099 99 04			Screw Flat Head Cap M 10X1.5X65	3901448		4		
5	2786 2099 99 39			Fan (Fixed)	3935332	T 06560	1		
6	2786 2099 99 26			Spacer Fan	3936668		1		

TABLE 22.1

ENGINE LIFTING

GROUP 22

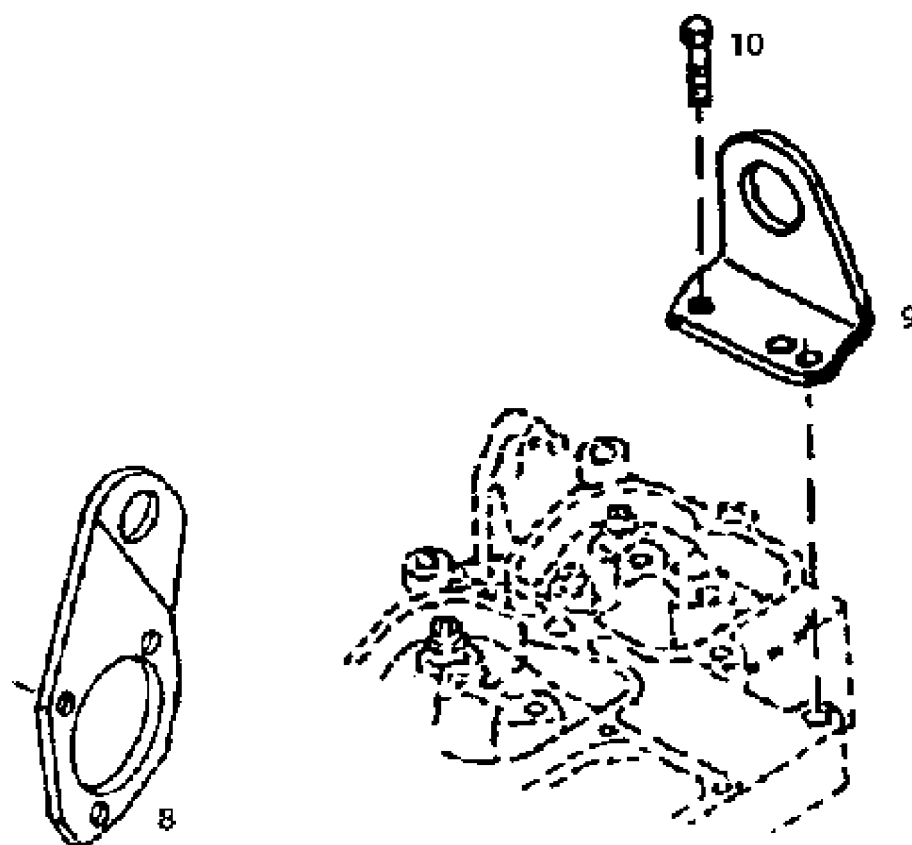


TABLE 22.1

ENGINE LIFTING

GROUP 22

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
8	2786 2099 99 11			ENGINE LIFTING Bracket Lifting Engine Front	3281246		1		
9	2786 2099 99 12			Bracket Lifting Engine Rear	3281012		1		
10	2786 2099 99 13			Screw Hex. Flange Head Cap M 12x1.75x30	3910495		2		

TABLE 24.1ENGINE MOUNTINGGROUP 24

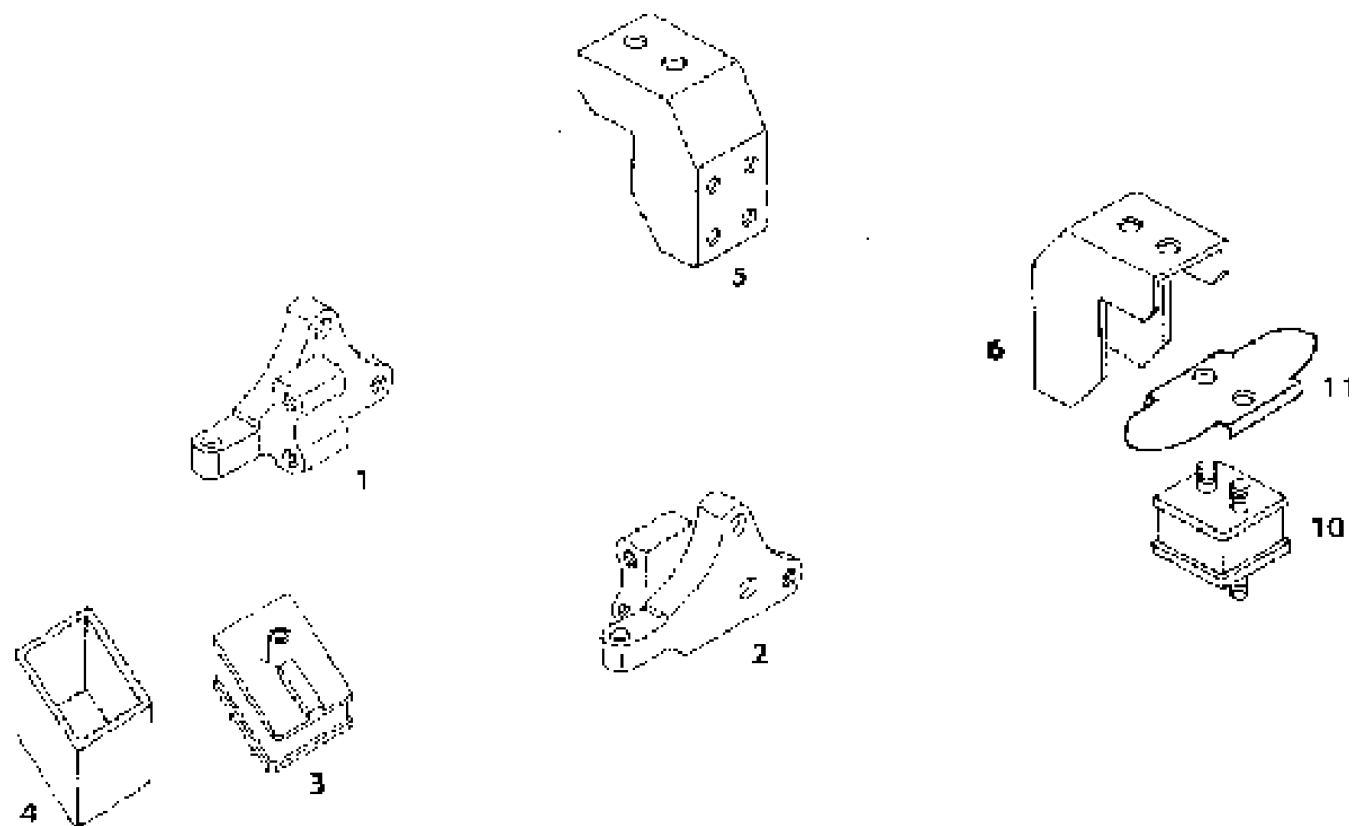


TABLE 24.1
ENGINE MOUNTING
GROUP 24

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				ENGINE MOUNTING					
1	2067 2410 51 01			Front Engine Mounting Arm RH			1		
2	2067 2410 51 02			Front Engine Mounting Arm LH			1		
3	2576 2410 01 01			Assy. Rubber Support Front			2		
4	2632 2410 01 01			Assy. Housing (Engine Mounting Pad Front)			2		
—	1106 409605 4			Hex. Bolt M 12x50 IS 1364			6		
—	1252 069601 4			Spring Washer B 12 IS 3063			6		
—	1132 411240 7			Hex. Screw M 12x40 IS 1364			4		
—	1252 069601 4			Spring Washer B 12 IS 3063			4		
—	1106 399604 3			Hex. Bolt M 16x1.5x60 IS 1364			2		
—	2576 2410 92 01			Washer			2		
—	1252 069603 1			Spring Washer B 16 IS 3063			2		
5	2067 2420 01 03			Assy.Engine Mounting Bracket Rear RH			1		
6	2067 2420 01 10			Assy.Engine Mounting Bracket Rear LH			1		
—	2099 2410 82 01			Reinforcement LH			1		
—	2099 2410 82 02			Reinforcement RH			1		
—	1132 399609 3			Hex. Screw M 12x30 IS 1364			6		
—	1132 399839 8			Hex. Screw M 12x40 IS 1364			2		
—	1214 050120 2			Nyloc Nut M 12 IS 7002			8		
10	2073 2420 01 07			Assy. Rubber Support Rear			2		

TABLE 24.1

ENGINE MOUNTING

GROUP 24

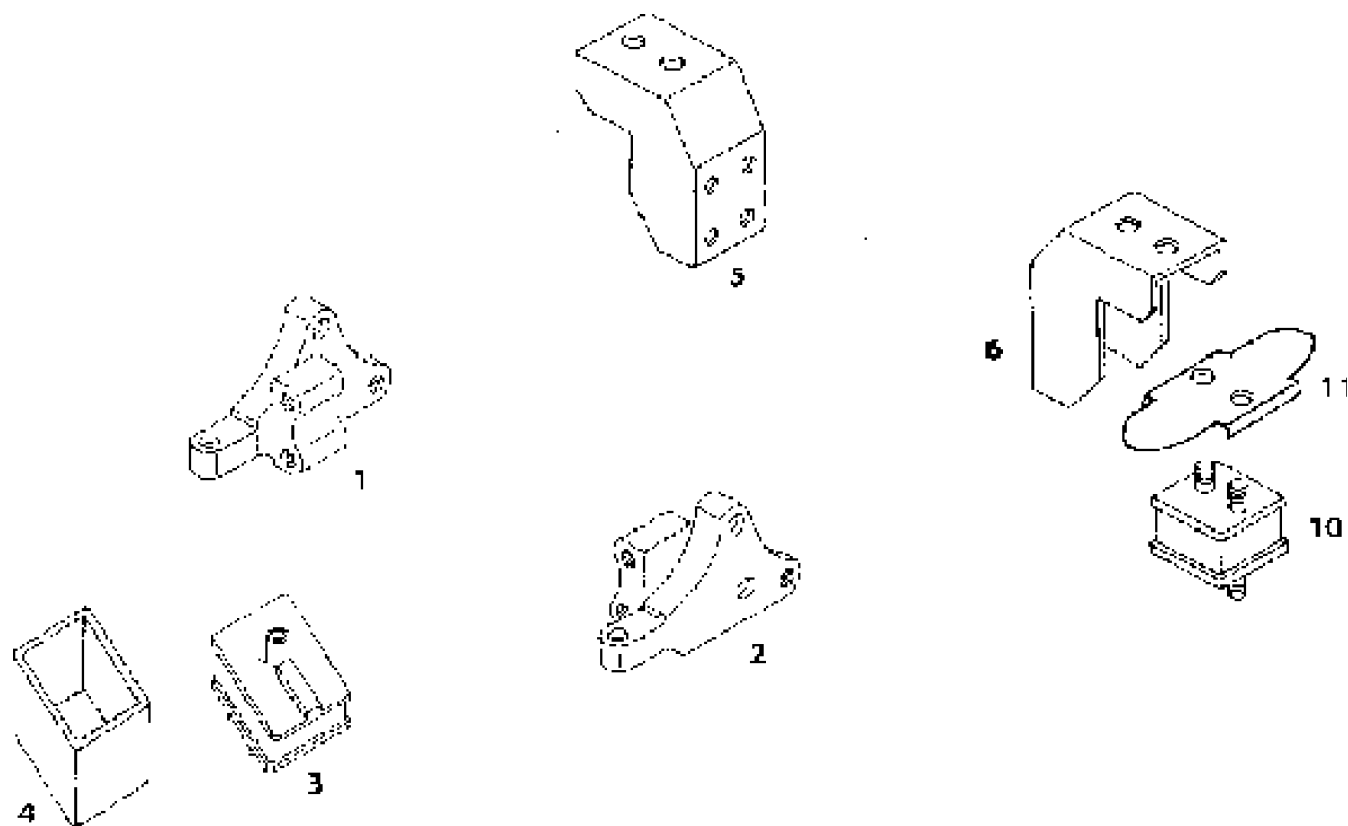


TABLE 24.1

ENGINE MOUNTING

GROUP 24

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
11	2751 2420 71 12			Support Plate			2		
—	1106 389615 4			Hex. Bolt M 12x55 IS 1364			8		
—	1252 069712 6			Spring Washer B 12 IS 3063			8		
—	1205 169601 6			Hex. Nut M 12x1.5 IS 1364			4		
—	1205 169601 6			Hex. Nut M 12x1.5 IS 1364			4		
—	1252 069712 6			Spring Washer B 12 IS 1364			4		

TABLE 25.1

CLUTCH

GROUP 25

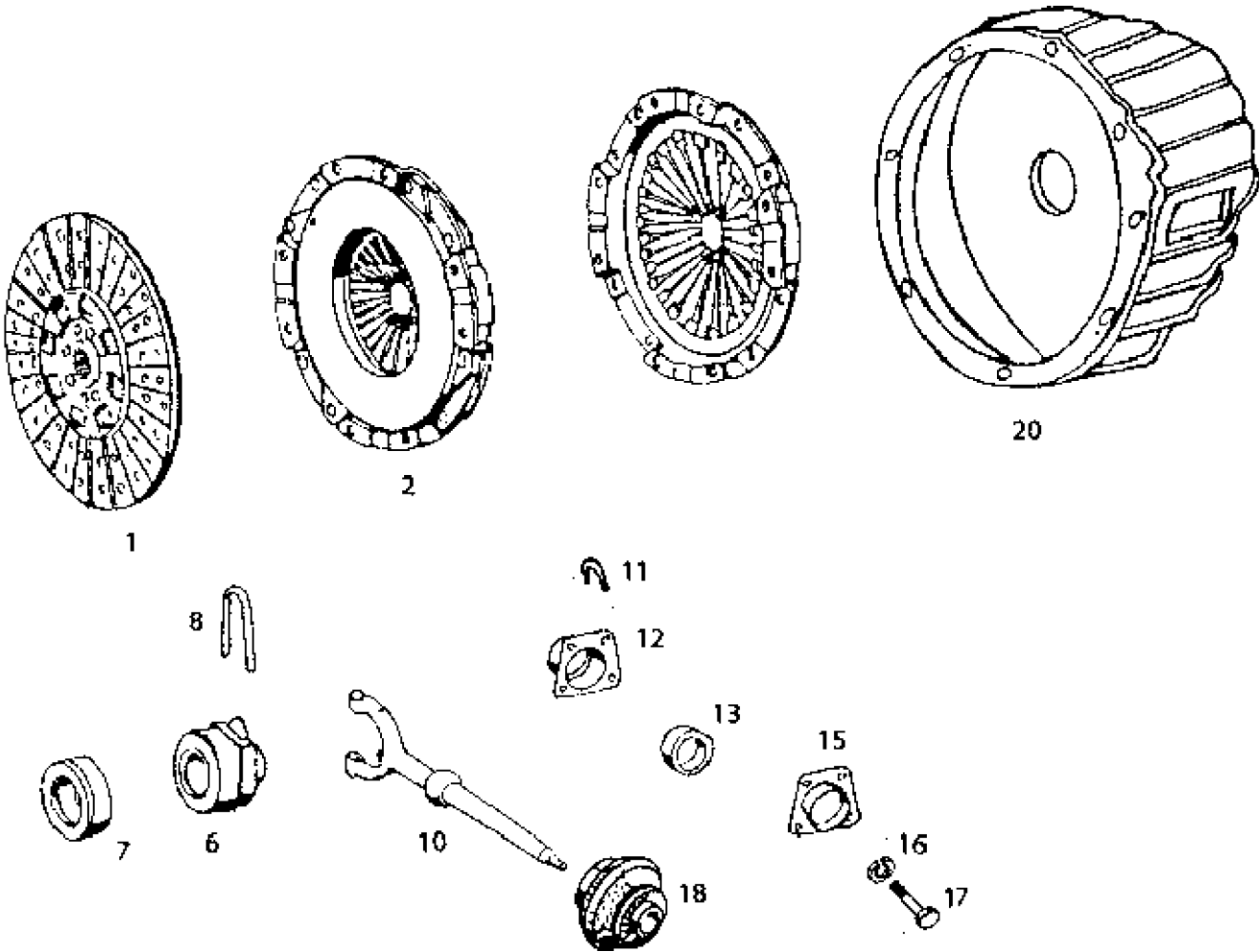


TABLE 25.1
CLUTCH
GROUP 25

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CLUTCH					
1	2763 2520 01 07			Driven Plate Assy.310 Dia		L 61500	1		
2	2763 2540 01 07			Assy.Clutch Cover 310 Dia		L 61500	1		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	1132 419611 2			Hex. Screw M 8x18 IS 1364			8		
—	2641 2560 01 03			Clutch Release Bearing with Sleeve			1		
6	2641 2560 37 01			Clutch Release Sleeve			1		
7	2575 2560 31 06			Clutch Release Bearing (50x90x29)		S 64101	1	2575 2560 31 01	
8	312 987 01 10			Felt Strap			1		
10	2724 2560 51 01			Clutch Release Fork			1		
11	312 254 10 13			Locking Wire			2		
12	2724 2560 82 01			Bracket Inside			1		
13	2724 2560 01 03			Assy. Outer Race			1		
15	2724 2560 01 02			Bracket (Outside)			1		
16	1252 069802 5			Spring Washer B 8 IS 3063			4		
17	1132 399602 6			Hex. Screw M8x22 IS 1364			4		
18	2724 2560 77 01			Rubber Bellow (On Release Fork)			1		
20	2755 2510 37 01			Clutch Housing			1		
—	1252 069805 0			Spring Washer B 10 IS 3063			12		
—	1132 399607 7			Hex. Screw M 10 x 45 IS 1364			12		

TABLE 25.1

CLUTCH

GROUP 25

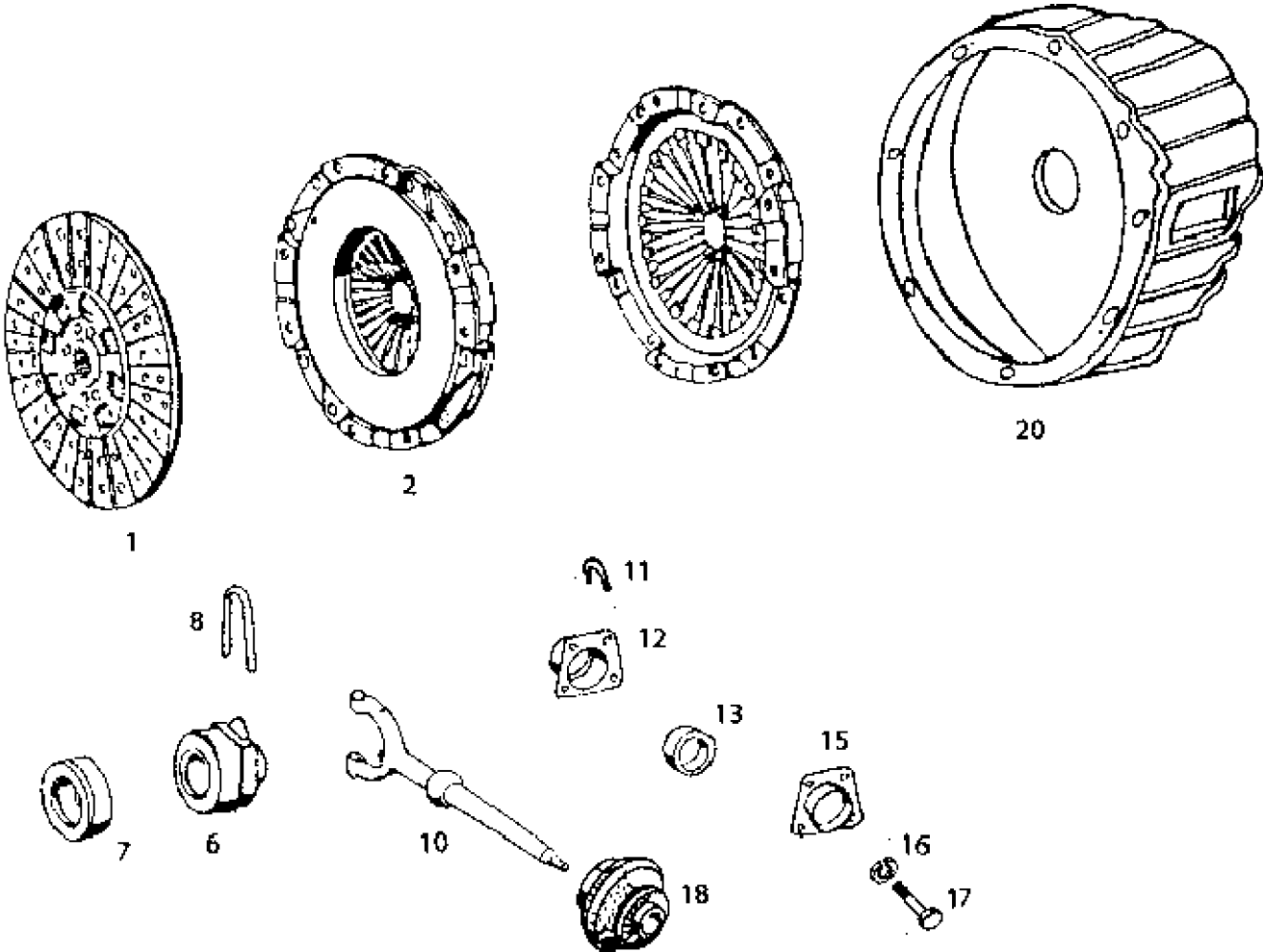


TABLE 25.1
CLUTCH
GROUP 25

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2534 2510 82 06			Cover (For Inspection Window)			1		
—	2755 2510 82 01			Cover (Clutch Housing Side)			1		
—	2755 2510 82 02			Cover (Clutch Housing Lower)			2		
—	1252 069802 5			Spring Washer B8 IS 3063			2		
—	1132 399822 3			Hex. Screw M8 x 16 IS 1364			2		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1132 399806 1			Hex Screw M 6X12 IS 1364			4		
—	2763 2540 01 14			Kit Cover Diaphragm Sub Assy.Consisting off :			1		
				Rivet 2763 2540 74 01			18		
				CL Cover Hsg. 2763 2540 82 01			1		
				Fulcrum Plate 2763 2540 87 01			1		
				Diaphragm Spring 2763 2540 87 02			1		
—	2763 2540 01 15			Kit for Strap & Rivet Consisting off :			1		
				Rivet Pr. Plate 2763 2540 74 02			4		
				Rivet Cover 2763 2540 74 03			4		
				Strap 2763 2540 87 03			8		
—	2763 2520 01 13			Kit for Clutch Disc Consisting off :			1		
				Clutch Lining 2763 2520 63 01			2		
				Rivet 2763 2520 74 01			40		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

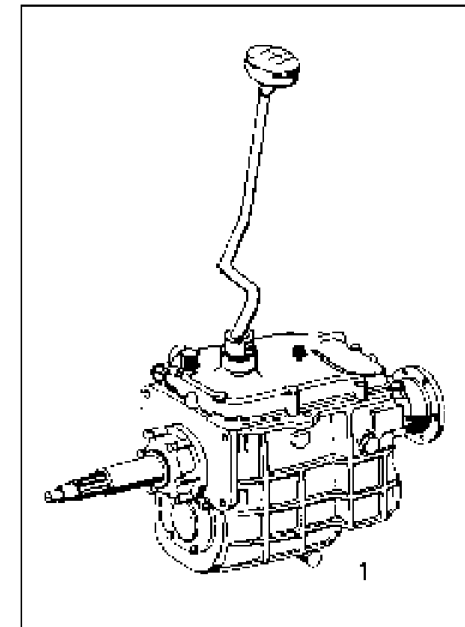
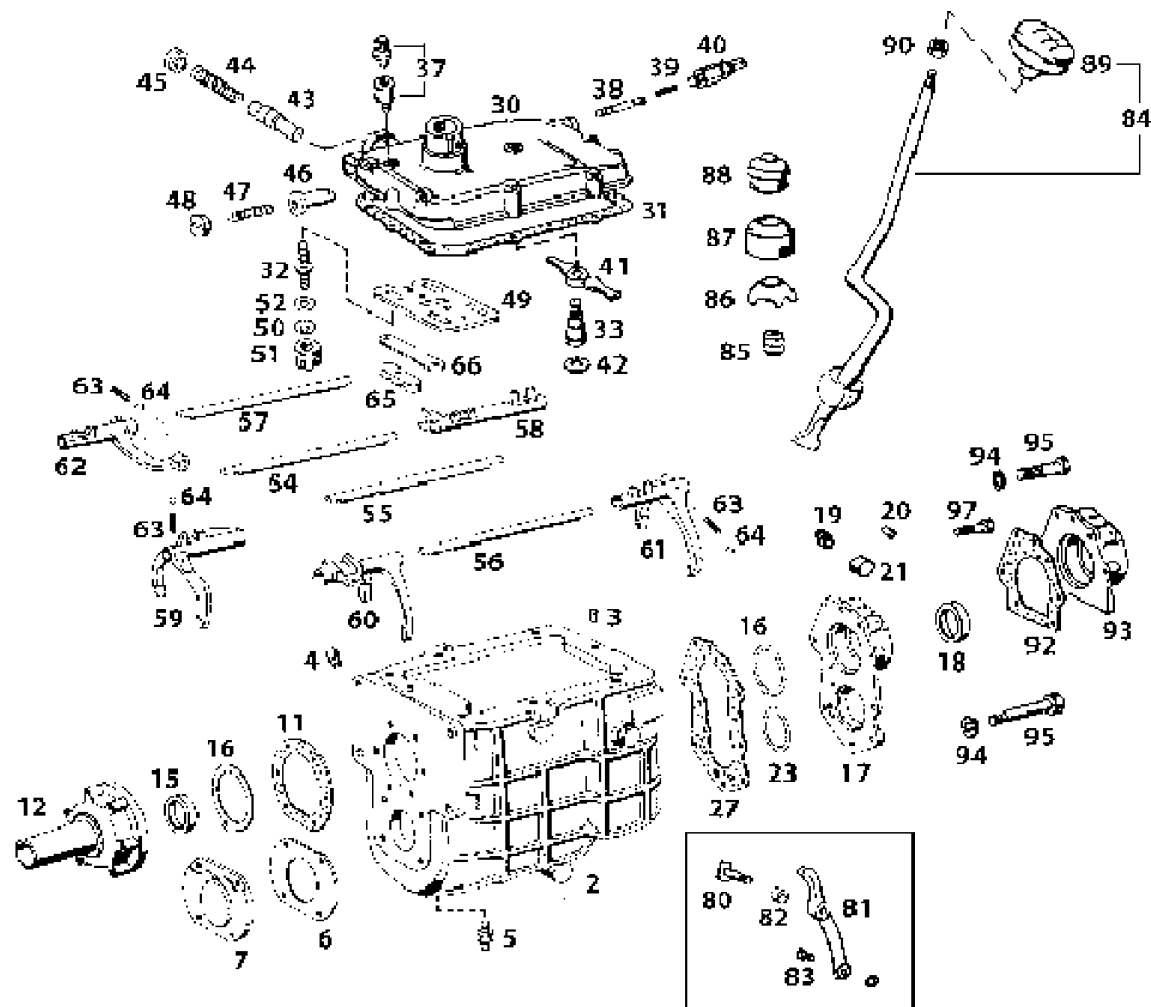


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2505 2604 01 25			GBS 40 GEAR BOX			1		} For Illustration and Component details, refer Group-98
—	2062 4410 01 84			Assy.Gear Box(7.5 Ratio & 6 Bolt Coupling Flange)			1	8854 4402 12 10	
—	2062 4410 99 63			Axial Piston Pump			1	2062 4410 01 85	
				PTO Pump (Assy.)			1		
—	1106 380845 0			Bolt M 8x45 IS 1364			4		
—	1246 050084 1			Bright Washer 8.4 IS 2016			4		
—	1252 069602 2			Spring Washer B 14 IS 3063			4		
—	1132 391440 2			Screw M 14x40 IS 1364			4		
				APP to Gear Box					
				Gear Box to Clutch Housing					
				TRANSMISSION HOUSING AND GEAR SHIFTING					
2	2505 2610 37 24			Housing Gear Box			1		
3	1305 090920 9			Pin Cylindrical 10 h 8x20 IS 2393			2		} For Illustration and Component details, refer Group-98
4	000 997 00 06 J			Plug Oil Filling			1	000 997 05 06	
5	2663 3510 72 07			Plug Magnetic (for Draining)			1	2506 2610 72 03	
6	2505 3014 53 01			Gasket		B 01530	1		
7	2505 3014 47 01			Cover Lower Front (G.B. Housing)			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			4		
—	1132 419603 1			Screw M 8x22 IS 1364			4		
11	2505 2625 53 01			Gasket		T 00273	1		
12	2505 3013 47 01			Cover (Gear Case Front Top)			1		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

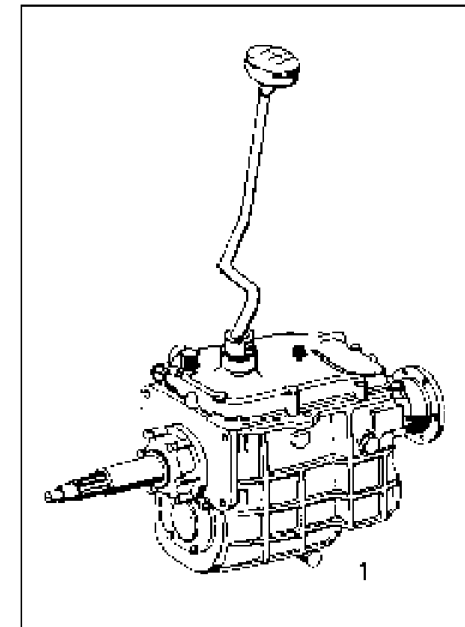
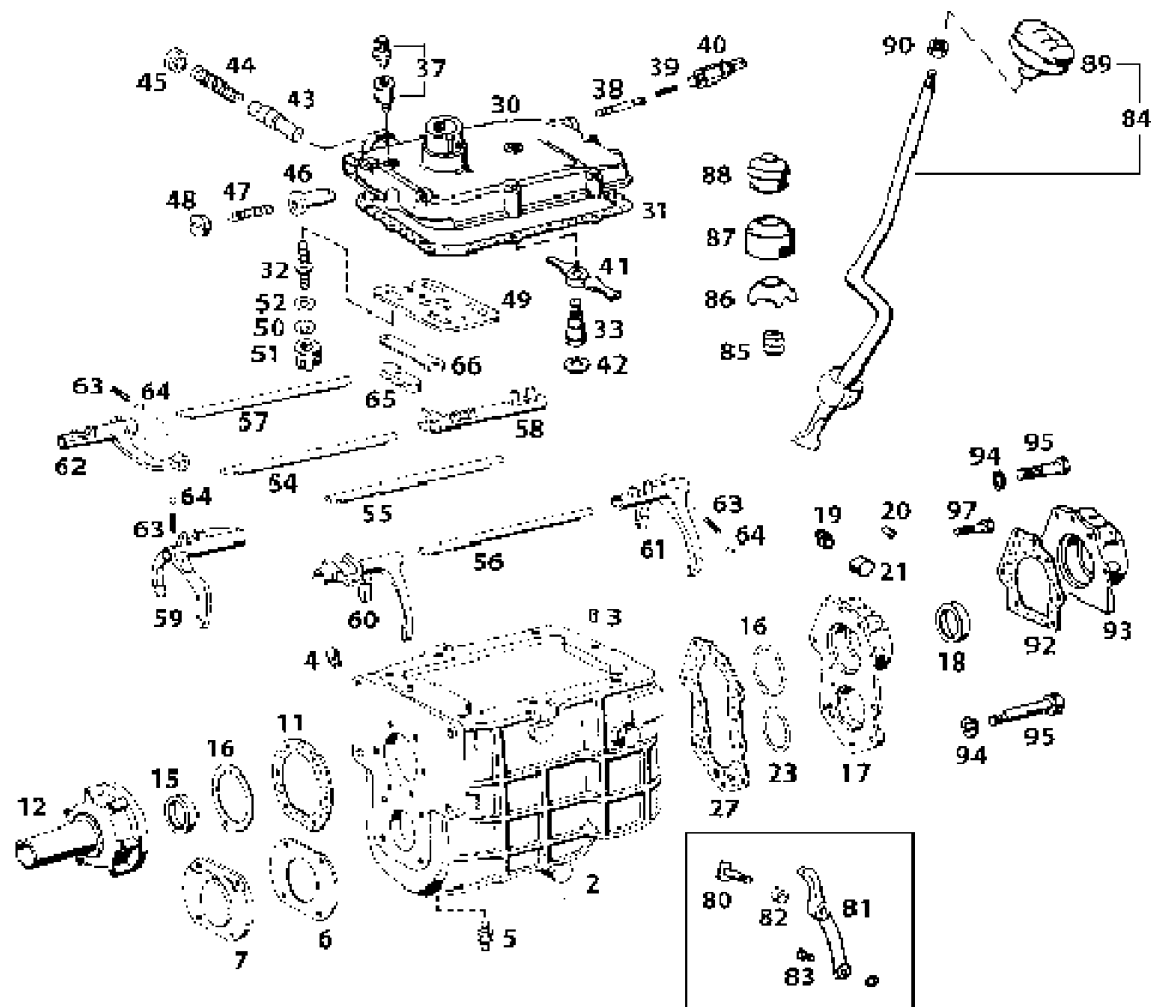


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
15	2505 2625 78 08			Oil Seal		F 00651	1	2505 2625 78 03	 For Selection
—	1252 069802 5			Spring Washer B 8 IS 3063			6		
—	1106 389611 1			Bolt M 8x55 IS 1364			6		
16	2505 3013 86 01			Butting Ring 2.90 mm Thick			AR		
16	2505 2625 86 01			Butting Ring 2.95 mm Thick			AR		
16	2505 3013 86 02			Butting Ring 3.00 mm Thick			AR		
16	2505 2625 86 02			Butting Ring 3.05 mm Thick			AR		
16	2505 3013 86 03			Butting Ring 3.10 mm Thick			AR		
16	2505 2625 86 03			Butting Ring 3.15 mm Thick			AR		
16	2505 3013 86 04			Butting Ring 3.20 mm Thick			AR		
16	2505 2625 86 04			Butting Ring 3.25 mm Thick			AR		
16	2505 3013 86 05			Butting Ring 3.30 mm Thick			AR		
16	2505 2625 86 05			Butting Ring 3.35 mm Thick			AR		
16	2505 3013 86 06			Butting Ring 3.40 mm Thick			AR		
16	2505 2625 86 06			Butting Ring 3.45 mm Thick			AR		
16	2505 3013 86 07			Butting Ring 3.50 mm Thick			AR		
16	2505 2625 86 07			Butting Ring 3.55 mm Thick			AR		
16	2505 3013 86 08			Butting Ring 3.60 mm Thick			AR		
16	2505 2625 86 09			Butting Ring 3.65 mm Thick			AR		
17	2505 2620 01 31			Gear Case Cover, Rear			1		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

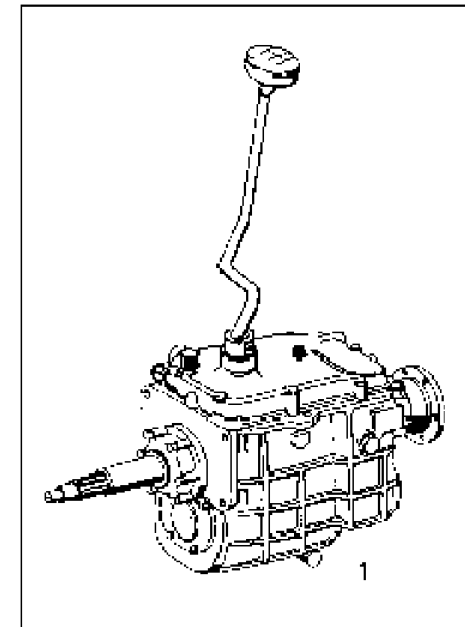
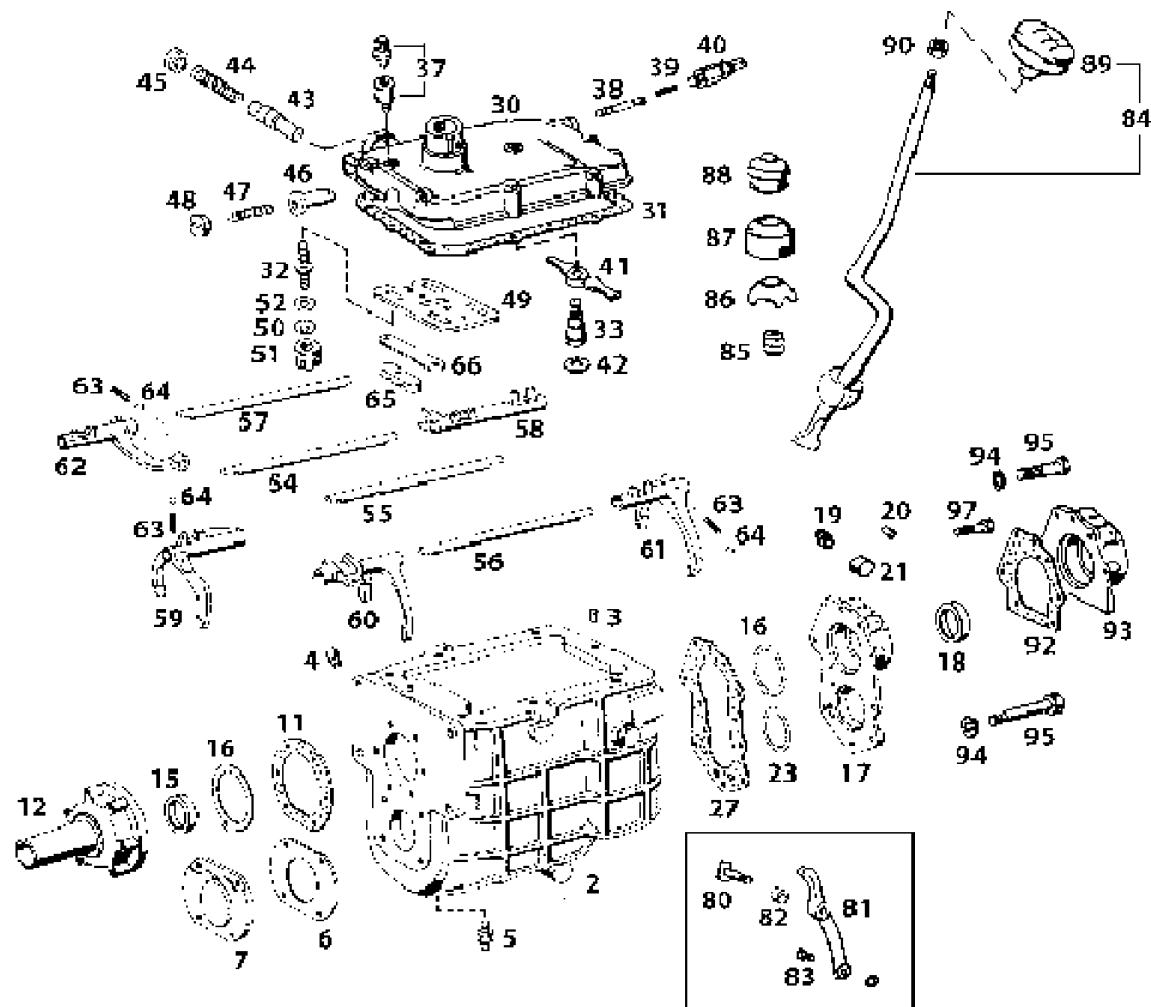


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
18	2505 2620 78 03			Oil Seal		T 04570	1	2505 2620 78 04	
19	321 261 00 31			Adapter			1		
20	321 260 00 86			Assy. Threaded Bush			1		
—	2506 2620 78 04			Oil Seal		T 04570	1		
21	153 264 00 55			Plug Speedo Drive			1		
23	312 283 17 52			Shim 0.05 mm Thick			AR		
23	312 283 10 52			Shim 0.1 mm Thick			AR		
23	312 283 11 52			Shim 0.2 mm Thick			AR		
23	312 283 12 52			Shim 0.4 mm Thick			AR		
23	312 283 21 52			Shim 0.8 mm Thick			AR		
27	352 261 07 80			Gasket (Gear Case Cover, Rear)		B 01530	1		
30	2505 3012 37 14			Gear Case Cover Top			1		
31	2505 3012 53 01			Gasket		B 01530	1		
32	2505 3012 88 01			Stud			4		
33	2505 2671 67 01			Pin Swing Lever			1		
37	2574 3315 01 02			Filter Breather			1		
38	2505 3011 67 01			Thrust Pin (Reverse Indicator Switch)			1		
39	312 993 42 01			Pressure Spring (Reverse Indicator Switch)			1		
40	2654 5450 01 34			Reverse Light Switch		P 02480	1	2574 5450 01 83	
41	337 265 00 07			Swing Lever - 1st Speed			1		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

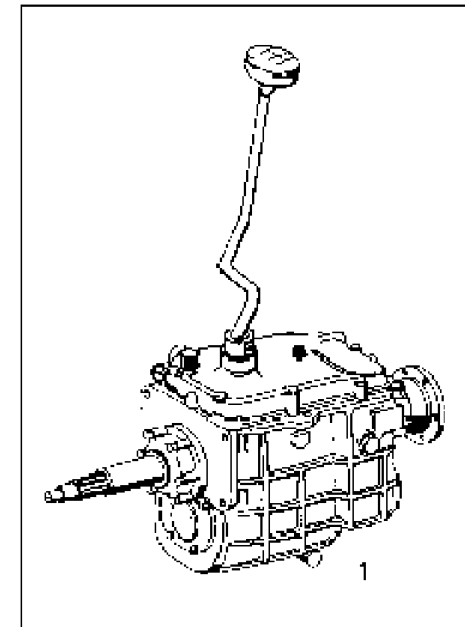
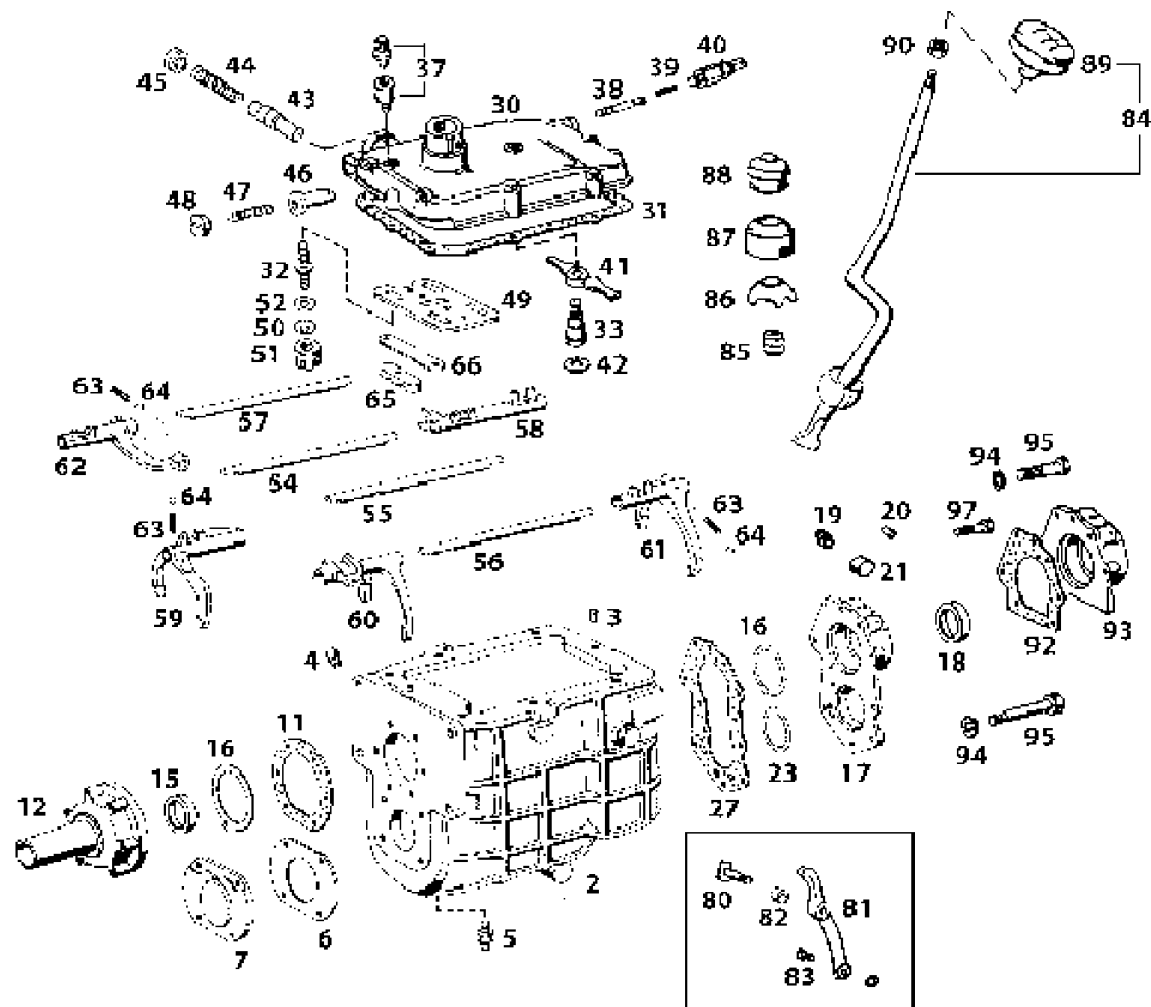


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
42	2505 3012 92 01			Washer			1		
43	321 265 04 16			Pressure Piece for Check Plate			1		
44	321 993 17 01			Pressure Spring for Pressure Piece			1		
45	321 997 01 03			Slotted Plug			1		
46	321 265 01 48			Interlocking Pin (Check Plate)			1		
47	321 993 06 01			Pressure Spring for Interlocking Pin			1		
48	1608 250240 1			Sealing Plug M 24x1.5 TS 16465			1		
49	321 260 08 46			Assy. Check Plate			1		
50	2505 2671 34 03			Stopper Piece, Check Plate			4		
51	1210 120080 7			Slotted Nut M 8 TS 17412			4		
52	2505 3020 61 01			Spring Washer			4		
—	1315 060618 1			Split Pin 2x18 St. IS 549			4		
—	321 267 00 25			Slide Pin			2		
54	321 265 08 05			Selector Shaft for First Speed			1		
55	321 265 18 05			Selector Shaft (2/3)			1		
56	321 265 19 05			Selector Shaft (4/5)			1		
57	322 265 03 05			Selector Shaft (For Reverse Gear)			1		
58	322 265 01 23			Gear Shift Dog (For First Gear)			1		
59	321 265 12 02			Selector Fork (2/3)			1		
60	2505 2651 51 02			Selector Fork (4/5)			1		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

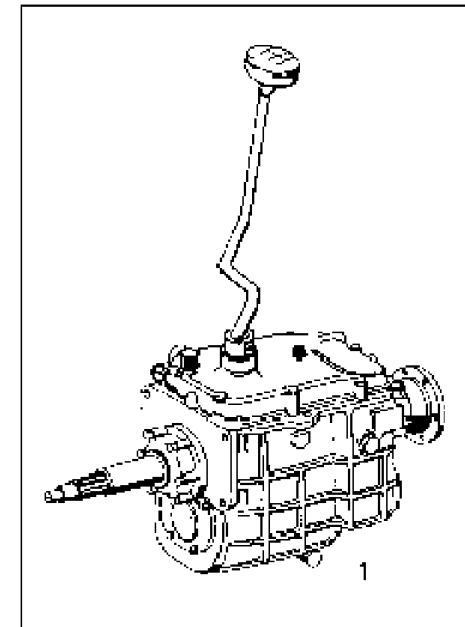
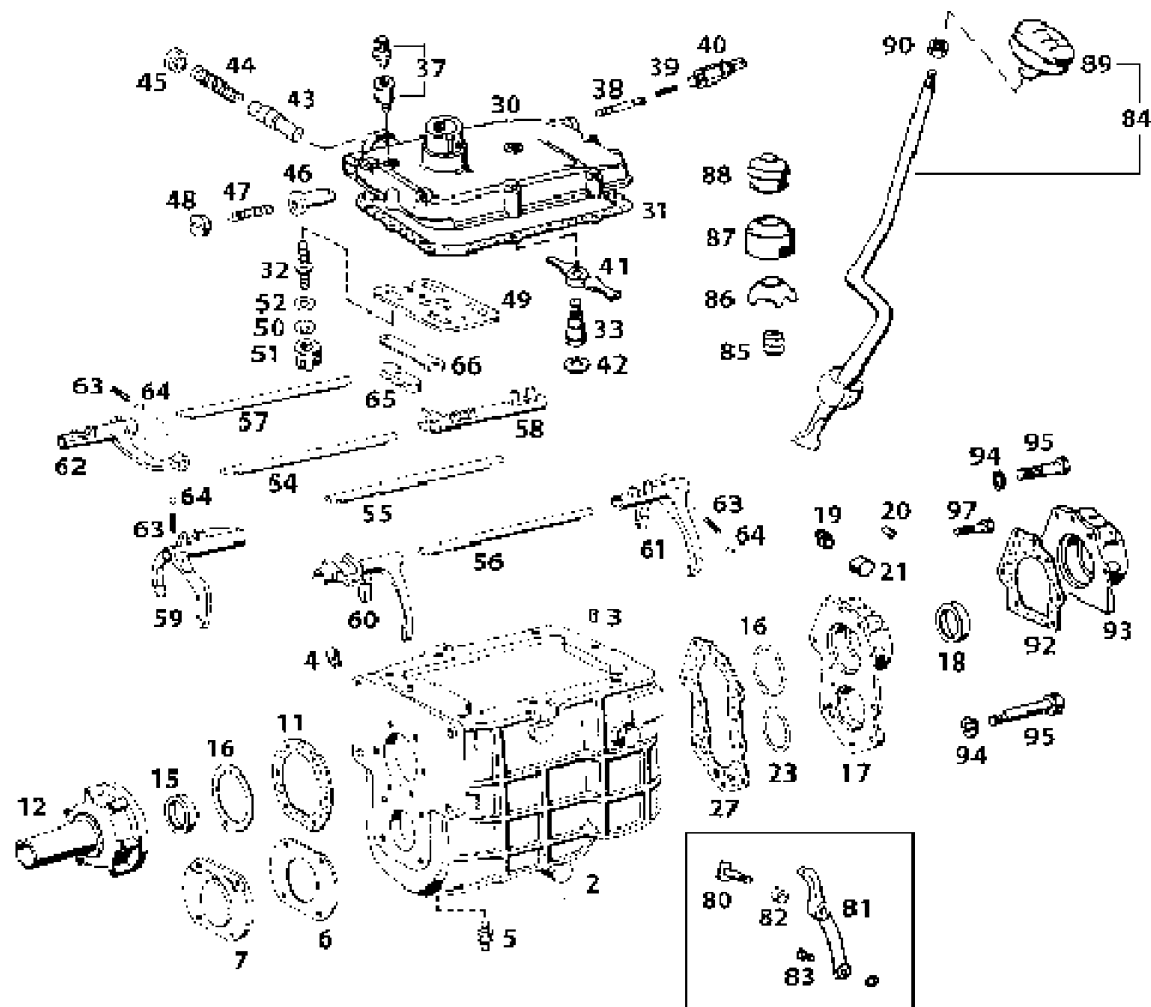


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
61	321 265 13 01			Selector Fork (For 1st Speed Gear)			1		
62	2505 2651 51 01			Selector Fork (For Reverse Gear)			1		
63	312 993 10 01			Pressure Spring			4		
64	1595 010110 2			Steel Ball 11 mm Dia. IS 2898			4		
65	312 265 10 36			Clamp			4		
66	312 994 03 32			Locking Plate			2		
80	2505 3010 67 01			Pivot Pin			1		
81	321 265 02 08			Intermediate Lever (Rev. Gear)			1		
82	321 263 04 50			Bush (Reverse Idler Gear)			1		
83	2505 2651 59 01			Sliding Key			1		
84	2505 2680 01 20			Assy. Gear Shift Lever Complete			1		
85	317 993 05 01			Pressure Spring (Gear Shift Lever)			1		
86	317 267 00 08			Ball Piece			1		
87	302 267 00 06			Cap, Gear Shift Dome			1		
88	337 267 00 96			Rubber Protective Cap			1		
89	2505 2680 01 23			Knob for Shifting Lever			1		
90	1208 099605 3			Hex.Thin Nut M 10x1 (for Shifting Knob)			1		
92	2505 2640 53 03			Gasket (Rear Cover)			1		
93	337 261 01 20			Gear Case Cover Rear			1		
94	1252 069802 5			Spring Washer B 8 IS 3063			13		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

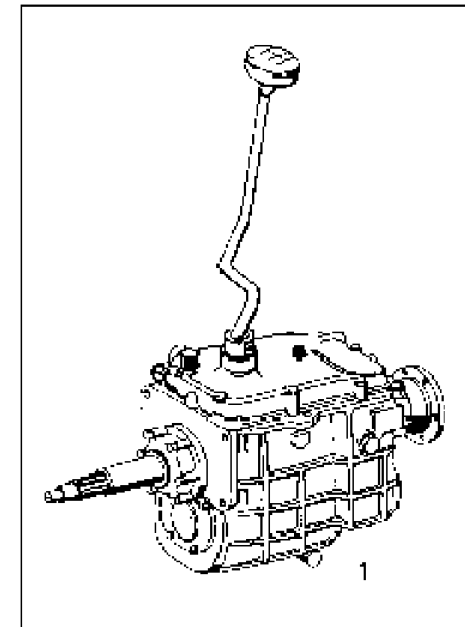
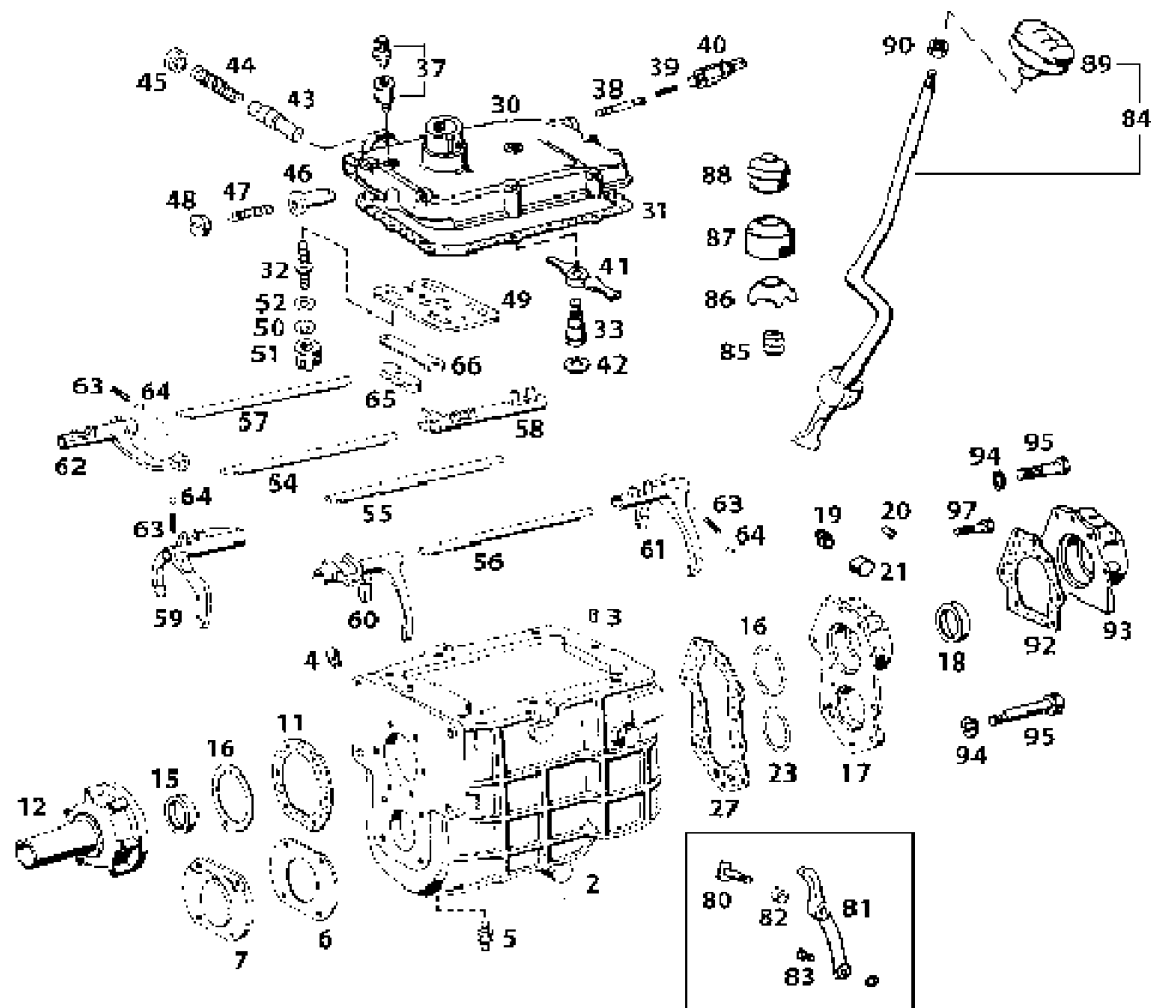


TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
95	1106 389611 1			Hex Bolt M 8x55 IS 1364			1		
97	1106 380832 8			Screw M 8x30 IS 1364			7		
—	3505 2601 82 01			Cover			1		
—	2550 3026 75 01			Rubber Bellow Gear Shift Lever			1		
				APP LEVER					
—	2097 2640 01 01			Assy APP Lever			1		
—	1791 520400 7			Knob 40 TS 15651			1		
—	1717 060100 9			Grease Nipple AM10X1 IS 4009P2			1		
—	2067 2640 75 01			Rubber Below (for PTO Lever)			1		
—	2067 2640 82 01			Cover Plate(for PTO Bellow)			1		
—	2067 2640 01 03			Assy.Pull Rod			1		
				REPAIR KIT					
—	2505 2651 01 04			Repair Kit for Selector Fork Consisting of :			1		
				321 265 12 02 Fork 2nd & 3rd Speed			1		
				2505 2651 51 02 Fork 4th & 5th Speed			1		
				321 265 13 01 Fork 1st Speed			1		
				2505 2651 51 01 Fork Rev. Speed			1		
—	2505 2651 01 05			Kit for Selector Shaft Consisting of :			1		
				321 265 08 05 Shaft / Rod 1st Speed			1		
				321 265 18 05 Shaft / Rod 2nd/3rd Speed			1		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

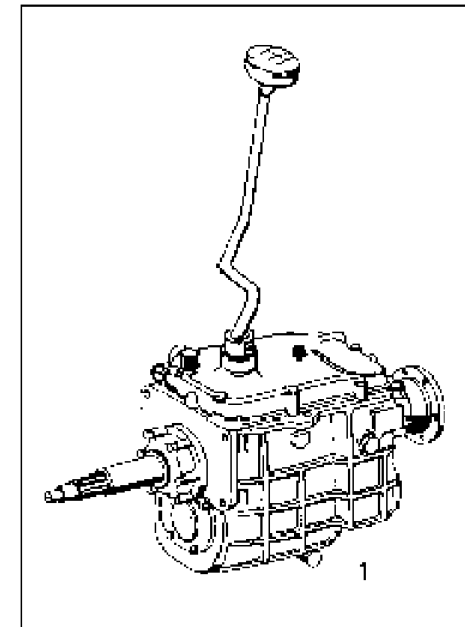
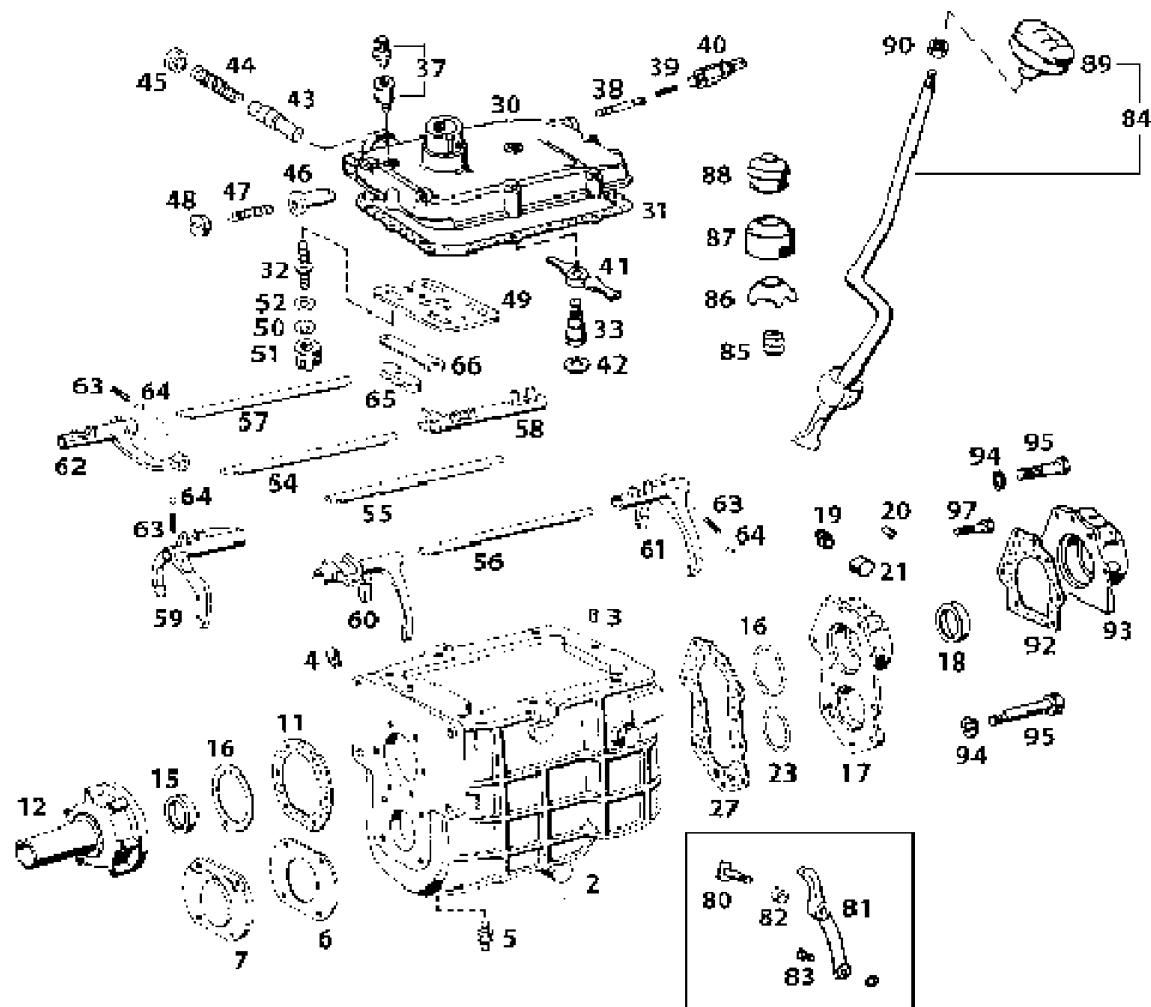


TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
— 6 11 92 31	2505 2600 01 02			321 265 19 05 Shaft / Rod 4th/5th Speed 322 265 03 05 Shaft / Rod Rev. Speed Set of Gaskets Consisting of : 2505 3014 53 01 Gasket (G.B. Cover Front Lower to G.B. Hsg.) 2505 2625 53 01 Gasket (Front Cover Top to G.B. Hsg.) 2505 2640 53 03 Gasket (G.B. Cover RR) 2505 3012 53 01 Gasket (G.B. Top Cover)			1 1 1 1 1 1 1		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

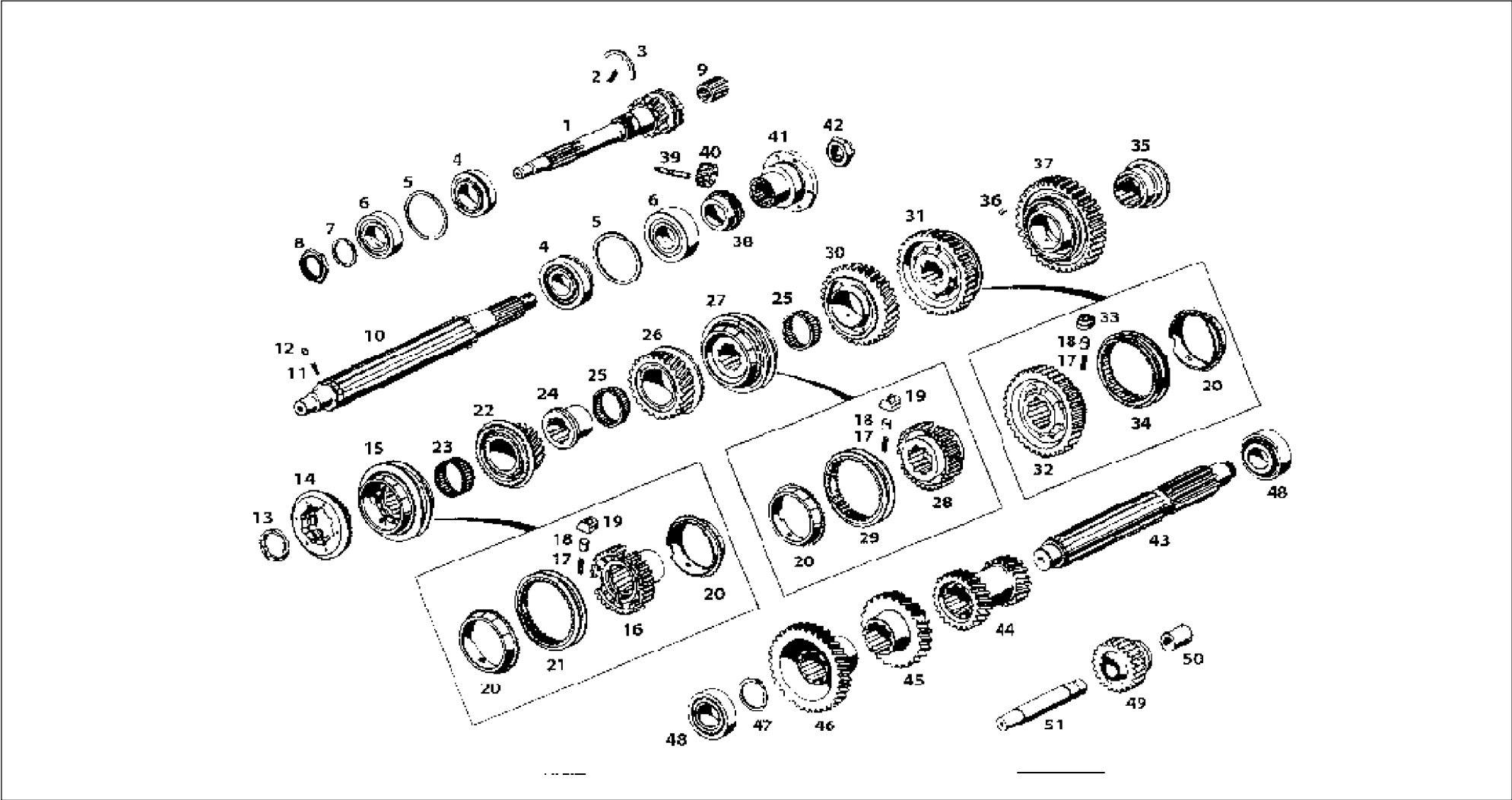


TABLE 26.2
TRANSMISSION SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				TRANSMISSION SHAFTS AND GEARS					
1	2505 2625 79 02			Drive Shaft			1		
2	321 993 12 01			Compression Spring			1		
3	321 262 00 73			Clamping Plate			1		
4	000 981 12 01			Cylindrical Roller Bearing (45x100x25)		N 02430	2	2505 2620 31 01	
5	2505 2620 43 02			Snap Ring 2.68 mm Thick			2		
5	2505 2620 43 03			Snap Ring 2.73 mm Thick			2		
5	2505 2620 43 04			Snap Ring 2.78 mm Thick			2		
5	2505 2620 43 05			Snap Ring 2.83 mm Thick			2		
5	2505 2620 43 06			Snap Ring 2.88 mm Thick			2		
5	2505 2620 43 07			Snap Ring 2.93 mm Thick			2		
6	2505 2620 31 06			Four Point Ball Bearing (45x100x25)		N 02430	2	2505 2620 31 07	
7	2507 2625 86 01			Spacer on Drive Shaft			1		
—	2505 2625 82 01			Oil Slinger (Front Side)			1		
8	312 262 11 72			Lock Nut LH Thread			1		
9	2505 2625 31 05			Roller Cage		N 02430	1	2505 2625 31 06	
10	2505 3015 79 01			Main Shaft			1		
11	312 993 17 01			Pressure Spring			1		
12	321 262 03 74			Pin on Main Shaft			1		

} For Selection

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

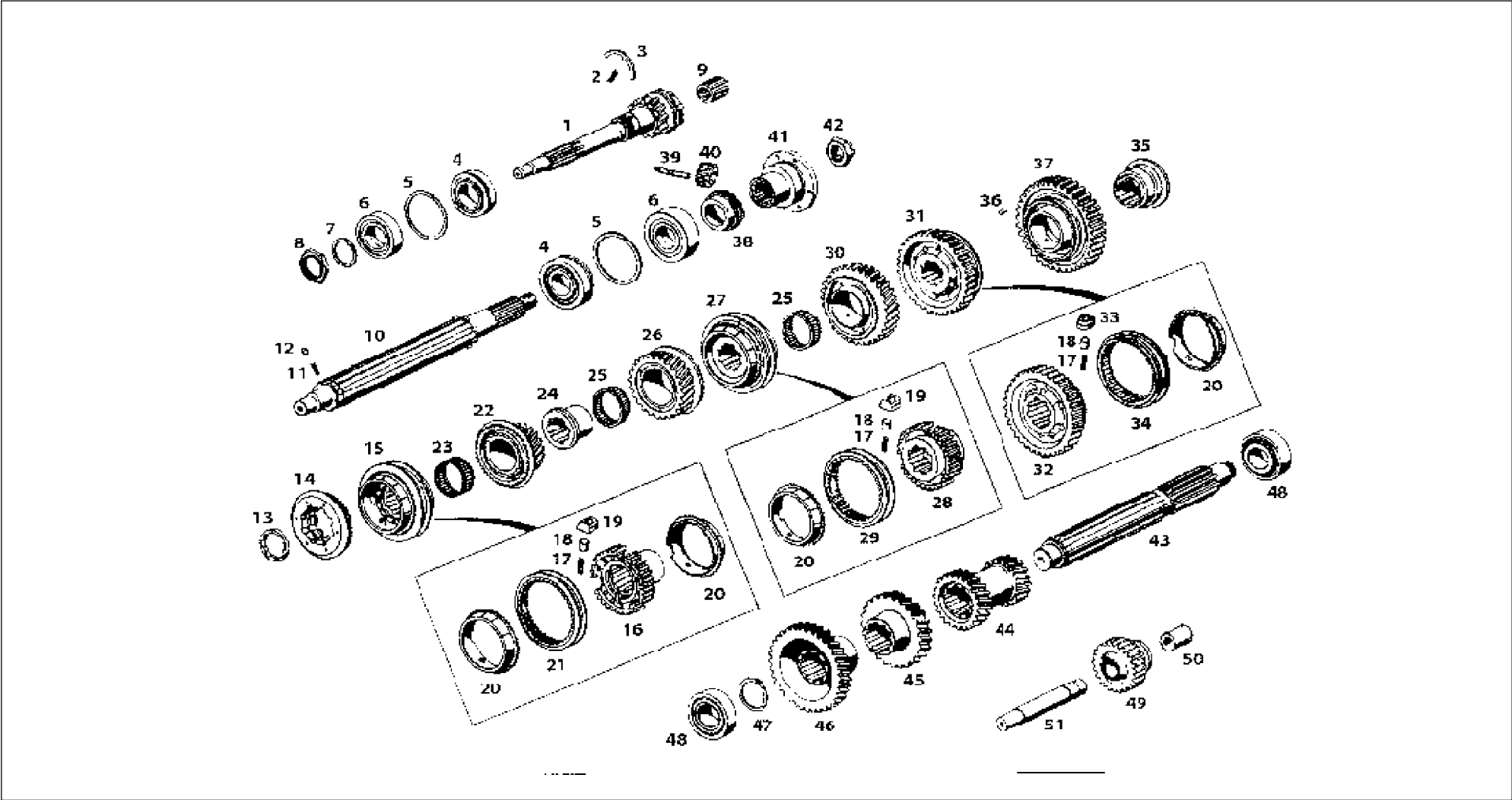


TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
13	321 262 21 62			Butting Ring 6.90 mm Thick			1		For Selection
13	2505 2620 86 08			Butting Ring 6.95 mm Thick			1		
13	321 262 20 62			Butting Ring 7.00 mm Thick			1		
13	2505 2620 86 09			Butting Ring 7.05 mm Thick			1		
13	321 262 19 62			Butting Ring 7.10 mm Thick			1		
13	2505 2620 86 10			Butting Ring 7.15 mm Thick			1		
13	321 262 18 62			Butting Ring 7.20 mm Thick			1		
13	2505 2620 86 11			Butting Ring 7.25 mm Thick			1		
13	321 262 17 62			Butting Ring 7.30 mm Thick			1		
13	2505 2620 86 12			Butting Ring 7.35 mm Thick			1		
13	321 262 04 62			Butting Ring 7.40 mm Thick			1		
13	321 262 28 62			Butting Ring 7.45 mm Thick			1		
13	321 262 05 62			Butting Ring 7.50 mm Thick			1		
13	321 262 29 62			Butting Ring 7.55 mm Thick			1		
13	321 262 06 62			Butting Ring 7.60 mm Thick			1		
13	321 262 30 62			Butting Ring 7.65 mm Thick			1		
13	321 262 07 62			Butting Ring 7.70 mm Thick			1		
13	2505 2620 86 13			Butting Ring 7.75 mm Thick			1		
13	321 262 25 62			Butting Ring 7.80 mm Thick			1		
13	2505 2620 86 14			Butting Ring 7.85 mm Thick			1		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

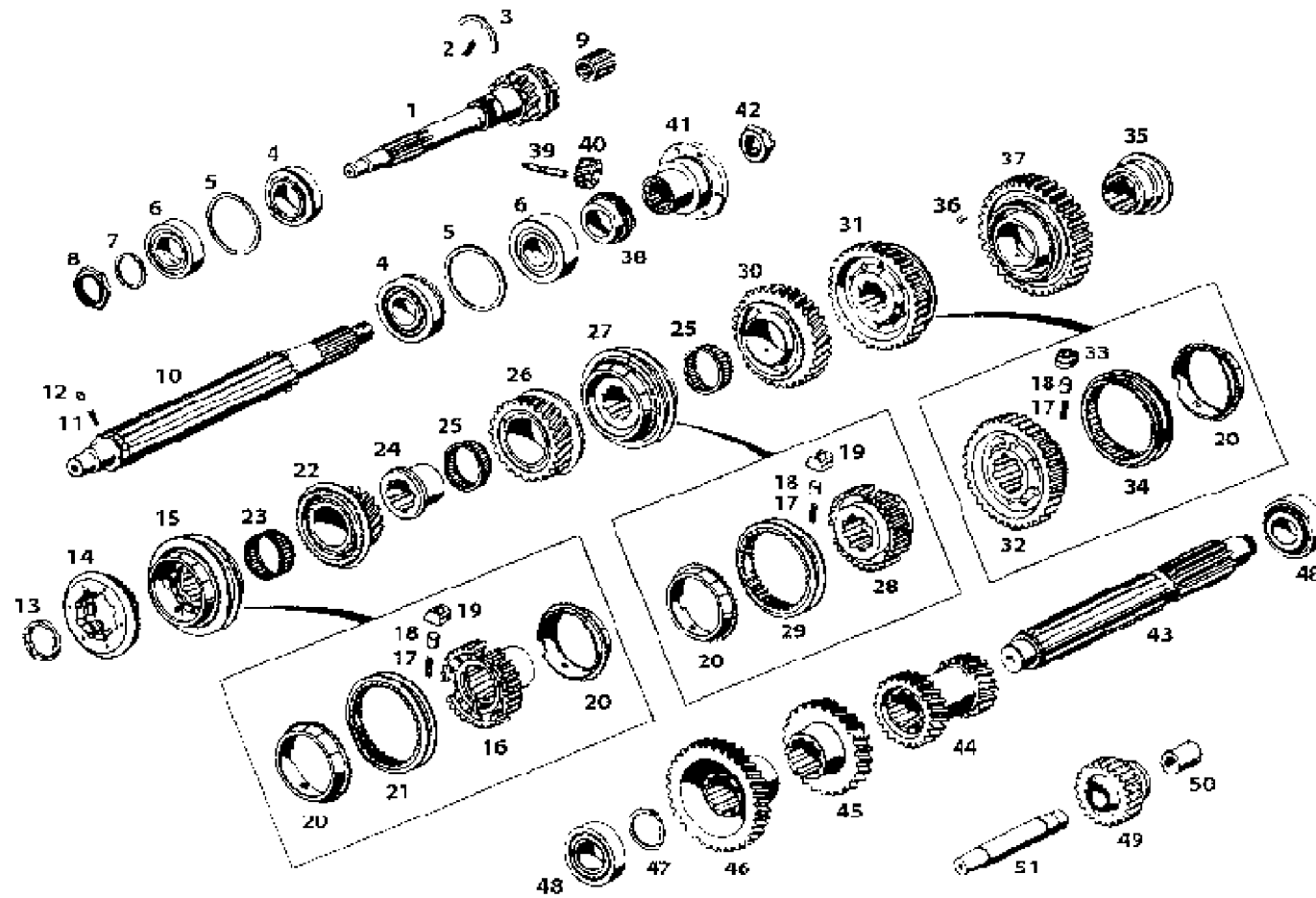


TABLE 26.2
TRANSMISSION SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
13	321 262 26 62			Butting Ring 7.90 mm Thick			1		} For Selection
13	2505 2620 86 15			Butting Ring 7.95 mm Thick			1		
13	321 262 27 62			Butting Ring 8.00 mm Thick			1		
14	340 262 01 34			Synchronising Ring 5th Speed			1		
15	2505 3015 01 03			Assy. Synchronising Sleeve 4th & 5th			1		
16	2505 3015 54 03			Synchronising Sleeve 4th & 5th			1		
17	321 993 07 01			Compression Spring			3		
18	321 262 07 74			Retention Pin			3		
19	2505 2620 99 03			Carrier			3		
20	2505 2620 38 02			Synchronising Cone			2		
21	321 262 08 23			Shifting Sleeve			1		} For Selection
22	2505 2620 01 11			Assy. Helical Gear 4th Speed			1		
23	2505 2620 31 23			Double Row Needle Cage		N 02430	1	2505 2620 31 02	
24	322 262 40 50			Collar Bushing 44.5 mm Long			1		
24	322 262 41 50			Collar Bushing 44.6 mm Long			1		
25	2505 2620 31 24			Double Row Roller Cage		N 02430	1	2505 2620 31 03	
26	2505 2620 01 18			Assy. Helical Gear 3rd Speed			1		
27	322 260 05 45			Assy. Synchronising Sleeve 2nd and 3rd Speed			1		
28	322 262 04 35			Synchronising Sleeve 2/3			1		
17	321 993 07 01			Compression Spring			3		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

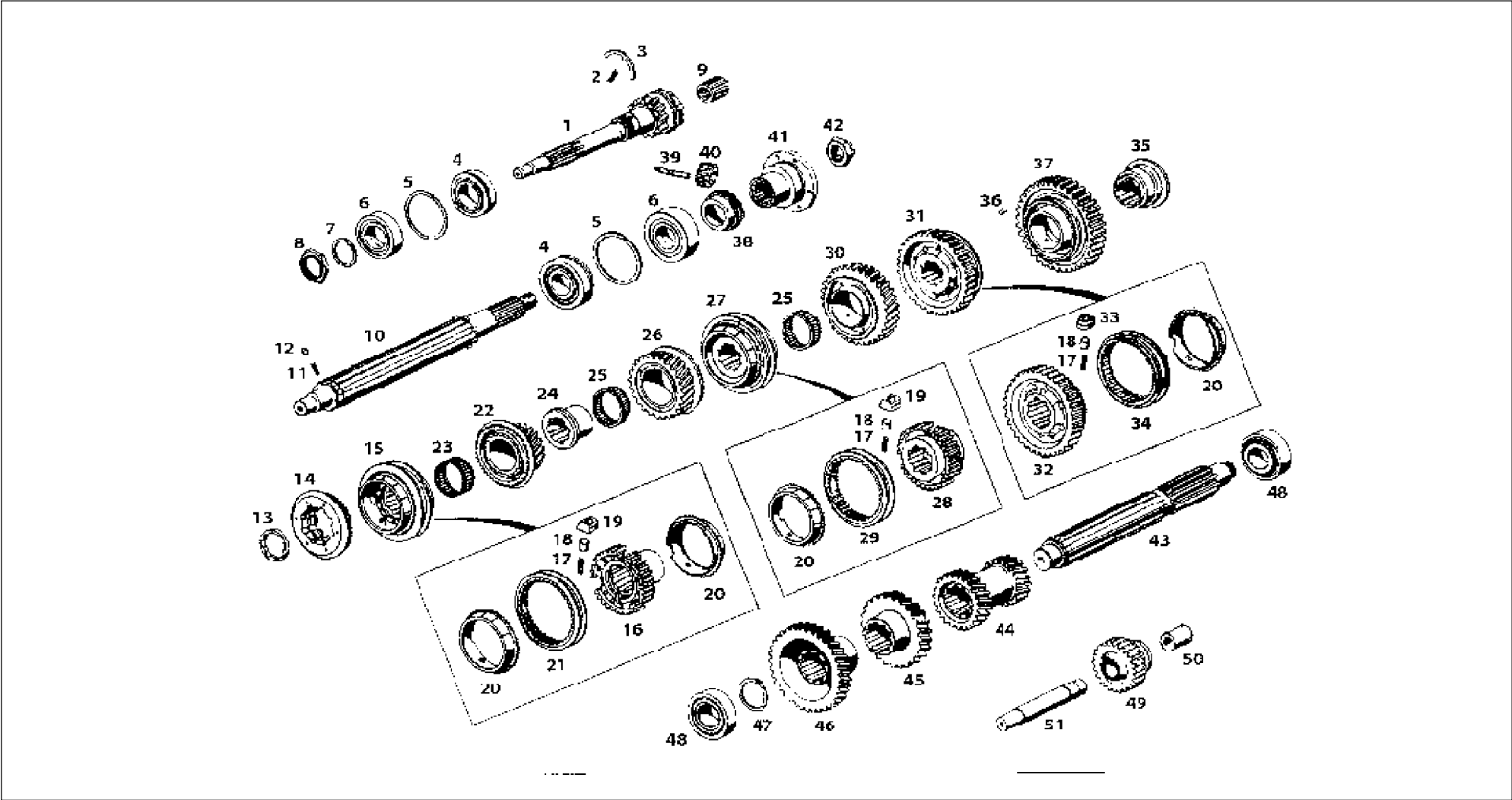


TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
18	321 262 07 74			Retaining Pin			3		
19	2505 2620 99 03			Carrier			3		
20	2505 2620 38 02			Synchronising Cone			2		
29	321 262 08 23			Shifting Sleeve			1		
25	2505 2620 31 24			Double Row Roller Cage		N 02430	1	2505 2620 31 03	
30	322 262 01 12			Helical Gear, 2nd Speed			1		
31	322 260 06 25			Reverse Gear Assy. on Main Shaft			1		
32	322 263 03 33			Reverse Gear on Main Shaft			1		
17	321 993 07 01			Compression Spring			3		
(18)	321 262 06 74			Retaintion Pin, 1st Speed			3		
33	2505 2620 99 02			Carrier,1st Gear			3		
20	2505 2620 38 02			Synchronising Cone			1		
34	321 262 07 23			Shifter Sleeve, 1st Speed			1		
35	2505 3015 34 01			Collar Bushing 47.2 mm Long			1		
35	2505 3015 34 02			Collar Bushing 47.3 mm Long			1		
35	2505 3015 34 03			Collar Bushing 47.4 mm Long			1		
35	2505 3015 34 04			Collar Bushing 47.5 mm Long			1		
35	2505 3015 34 05			Collar Bushing 47.6 mm Long			1		
35	2505 3015 34 06			Collar Bushing 47.7 mm Long			1		
35	2505 3015 34 07			Collar Bushing 47.8 mm Long			1		
35	2505 3015 34 08			Collar Bushing 47.9 mm Long			1		

For Selection

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

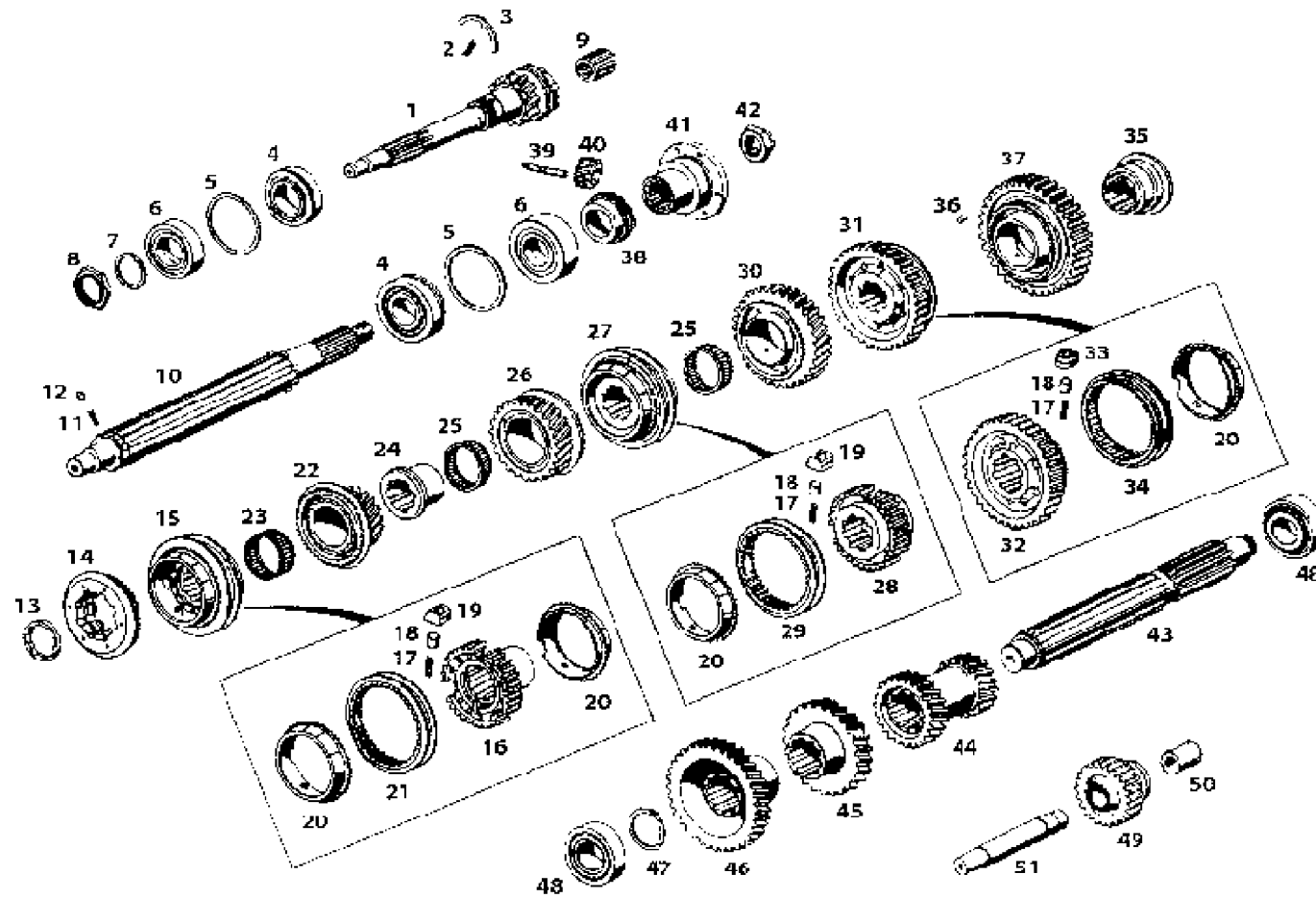


TABLE 26.2
TRANSMISSION SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
36	2505 2620 30 01			Cylindrical Roller			115		
37	2505 3015 54 01			Gear Wheel 1st Speed			1		
38	2505 2620 01 57			Gear Speedometer Drive (Big)			1	2505 3015 54 09	
39	2505 2620 79 02			Shaft (Speedo Drive)			1		
40	2505 2620 01 58			Speedo Gear (Small)			1	2505 3015 54 10	
41	322 262 00 45			Coupling Flange			1		
42	322 262 00 72			Hex. Nut			1		
43	2505 3014 79 01			Counter Shaft			1		
44	2505 2630 54 02			Twin Gear (Counter Shaft)			1		
45	2505 2630 54 01			4th Gear (Counter Shaft)			1		
46	2505 3014 54 02			Constant Mesh Gear (On Counter Shaft)			1		
47	1455 069905 3			Circlip A 52x2.5 N 55 d TS 17637			1		
48	2505 2630 31 04			Taper Roller Bearing (40x90x25.25)		S 64101	2	2505 2630 31 06	
49	322 260 07 25			Reverse Idler Gear with Bush			1		
50	321 263 04 50			Bush			1		
51	2505 3017 79 01			Reverse Idler Gear Shaft			1		
—	8854 2604 16 12			Synchro Kit GBS 40 Consisting of :			1		
19				Carrier 4/5 & 2/3 2505 2620 99 03			6		
33				Carrier 1st 2505 2620 99 02			3		
18				Retention Pin 4/5, 2/3 321 262 07 74			6		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

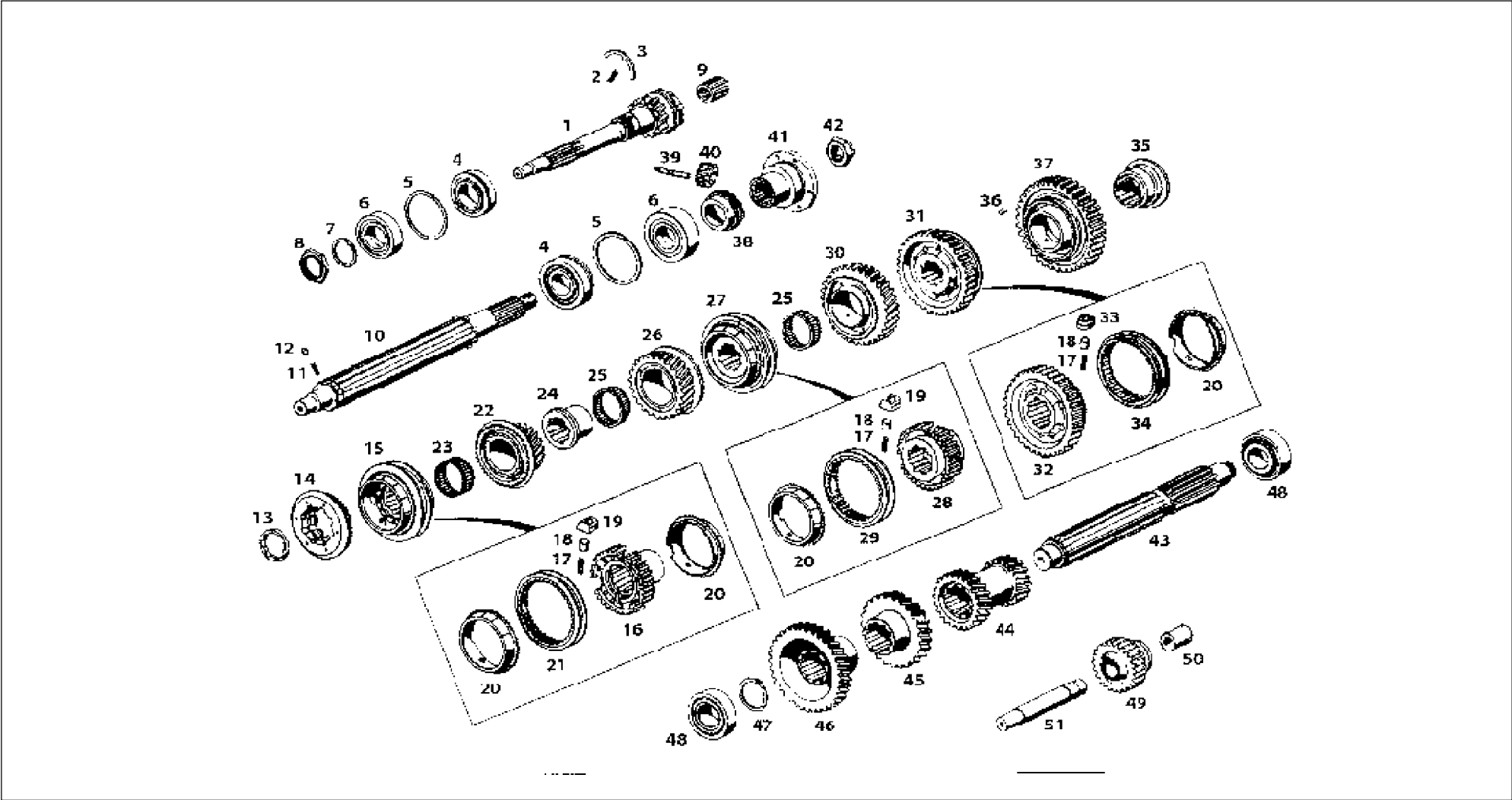


TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
(18)				Retention Pin 1st	321 262 06 74		3		
17				Comp. Spring	321 993 07 01		9		
20				Synchrocone	2505 2620 38 02		3		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

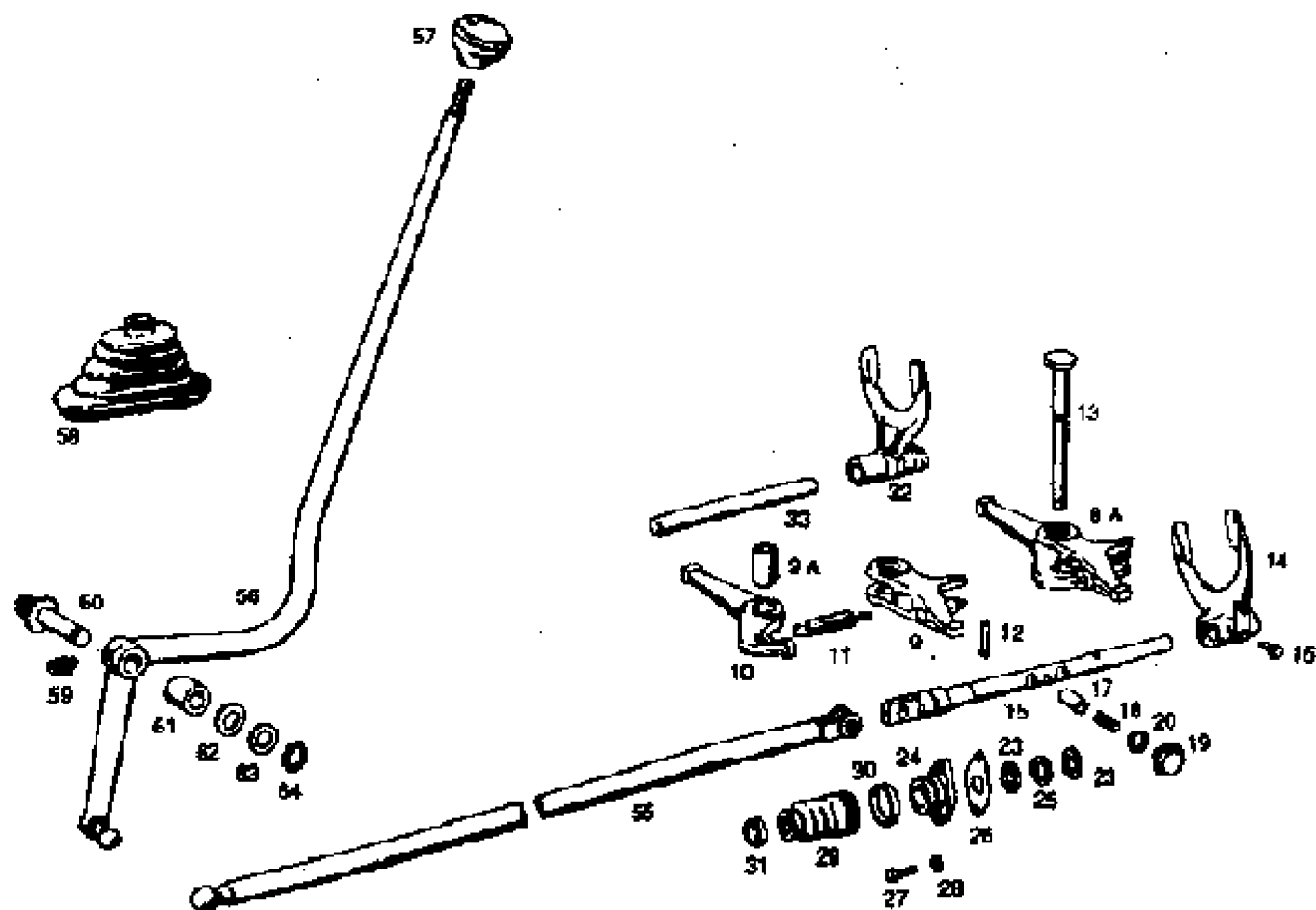


TABLE 28.1
AUXILIARY GEAR BOX
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2063 2801 00 01			AUXILIARY GEAR BOX			1		
2	352 280 00 03			Assy. Auxiliary Gear Box			1		
—	1305 050925 1			Assy. Housing and Intermediate Flange			2		
—	1305 050820 4			Cyl. Pin 10 M 6x25 IS 2393			1		
3	2574 3315 01 02			Cyl. Pin 8 M 6x20 IS 2393			1		
—	2574 2815 99 02			Breather			1		
4	2574 2855 67 01			Adaptor			2		
5	352 281 01 79			Pin Mounting			1		
6	1106 399603 5			Gasket		F 60260	12		
7	1246 050130 8			Bolt M 12x1.5x55 IS 13726			12		
8	000 997 00 06 J			Bright Washer 13 IS 2016			1	000 997 05 06	
8A	352 280 02 45			Oil Filling Plug			1		
9	352 284 00 11			Assy. Lever for Shifting			1		
9A	312 284 10 50			Shifter Lever Half Upper			1		
10	352 284 01 11			Bush			1		
11	312 993 14 10			Shifting Lever Half Lower			1		
12	312 991 12 05			Tension Spring			1		
—	1248 060066 3			Pin			1		
—	1315 060508 8			Black Washer B 6.6 IS 2016			1		
				Split Pin 1.6x8 IS 549			1		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

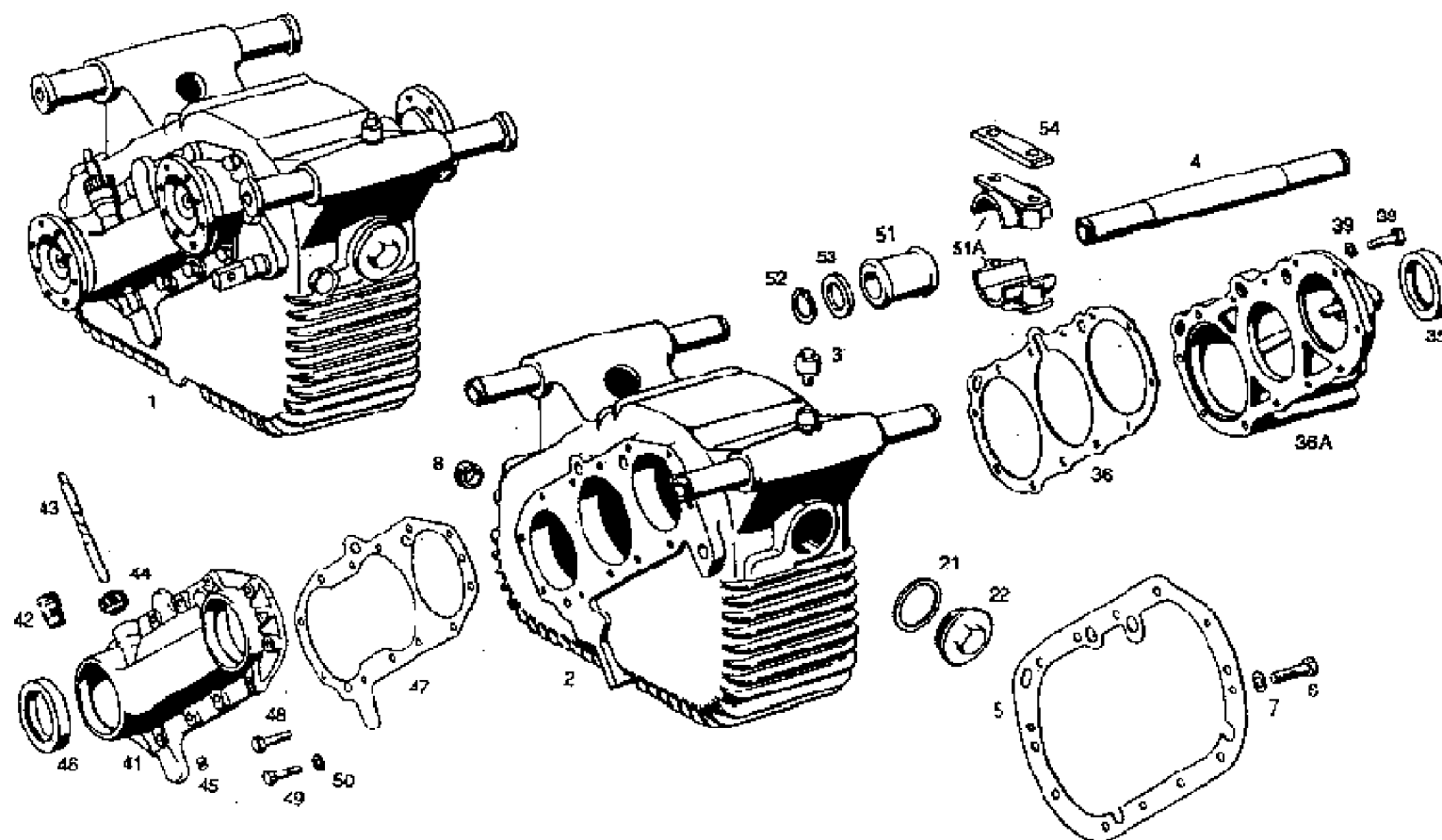


TABLE 28.1
AUXILIARY GEAR BOX
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
13	352 284 00 15			Pin Bearing (Shifting Lever on Hsg.)			1		
—	1246 050130 8			Bright Washer 13 IS 2016			1		
—	1210 209602 7			Castle Nut M 12x1.5 TS 17410			1		
—	1315 060822 2			Split Pin 3.2x22 IS 549			1		
14	312 284 13 01			Shifter Fork (Upper)			1		
15	312 284 10 20			Shifter Shaft			1		
16	312 264 10 71			Screw (Shifter Fork to Shifter Shaft)			1		
17	322 284 01 48			Lock Bolt			1		
18	322 993 17 01			Comp. Spring			1		
19	322 997 03 30			Plug			1		
20	1622 051021 6			Sealing Washer C 14x18 AL IS 3175			1		
21	1622 161073 7			Sealing Washer C 52x60 AL Asb. DIN 7603			1		
22	1608 120520 9			Sealing Plug CM 52x1.5 TS 16460			1		
23	312 284 10 60			Sealing Ring			2		
24	312 284 10 38			Flange			1		
25	312 284 11 51			Ring Intermediate			1		
26	312 284 10 79			Shim Sealing			1		
27	1132 399815 1			Screw M 6x18 IS 1364			2		
28	1252 069801 7			Spring Washer B 6 IS 3063			2		
29	312 284 10 97			Sleeve Shifter Shaft			1		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

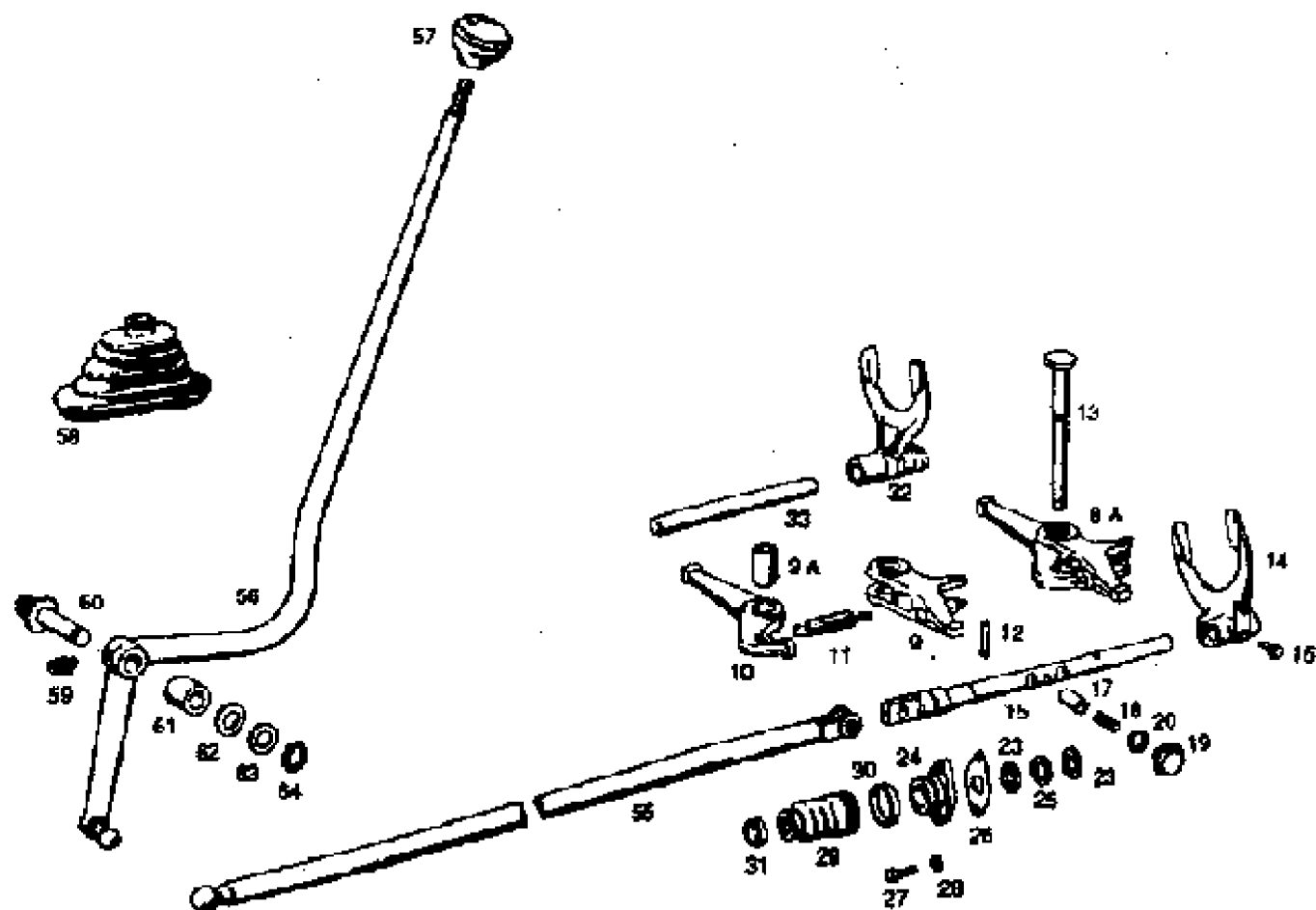


TABLE 28.1
AUXILIARY GEAR BOX
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
30	312 994 00 34			Spring Ring (Sleeve on Flange)			1		
31	312 994 01 34			Spring Ring (Sleeve on Shifter Shaft)			1		
32	322 284 04 01			Shifter Fork (Lower)			1		
33	312 284 10 21			Guide Shaft			1		
—	2574 2810 37 01			Cover (Rear)			1		
35	2574 2820 78 03			Oil Seal		P 02630	1		
—	322 281 00 63			Oil Guiding Tube			1		
36	352 281 04 80			Sealing Gasket		T 00273	1		
36A	352 281 01 04			Intermediate Flange			1		
38	1132 399605 1			Screw M 10x30 IS 1364			8		
39	1246 050105 7			Bright Washer 10.5 IS 2016			4		
41	352 281 01 14			Cover Front			1		
42	312 261 11 31			Bush Threaded			1		
43	2506 2620 79 04			Shaft Speedometer Drive			1		
44	312 283 10 31			Drive Gear Small			1		
45	153 264 00 55			Plug			1		
—	1310 210408 5			Notched Pin 4x8 IS 2952			1		
46	2574 2820 78 02			Oil Seal		F 00651	1		
47	352 281 03 80			Gasket (Cover Front on Mounting)		B 01530	1		
48	1132 399686 7			Screw M 10x32 IS 1364			11		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

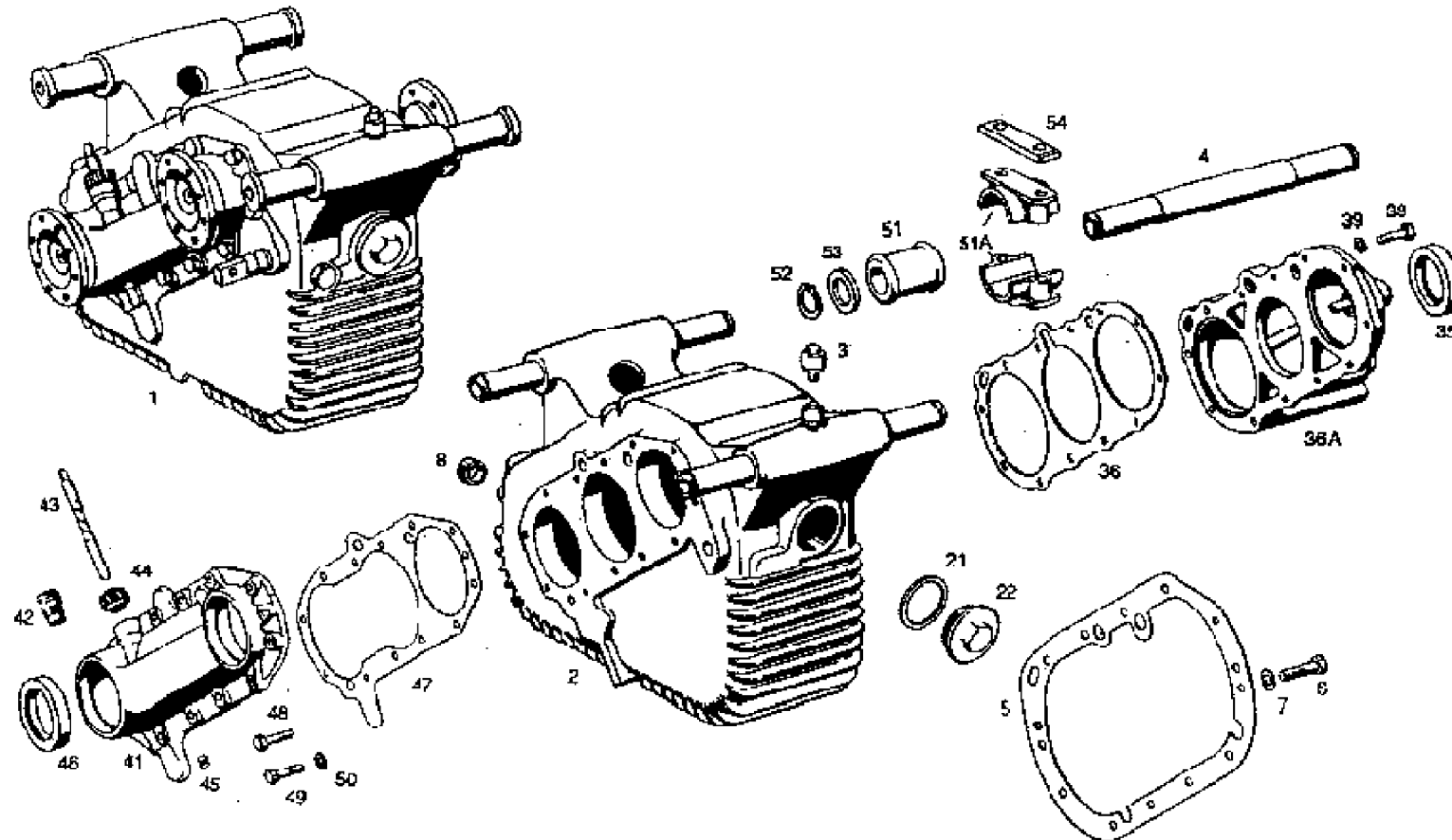


TABLE 28.1
AUXILIARY GEAR BOX
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
49	000 990 72 06 J			Screw			1		
50	1256 069601 7			Spring Washer A 10 TS 17741			12		
51	322 285 00 82			Rubber Bush			4		
51A	2097 2850 01 01			Bearing Assy. Consisting of :			1		
				Bearing half Upper 312 285 10 03			4		
				Bearing Half Lower 312 285 11 03			4		
—	1106 399909 3			Bolt M 12x1.5x95 IS 13726			4		
—	1106 399908 5			Bolt M 12x1.5x85 IS 13726			4		
—	1205 169601 6			Nut M 12x1.5 IS 13722			8		
—	1252 069601 4			Spring Washer B 12 IS 3063			8		
52	000 994 79 41			Circlip			4		
53	322 990 19 40			Washer			4		
54	312 285 14 84			Reinforcement Spacer			4		
55	2097 2840 01 01			Assy. Link Rod			1		
—	1318 153025 6			Clevis Pin 10 f 8x28x24 TS 17606			1		
—	1248 060110 4			Black Washer B 11 IS 2016			1		
—	1315 060816 8			Split Pin 3.2x16 IS 549			1		
56	2098 2840 01 01			Assy. Lever			1		
—	042 991 00 15 J			Ball Pin			1		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			1		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

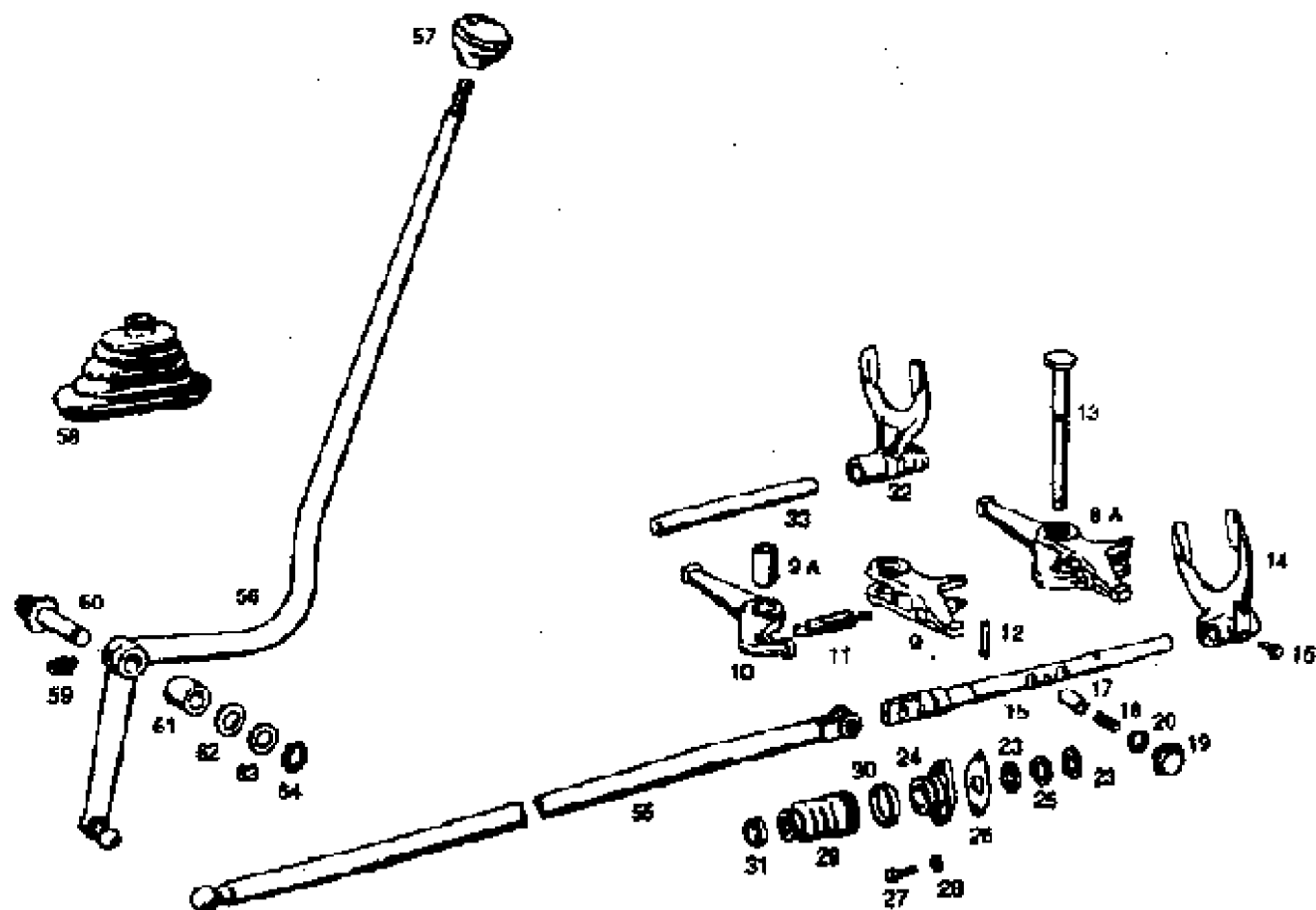


TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
57	312 280 22 46			Assy. Selector Lever Knob			1		
—	1208 099605 3			Lock Nut M 10x1 IS 13724			1		
58	2067 2640 75 01			Rubber Bellow			1		
59	1717 080100 8			Nipple CM 10x1 IS 4009			1		
60	321 264 01 74			Pin (Pivoting Transfer Case Shifter Lever on G. B.)			1		
61	2574 2845 85 01			Spacer			1		
62	312 990 01 48			Spring Washer			2		
63	1246 050150 2			Bright Washer 15 IS 2016			1		
64	1455 060150 9			Circlip Light A 15 IS 3075			1		

TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

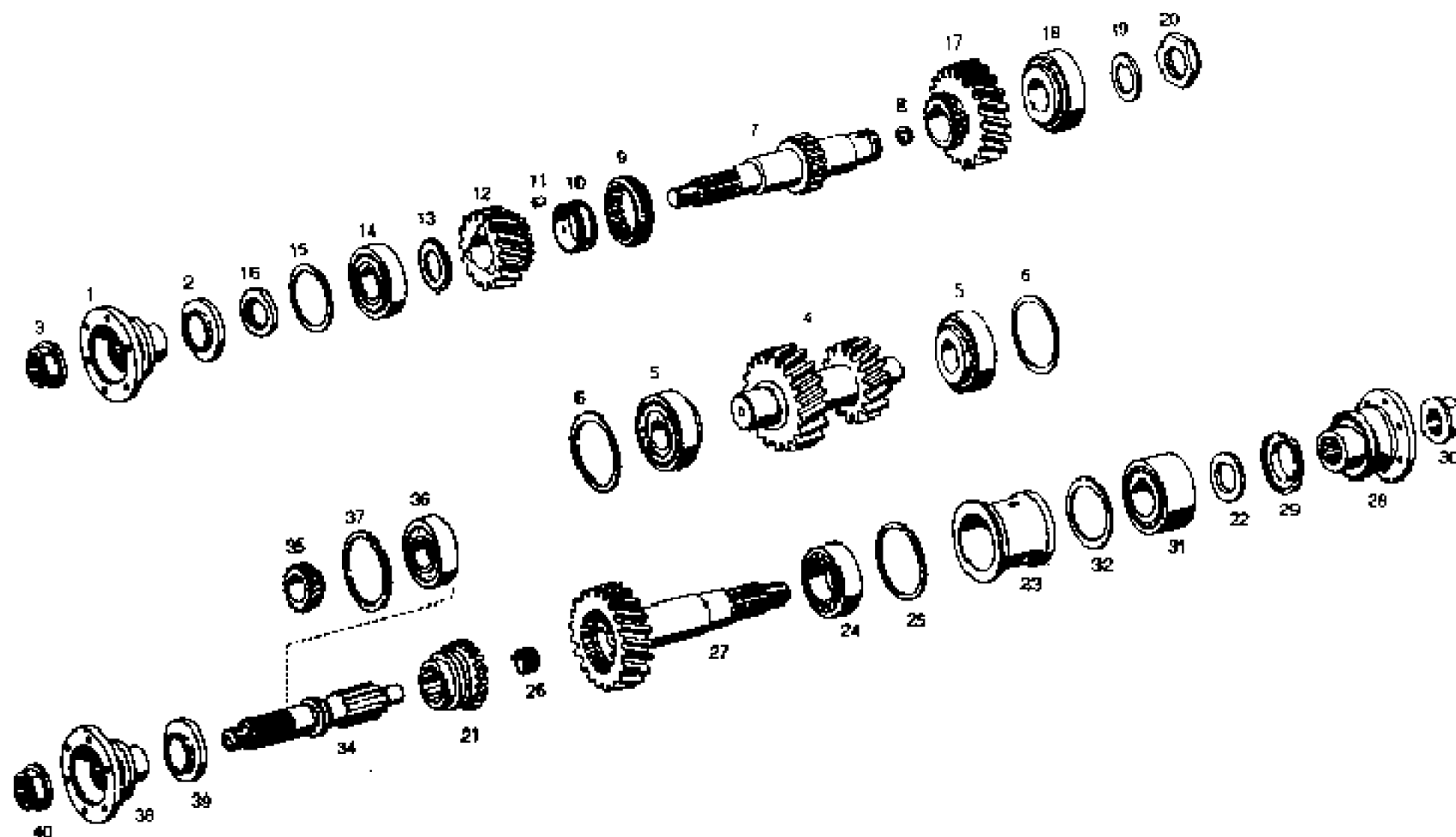


TABLE 28.2
GEAR SHAFTS AND GEARS (AUX. G.B.)
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				GEAR SHAFTS AND GEARS (AUX.G.B.)					
1	2574 2825 01 01			Assy. Coupling Flange			1		
2	1707 100200 4			Sealing Cap 20 TS 16273			1		
3	2060 4111 65 01			Nut			1		
4	322 283 01 02			Counter Shaft			1		
5	2507 2630 31 01			Taper Roller Bearing (100x45x27.25)		H 03220	2		
6	312 283 13 52			Shim 0.1 mm Thick			AR		} For Selection
—	312 283 14 52			Shim 0.2 mm Thick			AR		
—	312 283 15 52			Shim 0.4 mm Thick			AR		
—	312 283 16 52			Shim 0.05 mm Thick			AR		
7	322 282 03 01			Drive Shaft			1		
8	312 283 10 55			Oil Catch Ring			1		
9	322 282 01 23			Sleeve Shifter			1		
10	312 282 02 53			Spacer			1		
11	2574 2820 99 01			Roller 4x12			86		
12	312 282 22 11			Gear Front			1		
13	312 282 25 62			Butting Ring Front			1		
14	2505 2630 31 04			Taper Roller Bearing (40x90x25.25)		S 64101	1		
15	312 283 10 52			Shim 0.10 mm Thick			AR		} For Selection
15	312 283 11 52			Shim 0.20 mm Thick			AR		

TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

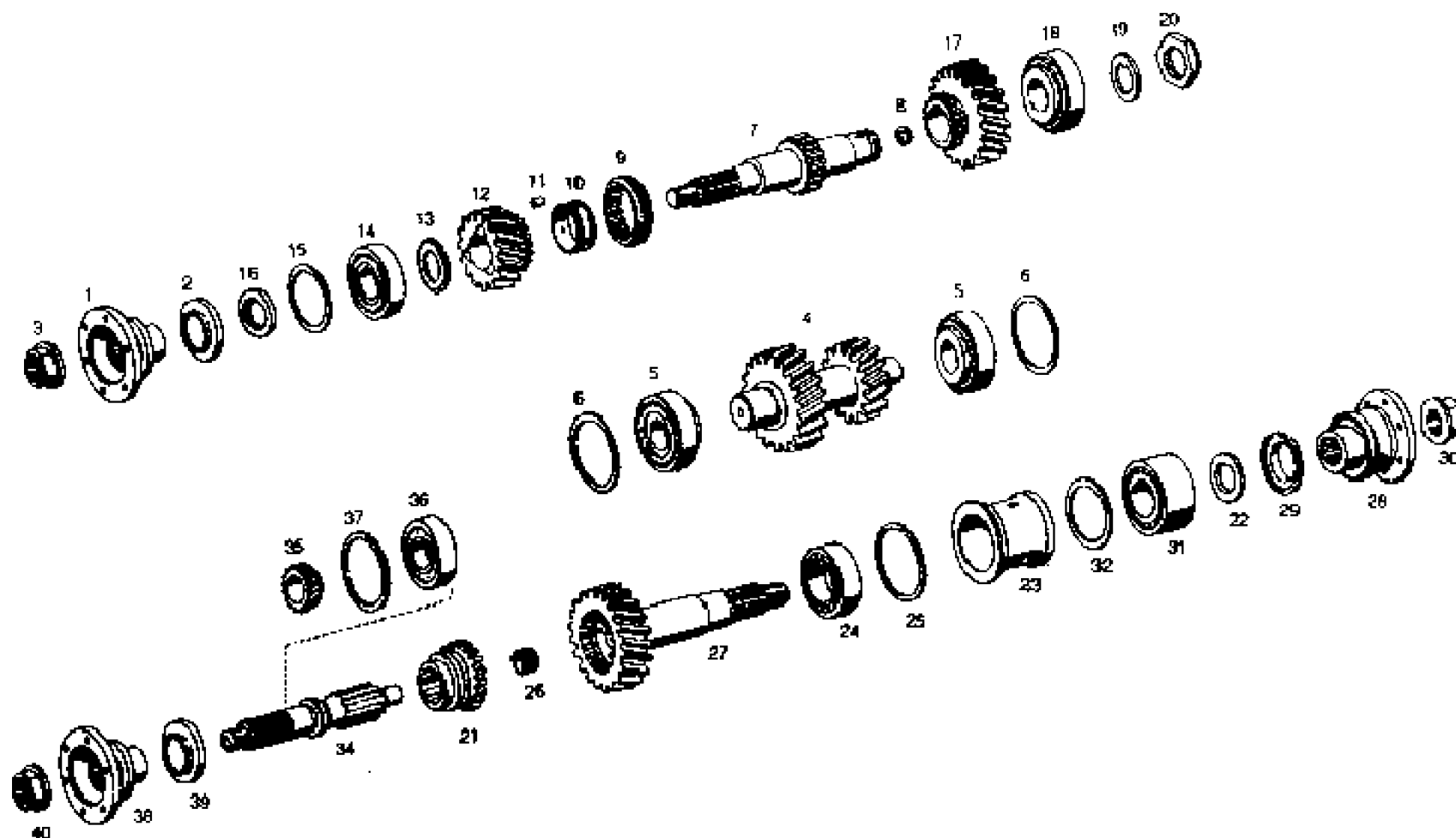


TABLE 28.2
GEAR SHAFTS AND GEARS (AUX. G.B.)
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
15	312 283 12 52			Shim 0.40 mm Thick			AR		} For Selection
15	312 283 17 52			Shim 0.05 mm Thick			AR		
16	312 282 20 62			Butting Ring			1		
17	322 282 02 11			Gear Rear			1		
18	2507 2630 31 01			Taper Roller Bearing (100x45x27.25)		H 03220	1	2574 2825 31 01	
19	312 282 19 62			Butting Ring Rear			1		
20	312 282 10 72			Nut			1		
21	322 283 07 23			Shifter Sleeve			1		
22	2574 2830 86 02			Spacer Ring			1		
23	2574 2830 86 01			Spacer Tube			1		
24	2612 3530 31 01			Taper Roller Bearing (55x100x26.75)		A 05760	1		
25	1595 501000 8			Snap Ring 100			1		
26	000 981 05 12			Roller Cage (30x33x20)		N 02430	1	2574 2830 31 03	
27	2574 2830 79 01			Drive Shaft (Rear Axle Side)			1		
28	312 260 15 17			Assy. Coupling Flange			1		
29	312 262 10 63			Dust Cover			1		
30	042 411 00 72 J			Nut			1		
31	2507 2630 31 01			Taper Roller Bearing (100x45x27.25)		H 03220	1		
32	2574 2830 83 02			Shim 0.1 mm Thick			1		} For Selection
—	2574 2830 83 03			Shim 0.2 mm Thick			1		

TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

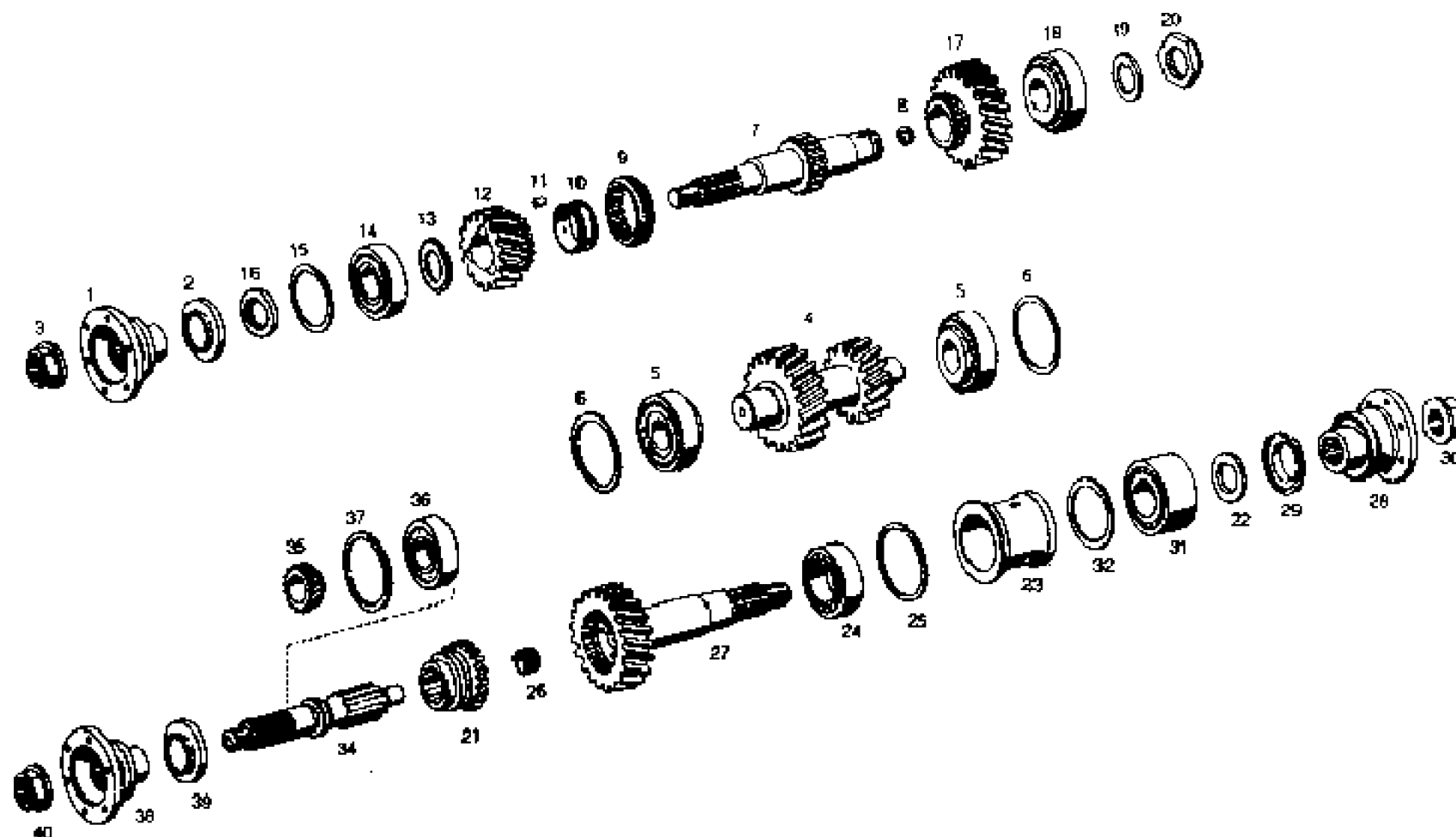


TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2574 2830 83 04			Shim 0.4 mm Thick			1		} For Selection
—	2574 2830 83 05			Shim 0.5 mm Thick			1		
34	322 283 06 05			Drive Shaft, Front Axle			1		
35	312 283 12 30			Drive Gear for Speedometer			1		
36	312 981 13 25			Gr. Ball Bearing (Grooved) (90x40x23)		S 64101	1		
37	1595 500900 0			Snap Ring SP 90 TS 15155			1		
38	2574 2825 01 01			Assy. Coupling Flange			1		
39	312 262 10 63			Dust Cover			1		
40	042 411 00 72 J			Nut			1		

TABLE 29.1

CLUTCH AND BRAKE PEDALS

GROUP 29

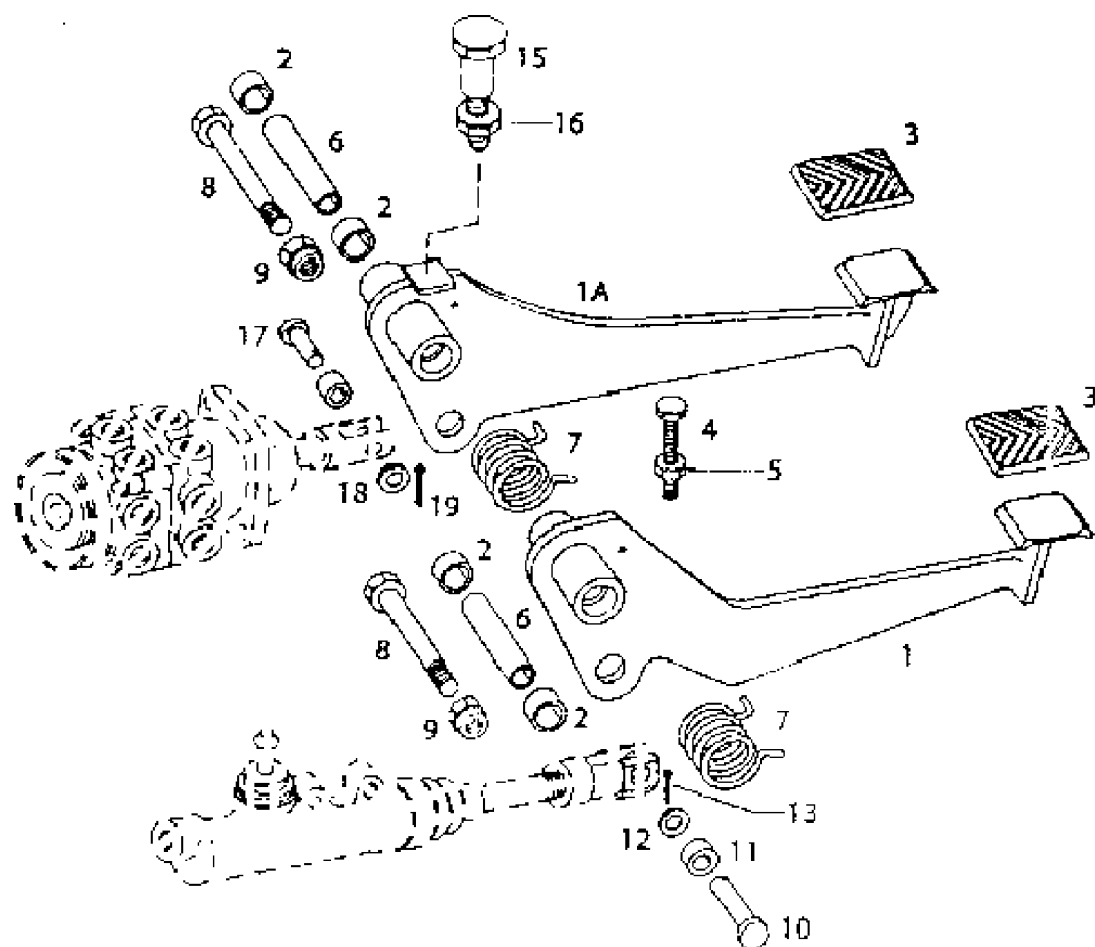


TABLE 29.1
CLUTCH AND BRAKE PEDALS
GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				CLUTCH AND BRAKE PEDALS					
1	2067 2910 01 16			Assy Clutch Pedal Lever Complete			1		
1A	2078 2920 01 15			Assy Brake Pedal Lever Complete			1		
2	2651 2910 34 01			Sintered Bush			4		
3	2651 2910 77 03			Rubber Cover			1		
4	1132 399808 8			Hex Screw M 8X30 IS1364			1		
5	1205 159802 2			Hex Nut M 8 IS1364			1		
6	2696 2910 86 01			Spacer			2		
7	2641 2910 87 01			Torsion Spring			2		
8	1106 389618 9			Hex Bolt M 10X80 IS1364			2		
9	1214 050100 8			Nyloc Nut M 10 IS 7002			2		
10	2078 2920 67 01			Pin (Clutch Lever)			1		
11	2641 2910 63 01			Bush (Clutch Pedal)			1		
12	1246 050130 8			Bright Washer 13 IS 2016 ST			1		
13	1315 060825 7			Split Pin 3.2X25 IS 549			1		
15	1132 399809 6			Hex Screw M 8X35 IS1364			1		
16	1205 159802 2			Hex Nut M 8 IS1364			1		
17	2641 2910 67 03			Brake Pin			1		
18	1246 050130 8			Bright Washer 13 IS 2016 ST			1		
19	1315 060825 7			Split Pin 3.2X25 IS 549			1		

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

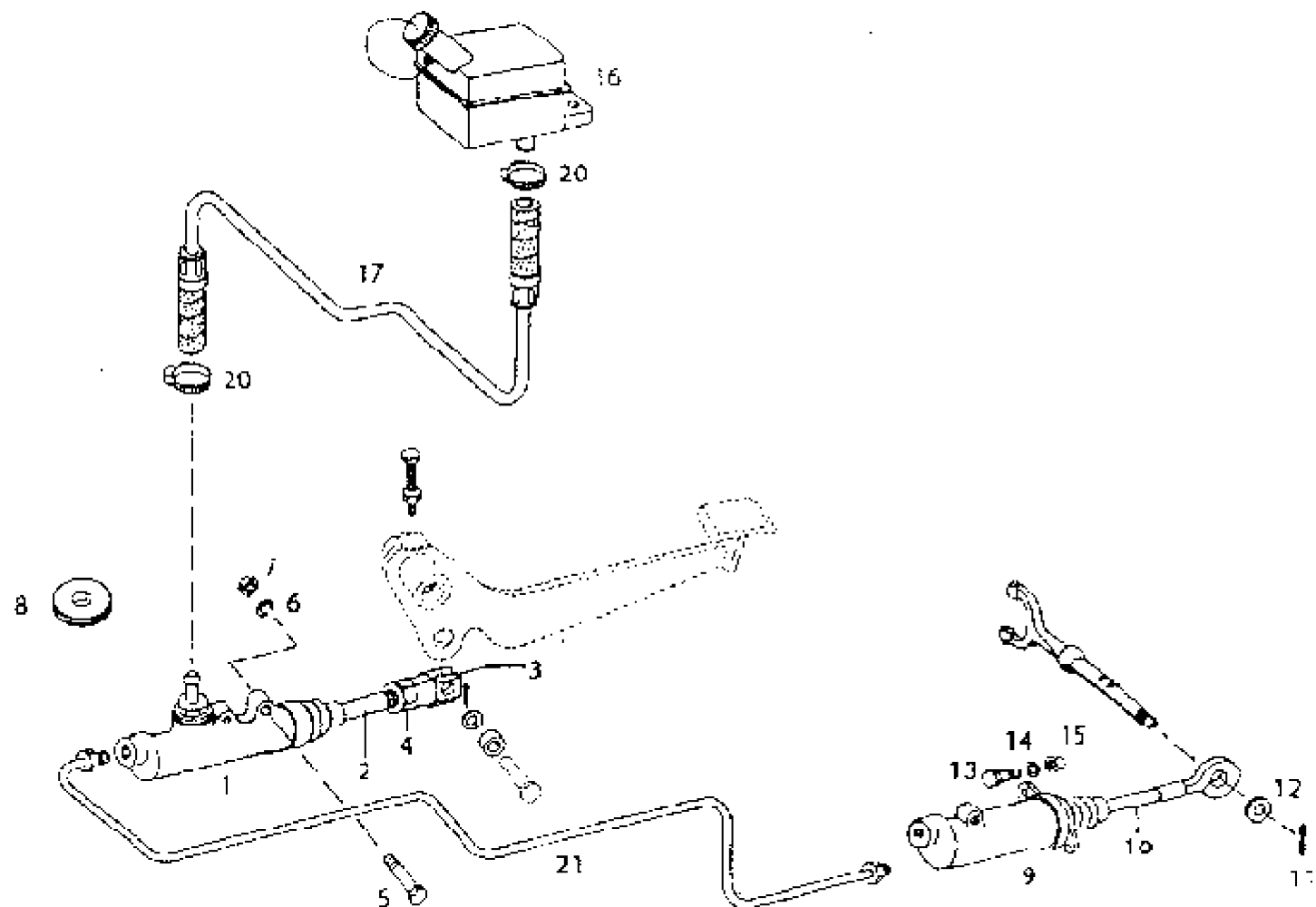


TABLE 29.2
HYDRAULIC CLUTCH CONTROL
GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				HYDRAULIC CLUTCH CONTROL					
1	2067 2910 01 21			Assy Clutch Master Cylinder. (Dia 25.4)		B 06400	1		
—	2067 2920 01 06			Assy.Push Rod With Fork			1		
2	2067 2920 60 01			Push Rod (Master Cylinder)			1		
3	2067 2920 60 03			Fork (Master Cylinder)			1		
4	1205 159807 3			Hex Nut M 10 IS1364			1		
5	1106 389805 0			Hex Bolt M 6X70 IS1364			1		
6	1252 069801 7			Spring Washer B 6 IS3063			2		
7	1205 159808 1			Hex Nut M 6 IS1364			2		
8	2067 2910 75 01			Grommet			1		
9	2067 2910 01 20			Assy.Slave Cylinder		B 06400	1		
10	2067 2910 60 01			Push Rod			1		
11	1315 060932 6			Split Pin 4X32 IS 549			1		
12	1246 050130 8			Bright Washer 13 IS 2016 ST			1		
13	1132 399804 5			Hex Screw M 10X25 IS 1364			2		
14	1252 069805 0			Spring Washer B10 IS 3063			2		
15	1205 159807 3			Hex Nut M 10 IS 1364			2		
16	2641 2910 01 73			Brake Fluid Reservoir			1	2641 2910 01 82	
17	2067 2930 01 05			Assy.Connecting Line			1		
20	1427 020170 0			Hose Clip 17			2		

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

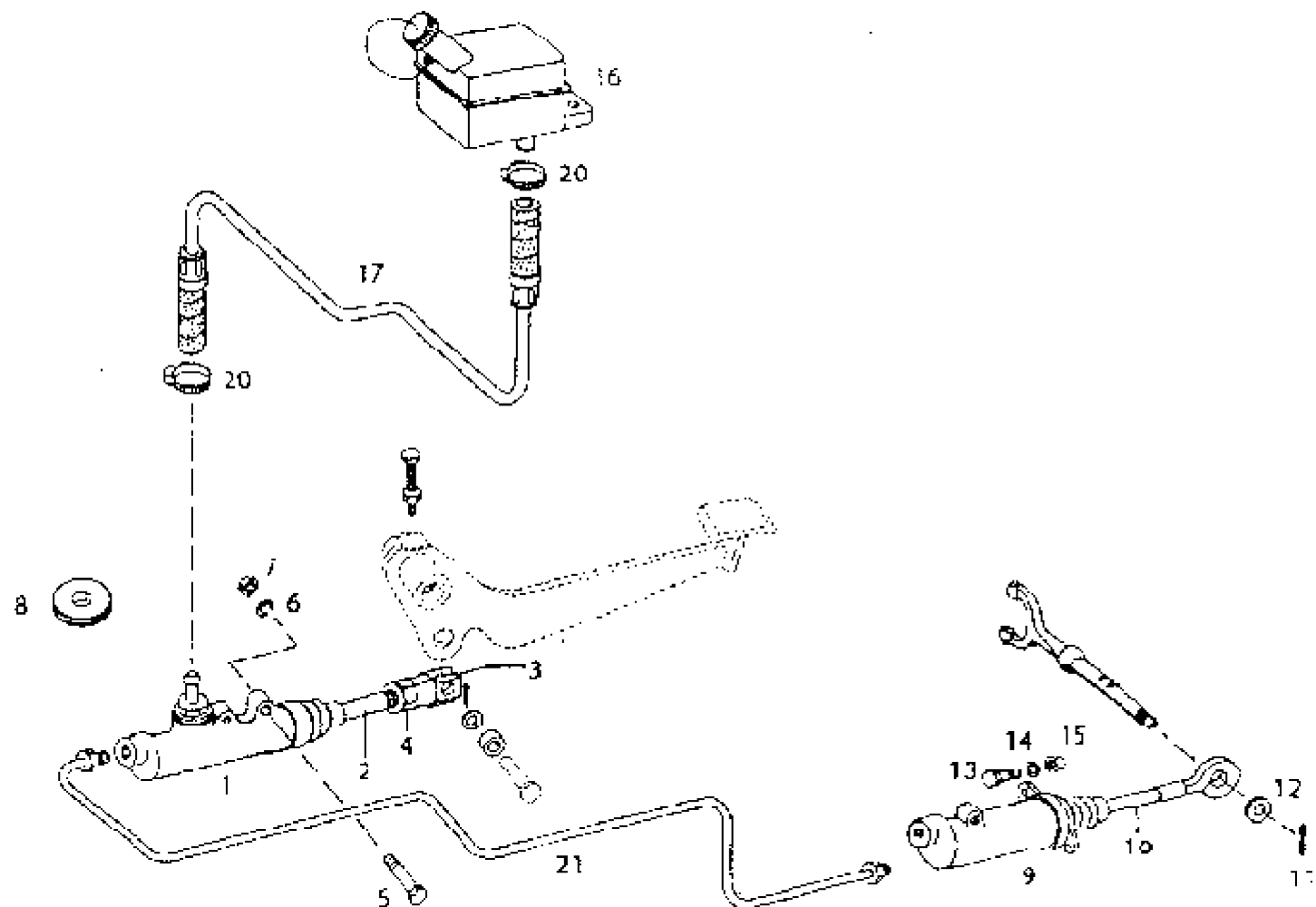


TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
21	2067 2930 01 10			Assy.Tube (1320mm Long)			1		
—	2618 2910 01 09			Major Repair Kit for Clutch Master Cylinder	29967062	B 06400	1		
				Consisting off :					
				Plunger			1		
				Seal			1		
				Shim			1		
				Seal			1		
				Spring			1		
				Circlip			1		
				Seal (for Fluid Tank)			1		
				Dust Cover			1		
—	2618 2910 01 10			Minor Repair Kit for Clutch Master Cylinder	29967063	B 06400	1		
				Consisting Off:					
				Seal			1		
				Seal			1		
				Seal (for Fluid Tank)			1		
				Dust Cover			1		
—	2573 2910 01 61			Repair Kit for Slave Cylinder	29966710	B06400	1		
				Consisting off :					
				Circlip 2573 2910 43 02			1		

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

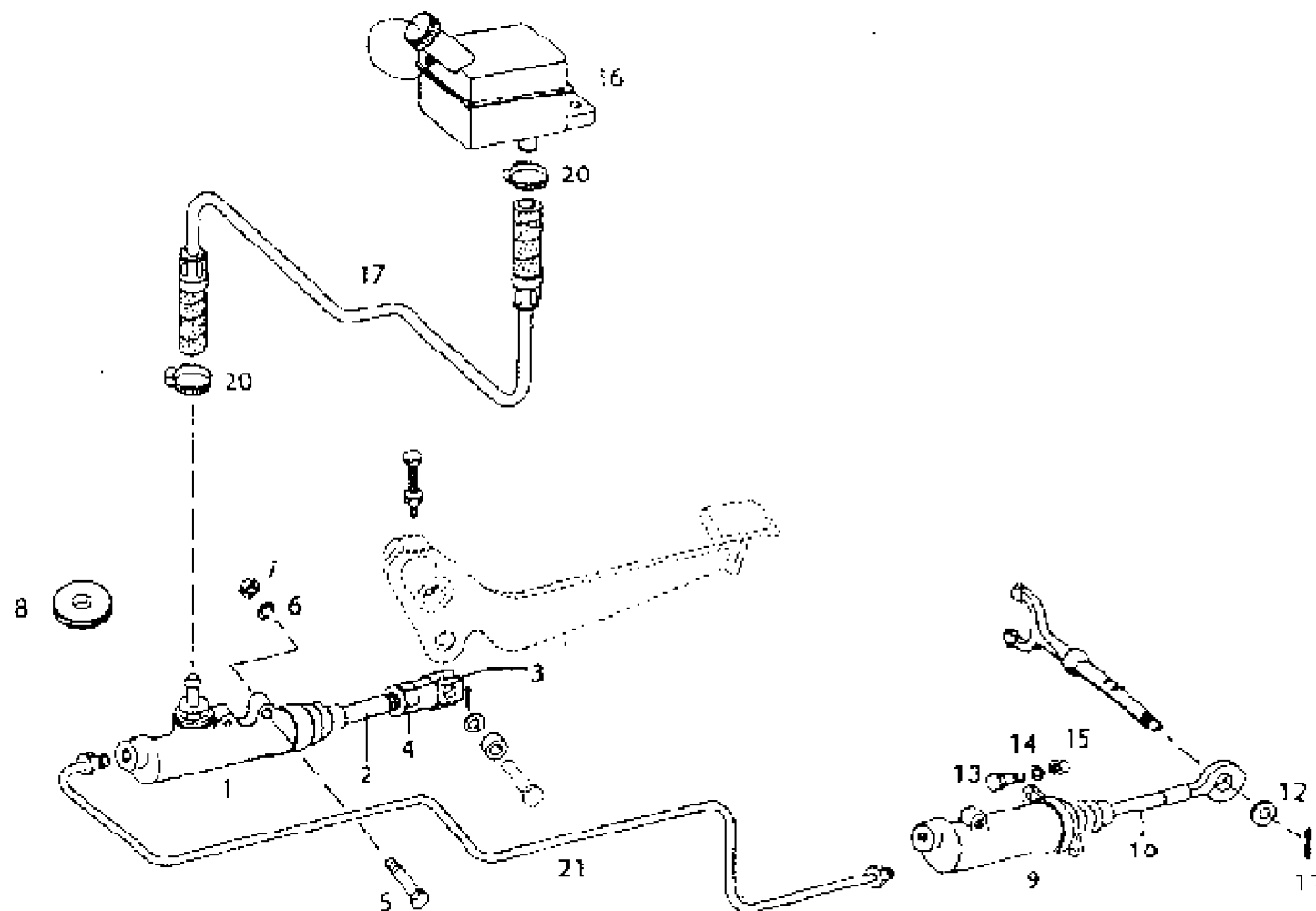


TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				Gland Seal 2573 2910 77 03			1		
				Dust Cover 2618 2910 63 02			1		
				Grease Tube 2651 4230 99 04			1		

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

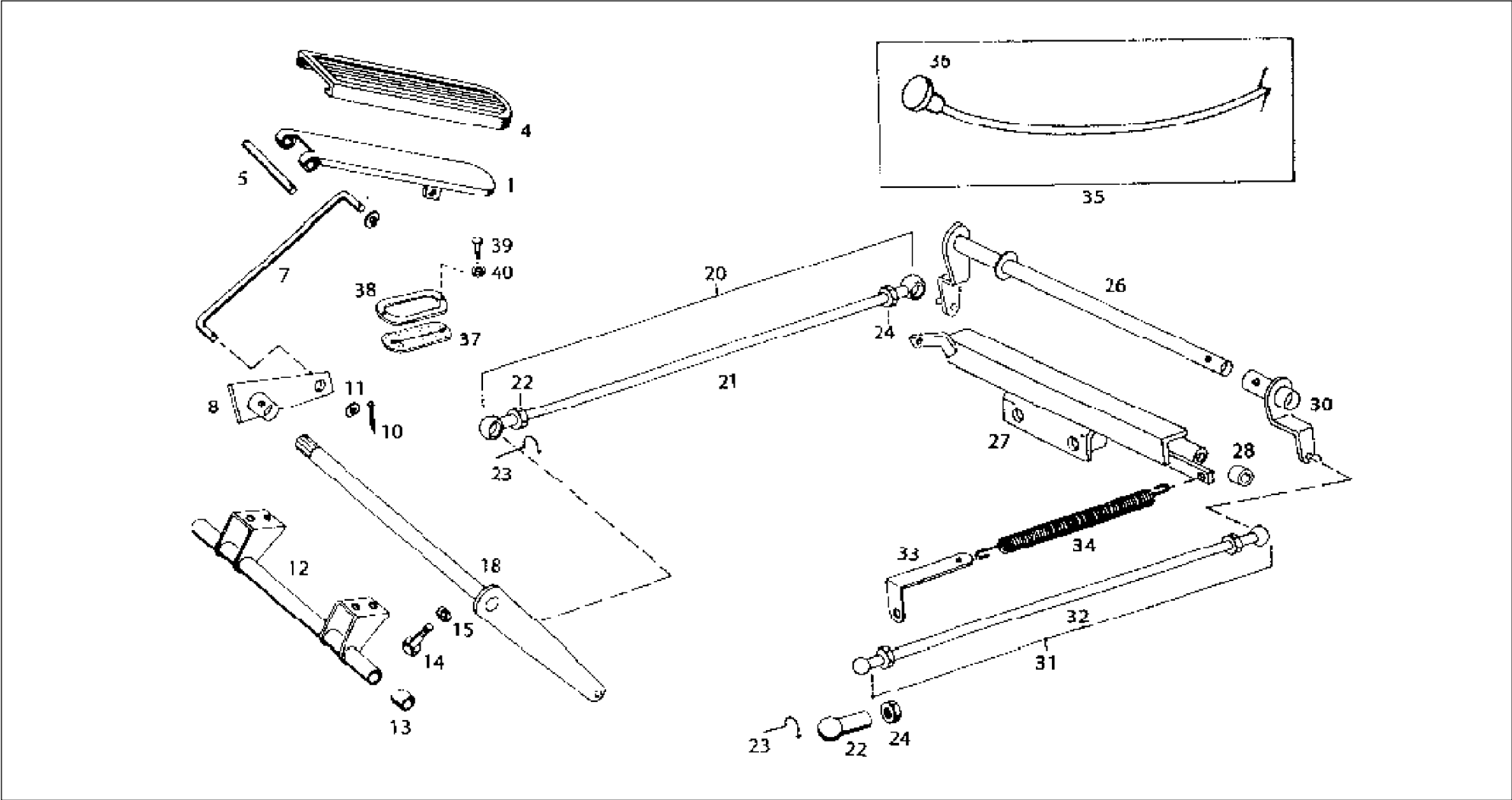


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2078 3010 01 15			ACCELERATOR CONTROL			1		
4	2067 3010 75 01			Assy. Accelerator Pedal			1		
5	312 301 10 09			Cover for Accelerator Pedal			1		
—	1315 060614 9			Hinge Pin			1		
7	2574 3010 99 03			Split Pin 2x14 IS 549			1		
8	2078 3010 01 50			Thrust Rod			1		
10	1315 060816 8			Assy. Accelerator Lever			2		
11	1246 050084 1			Split Pin 3.2x16 IS 549			2		
12	2078 3010 01 48			Bright Washer 8.4 IS 2016			2		
13	2751 3010 34 01			Assy. Housing. for Accelerator Shaft			1		
14	1132 390616 7			Bush			2		
15	1246 050064 6			Hex. Screw M 6x16 IS 1364 } Housing to			4		
18	2078 3010 01 47			Bright Washer 6.4 IS 3063 } Toe Panel			4		
20	2099 3010 01 01			Assy. Accelerator Shaft			1		
21	2099 3010 60 01			Assy. Pull Rod			1		
22	1727 120100 1			Pull Rod			1		
23	1445 060100 5			Ball End Assy.B 10 TS 15624			1		
24	1205 159808 1			Locking Ring 10 TS 15624			1		
—	1727 160100 0			Hex. Nut M 6 IS 1364			1		
				Ball Pin C 10 TS15622			1		

Not Serviced

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

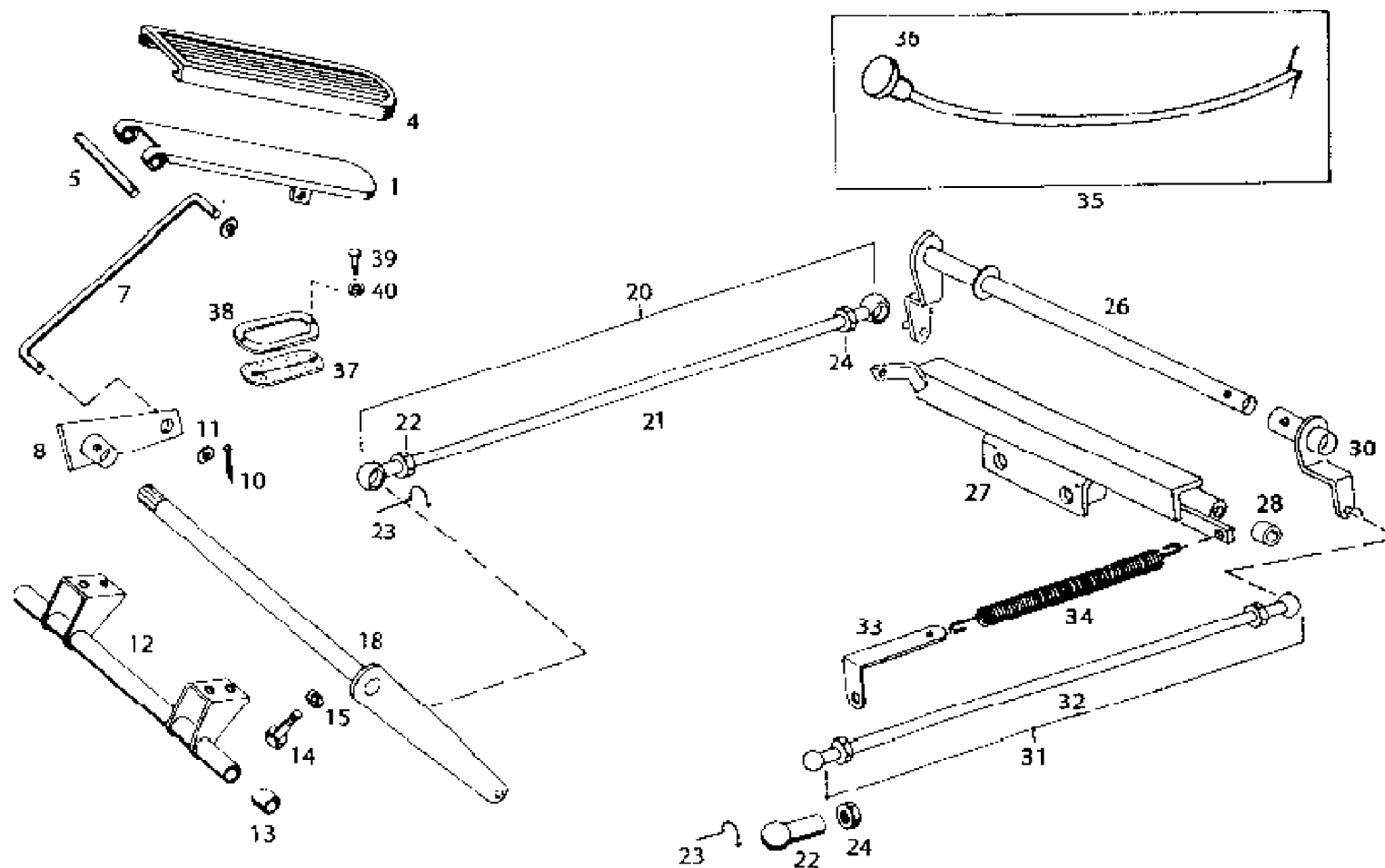


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
26	2078 3010 01 49			Assy. Control Shaft			1		Not Serviced
27	2078 3010 01 44			Assy. Bracket (Acce. Mtg. on RFOB.)			1		
28	2751 3010 34 01			Bush			2		
30	2078 3010 01 28			Assy. Lever (Accelerator)			1		
31	2078 3010 01 45			Assy. Pull Rod			1		
32	2078 3010 60 10			Pull Rod			1		
22	1727 120100 1			Ball End Assy.B 10 TS 15624			1		
23	1445 060100 5			Locking Ring 10 TS 15624			1		
24	1205 159808 1			Hex. Nut M 6 IS 1364			1		
33	2751 3010 33 04			Bracket			1		
34	322 993 03 10			Return Spring			1		
—	2751 3010 01 22			Assy. Acc. Stopper			1		
—	2696 3010 77 03			Rubber Cap (For Accelerator Stopper)			1		
35	2750 3020 01 01			Assy. Pull Cable, Engine Stop			1		
36	2078 3020 56 01			Knob (Engine Stop Cable)			1		
37	3505 3001 78 01			Rubber Cover Accelerator			1		
38	3505 3001 78 02			Cover Plate Accelerator			1		
—	2078 3020 33 01			Bracket (Engine Stop Cable)			1		
39	1140 560516 5			Pan Hd Screw M 5X16 IS 7483			3		
40	1246 050053 1			Bright Washer 5.3 IS 2016 ST			3		

TABLE 31.1

FRAME

GROUP 31

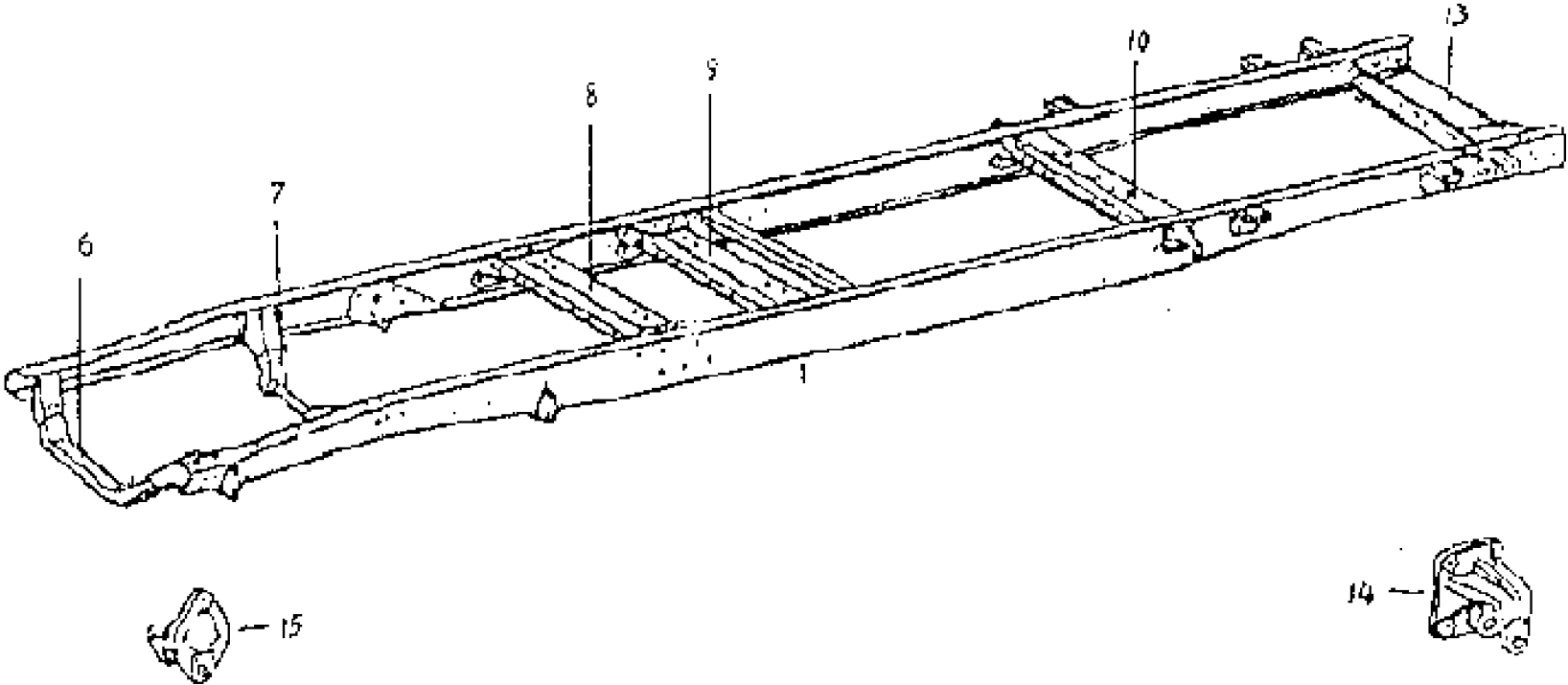


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2097 3100 01 03			FRAME Assy. Frame Complete			1		
—	2069 5010 01 44			Assy.Cross Member			1		
—	2069 5010 01 45			Assy.Brace RH			1		
—	2069 5010 01 46			Assy.Brace LH			1		
—	2099 3120 01 01			Assy. Support LH Front (Front Eng.Cross Member)			1		
—	2099 3120 01 02			Assy. Support RH Front (Front Eng.Cross Member)			1		
—	2099 3120 01 03			Assy. Support LH Rear(Frt. Eng. C/M)			1		
—	2099 3120 01 04			Assy. Support RH Rear(Frt. Eng. C/M)			1		
—	2574 3225 37 01			Front Spring Bracket			2		
6	2099 3120 01 05			Assy. Engine Cross Member Front			1		
7	2098 3120 01 01			Assy. Engine Cross Member Rear			1		
—	2067 3120 01 02			Assy. Support Engine Cross Member Rear RH			1		
—	2067 3120 01 03			Assy. Support Engine Cross Member Rear LH			1		
8	2574 3125 71 03			Cross Member Auxiliry Gear Box			1		
9	2574 3125 01 02			Cross Member Auxiliary Gear Box			1		
10	2573 3120 82 12			Cross Member Rear Spring			1		
13	2078 3120 82 03			End Cross Member			1		
14	352 325 01 01			Rear Spring Bracket Rear			2		
15	358 325 00 01			Rear Spring Bracket Front			2		
—	2574 4600 01 04			Assy.Steering Bracket			1		

TABLE 31.2

REARTOWING HOOK

GROUP 31

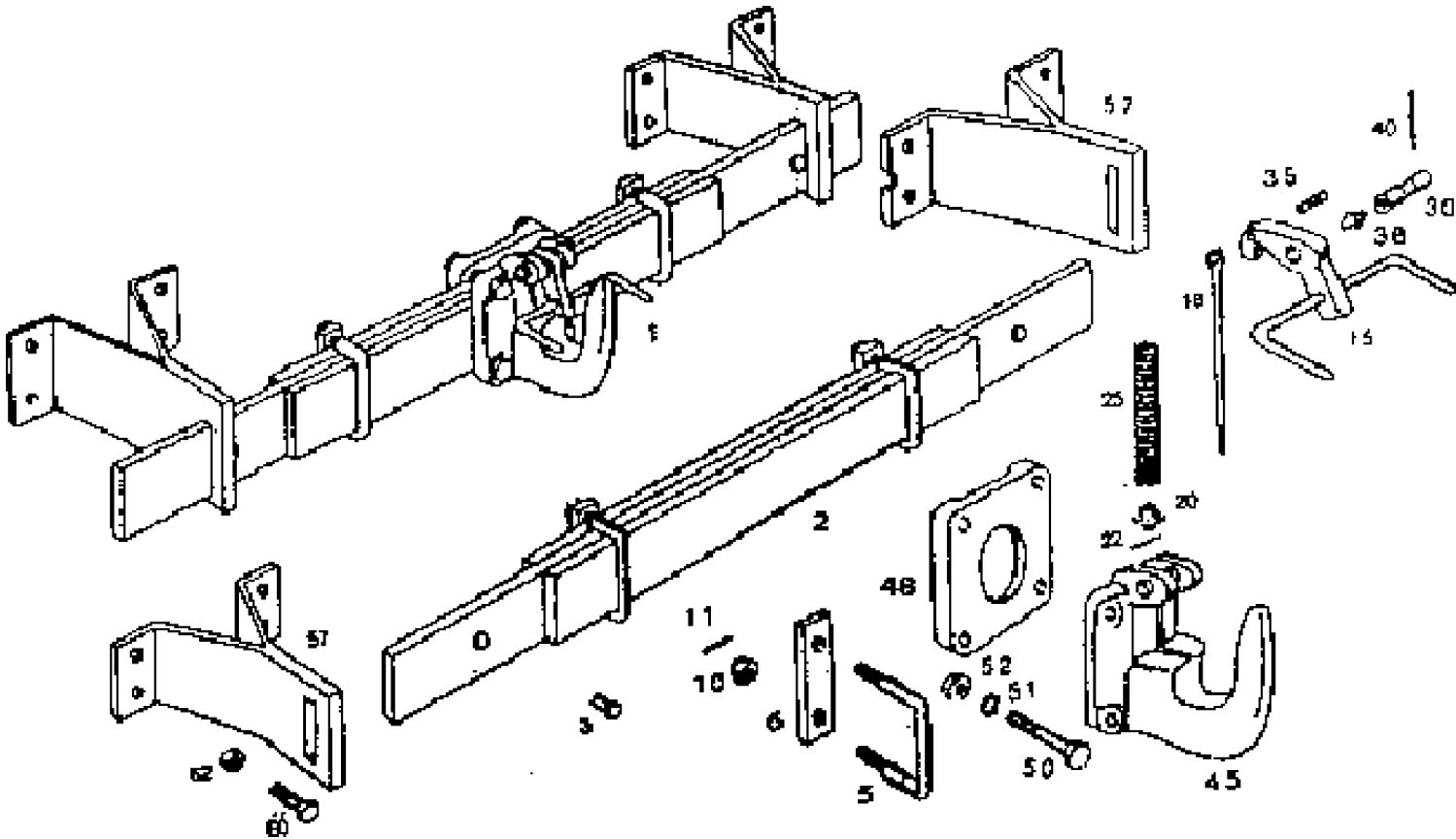


TABLE 31.2
REAR TOWING HOOK
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				REAR TOWING HOOK					
1	012 590 00 30 J			Assy. Rear Towing Hook Complete			1		
2	2060 5990 01 02			Assy. Spring Towing Hook			1		
3	2060 5990 67 01			Stop Pin			2		
5	2060 5990 43 01			Clip Spring			2		
6	2060 5990 92 01			Washer Plate Spring Clip			2		
10	1210 209602 7			Castle Nut M 12x1.5 IS 17410			2		
11	1315 060825 7			Split Pin 3.2x25 IS 549			2		
—	2060 5990 01 01			Assy. Towing Hook			1		
15	2060 5990 01 03			Catch Asy.			1		
18	2060 5990 32 01			Eye Bolt			1		
20	2060 5990 65 01			Nut			1		
22	1315 060516 9			Split Pin 1.6x16 IS 549			1		
25	2060 5990 87 01			Spring for Catch			1		
30	2060 5990 67 03			Pin for Catch			1		
35	2060 5990 67 02			Pin for Eye Bolt			1		
38	1717 060100 9			Grease Nipple AM 10x1 IS 4009			1		
40	1308 060445 3			Taper Pin 4x45			1		
45	2060 5990 51 01			Hook			1		
48	2060 5990 51 03			Plate Back Towing Hook			1		

TABLE 31.2

REARTOWING HOOK

GROUP 31

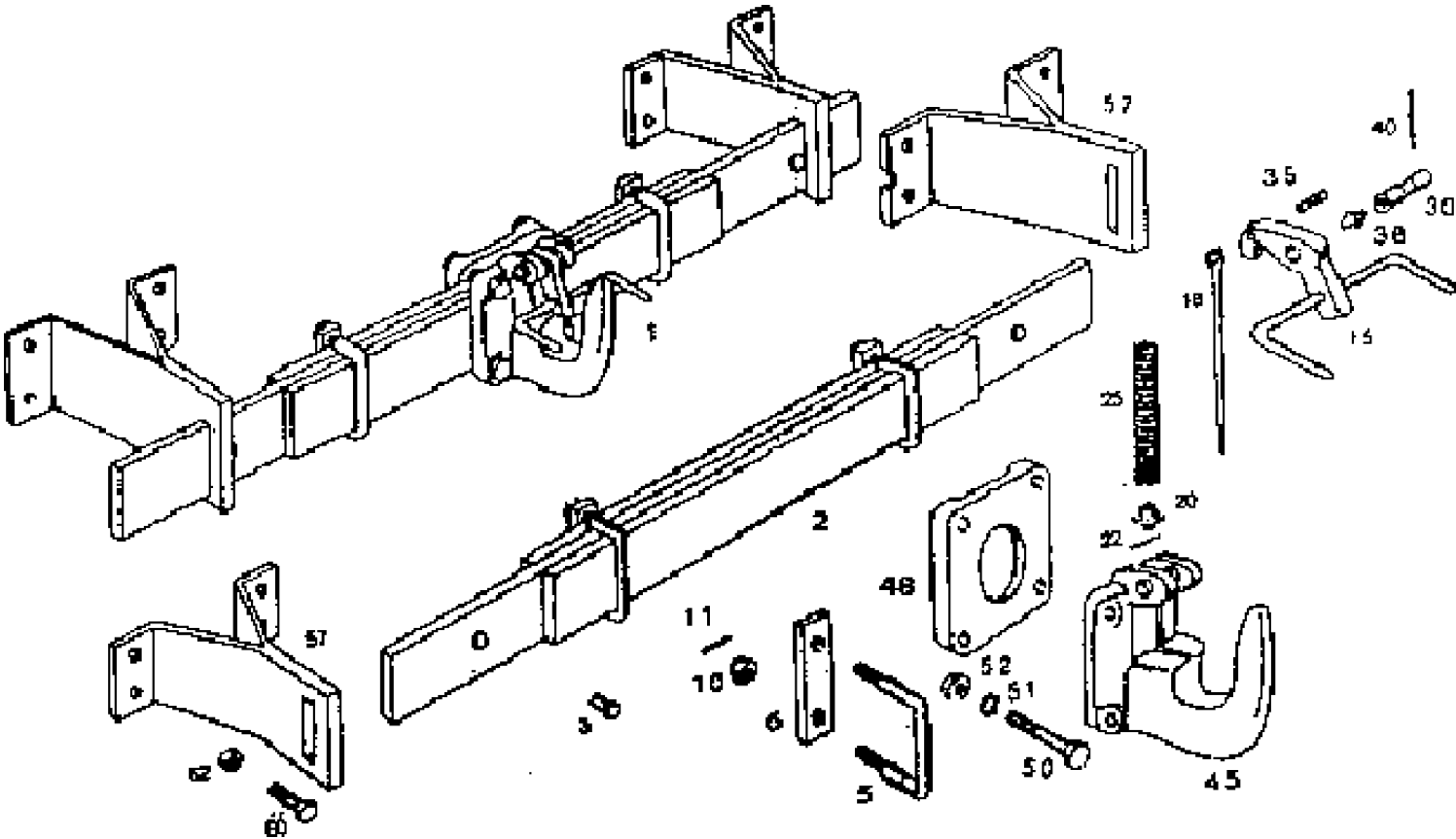


TABLE 31.2

REAR TOWING HOOK

GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
50	1106 391667 8			Bolt M 16x1.5x95 IS 1364			4		
51	1252 069603 1	5310-004108		Spring Washer B 16 IS 3063			4		
52	1205 160160 1	5310-004109		Nut M 16x1.5 IS 1364			4		
57	042 310 00 58 J	2510-000358		Bracket Assy. Towing Hook			2		
—	042 315 01 27 J			Reinforcement			2		
60	1106 399602 7			Bolt M 12x1.5x45 IS 1364			8		
62	1205 169902 3			Nut M 12x1.5 IS 1364			8		

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

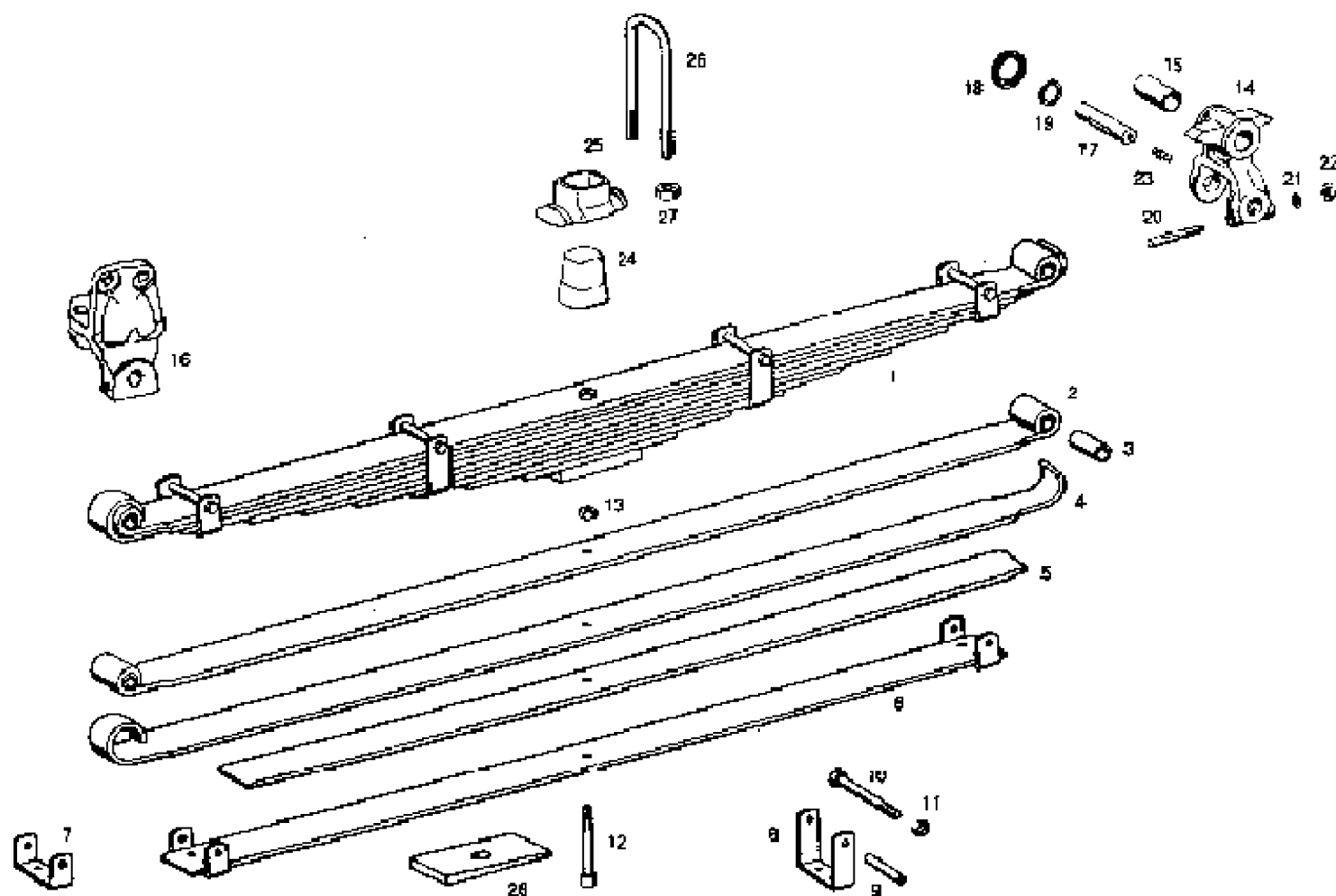


TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FRONT SPRING AND SUSPENSION					
1	2574 3215 01 01			Assy.Front Spring			2		
2	2060 3210 71 27			Leaf 1st with Bushing			2		
3	2060 3202 34 01			Bush			4		
4	2060 3210 71 28			Leaf 2nd			2		
5	2574 3210 71 16			Leaf 3rd			2		
6	2060 3210 71 30			Leaf 4th			2		
—	2060 3210 71 31			Leaf 5th			2		
—	2060 3210 71 32			Leaf 6th			2		
—	2060 3210 71 33			Leaf 7th			2		
—	2060 3210 71 34			Leaf 8th			2		
—	2060 3210 71 35			Leaf 9th			2		
—	2060 3210 71 36			Leaf 10th			2		
7	2573 3210 42 03			Spring Clamp (Inner)			4		
—	1330 050824 8			Rivets 8x24 IS 2155			4		
—	1330 050926 1			Rivet 10x26 IS 2155			8		
8	2573 3210 42 02			Spring Clamp (Outer)			4		
—	1330 050926 1			Rivets 10x26 IS 2155			8		
9	012 324 01 53 J			Spacer / Distance Tube			8		
10	1106 389621 9			Bolt M 8x100 IS 1364			8		

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

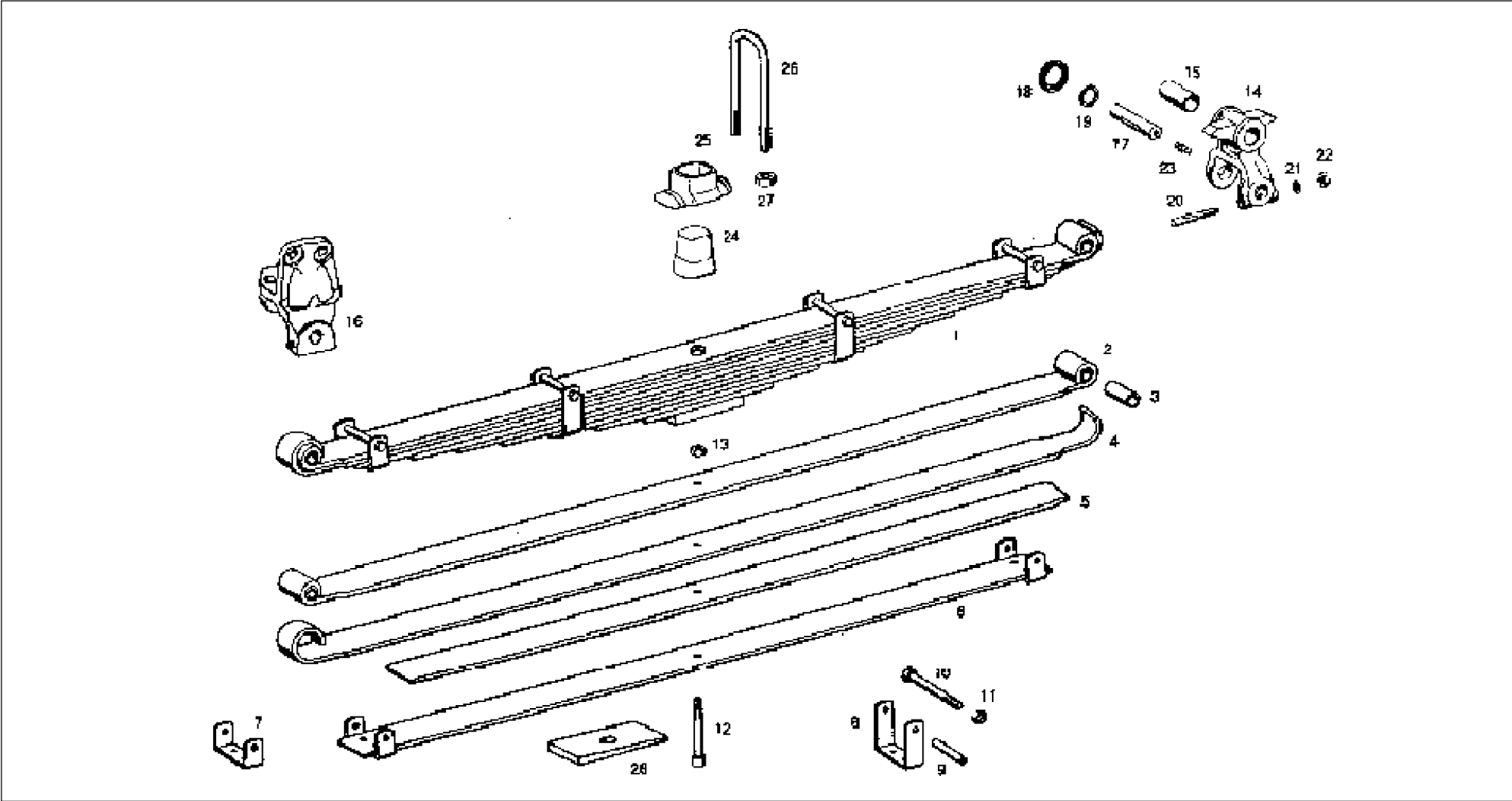


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
11	1205 159802 2			Nut M 8 IS 1364			8		
12	1108 411275 7			Centre Bolt M 12x137 IS 9484			2		
13	1205 229605 4			Nut M 12 IS 1364			2		
14	352 320 00 63			Shackle (with Bushing)			2		
15	352 322 00 50			Bush			6		
16	2574 3225 37 01			Bracket (for Front and Rear Spring)			4		
17	352 322 05 30			Pin (Shackle to Front Spring)			4		
18	2573 3210 01 07			Assy.Sealing Ring			12		
19	1252 069805 0			Spring Washer B 10 IS 3063			6		
20	042 990 00 37 J			Cotter Pin / Wedge Screw			6		
21	1246 050105 7			Bright Washer 10.5 IS 2016			6		
22	1205 159807 3			Nut M 10 IS 1364			6		
23	1717 060100 9			Grease Nipple AM 10x1 IS 4009			6		
24	042 330 00 75 J			Rubber Buffer			2		
25	2574 3225 37 06			Guide Plate			2		
26	2574 3315 42 14			'U' Clamp			2		
—	2574 3315 42 16			'U' Clamp			2		
27	1205 169602 4			Nut M 18x1.5 IS 13722			16		
—	327 997 00 26			Spherical Washer (For U-Clamp)			8		
28	342 322 00 84			Caster Plate			2		

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

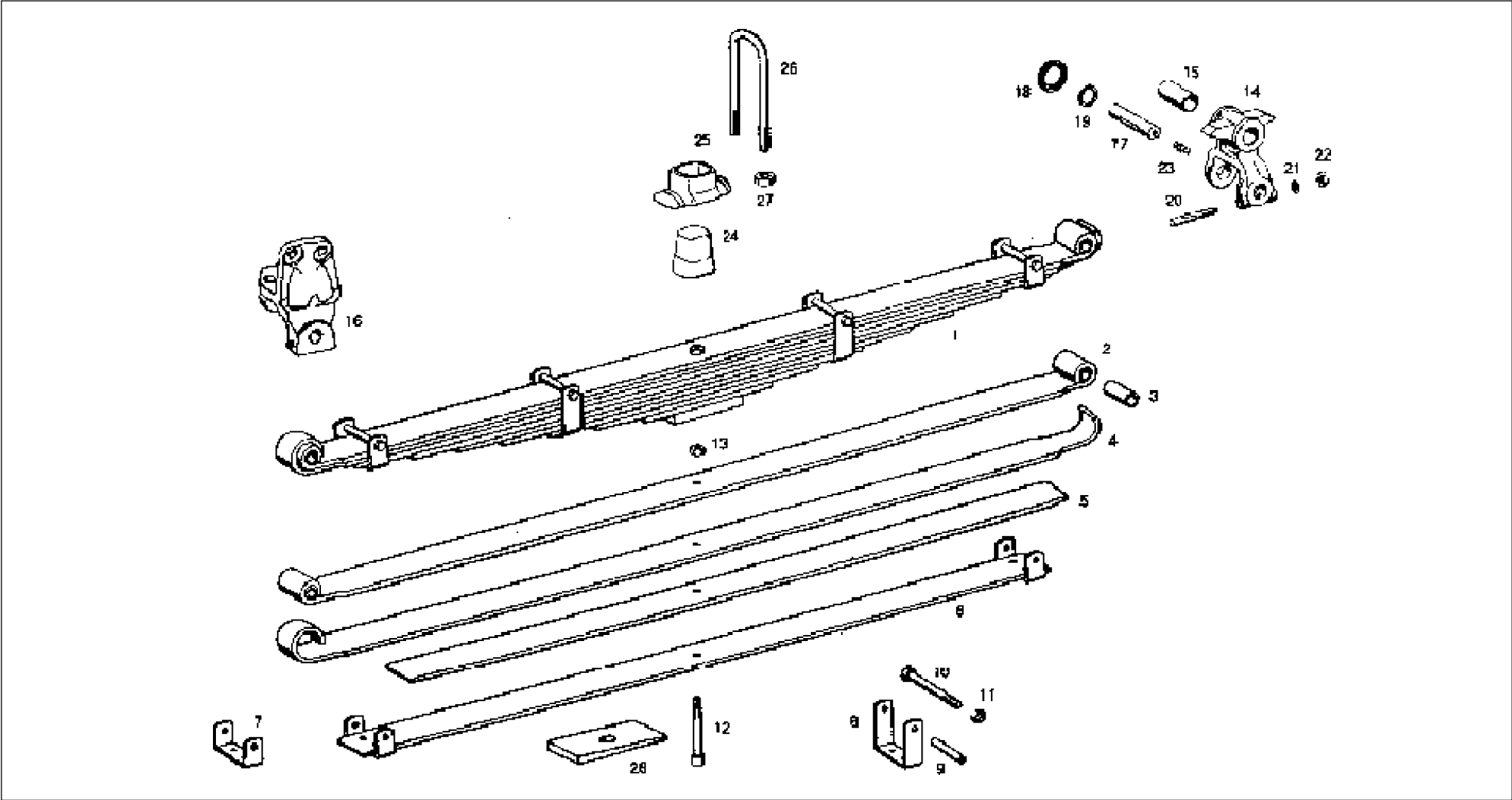


TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2574 3210 01 22			Kit Front Shackle Pin Consisting of : 2060 3240 34 01 Bush 352 322 05 30 Spring Pin 2573 3210 01 07 Assy. Sealing Ring 042 990 00 37 J Cotter Pin 1717 060100 9 Grease Nipple AM 10x1 1246 050105 7 Bright Washer 10.5 1205 159807 3 Nut M 10 1252 069805 0 Spring Washer B 10			1 6 6 12 6 6 6 6		

TABLE 32.2

FRONT SHOCK ABSORBER AND MOUNTINGS

GROUP 32

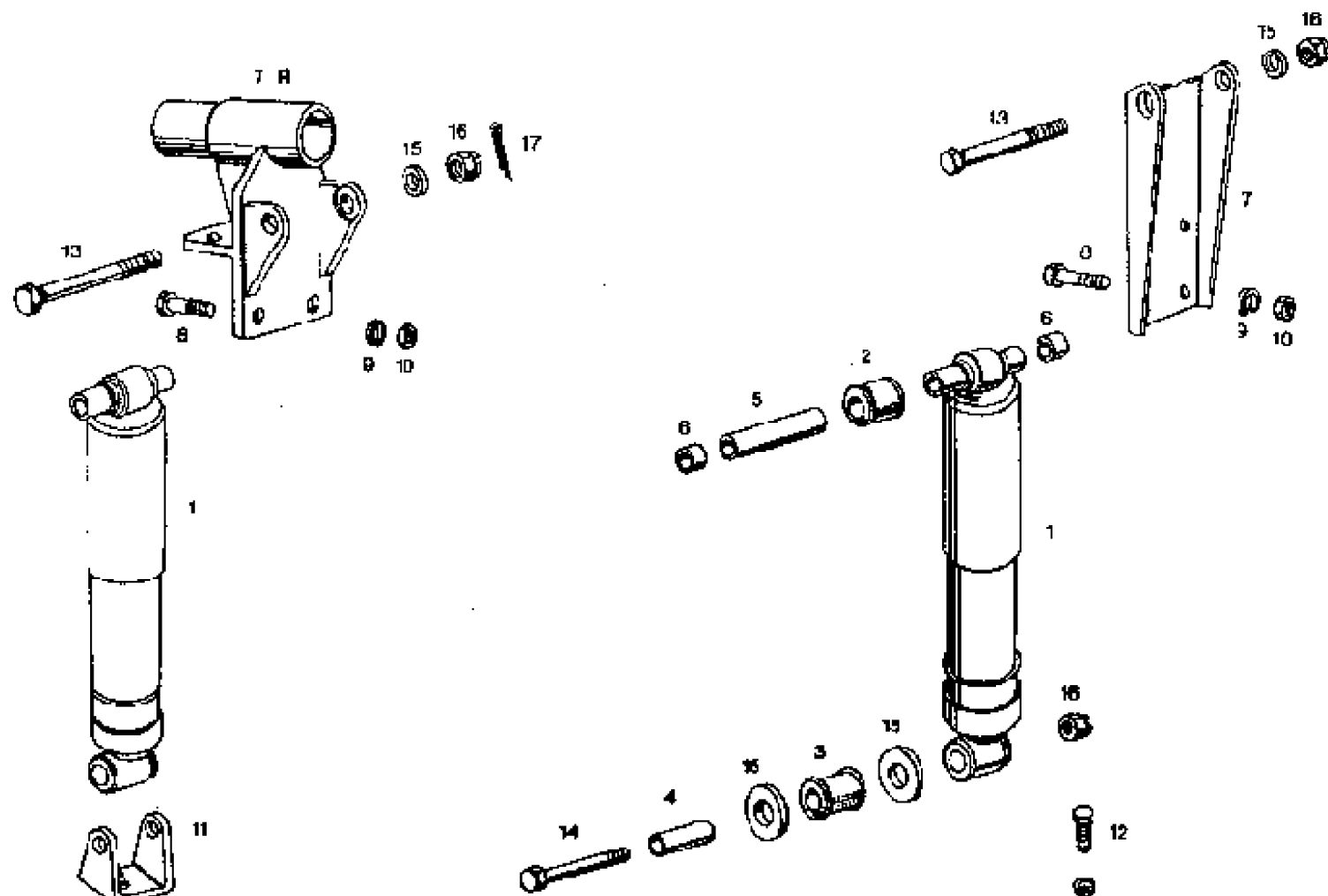


TABLE 32.2
FRONT SHOCK ABSORBER AND MOUNTINGS
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FRONT SHOCK ABSORBER AND MOUNTINGS					
1	2574 3235 01 07			Shock Absorber LH and RH		E 03322	2	2574 3235 01 08	
2	2573 3230 75 01			Joint Rubber (Upper)			2		For 2574 3235 01 07
2	2573 3230 75 02			Joint Rubber (Upper)			2		For 2574 3235 01 08
3	2573 3230 75 01			Joint Rubber (Lower)			2		For 2574 3235 01 07
3	2573 3230 75 02			Joint Rubber (Lower)			2		For 2574 3235 01 08
4	2573 3230 34 02			Joint Bushing (Bottom)			2		For 2574 3235 01 07
4	2573 3230 34 03			Joint Bushing (Bottom)			2		For 2574 3235 01 08
5	2573 3230 34 01			Joint Bushing (Top)			2		For 2574 3235 01 07
5	2573 3230 34 04			Joint Bushing (Top)			2		For 2574 3235 01 08
6	2574 3230 86 01			Sleeve Mounting			2		
7	2099 3230 01 01			Assy. Bracket LH			1		
7R	2099 3230 01 04			Assy. Bracket RH			1		
8	1132 391035 1			Screw M 10x35 IS 1364			4		
9	1252 069805 0			Spring Washer B 10 IS 3063			4		
10	1205 159807 3			Nut M 10 IS 1364			4		
—	1132 391030 0			Screw M 10x30 IS 1364			4		
—	1252 060100 5			Spring Washer B 10 IS 3063			8		
—	1205 150100 2			Nut M 10 IS 1364			8		
—	1132 391035 1			Screw M 10x35 IS 1364			8		

TABLE 32.2

FRONT SHOCK ABSORBER AND MOUNTINGS

GROUP 32

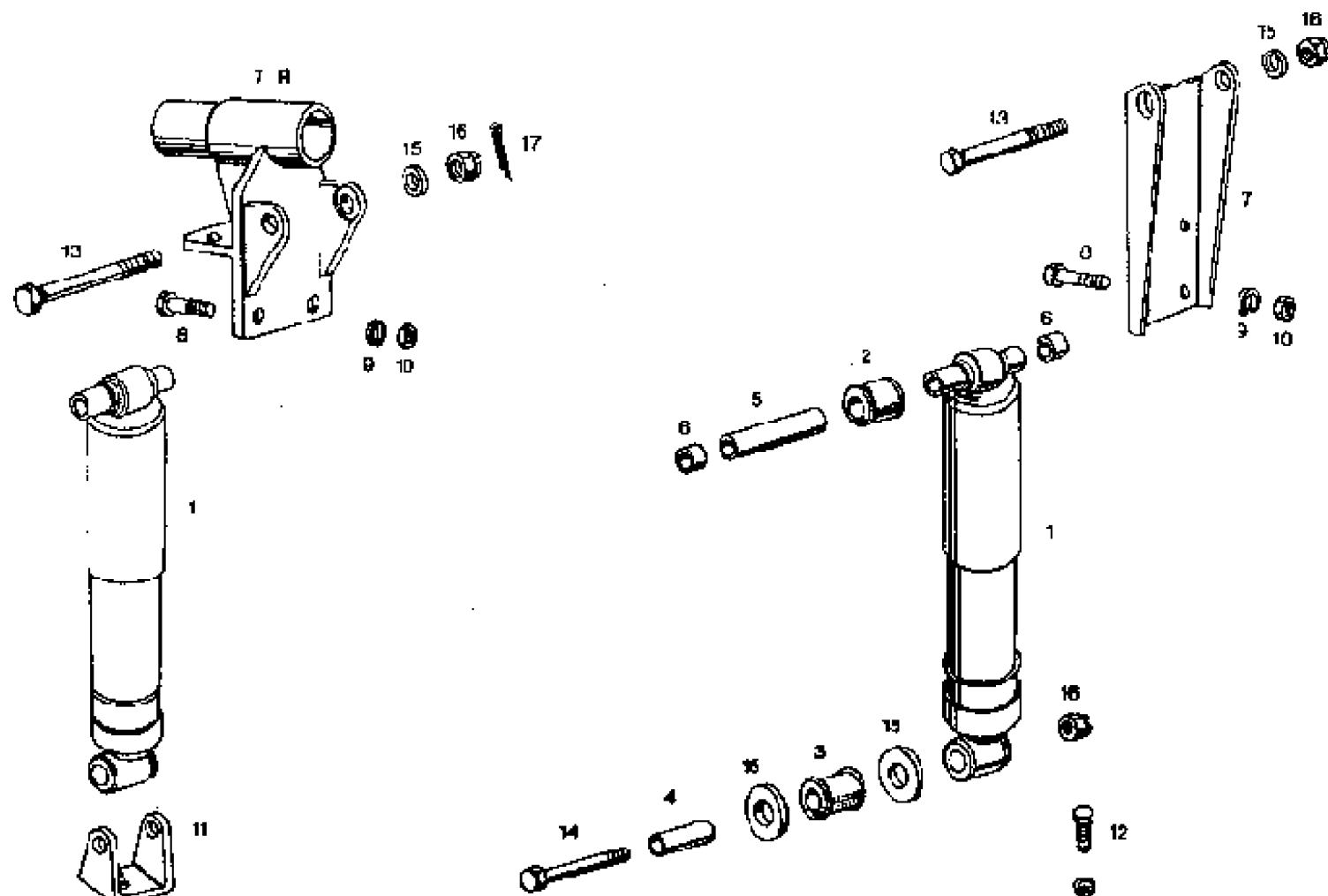


TABLE 32.2

FRONT SHOCK ABSORBER AND MOUNTINGS

GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
11	2574 3235 51 01			Bracket Lower Shock Absorber			2		
13	2099 3230 32 01			Hex. Bolt			2		
15	1246 050105 7			Bright Washer 10.5 IS 2016			2		
16	1214 060160 6			Nylock Nut M 16x1.5x2 ISO 10512			2		
14	1106 399621 3			Hex. Bolt M 14x1.5x75 IS 1364			2		
15	312 323 15 76			Washer			2		
16	1214 060140 1			Nyloc Nut M 14 ISO 10512			2		
17	1315 060828 1			Split Pin 3.2x28 IS 549			2		
—	1214 060100 6			Nyloc Nut M 16x1.5 ISO 10512			2		

TABLE 32.3

REAR SPRING AND SUSPENSION

GROUP 32

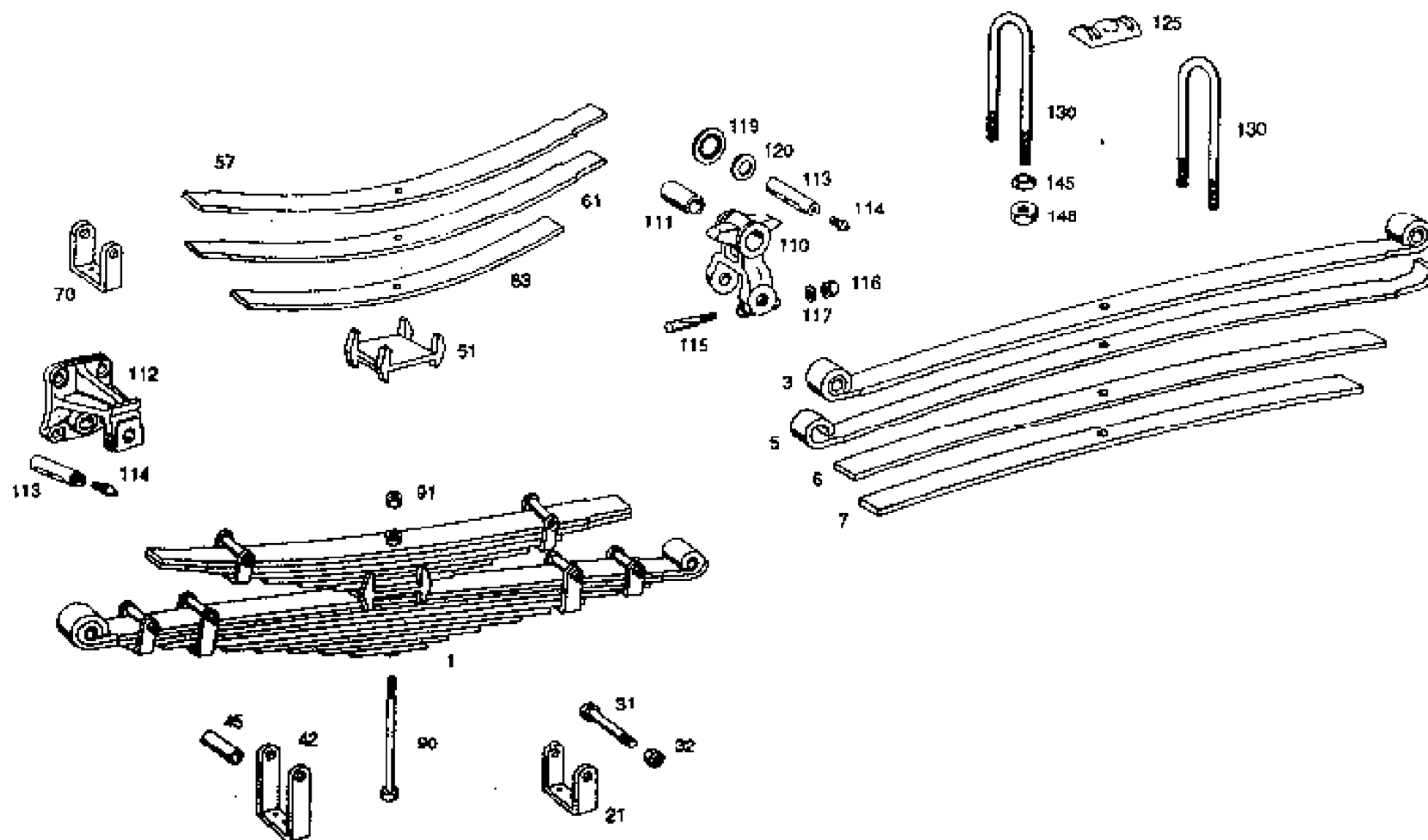


TABLE 32.3
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				REAR SPRING					
1	2573 3240 01 01			Assy. Rear Spring with Auxiliary Spring			2		
3	2573 3240 01 03			Main Leaf (for Main Spring Assy.)			2		
—	2575 3250 34 01			Bush			2		
5	2573 3240 71 02			Leaf 2nd (for Main Spring Assy.)			2		
6	2573 3240 71 03			Leaf 3rd (for Main Spring Assy.)			2		
7	2573 3240 71 04			Leaf 4th (for Main Spring Assy.)			2		
—	2573 3240 71 05			Leaf 5th (for Main Spring Assy.)			2		
—	2573 3240 71 06			Leaf 6th (for Main Spring Assy.)			2		
—	2573 3240 71 07			Leaf 7th (for Main Spring Assy.)			2		
—	2573 3240 71 08			Leaf 8th (for Main Spring Assy.)			2		
—	2573 3240 71 09			Leaf 9th (for Main Spring Assy.)			2		
—	2573 3240 71 10			Leaf 10th (for Main Spring Assy.)			2		
—	2573 3240 71 11			Leaf 11th (for Main Spring Assy.)			2		
21	2573 3240 42 13			Spring Clamp (Bottom)			4		
31	1106 389620 1			Bolt M 8x110 IS 1364 (for Spring Clamp)			8		
32	1205 159802 2			Nut M 8 IS 1364			8		
42	2573 3240 42 14			Spring Clamp (Bottom)			4		
—	1330 050928 7			Rivet 10x28 IS 2155			8		
45	042 321 00 53 J			Spacer Tube (to Inner Spring Clamp)			4		

TABLE 32.3

REAR SPRING AND SUSPENSION

GROUP 32

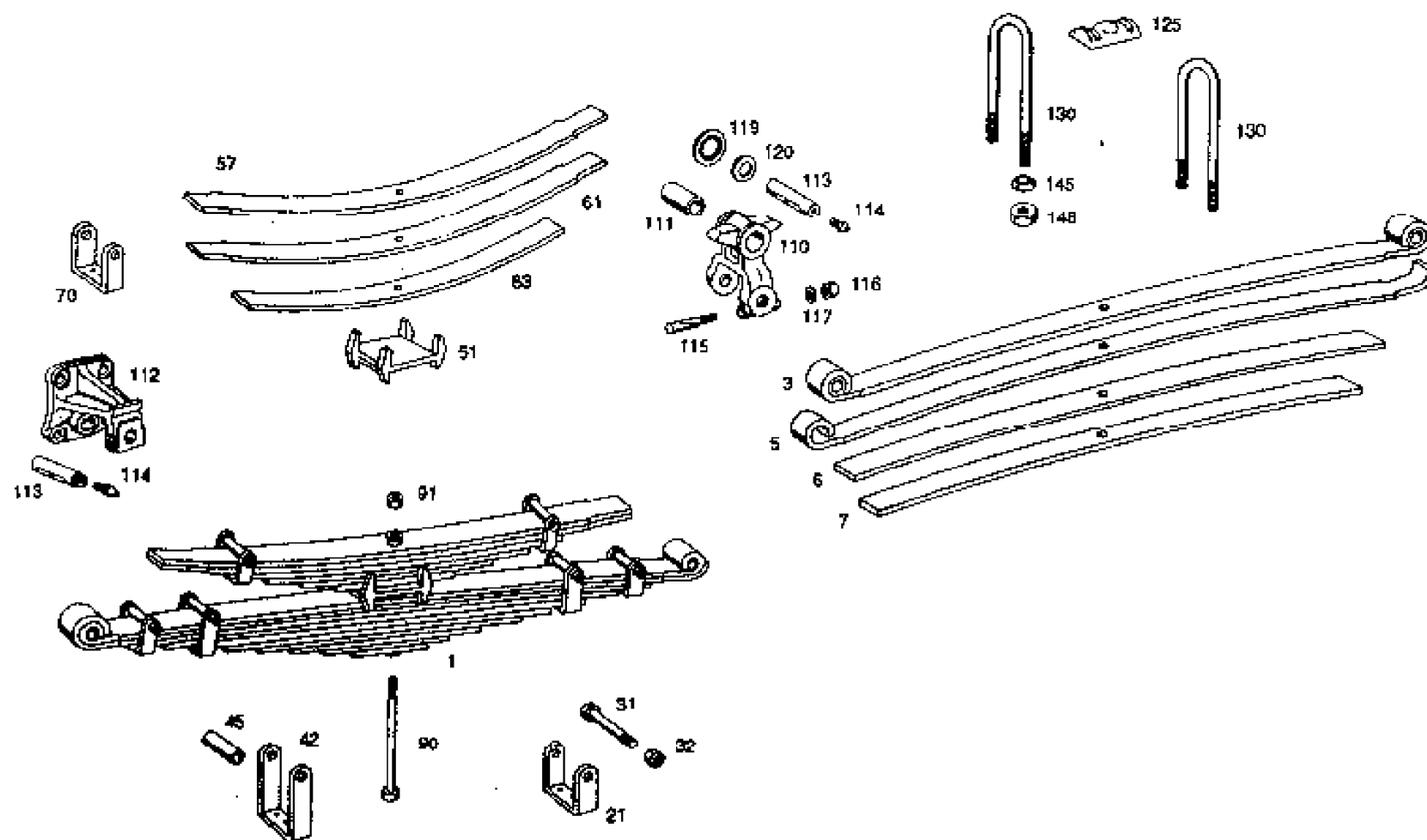


TABLE 32.3
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
51	042 324 00 35 J			Support Plate			2	340 324 03 35	
57	2573 3240 71 12			Leaf 1st (for Aux. Spring)			2		
61	2573 3240 71 13			Leaf 2nd (for Aux. Spring)			2		
63	2573 3240 71 14			Leaf 3rd (for Aux. Spring)			2		
—	2573 3240 71 15			Leaf 4th (for Aux. Spring)			2		
—	2573 3240 71 16			Leaf 5th (for Aux. Spring)			2		
—	042 321 00 53 J			Spacer Tube			4		
70	2573 3240 42 23			Spring Clamp			4		
—	1330 050928 7			Rivet 8x28 IS 2155			4		
90	1108 411295 1			Centre Bolt M 12x246 IS 9484			2		
91	1205 229605 4			Nut M 12 IS 1364			2		
				REAR SPRING SUSPENSION					
110	352 320 01 63			Shackle with Bushing			2		
111	2575 3250 34 01			Bush			6		
112	352 325 01 01			Rear Spring Bracket Rear			2		
—	358 325 00 01			Rear Spring Bracket Front			2		
113	352 325 05 30			Spring Pin			6		
114	1717 060100 9			Grease Nipple AM 10x1 IS 4009 P2			6		
115	042 990 00 37 J			Cotter Pin / Wedge Screw			6		
116	1205 159807 3			Nut M 10 IS 1364			6		

TABLE 32.3

REAR SPRING AND SUSPENSION

GROUP 32

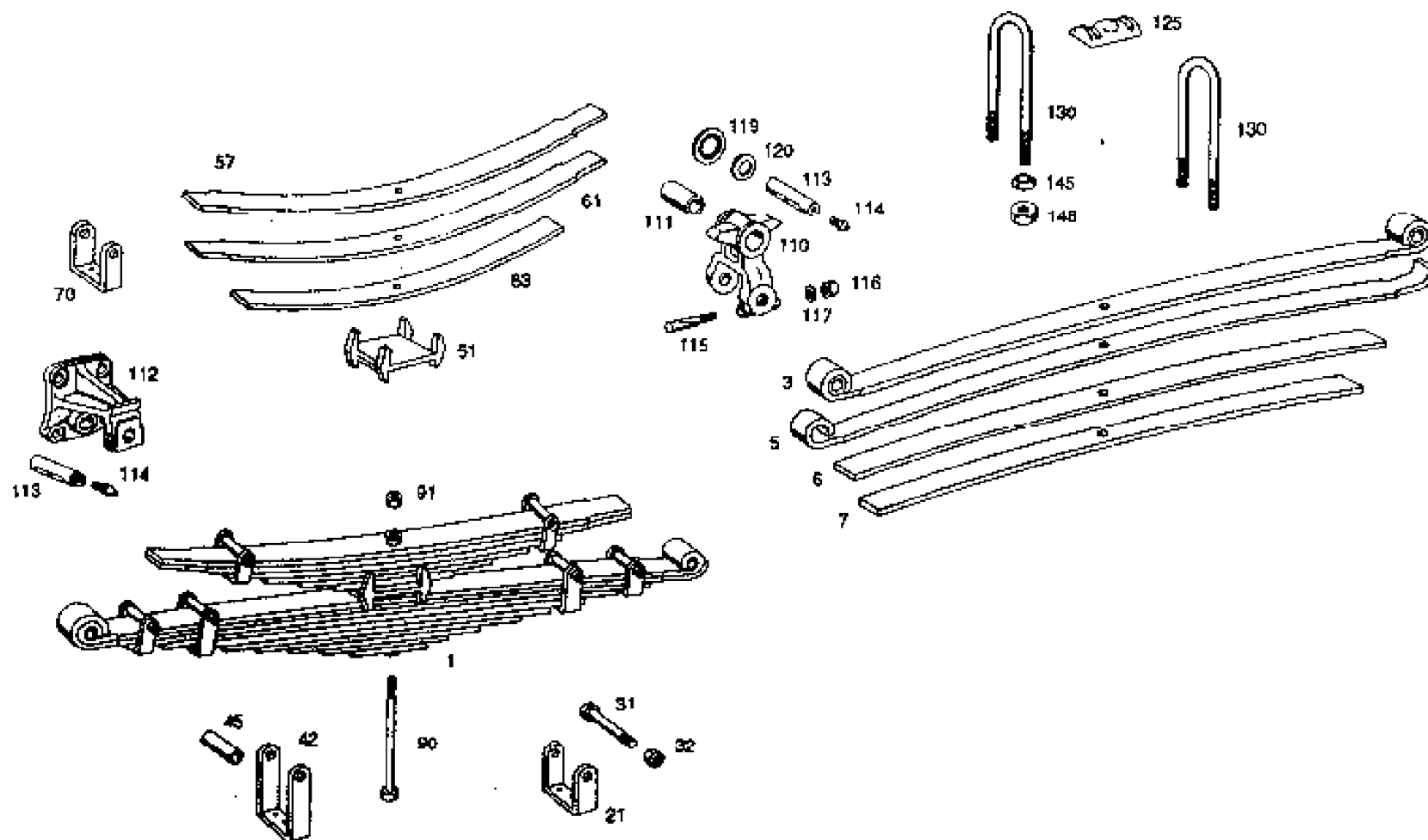


TABLE 32.3
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
117	1252 069805 0			Spring Washer B 10 IS 3063			6		
119	2573 3240 01 19			Sealing Ring Assy.			12		
120	1246 050105 7			Bright Washer 10.5 IS 2016			6		
125	2576 3250 37 01			Guide Plate			2		
130	2574 3515 42 21			'U' Clamp			4		
145	2576 3250 92 01			Spherical Washer			8		
148	1205 159602 4			Nut M 18x1.5 IS 1364			16		
—	2573 3240 01 23			Kit Rear Shackle Pin Consisting of :			1		
				2575 3250 34 01 Bush			6		
				352 325 05 30 Spring Pin			6		
				2573 3240 01 19 Assy. Sealing Ring			12		
				042 990 00 37 J Cotter Pin			6		
				1717 060100 9 Grease Nipple AM 10x1			6		
				1246 050105 7 Bright Washer 10.5			6		
				1205 159807 3 Nut M 6			6		
				1252 069805 0 Spring Washer B 10			6		

TABLE 33.1

FRONT AXLE

GROUP 33

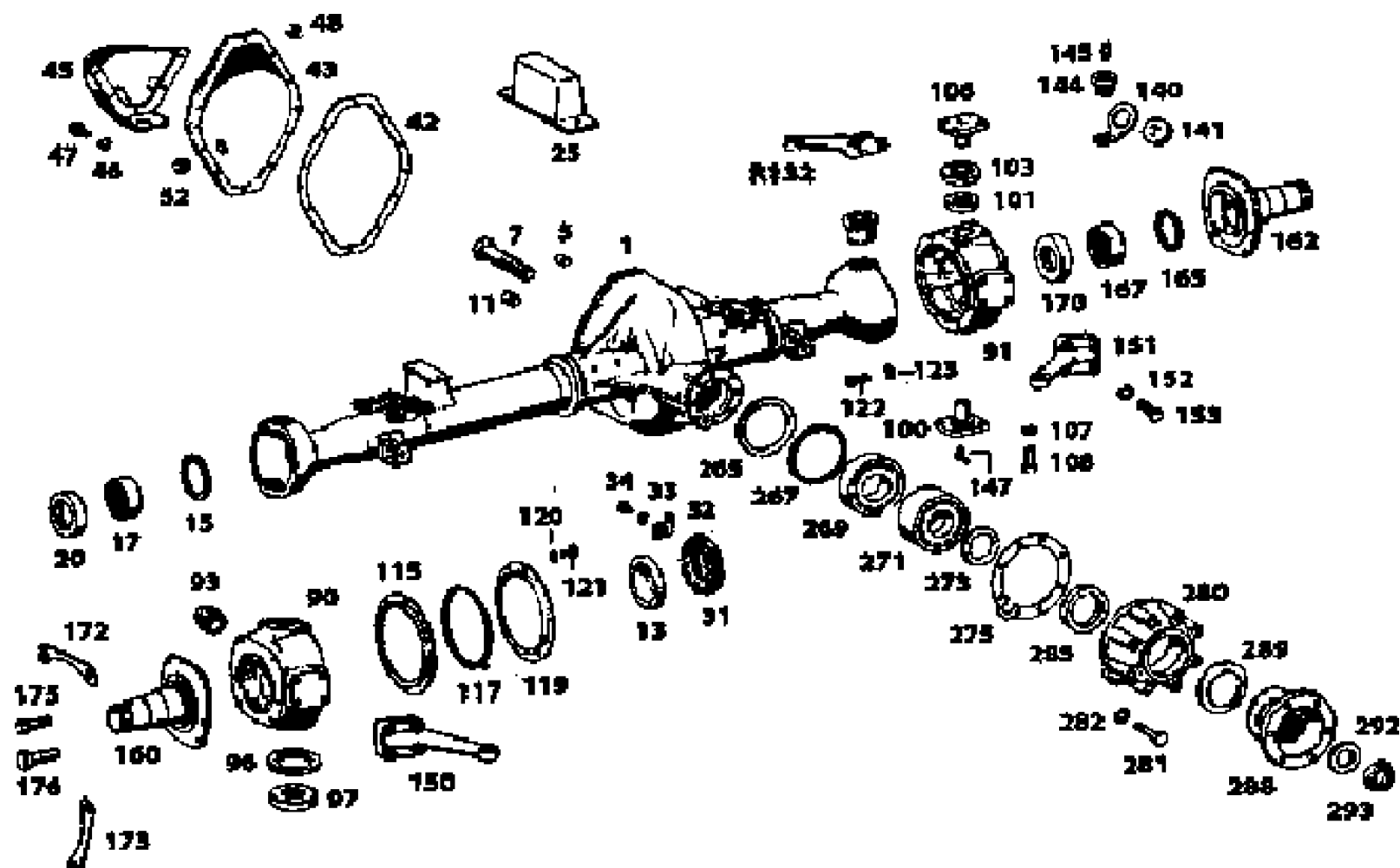


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2729 3305 01 09	5315-002231		FRONT AXLE Assy. Front Axle Complete with Brakes (41:7) (8 Bolt Coupling Flange)			1		
1	2729 3305 01 04			Assy. Housing, Front Axle with SupportingTube			1		
5	1305 090716 8			Cylindrical Pin 6 H 8x16 IS 2393			4		
7	1106 401665 4			Bolt M 16x85 IS 1364			4		
8	340 331 00 50			Bush, King Pin			4		
11	352 351 01 74	5330-019226		Pin (Axle Tube in Front Axle Housing)			12		
13	312 357 10 82			Oil Slinger			2		
15	322 331 03 51			Spacer Ring (Swivel Head)			2		
17	2574 3325 31 03			Needle Roller Bearing (65 x 50 x 25)			2	2574 3325 31 01	
17	2574 3325 31 01			Needle Roller Bearing (65 x 50 x 25)			2	2574 3325 31 02	
17	2574 3325 31 02	5330-018904		Needle Roller Bearing (65 x 50 x 25)		N 02430	2	2574 3325 31 03	} Optional
20	2060 3371 77 01			Sealing Ring			2		
25	2099 3310 01 01			Rubber Buffer			2		
—	1132 391025 3			Screw M 10x2 IS 1364			4		
—	1252 060100 5			Spring Washer B 10 IS 3063			4		
—	1205 150100 2			Nut M 10 IS 1364			4		
—	2099 3310 01 02			Assy. Support Rubber Buffer Left			1		
—	2099 3310 01 03			Assy. Support Rubber Buffer Right			1		

TABLE 33.1

FRONT AXLE

GROUP 33

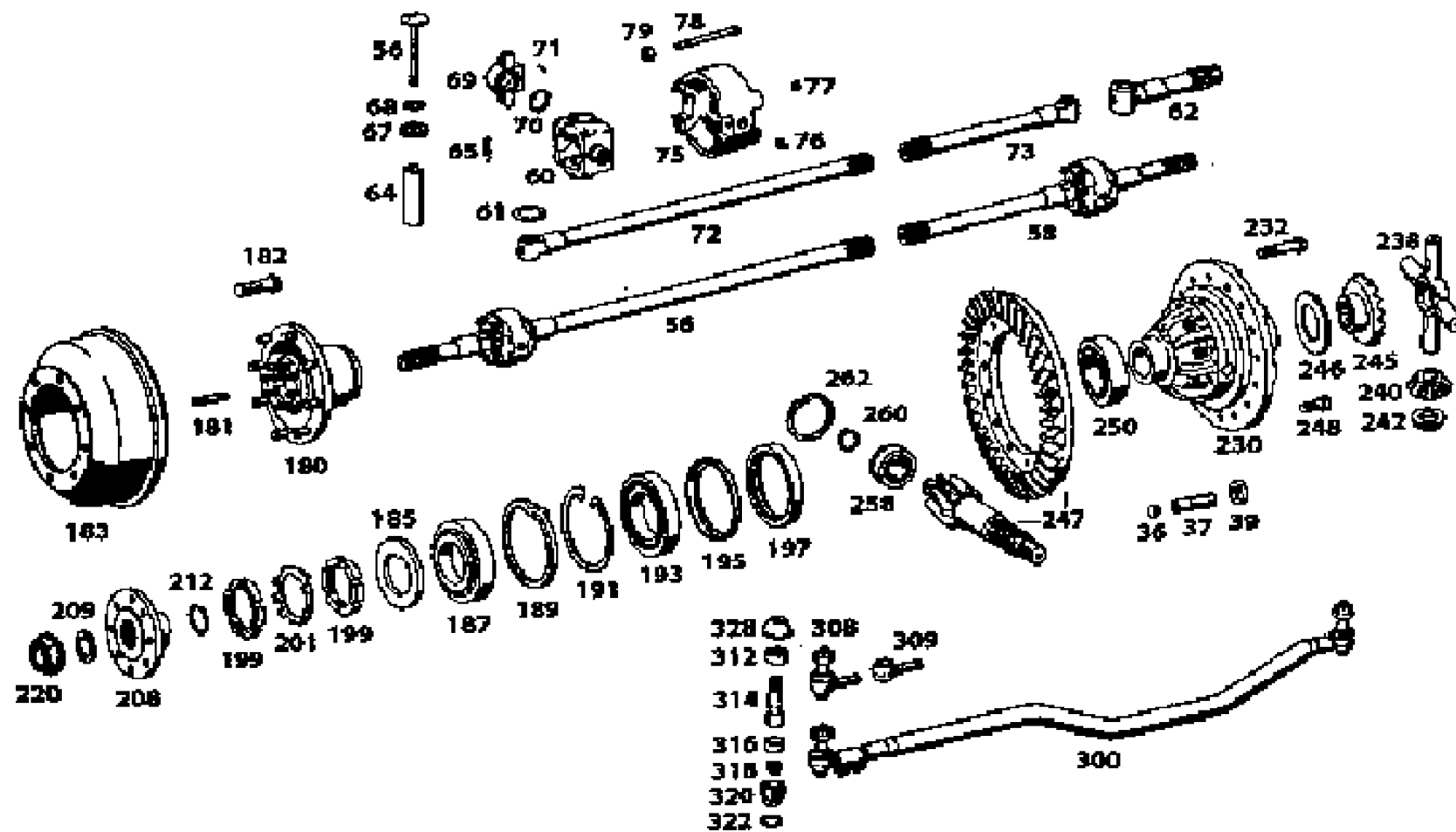


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
31	312 353 11 25	2520-001698		Ring Threaded (for Differential Adjustment)			2		
32	312 353 11 73			Lock (Threaded Ring)			2		
33	312 994 12 01			Locking Plate			2		
34	1132 399822 3	5330-019214		Screw M 8x16 IS 1364		B 01530			
37	312 353 10 76			Screw Adj. (For Crown Wheel)			1		
36	312 353 10 49			Slide Piece			1		
39	1208 099603 7			Hex.Thin Nut M 22x1.5 IS 13724			1		
42	312 351 10 80			Gasket			1		
43	2614 3315 01 01			Cover Assy. with Screw Plug			1		
—	2614 3315 01 02			Cover Assy. (w/o Screw Plug)			1		
45	312 330 12 83			Plate Protective			1		
46	1252 069805 0			Spg. Washer B 10 IS 3063			12		
47	1132 399603 4			Screw M 10x22 IS 1364			5		
48	1132 399818 5			Screw M 10x18 IS 1364			7		
52	000 997 05 06	5365-000973		Screw Plug			1	000 997 00 06 J	} Optional
52	000 997 00 06 J			Screw Plug			1	000 997 05 06	
—	2663 3510 72 07			Screw Plug Magnetic (Drain)			1	2506 2610 72 03	} Optional
—	2506 2610 72 03	4730-000444		Screw Plug Magnetic (Drain)			1	2663 3510 72 07	
56	2574 3375 01 04			Assy. Drive Shaft Left Complete			1		
58	2574 3375 01 03			Assy. Drive Shaft Right Complete			1		



TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
60	322 330 04 35	5330-019216		Joint Cross Assy. Left		N 02430	2		
—	322 330 05 35			Joint Cross Assy. Right			2		
61	322 337 03 80			Sealing Ring			8		
62	322 330 29 01			Assy. Drive Shaft Outer			2		
—	322 981 01 81			Inner Ring			2		
64	322 337 00 74			Joint Pin			4		
65	000 981 26 87			Bearing Needle			264		
66	322 990 08 01			Central Screw			4		
67	322 337 00 30			Cover / Thrust Plate			4		
68	322 337 00 62			Stop Washer / Cover			8		
69	322 337 01 18			Bearing Housing			8		
70	322 337 01 80			Bearing Ring / Sealing Ring			8		
71	000 981 25 87			Bearing Needle		N 02430	264		
72	322 330 14 01			Assy. Drive Shaft Left Inner			1		
73	322 330 15 01			Assy. Drive Shaft Right Inner			1		
75	322 337 02 17			Follower Ring			2		
76	000 997 18 88			Grease Nipple			4		
77	322 337 02 80	5330-019218		Sealing Ring			8		
—	2574 3375 80 02			Grub Screw			4		
78	322 990 01 02			Hex. Screw			8		

TABLE 33.1

FRONT AXLE

GROUP 33

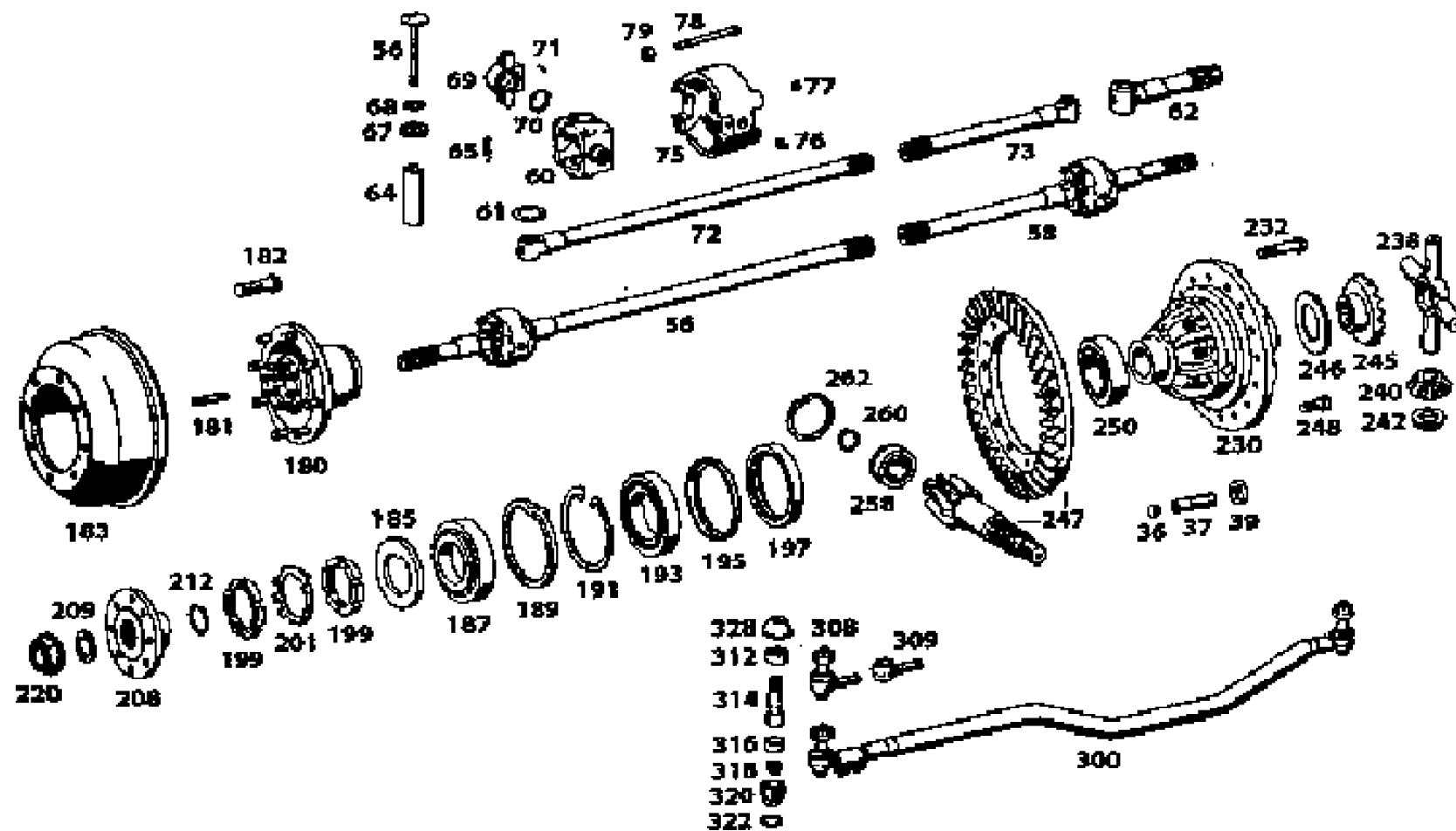


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
79	322 990 00 55	5330-019215		Castle Nut		T 02040	8	2574 3325 31 06 2574 3325 31 04	Optional For Selection
—	1315 060625 4			Split Pn 2x25 IS 549			8		
90	2574 3375 37 02			Housing (Front Axle Joint Cross Left)			1		
91	2574 3375 37 01			Housing (Front Axle Joint Cross Right)			1		
93	1608 054215 5			Screw Plug M 42x1.5 DIN 909			2		
96	312 332 00 59			Rubber Sealing Ring			2		
97	2574 3325 31 04			Bearing Axial Roller (55.5x32x16)			2		
—	2574 3325 31 06			Bearing Axial Roller (55.5x32x16)			2		
100	340 332 13 06			King Pin Lower			2		
101	340 332 02 62			Thrust washer 3.6 mm Thick			2		
—	340 332 03 62			Thrust Washer 3.7 mm Thick			2		
—	340 332 04 62			Thrust Washer 3.8 mm Tthick			2		
—	340 332 05 62			Thrust Washer 3.9 mm Thick			2		
—	340 332 06 62			Thrust Washer 4.0 mm Thick			2		
—	340 332 07 62			Thrust Washer 4.1 mm Thick			2		
—	340 332 08 62			Thrust Washer 4.2 mm Thick			2		
—	340 332 09 62			Thrust Washer 4.3 mm Thick			2		
—	340 332 10 62			Thrust Washer 4.4 mm Thick			2		
—	340 332 11 62			Thrust Washer 4.5 mm Thick			2		
—	340 332 12 62			Thrust Washer 4.7 mm Thick			2		

TABLE 33.1

FRONT AXLE

GROUP 33

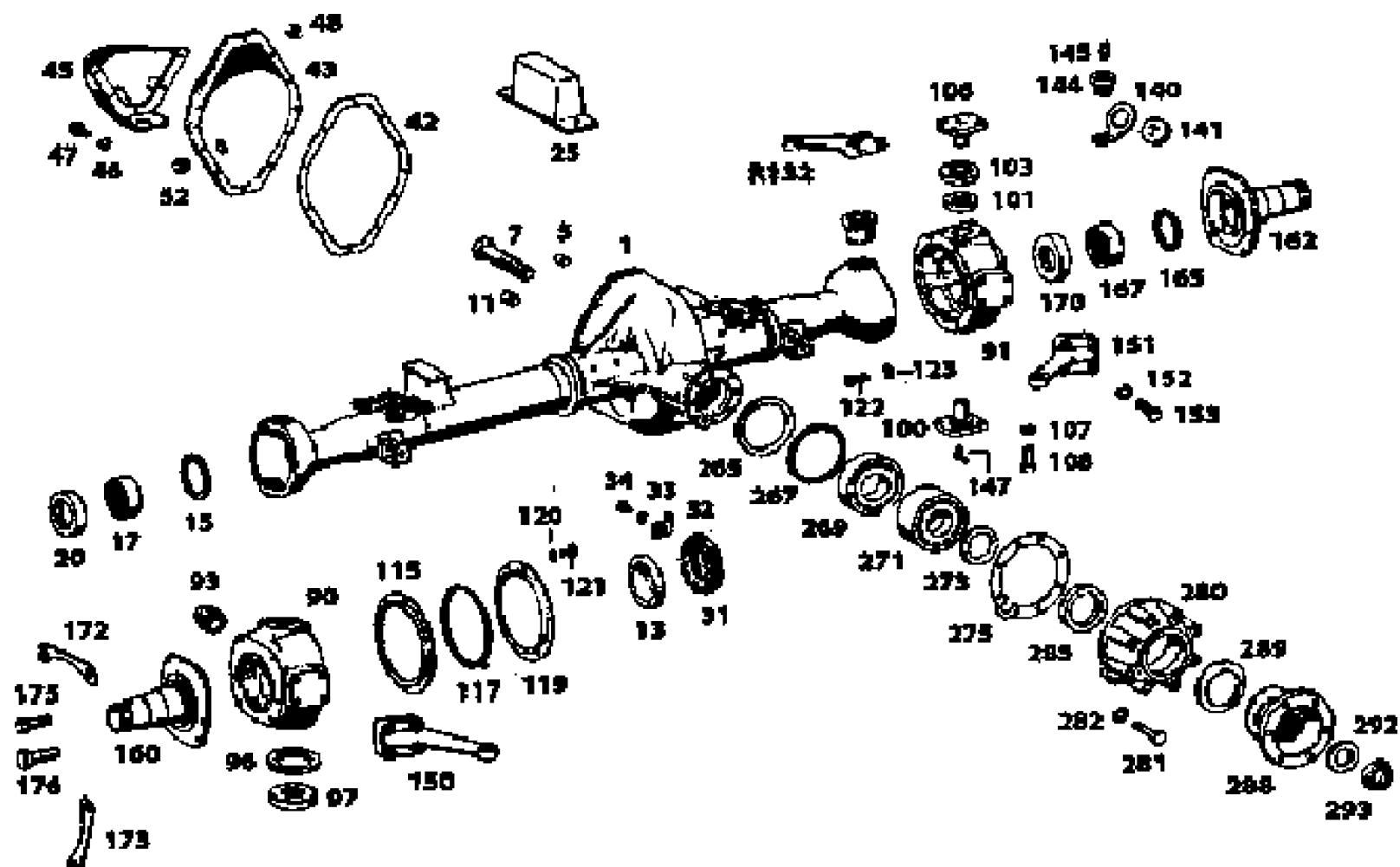


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	340 332 13 62	5310-004059		Thrust Washer 4.8 mm Thick			2		For Selection
—	340 332 14 62			Thrust Washer 4.9 mm Thick			2		
—	340 332 15 62			Thrust Washer 5.0 mm Thick			2		
—	2574 3325 86 01			Thrust Washer 4.6 mm Thick			2		
103	340 332 00 62			Thrust Washer 7.5 mm Thick			2		
106	2574 3325 51 02			King Pin Upper			2		
107	1252 069601 4			Spring Washer B 12 IS 3063			8		
108	1132 409609 6			Screw M 12x1.5 IS 1364			8		
—	1252 060604 9			Spring Washer B 18 IS 3063			4		
—	1132 401840 1			Screw M 18x1.5x40 IS 1364			4		
115	2574 3315 82 05			Seal Holder, Inner			2		
117	322 331 00 80			Rubber Seal (Seal Holder to Joint Hsg.)			2		
119	2574 3315 82 04			Seal Holder, Outer			2		
120	1252 069802 5			Spring Washer B 8 IS 3063			16		
121	1132 399822 3			Screw M 8x16 IS 1364			16		
122	340 337 00 71			Stop Screw			2		
123	1208 080100 7			Hex.Thin Nut M 10 IS 1364			2		
132R	2574 3385 60 02			Steering Arm			1		
—	2574 3385 61 01			Locking Plate (Left)			1		
—	2574 3385 61 02			Locking Plate (Right)			1		

TABLE 33.1

FRONT AXLE

GROUP 33

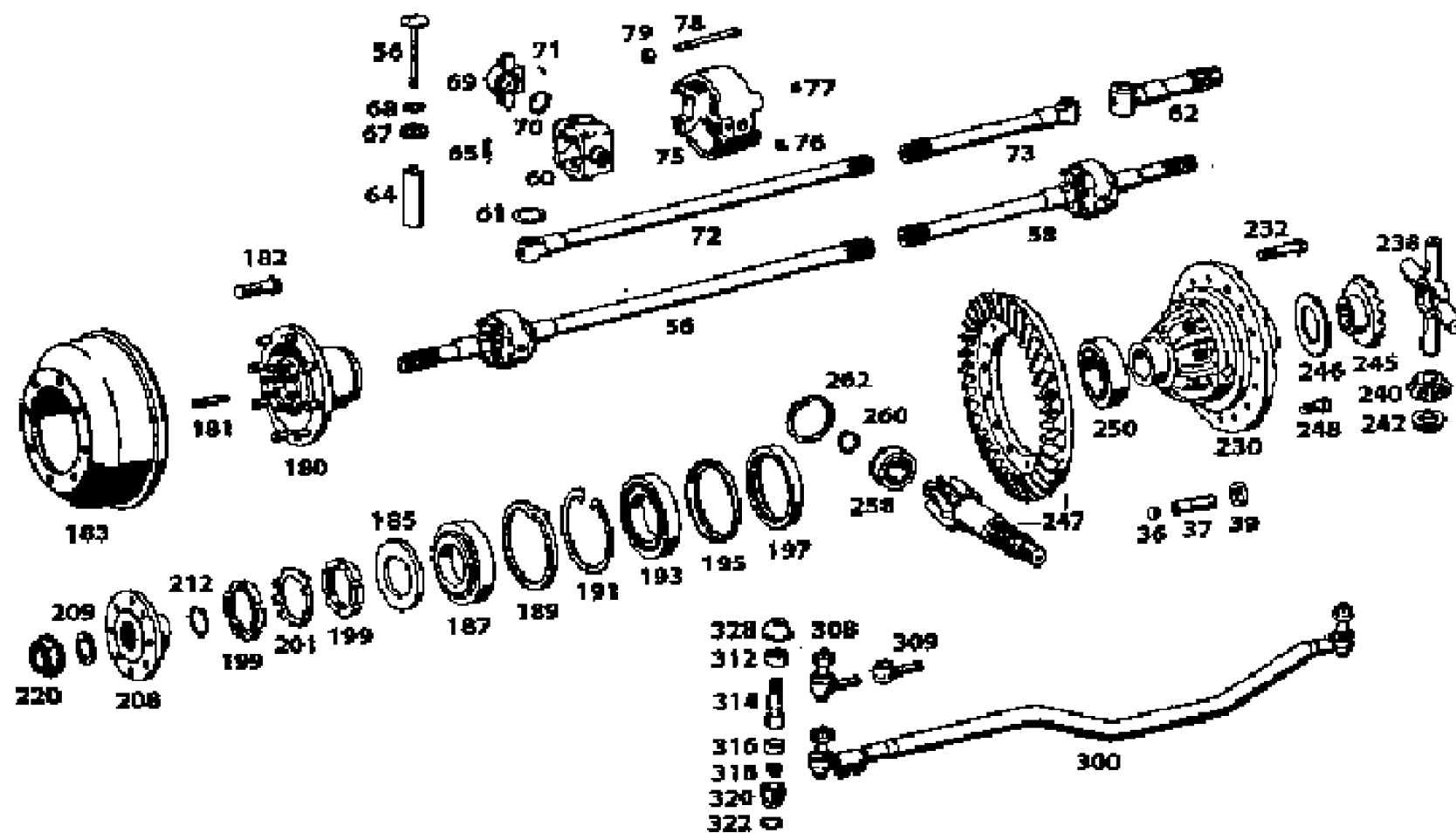


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1106 411855 4	5305-015630		Bolt M 18x1.5x55 IS 1364			2		
—	1106 411861 9			Bolt M 18x1.5x65 IS 1364			2		
140	340 428 02 40			Holder (Support)			1		
—	2574 4285 33 02			Bracket for Brake Hose			1		
141	312 997 05 81			Grommet Rubber			1		
144	312 428 10 26			Adaptor			2		
145	1717 080100 8			Grease Nipple CM 10x1 IS 4009			2		
147	1717 070100 3			Grease Nipple BM 10x1 IS 4009			2		
150	312 338 10 05			Steering Lever (Left)			1		
151	312 338 10 06			Steering Lever (Right)			1		
152	1252 069601 4	5330-019227		Spring Washer B 12 IS 3063			8	2574 3325 31 01	
153	1132 429907 8			Screw M 12x1.5x35 IS 1364			8		
160	322 332 08 16			Sleeve Supporting Left			2		
162	322 332 09 16			Sleeve Supporting Right			1		
165	322 331 03 51			Spacer Ring			2		
167	2574 3325 31 03			Needle Bearing (65 x 50 x 25)			2		
—	2574 3325 31 01			Needle Bearing (65 x 50 x 25)			2		
—	2574 3325 31 02			Needle Bearing (65 x 50 x 25)			2		
170	2060 3371 77 01			Sealing Ring			2		
172	322 994 00 25			Locking Plate			2		
						N 02430		2574 3325 31 02	Optional
								2574 3325 31 03	

TABLE 33.1

FRONT AXLE

GROUP 33

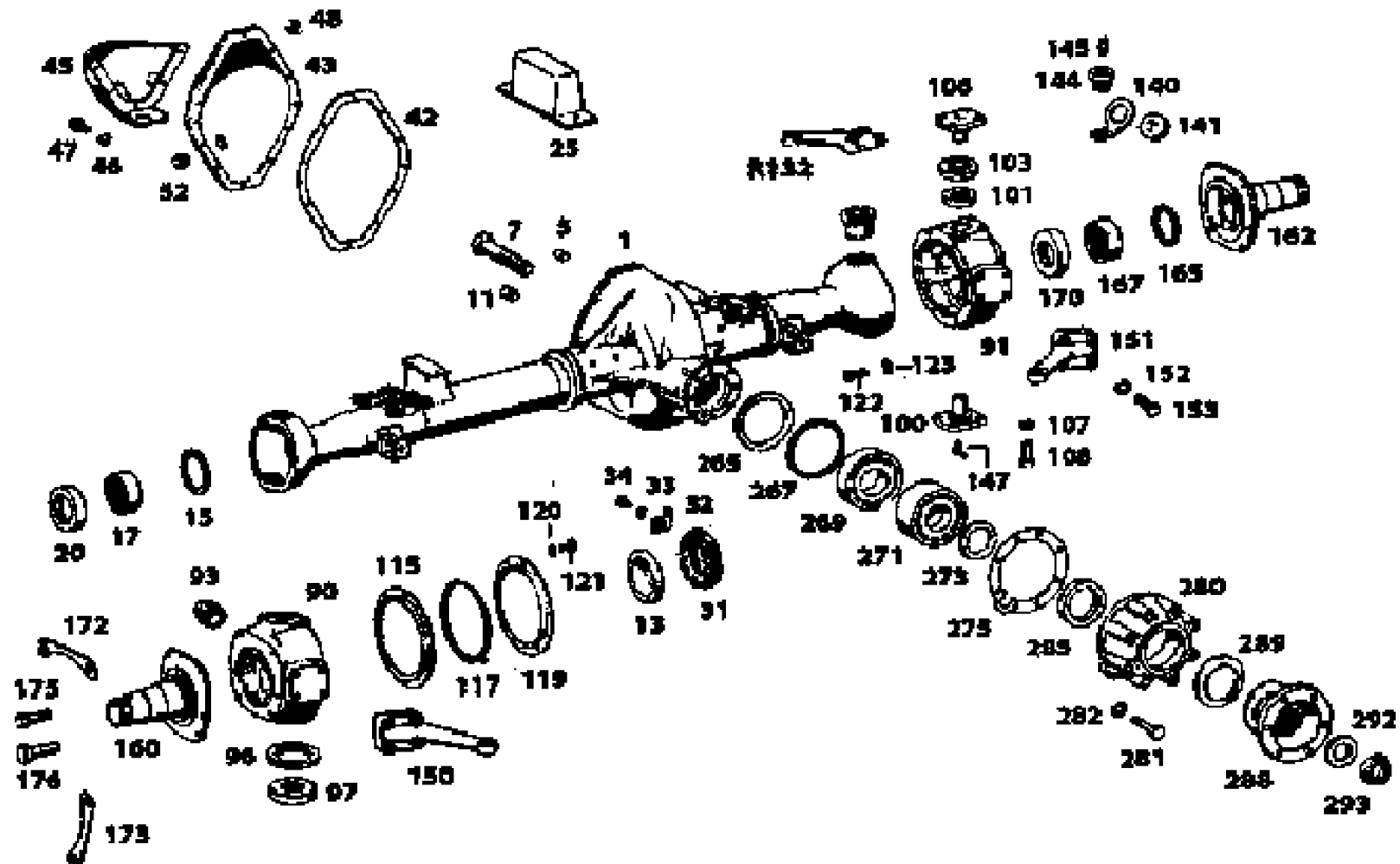


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
173	322 994 01 25	5365-008388		Locking Plate			2		
175	1106 419905 8			Bolt M 12x1.5x40 IS 1364			4		
176	1132 421640 7			Screw M 16x1.5x40 IS 1364			4		
180	2729 3305 01 12			Assy.Hub Front(without Bearing)			2		
181	312 990 17 05			Stud			16		
182	2576 4010 67 01			Hub Bolt			16		
183	2574 4215 37 02			Brake Drum			2		
—	1132 429907 8			Screw M 12x1.5x35 IS 1364			4		
185	2574 3315 86 01			Spacer			2		
187	2574 3345 31 04			Bearing Taper Roller (125 x 70 x 26.25)		S 64101	2	2060 3310 30 01	} Optional
—	2574 3345 31 05			Bearing Taper Roller (125 x 70 x 26.25)		A 05760	2	001 981 52 05	
—	001 981 52 05			Bearing Taper Roller (125 x 70 x 26.25)			2	2574 3345 31 05	
—	2060 3310 30 01			Bearing Taper Roller (125 x 70 x 26.25)			2	2574 3345 31 04	
189	2574 3315 43 04			Ring Locking (Front)			2		
191	2574 3315 43 05			Ring Locking (Inner)			2		} Optional
193	2574 3345 31 02			Bearing Taper Roller (133.35 x 85.725 x 30.163)		T 06160	2	2060 3320 31 02	
—	000 981 61 05			Bearing Taper Roller (133.35 x 85.725 x 30.163)			2	001 981 96 05	
—	2574 3345 31 07			Bearing Taper Roller (133.35 x 85.725 x 30.163)		A 05760	2	2574 3345 31 06	
—	2574 3345 31 06			Bearing Taper Roller (133.35 x 85.725 x 30.163)			2	2574 3345 31 07	
—	001 981 96 05			Bearing Taper Roller (133.35 x 85.725 x 30.163)			2	000 981 61 05	
—	2060 3320 31 02			Bearing Taper Roller (133.35 x 85.725 x 30.163)			2	2574 3345 31 02	

TABLE 33.1

FRONT AXLE

GROUP 33

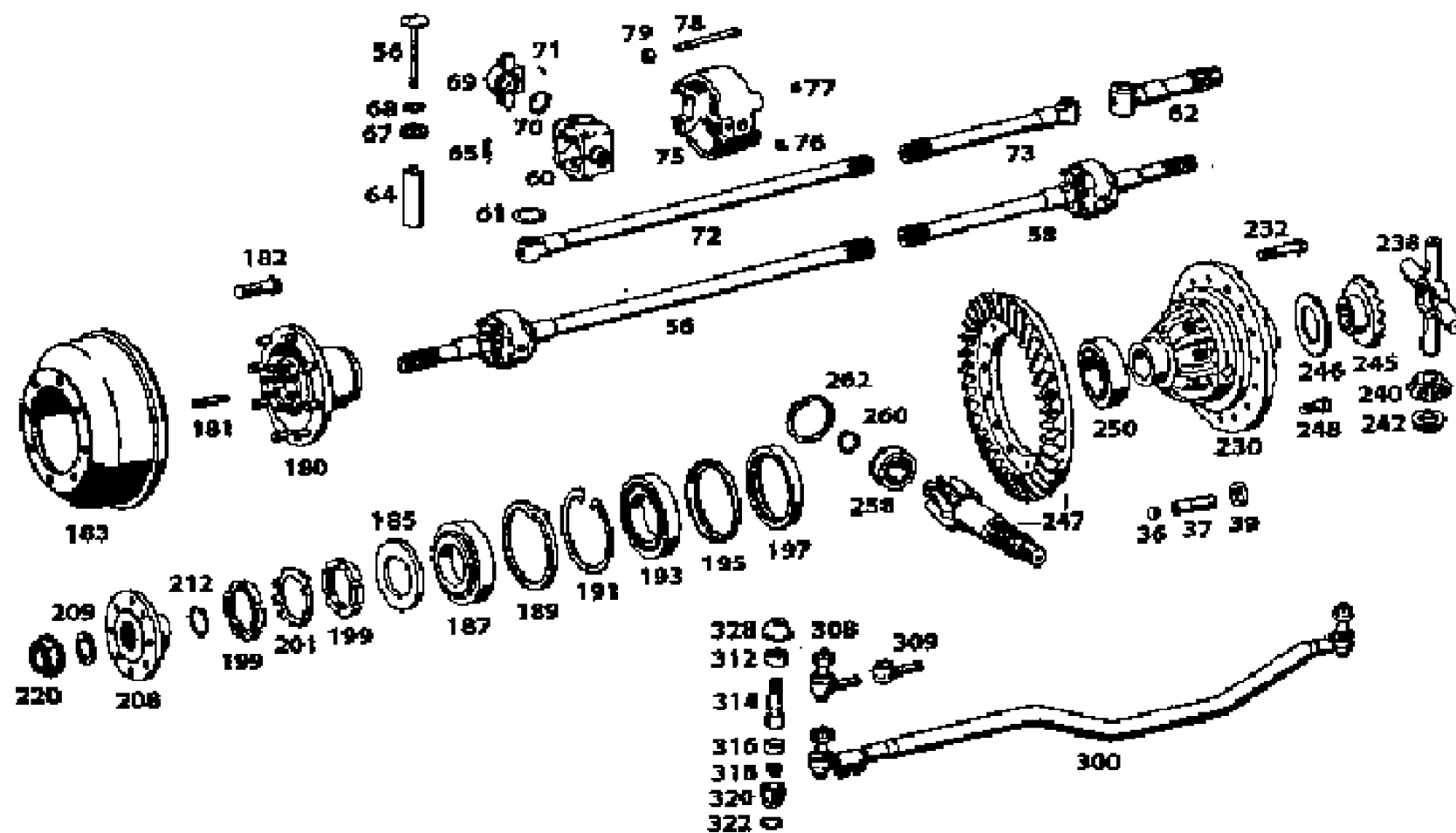


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
195	340 334 00 51	5310-019381		Spacer Ring			2		
197	2574 3345 78 01			Sealing Ring			2		
199	2574 3325 65 01			Grooved Nut			4		
201	312 332 10 73			Locking Plate			2		
208	322 337 04 17			Follower			2		
209	322 337 00 51			Supporting Ring			2		
212	2574 3375 43 01	5310-004111		Snap Ring			2		
—	1205 169902 3			Nut M 12 IS 1364			2		
220	327 353 02 72			Nut (Drive Shaft to Follower)			2		
—	2604 3530 01 07	5310-019364		Assy. Differential			1		
230	2604 3530 01 02			Assy. Differential Housing with Cover			1		
232	1134 251462 8			Hex. Collar Screw M 14x1.5x70 TS 17215			8		
—	322 353 02 73			Locking Plate			8		
238	321 353 02 20			Differential Spider			1		
240	2574 3530 54 02			Differential Bevel Pinion			4		
242	2574 3530 92 01	3440-000095		Spherical Washer (Differential Pinion)			4		
245	2604 3530 54 03			Rear Axle Shaft Gear			2		
246	312 353 10 62			Thrust Washer 2.00 mm Thick			2		
—	312 353 11 62			Thrust Washer 1.95 mm Thick			2		
—	312 353 12 62			Thrust Washer 2.05 mm Thick			2		

} For Selection

TABLE 33.1

FRONT AXLE

GROUP 33

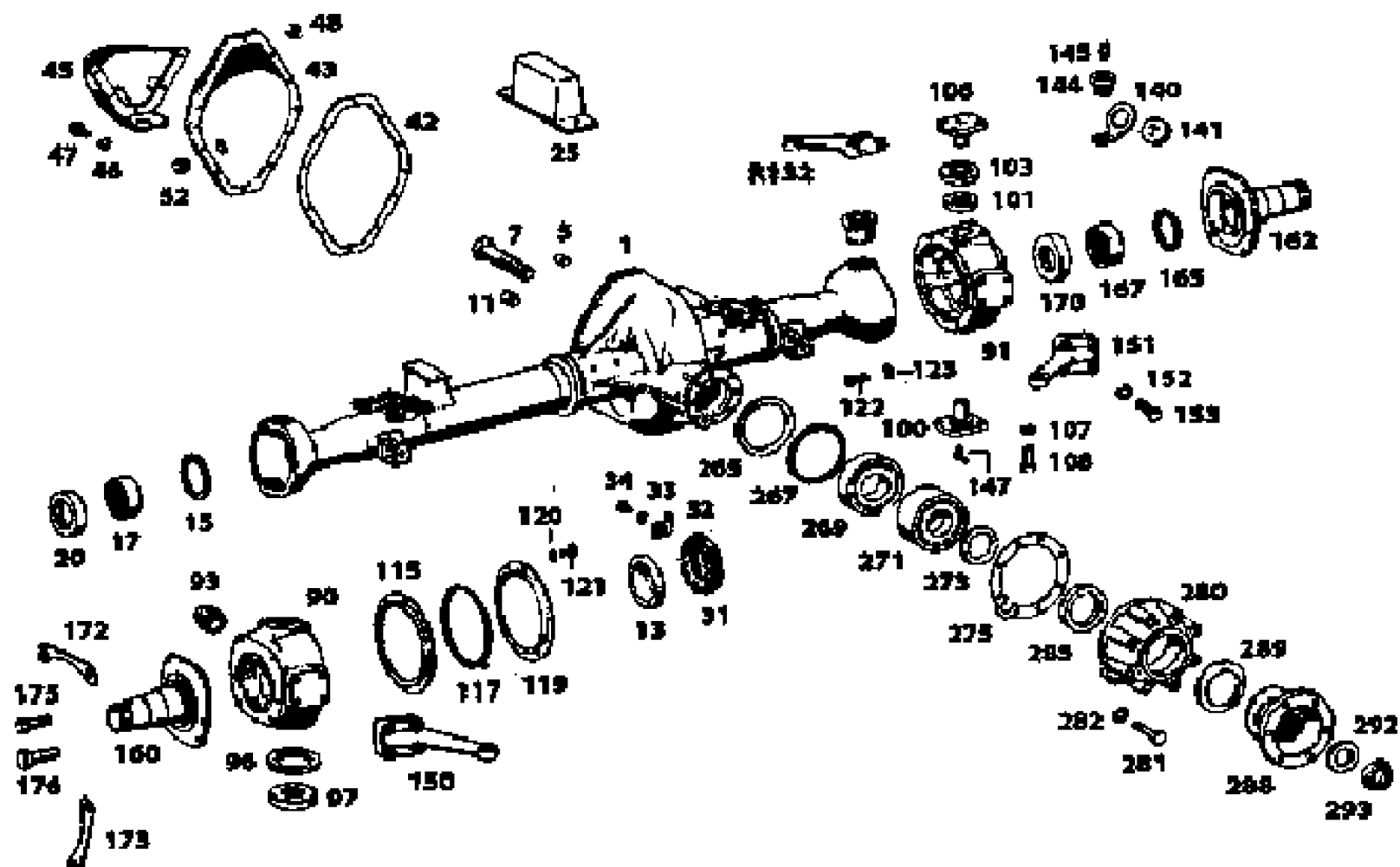


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	312 353 13 62			Thrust Washer 2.10 mm Thick			2		} For Selection
—	312 353 14 62			Thrust Washer 2.15 mm Thick			2		
—	312 353 15 62			Thrust Washer 2.20 mm Thick			2		
—	312 353 16 62			Thrust Washer 2.30 mm Thick			2		
247	2604 3530 01 06			Assy. Crown Wheel and Pinion OERLICON 41:7			1	2604 3530 01 03	} Optional
—	2604 3530 01 03			Assy. Crown Wheel and Pinion GLEASON 41:7			1	2604 3530 01 06	
248	323 990 01 01			Hex. Bolt			16		
250	2730 3530 31 01			Bearing Taper Roller (110 x 60 x 29.75)		A 05760	2	002 981 23 05	} Optional
—	001 981 79 05			Bearing Taper Roller (110 x 60 x 29.75)			2	001 981 82 05	
—	001 981 82 05			Bearing Taper Roller (110 x 60 x 29.75)			2	001 981 79 05	
—	002 981 23 05			Bearing Taper Roller (110 x 60 x 29.75)			2	2730 3530 31 01	
258	2060 3501 30 02			Bearing Cylindrical Roller (62x25x28)		N 02430	1	2060 3531 30 02	} Optional
—	2060 3531 30 02			Bearing Cylindrical Roller (62x25x28)			1	2060 3501 30 02	
260	1455 060250 5			Circlip Light A 25 IS 3075			1		
262	2060 3531 43 01			Security Ring			1		
265	2604 3530 86 01			Spacer			1		
267	2060 3531 51 02			Shim			AR		} For Selection
—	2060 3531 51 03			Shim			AR		
—	2060 3531 51 04			Shim			AR		
—	1106 409616 0			Bolt M 10x40 IS 1364			8		

TABLE 33.1

FRONT AXLE

GROUP 33

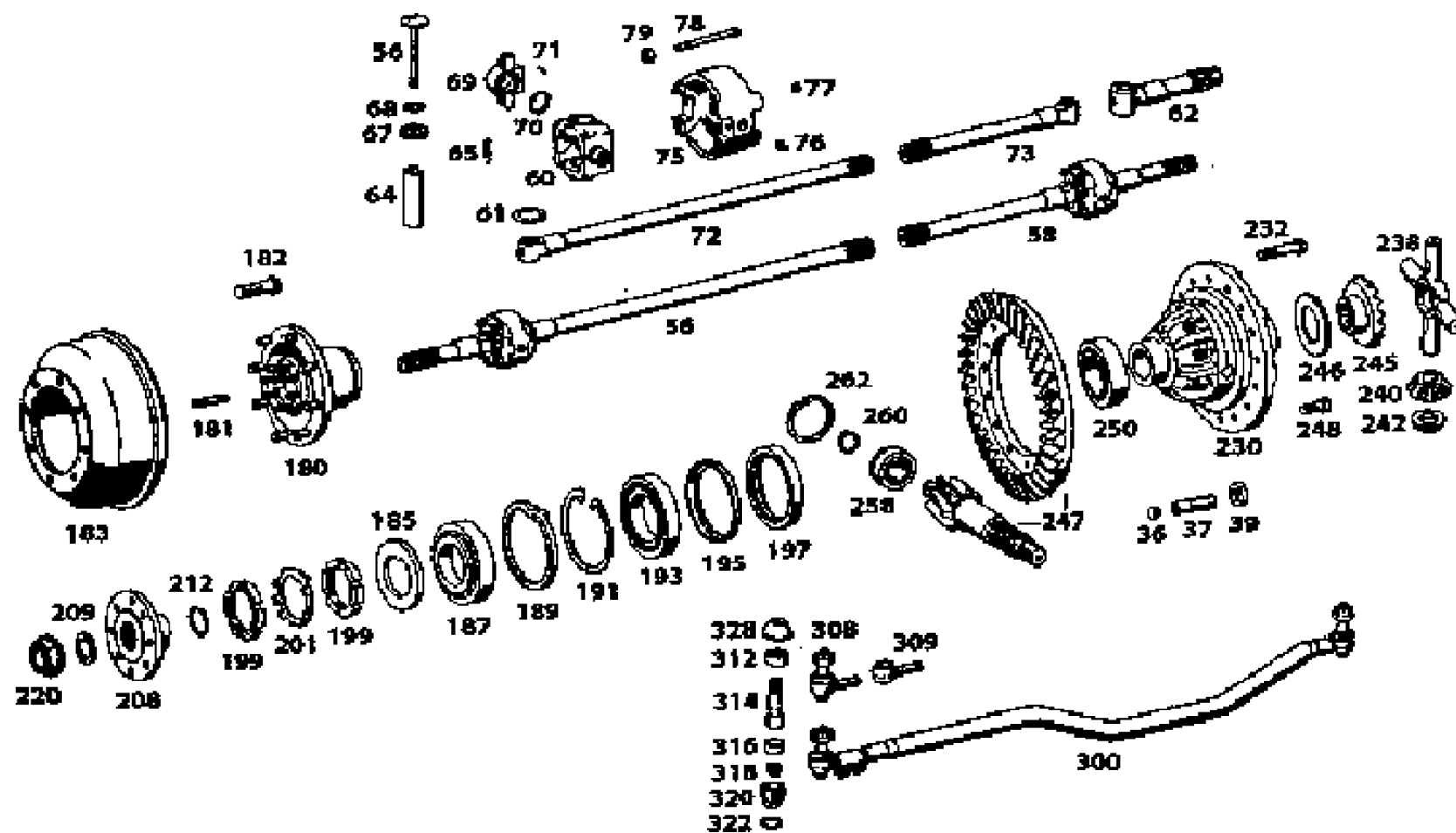


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
269 &									
271	2604 3530 31 02			Taper Roller Bearing (45 x 100 x 27.25)		N 01300	2		
—	2604 3530 86 60			Spacer (Between Taper Roller Bearings)			1		
273	2604 3530 86 59			Spacer			1		
275	2604 3530 83 11			Shim 0.05 Thick			AR		
—	2604 3530 83 10			Shim 0.10 Thick			AR		
—	2604 3530 83 09			Shim 0.25 Thick			AR		
—	2604 3530 83 08			Shim 0.50 Thick			AR		
—	2604 3530 83 07			Shim 1.00 Thick			AR		
—	2604 3530 86 27			Spacer Ring 8.65 Thick			1		
—	2604 3530 86 28			Spacer Ring 8.67 Thick			1		
—	2604 3530 86 29			Spacer Ring 8.69 Thick			1		
—	2604 3530 86 30			Spacer Ring 8.71 Thick			1		
—	2604 3530 86 31			Spacer Ring 8.73 Thick			1		
—	2604 3530 86 32			Spacer Ring 7.75 Thick			1		
—	2604 3530 86 33			Spacer Ring 8.77 Thick			1		
280	2604 3530 51 02			Flange (Axle Hsg.)			1		
281	1106 381050 1	5306-010710		Bolt M 10x50 IS 1364			8		
282	1252 060100 5	5310-004015		Spring Washer B 10 IS 3063			8		
285	2506 2620 78 01			Double Lip Oil Seal (Rear Cover)		F 00651	1		

TABLE 33.1

FRONT AXLE

GROUP 33

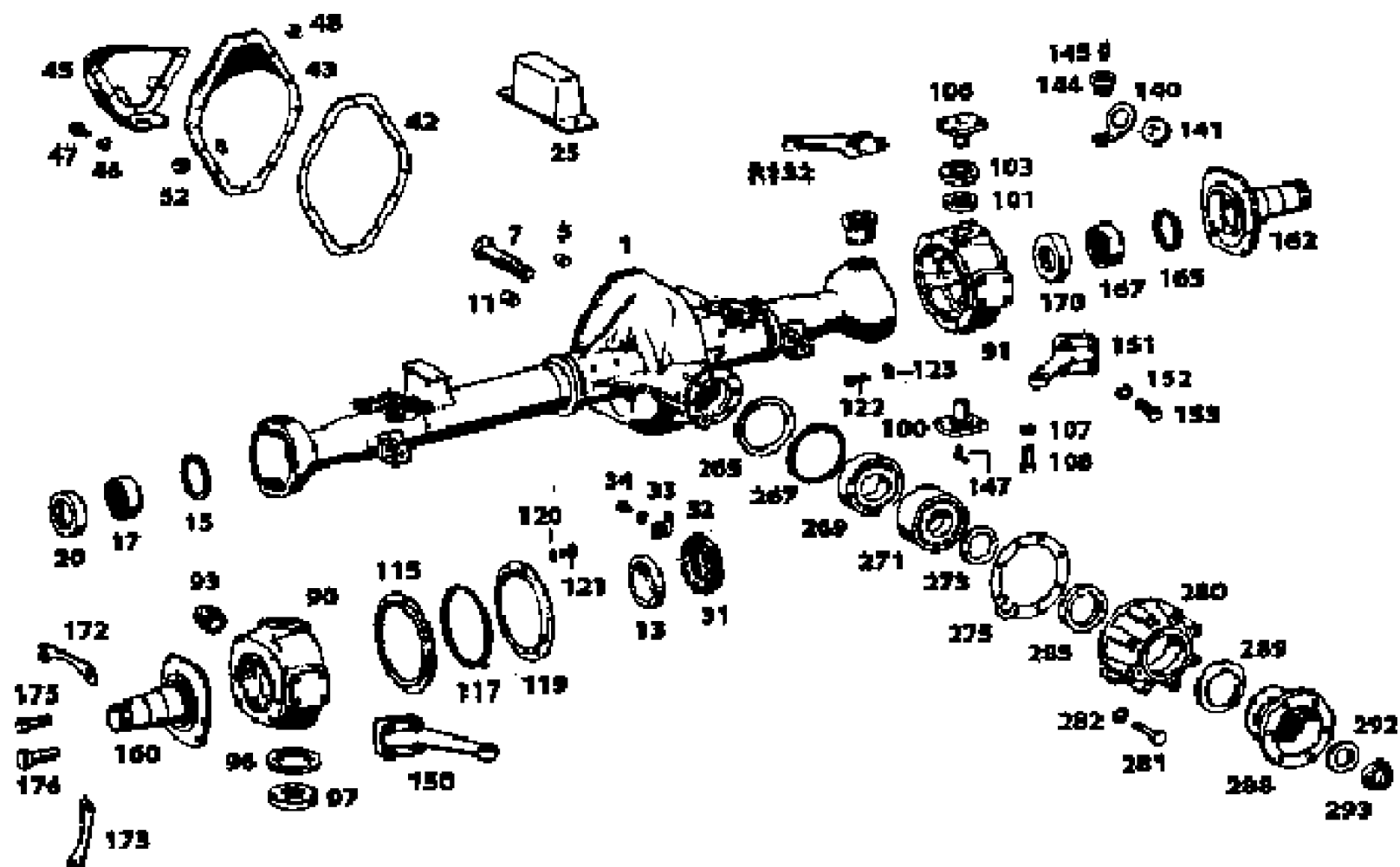


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS	
288	312 330 10 44			Assy. Coupling Flange			1		For Selection	
—	312 353 13 52			Shim			AR			
—	312 353 14 52			Shim			AR			
—	312 353 32 52			Shim			AR			
289	312 262 10 63	5340-002148		Dust Protector			1			
292	312 990 17 40	Washer		1						
293	1210 229904 1	5310-004101		Castle Nut M 28x1.5 TS 17412			1			
—	1315 061045 6			Split Pin 5x45 IS 549			1			
—	2574 3315 99 01		Holder	1						
—	2574 3315 01 02		Breather	1						
300	2574 3305 60 02			Assy. Tie Rod			1	2574 2815 99 01	Optional	
300	2574 3305 60 01			Assy. Tie Rod			1	2574 3305 60 01		
308	000 338 26 29			Ball Socket Head Assy.			1	2574 3305 60 02		
309	000 463 00 30			Ball Socket Housing Empty			1			
312	000 338 00 27			Ball Socket Lower Part			1			
314	1727 203020 1			Ball Pivot A 30x20 TS 16320			2			
316	000 338 00 26			3110-003187			Ball Socket Upper Part			2
318	000 338 04 93			5360-001039			Pressure Spring			2
320	000 338 16 58	5365-001028		Seal Cap			2			
322	000 338 00 37			Snap Hook			2			

TABLE 33.1

FRONT AXLE

GROUP 33

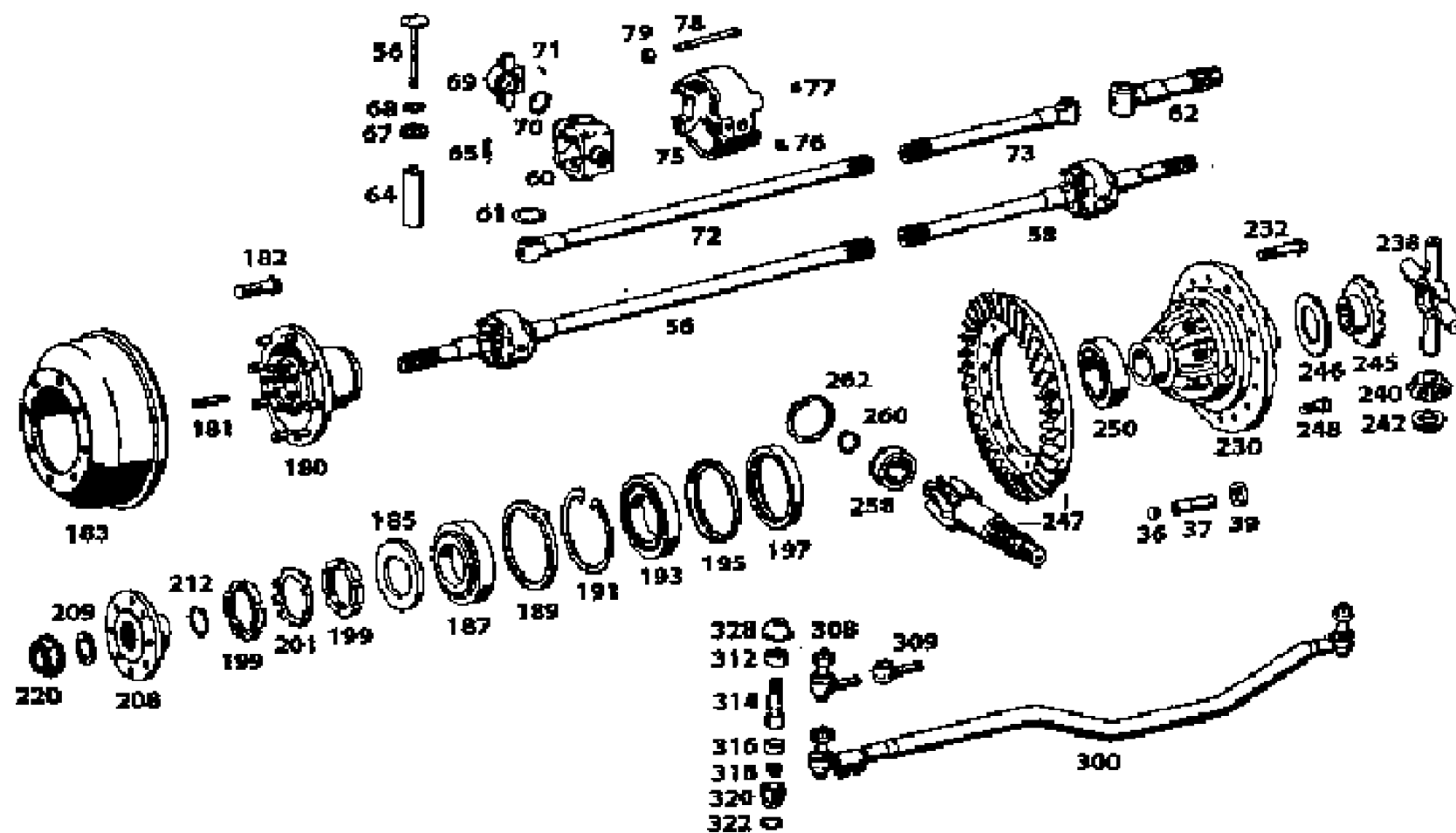


TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
328	000 338 16 58	5310-004015		Seal Cap		M 08562	2	2574 3315 01 02 2574 2815 99 01	} Optional
—	2574 2815 99 01			Assy. Breather			1		
—	2574 3315 01 02			Assy. Breather			1		
—	2614 2815 99 01			Adaptor			1		
—	2574 3315 01 04			Assy. Adaptor with Closing Plug (On Axle Housing)			1		
—	2574 3315 99 04			Adaptor			1		
—	322 997 01 35			Closing Plug			1		
—	2060 3560 82 03			Bracket (Breather Hose Front Axle to Long Member Rear Axle)			1		
—	1132 399820 7			Screw M 10x18 IS 1364			2		
—	1252 060100 5			Spring Washer B 10 IS 3063			2		
—	2574 3375 01 17			Kit Cross Link Comp. (Left)			1		
				Consisting of :					
				Assy. Joint Cross (LH) 322 330 04 35			1 Off		
				Joint Pln 322 337 00 74			1 Off		
				Sealing Ring 322 337 03 80			2 Off		
				Brg. Needle 000 981 26 87			66 Off		
				Screw (Centre) 322 990 08 01			1 Off		
				Cover 322 337 00 30			1 Off		
				Washer (Top) 322 337 00 62			2 Off		



TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2574 3375 01 18			Brg. Housing 322 337 01 18 2 Off Sealing Ring 322 337 01 80 2 Off Brg. Needle 000 981 25 87 60 Off Sealing Ring 322 337 02 80 2 Off Screw Grub 2574 3375 80 02 1 Off Kit Cross Link Com. (Right) Consisting of : Assy. Joint Cross (RH) 322 330 05 35 1 Off Joint Pin 322 337 00 74 1 Off Sealing Ring 322 337 03 80 2 Off Brg. Needle 000 981 26 87 66 Off Screw (Centre) 322 990 08 01 1 Off Cover 322 337 00 30 1 Off Washer (Stop) 322 337 00 62 2 Off Brg. Housing 322 337 01 18 2 Off Sealing Ring 322 337 01 80 2 Off Brg. Needle 000 981 25 87 60 Off Sealing Ring 322 337 02 80 2 Off Screw Grub 2574 3375 80 02 1 Off			1		
—	2574 3375 01 19			Kit (for Follower Ring with Grease Nipple)			1		

TABLE 33.1

FRONT AXLE

GROUP 33

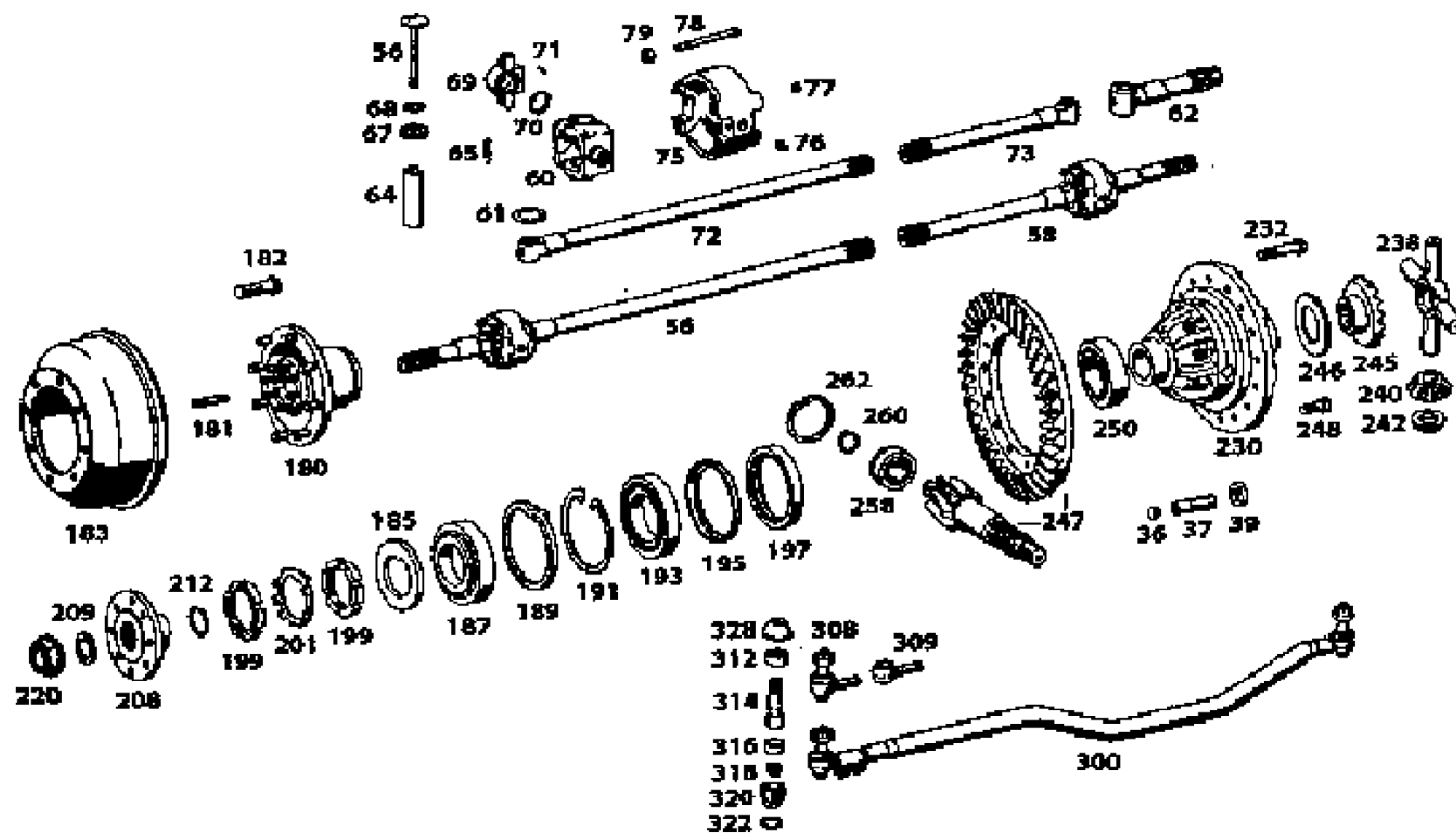


TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2574 3305 01 16			Follower Ring 322 337 02 17 1 Off Grease Nipple 000 997 18 88 2 Off Kit (for Oil Seals & Gaskets) Sealing Ring Supporting 2060 3371 77 01 4 Off Oil Seal (Assy. Flange) 000 997 66 47 1 Off Rubber Seal (Ball Head 322 331 00 80 2 Off Housing) Sealing Ring (Hub) 2574 3345 78 01 2 Off Gasket 312 351 10 80 1 Off			1		

TABLE 35.1

REAR AXLE

GROUP 35

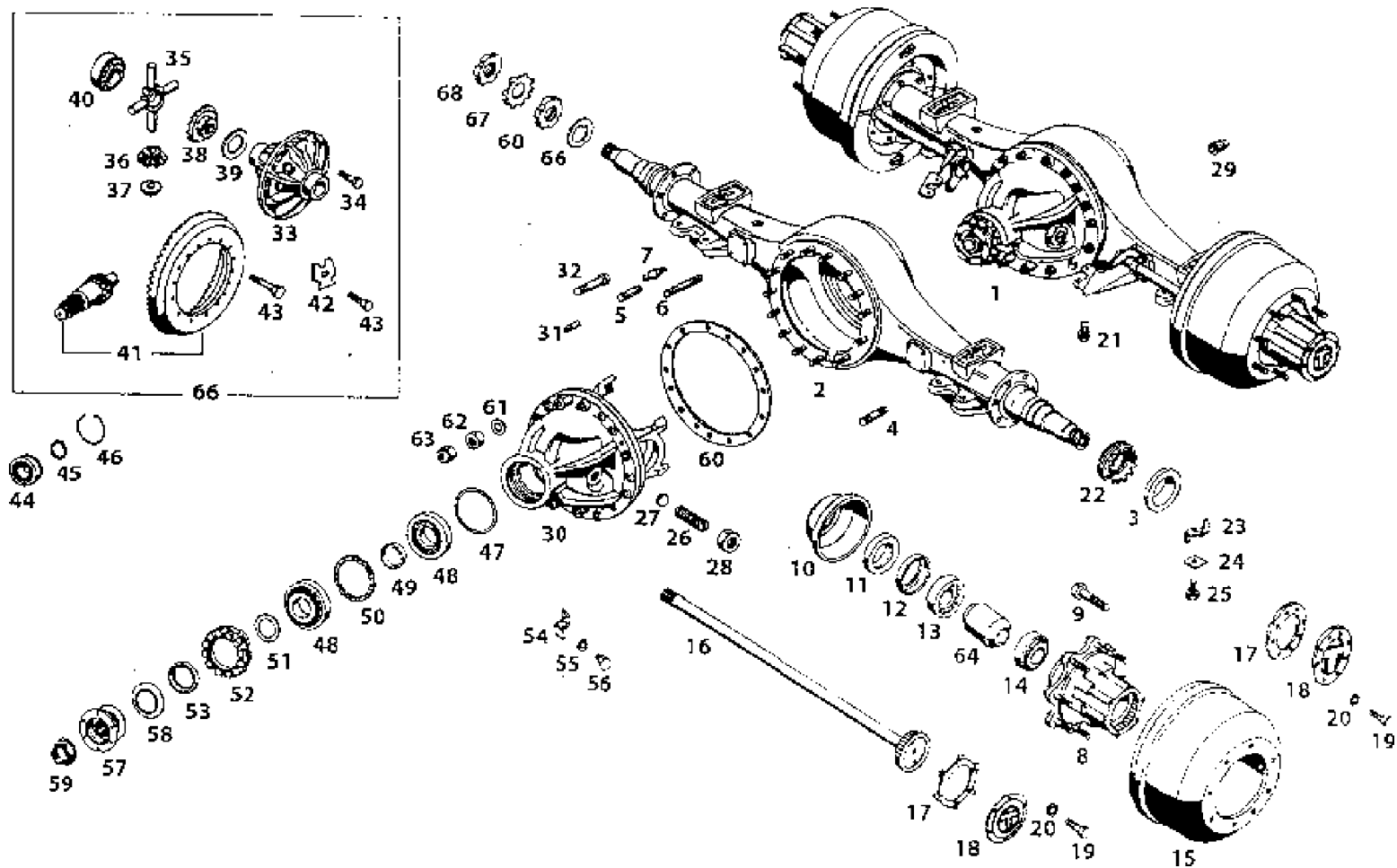


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				REAR AXLE					
1	2668 3500 01 39			Assy. RA 108 RR Rear Axle (41/7 Ratio) Complete			1		
2	2575 3510 01 12			Assy. Rear Axle Beam			1		
3	2573 3510 82 01			Oil Slinger			2		
—	2576 3510 86 04			Pressure Ring			2		
4	1163 260940 1			Stud BM 12x40 IS 1862			11		
5	1163 260955 0			Stud BM 12x55 IS 1862			2		
6	1163 260964 9			Stud BM 12x80 IS 1862			3		
7	1717 060100 9			Grease Nipple AM 10x1 (on Bearing Block)IS 4009			2		
(8)	2575 3560 01 08			Assy. Rear Hub with Bearing			2		} For Selection
8	2575 3560 01 09			Assy. Rear Hub w/o Bearing			2		
9	2631 4020 67 01			Wheel Mounting Bolts			16		
10	2573 3560 82 04			Oil Catcher			2		
11	2576 3560 86 01			Spacer Ring			2		
12	2668 3560 77 03			Oil Seal (120x145x15)		T 04570	2	2576 3560 77 01	
13	2576 3560 31 01			Taper Roller Bearing Inner(95x145x39)		S 64101	2	2575 3560 31 03	
14	2575 3560 31 10			Taper Roller Bearing Outer (70x125x33.25)		S 64101	2	2573 3560 31 01	
15	2575 4230 37 01			Brake Drum Rear			2		
16	2575 3570 79 02			Rear Axle Shaft			2		
17	2576 3560 53 01			Gasket (Cover to Hub)		B 01530	2		

TABLE 35.1

REAR AXLE

GROUP 35

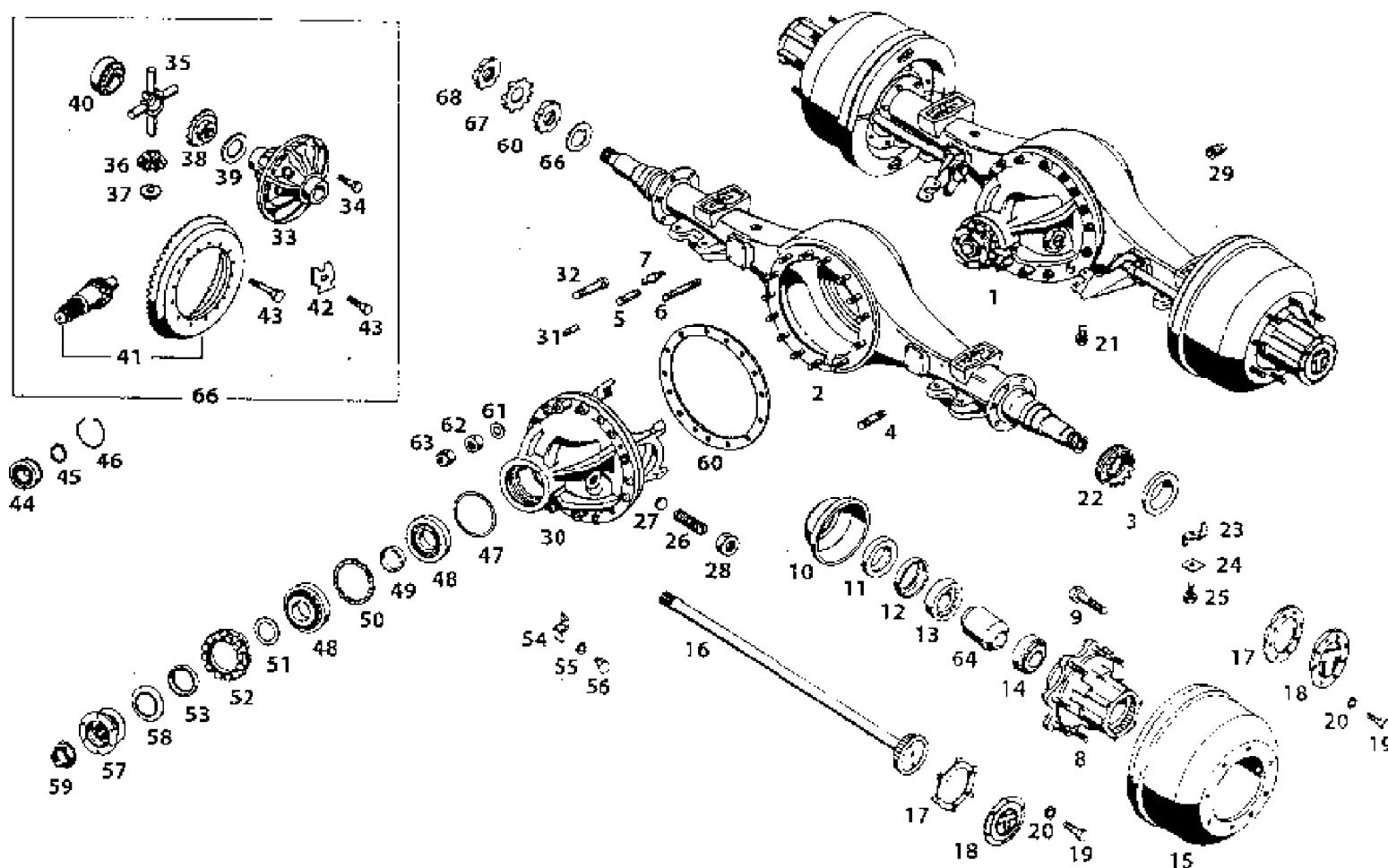


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
18	2576 3560 47 01			Cover (Rear Hub)			2		
19	1132 399911 4			Hex. Screw M 8x18 IS 1364			16		
20	1252 069802 5			Spring Washer B 8 IS 3063			16		
21	2663 3510 72 07			Magnetic Drain Plug			1		
22	321 353 00 25			Threaded Ring (To Diff. Bearing)			2		
23	312 353 11 73			Locking Plate			2		
24	312 994 12 01			Locking Plate			2		
25	1132 399619 1			Screw M 8x12 IS 1364			2		
26	2573 3530 80 01			Adjusting Pin			1		
27	322 353 00 49			Slider			1		
28	315 990 00 51			Lock Nut			1		
29	000 997 00 06 J			Screw Plug (Oil Filling)			1	000 997 05 06	
				CARRIER ASSEMBLY					
30	2573 3511 01 06			Assy. Carrier Housing			1		
31	1305 090716 8			Cylindrical Pin 6H8x16 IS 2393			4		
32	2575 3511 32 01			Bolt Plummer Block Cover			4		
66	2575 3530 01 19			Differential Assy. Complete			1		
33	2575 3530 01 05			Differential Housing Assy.			1		
34	2575 3530 80 01			Collar Screw			8		
35	2575 3530 51 01			Differential Spider			1		

TABLE 35.1

REAR AXLE

GROUP 35

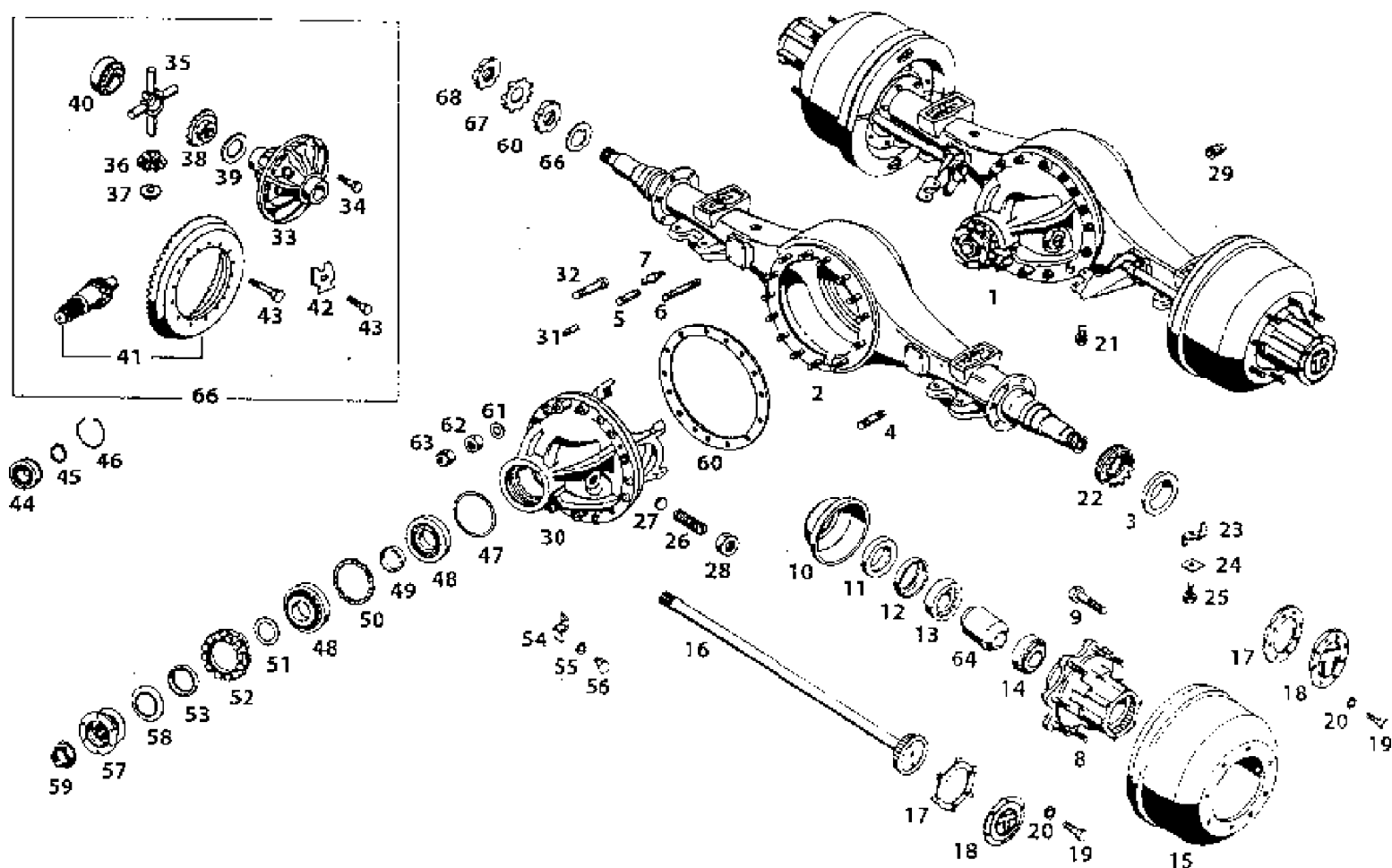


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
36	2575 3530 54 06			Differential Bevel Gear			4	2575 3530 54 13	
37	2575 3530 92 01			Spherical Washer (To Bevel Gear)			4		
38	2575 3530 54 05			Rear Axle Shaft Gear			2	2575 3530 54 14	
39	2573 3530 92 02			Thrust Washer 1.95 mm Thick			2		} For Selection
39	2573 3530 92 03			Thrust Washer 2.00 mm Thick			2		
40	2575 3530 31 02			Taper Roller Bearing (Diff.) (70x120x32.54)		S 64101	2	2573 3530 31 03	
41	2668 3530 01 37			Assy. Crown Wheel and Pinion (41/7)			1		
42	322 353 02 73			Locking Plate (To Crown Wheel to Diff. Case)			8		
43	322 990 11 01			Hex. Screw (Crown Wheel to Diff. Case)			16		
44	2573 3530 31 09			Cylindrical Roller Bearing (35x80x23)		N 02430	1	2573 3530 31 02	
45	1455 060350 1			Circlip 35x1.5N IS 3075P1			1		
46	322 994 01 37			Locking Wire			1		
47	2060 3531 83 06			Shim 0.10 mm			AR		} For Selection
47	2060 3531 83 07			Shim 0.15 mm			AR		
47	2060 3531 83 08			Shim 0.20 mm			AR		
47	2060 3531 83 09			Shim 0.50 mm			AR		
47	2060 3531 83 10			Shim 1.50 mm			AR		
48	2060 3501 30 01			Taper Roller Bearing (65x135x33.44)		S 64101	2	2573 3530 31 08	
49	322 353 00 51			Spacer Ring (To Drive Pinion)			1		

TABLE 35.1

REAR AXLE

GROUP 35

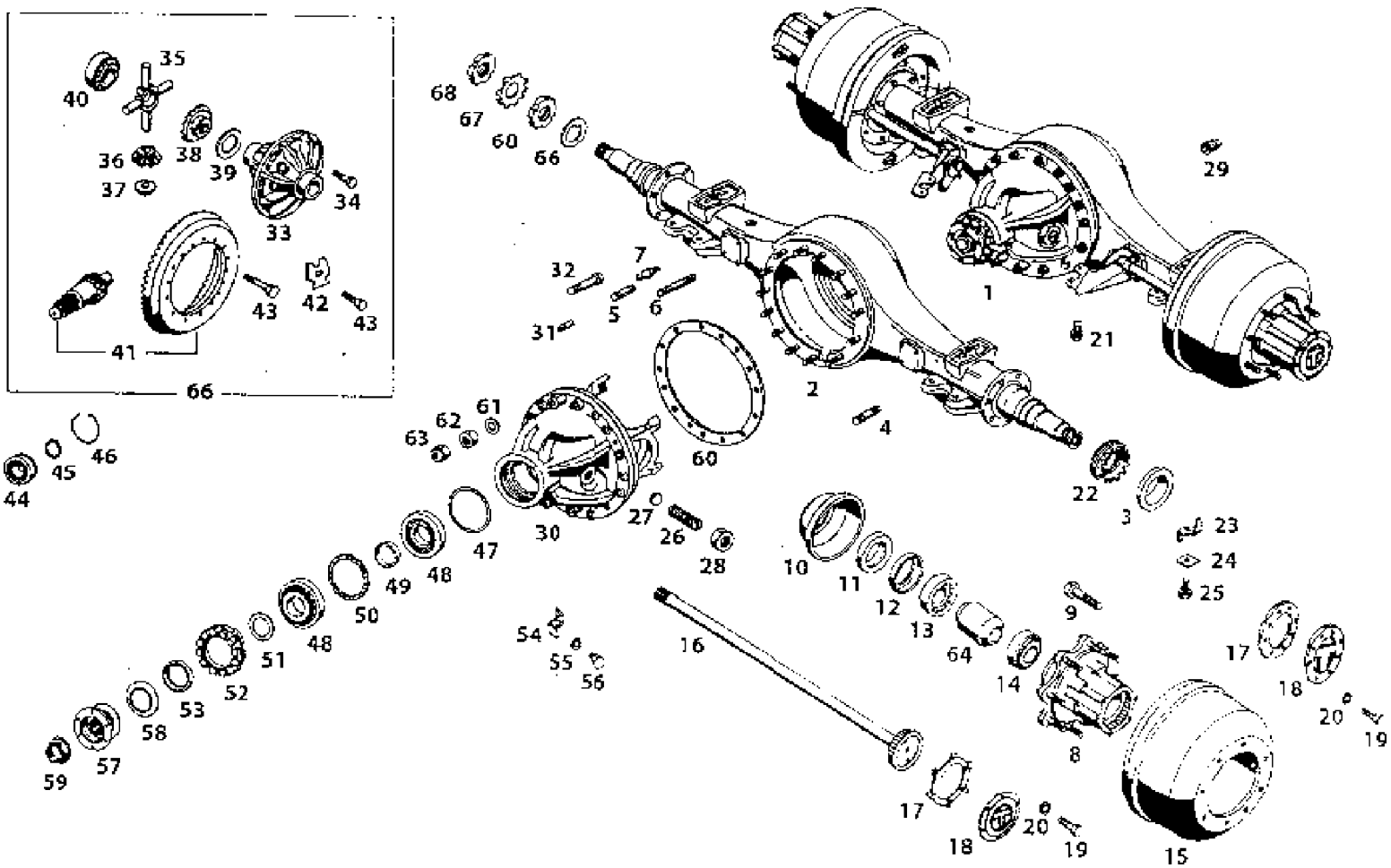


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
50	322 353 01 52			Spacer Ring 10.28 mm Thick			AR		 For Selection
50	322 353 02 52			Spacer Ring 10.30 mm Thick			AR		
50	322 353 03 52			Spacer Ring 10.32 mm Thick			AR		
50	322 353 04 52			Spacer Ring 10.34 mm Thick			AR		
50	322 353 05 52			Spacer Ring 10.36 mm Thick			AR		
50	322 353 06 52			Spacer Ring 10.38 mm Thick			AR		
50	322 353 07 52			Spacer Ring 10.40 mm Thick			AR		
50	322 353 08 52			Spacer Ring 10.42 mm Thick			AR		
50	322 353 09 52			Spacer Ring 10.44 mm Thick			AR		
50	322 353 10 52			Spacer Ring 10.46 mm Thick			AR		
50	322 353 11 52			Spacer Ring 10.48 mm Thick			AR		
50	322 353 12 52			Spacer Ring 10.50 mm Thick			AR		
50	322 353 13 52			Spacer Ring 10.10 mm Thick			AR		
50	322 353 14 52			Spacer Ring 10.12 mm Thick			AR		
50	322 353 15 52			Spacer Ring 10.14 mm Thick			AR		
50	322 353 16 52			Spacer Ring 10.16 mm Thick			AR		
50	322 353 17 52			Spacer Ring 10.18 mm Thick			AR		
50	322 353 18 52			Spacer Ring 10.20 mm Thick			AR		
50	322 353 19 52			Spacer Ring 10.22 mm Thick			AR		
50	322 353 20 52			Spacer Ring 10.24 mm Thick			AR		
50	322 353 21 52			Spacer Ring 10.26 mm Thick			AR		

TABLE 35.1

REAR AXLE

GROUP 35

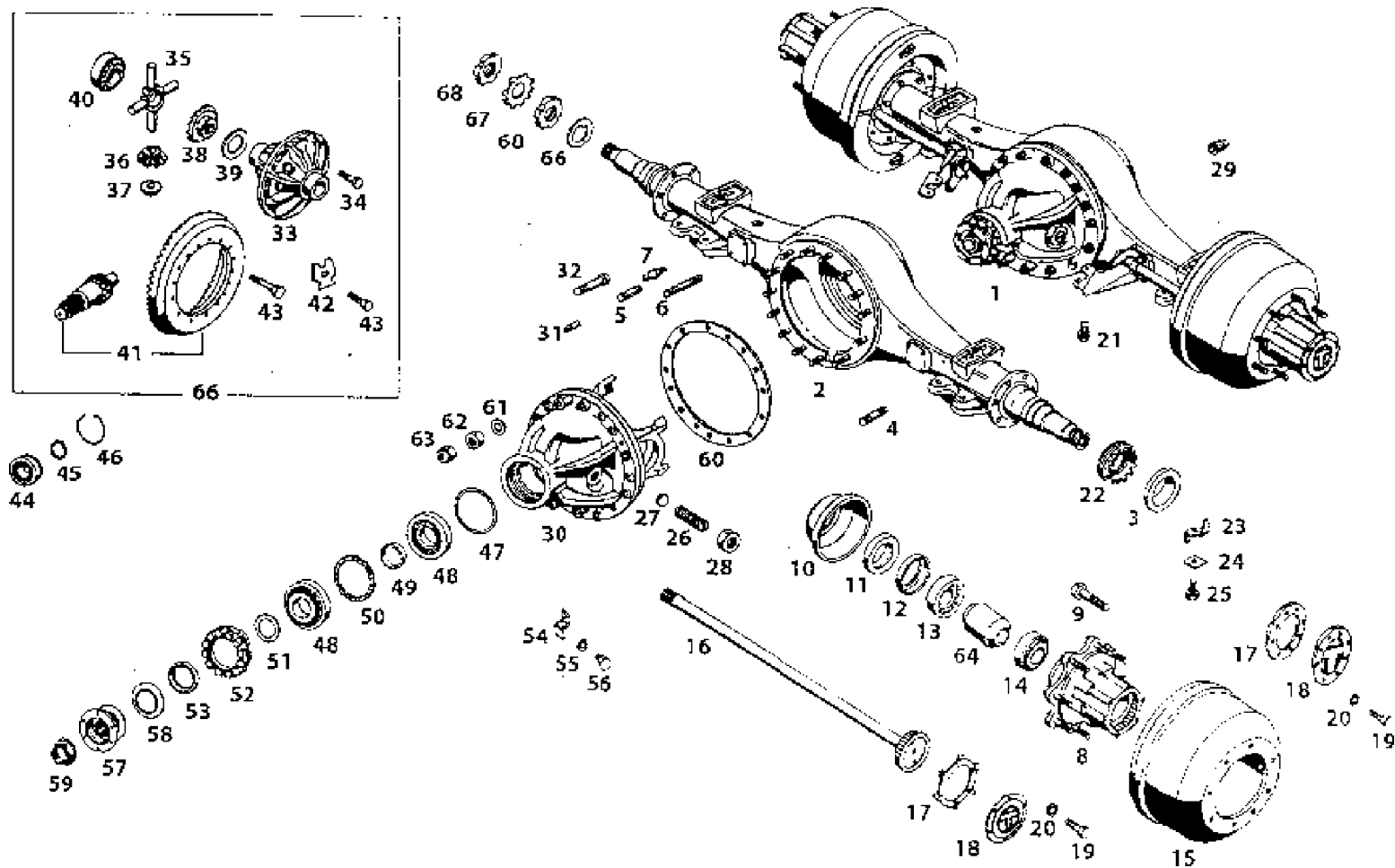


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
51	2573 3530 86 02			Spacer			1		
52	327 353 10 25			Threaded Ring } Drive Pinion to Carrier			1		
53	2573 3530 77 05			Oil Seal (To Pinion) (68x90x13)		P 02630	1		
54	322 353 00 73			Locking Plate			1		
55	1252 069802 5			Spring Washer B 8 IS 3063			1		
56	1132 399619 1			Hex. Screw M 8x12 IS 1364			1		
57	2576 3530 01 10			Coupling Flange			1		
58	327 353 02 91			Dust Cover			1		
59	042 353 01 72 J			Hex. Nut			1	327 353 01 72	
60	2573 3511 53 02			Gasket		B 01530	1		
61	1246 050130 8			Bright Washer 13 IS 2016			16		
62	1205 229605 4			Hex. Nut M 12 IS 1364			16		
63	1208 089602 4			Hex. Lock Nut M 12 IS 1364			16		
64	2575 3560 86 07			Spacer Tube (Between Hub Bearings)			2		
66	2573 3560 86 05			Spacer			2		
67	2573 3560 82 03			Lock Washer			2		
68	2573 3560 65 06			Locking Ring			4		
—	2573 3510 51 04			Supporting Block Handbrake			2		
—	2573 4230 51 13			Bearing Block			2		
—	2573 4230 78 01			Oil Seal B 45X60X8 (For Brg.Block)		F 00651	4		

TABLE 35.1

REAR AXLE

GROUP 35

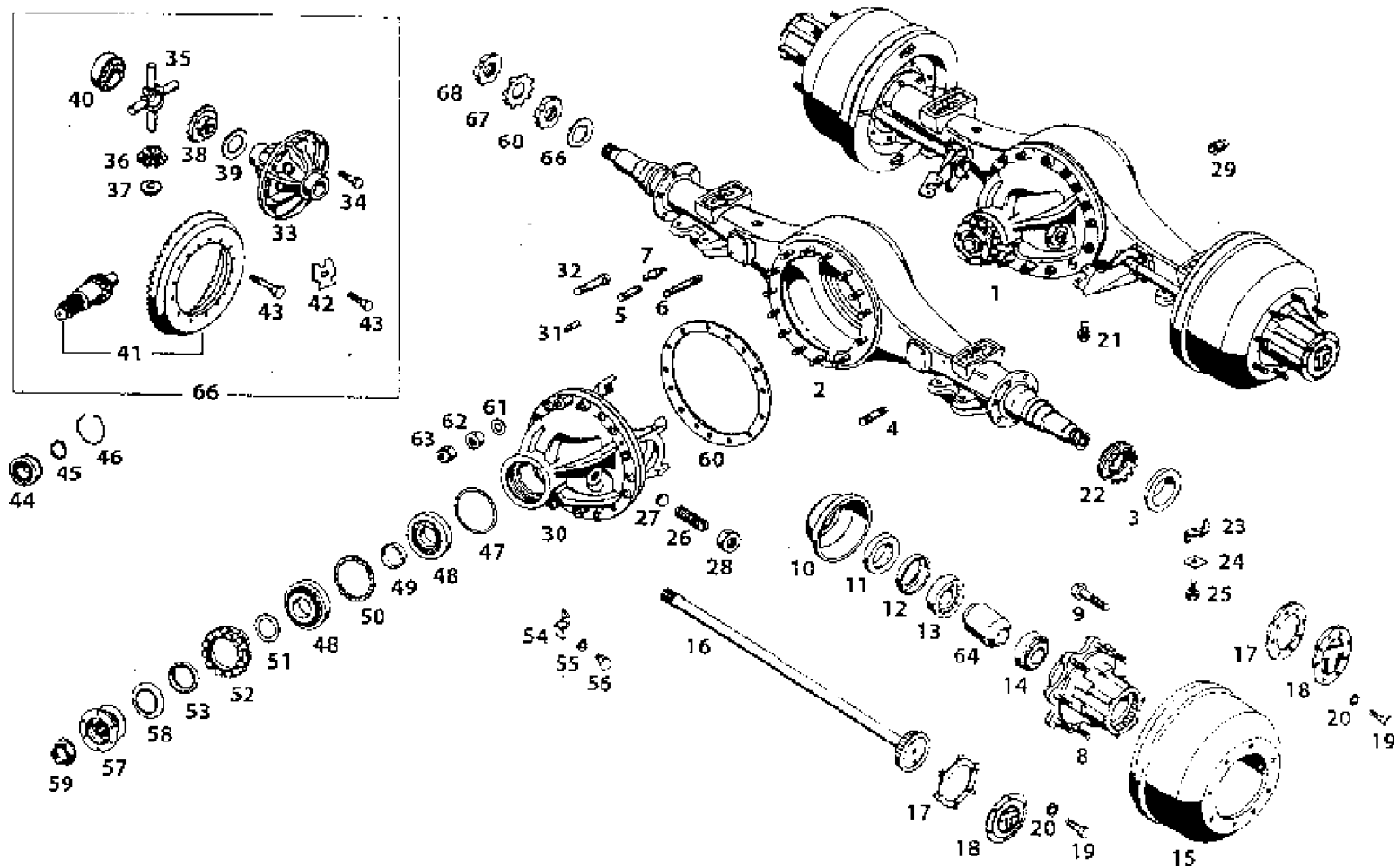


TABLE 35.1

REAR AXLE

GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2573 4230 83 01			Shim			2		
—	2573 4230 92 04			Washer			2		
—	2573 4230 92 05			Tab Washer			2		
—	2668 3530 01 85			Differential Gear and Spider Kit Consisting of :			1		
39				Thrust Washer 1.95 mm 2573 3530 92 02			2		
35				Diff. Spider 2575 3530 51 01			1		
36				Diff. Bevel Pinion 2575 3530 54 13			4		
38				R/ Axle Shaft Gear 2575 3530 54 14			2		
37				Spherical Washer 2575 3530 92 01			4		

TABLE 40.1

WHEEL

GROUP 40

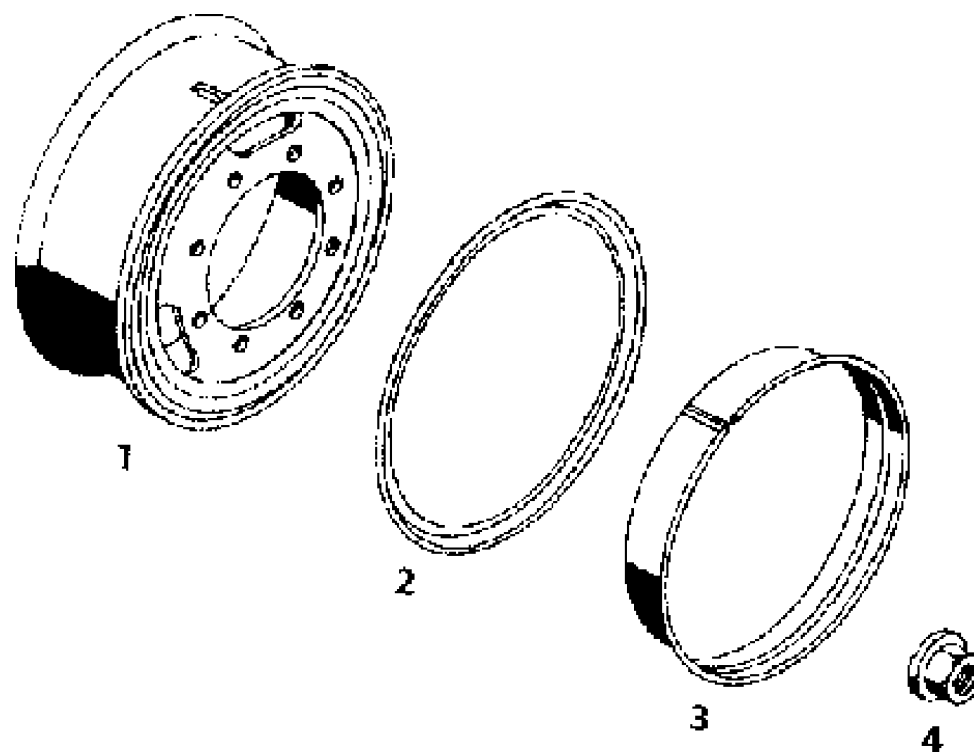


TABLE 40.1

WHEEL

GROUP 40

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2574 4010 01 21			WHEEL					
2	000 401 00 06 J			Assy. Wheel Disc & Rim (7x20)		W 01030	7		
3	000 401 00 07 J			Side Ring			7		
4	2631 4010 01 07			Locking Ring			7		
—	2573 4010 77 01			Assy. Wheel Nut M 22x33			32		
				Flap (7x20 - For Rim)			—		
				(9x20 - For Tyres)					
				ITTAC 78 A					
—	2575 4010 99 08			Tube Inner Pneumatic			—		} Not Serviced
				9.00x20, Valve 127G					
				B6 Bend					
—	2060 4000 01 10			Tyre Pneumatic 9.00x20			—		
				— 12 Ply (Modi Continental,Ex- Apollo—Qty.90 Nos)					

TABLE 40.2

SPARE WHEEL CARRIER

GROUP 40

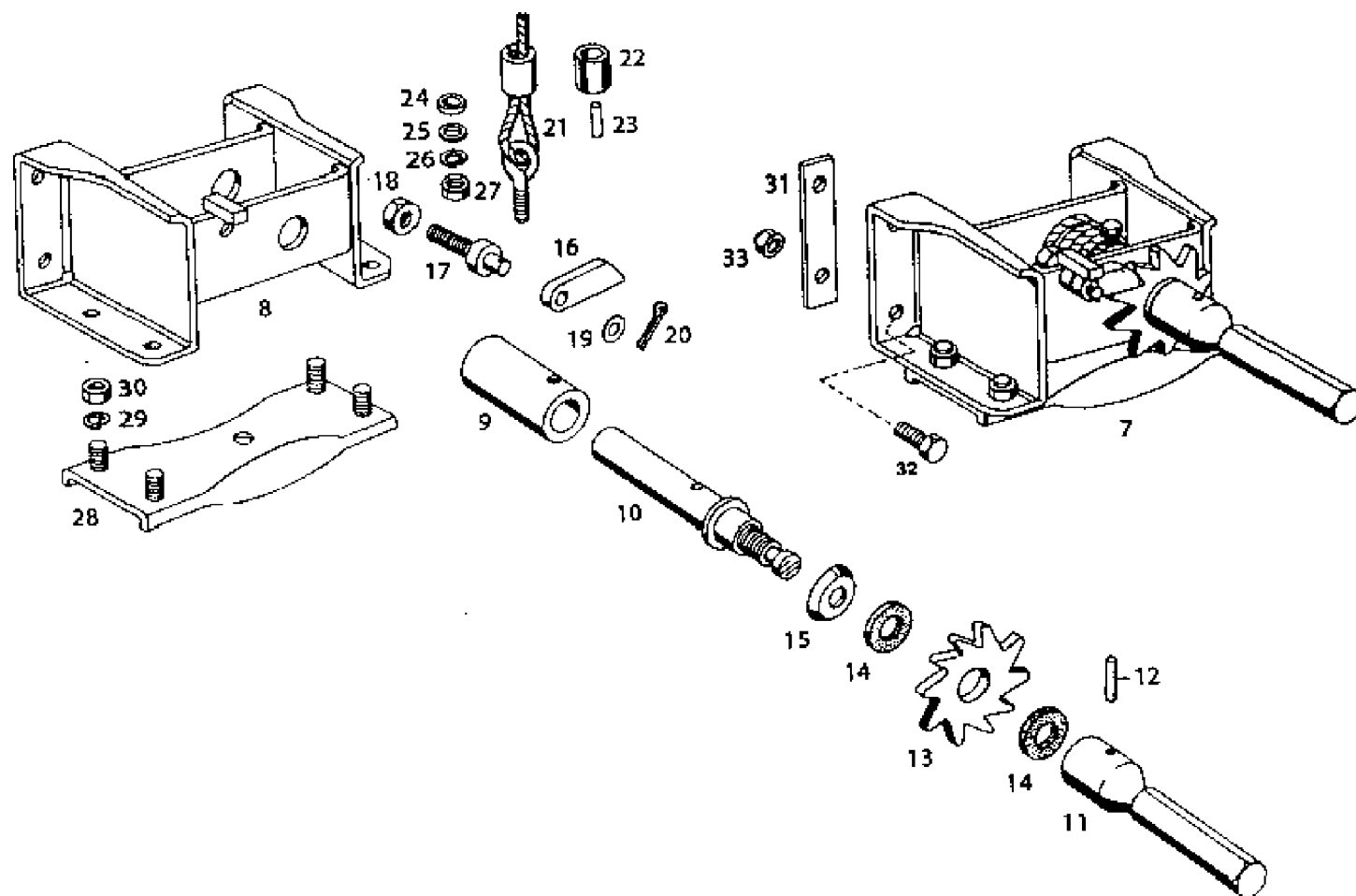


TABLE 40.2
SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				SPARE WHEEL CARRIER					
7	2097 4030 01 02			Assy. Spare Wheel Carrier			1		
8	2632 4030 01 02			Assy. Mounting Bracket			1		
9	2573 4030 84 03			Sleeve			1		
10	2573 4030 01 11			Assy. Shaft			1		
11	2573 4030 01 13			Assy. Handle			1		
12	1310 210445 0			Grooved Pin 4x45 IS 12952			1		
13	2576 4030 71 08			Ratchet Wheel			1		
14	2573 4030 63 01			Friction Pad			2		
15	1415 050450 4			Disc Spring A 45 TS 17866			1		
16	2576 4030 71 09			Ratchet Arm			1		
17	2573 4030 67 06			Pin			1		
18	1205 159802 2			Hex. Nut M8 IS 1364			2		
19	1246 050084 1			Bright Washer 8.4 IS 2016 St.			1		
20	1315 060614 9			Split Pin 2x14 IS 549			1		
21	2573 4030 01 06			Assy. Wire Rope			1		
22	2573 4030 99 03			Ferrule			1		
23	2573 4030 67 03			Pin			1		
24	042 312 00 76 J			Washer			1		
25	1265 060084 1			Washer A 8.4 IS 5370 St			2		

TABLE 40.2

SPARE WHEEL CARRIER

GROUP 40

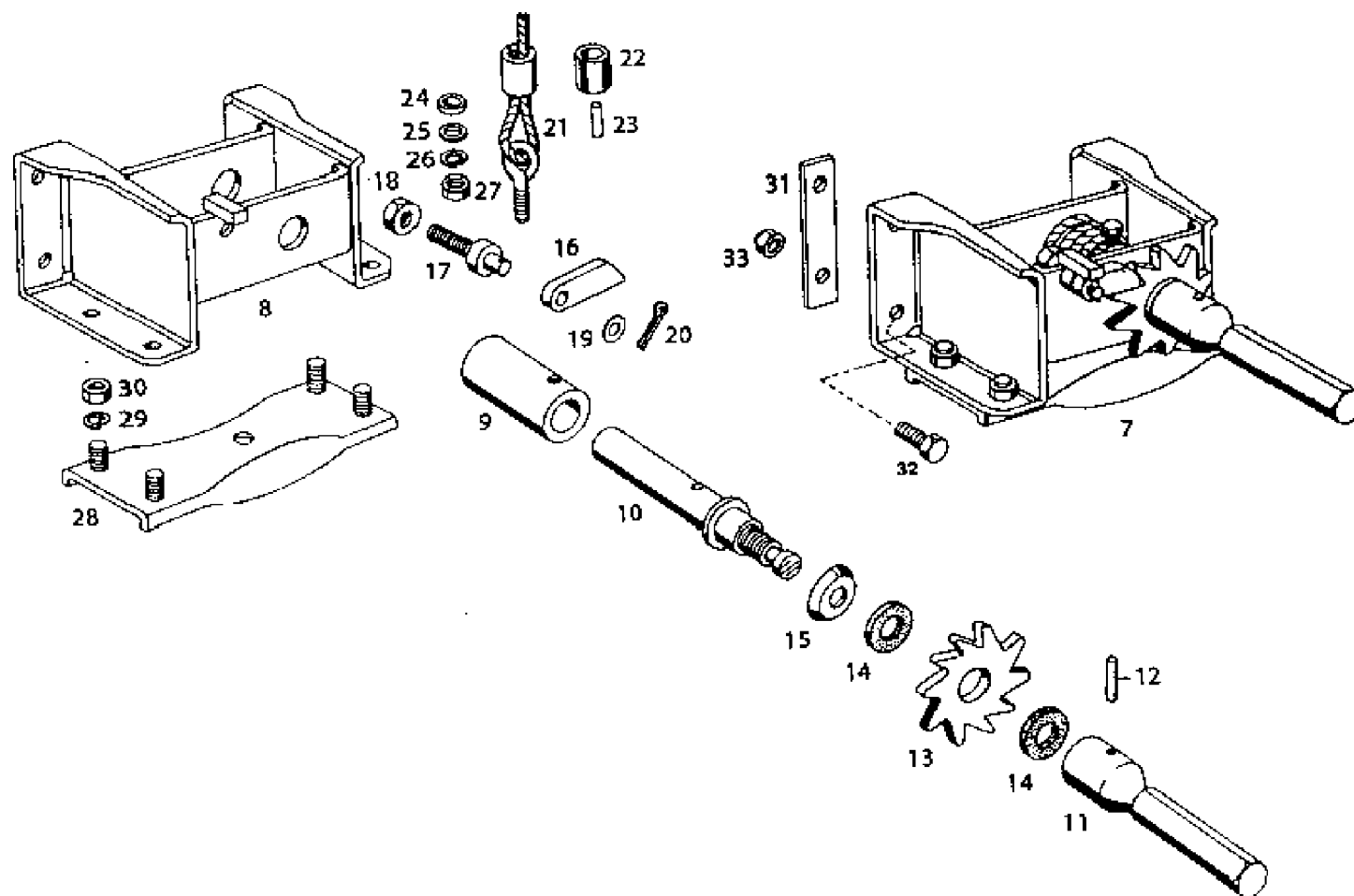


TABLE 40.2

SPARE WHEEL CARRIER

GROUP 40

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
26	1252 069802 5			Spring Washer B 8 IS 3063			1		
27	1205 159802 2			Hex. Nut M 8 IS 1364			1		
28	2574 7061 01 02			Assy. Holding Bracket			1		
29	1252 060200 1			Spring Washer B 20 IS 3063			4		
30	1205 150200 9			Hex. Nut M 20 IS 1364P3			4		
31	2573 4030 71 03			Reinforcement			1		
(32)	1132 409614 2			Hex. Screw M 14x1.5x40 IS 13725			4		
33	1214 060140 1			Nyloc Nut M 14x1.5 ISO 10512			4		

TABLE 41.1

PROPELLER SHAFT

GROUP 41

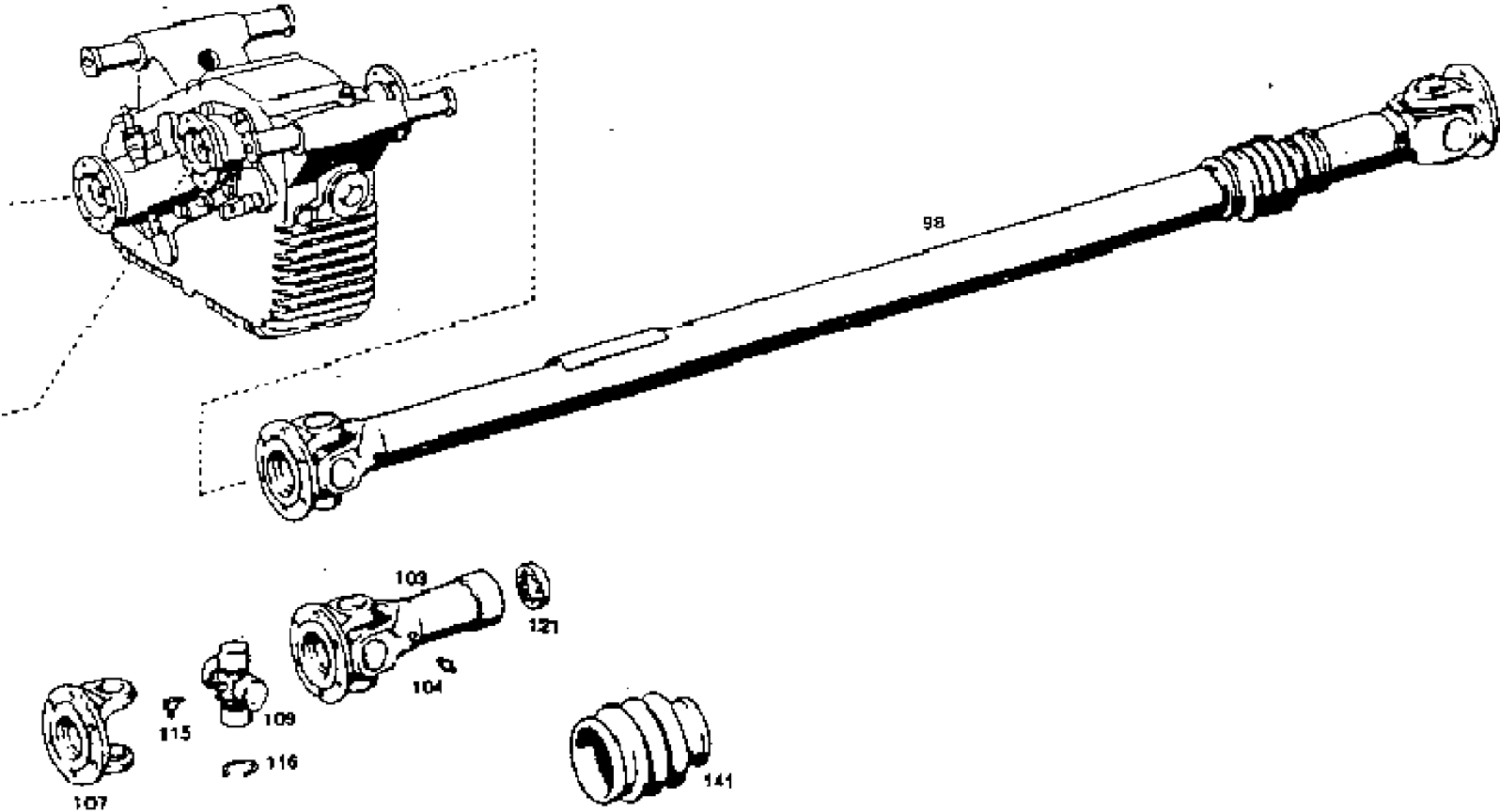


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2097 4110 01 01			PROPELLER SHAFT Assy. Propeller Shaft, Front (Main Transmission to Aux. Gear Box)			1		
6	2573 4112 01 09			Universal Joint Yoke, Long Fork			1		
7	1717 060100 9			Grease Nipple AM 10x1 IS 4009			1		
10	312 411 11 11			Joint Piece			2		
12	8854 4101 12 10			Cross Assy. Consisting of : 322 411 03 31 Cross 322 410 01 42 Assy Bearing Cup 312 411 12 33 Closing Ring 1717 200100 9 Grease Nipple AM 10x1 1208 099607 0 Lock Nut M8x1			1 1 4 4 1 1	012 410 00 31 J	
18	2574 4110 99 02			Grease Nipple			2		
—	1208 099607 0			Nut Lock M 8x1 IS 13724			2		
19	2060 4111 87 02			Snap Ring 2.60 mm Thick			AR		} For Selection
—	2060 4111 87 03			Snap Ring 2.65 mm Thick			AR		
—	2060 4111 87 05			Snap Ring 2.75 mm Thick			AR		
24	322 411 00 80			Packing Ring			1		
—	2575 4110 51 01			Universal Joint Short Fork			1		
—	2576 4111 82 03			End Ring			2		

TABLE 41.1

PROPELLER SHAFT

GROUP 41

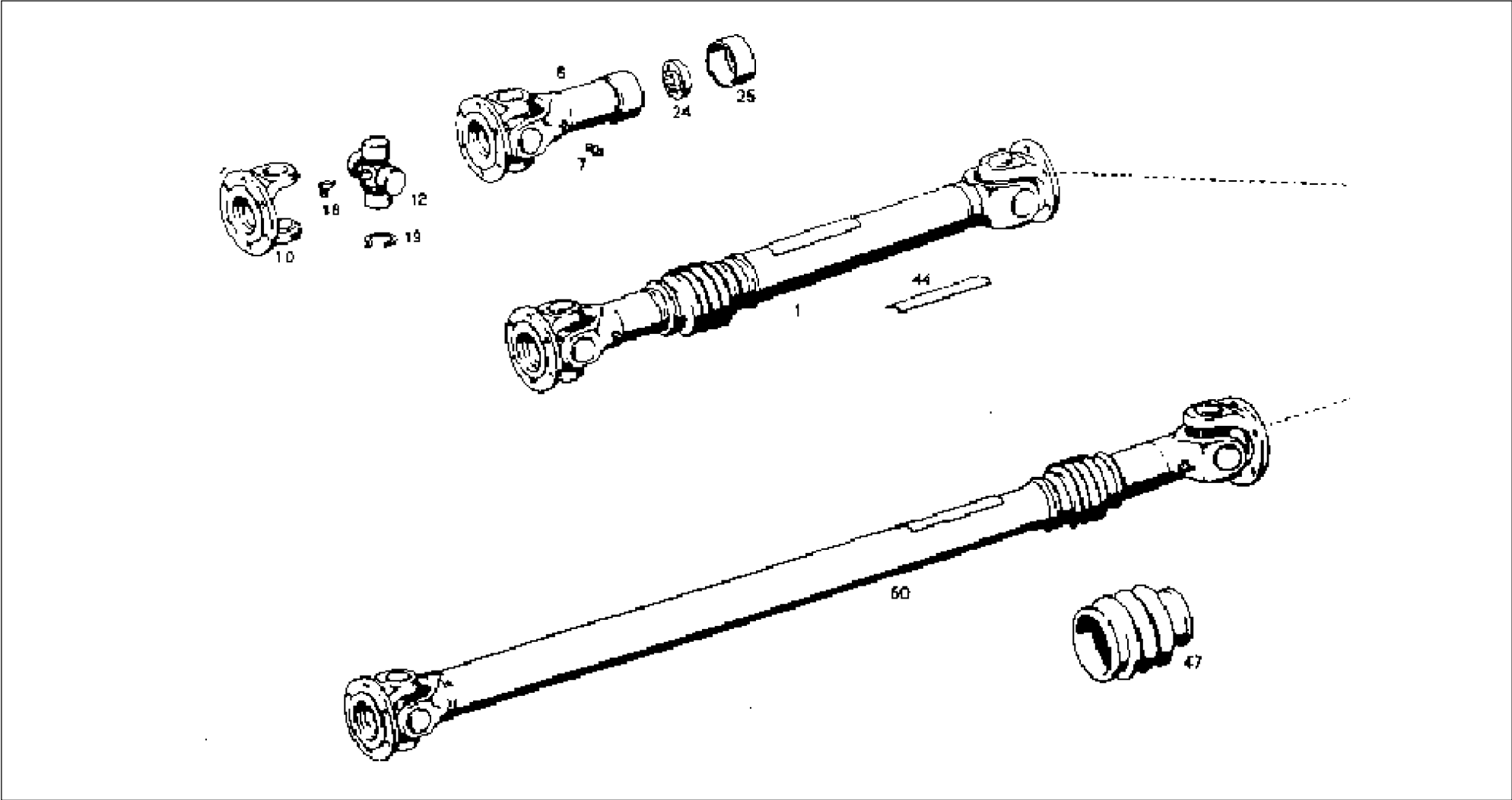


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2576 4111 51 10			Flange Yoke			1		
—	2576 4111 51 08			Cross			1		
25	312 411 15 58			Grease Retainer			1		
47	2573 4110 01 06			Protective Cap			1		
—	328 411 00 51			Ring			2		
—	1428 050070 5			Hose Clamp 70 IS 4762			1		
—	1428 050090 0			Hose Clamp 90 IS 4762			1		
—	2576 4111 32 01			Bolt			12		
—	2505 2640 61 01			Lock Plate			6		
—	1205 169603 2			Nut M 10x1 IS 13722			12		
—	2576 4111 32 01			Fitting Screw			12		
—	2576 4111 61 01			Lock Plate			6		
—	1205 169603 2			Nut M 10x1 IS 13722			12		
				PROPELLER SHAFT FRONT					
				(AUXILLARY GEAR BOX TO FRONT AXLE)					
50	2574 4115 01 77			Assy. Propeller Shaft			1		
—	2576 4112 01 21			Universal Joint, Long Fork			1		
—	2576 4111 51 10			Flange Yoke			1		
—	1717 060100 9			Grease Nipple AM 10x1 IS 4009			1		
—	2576 4112 51 01			End Piece Rear			2		

TABLE 41.1 PROPELLER SHAFT GROUP 41

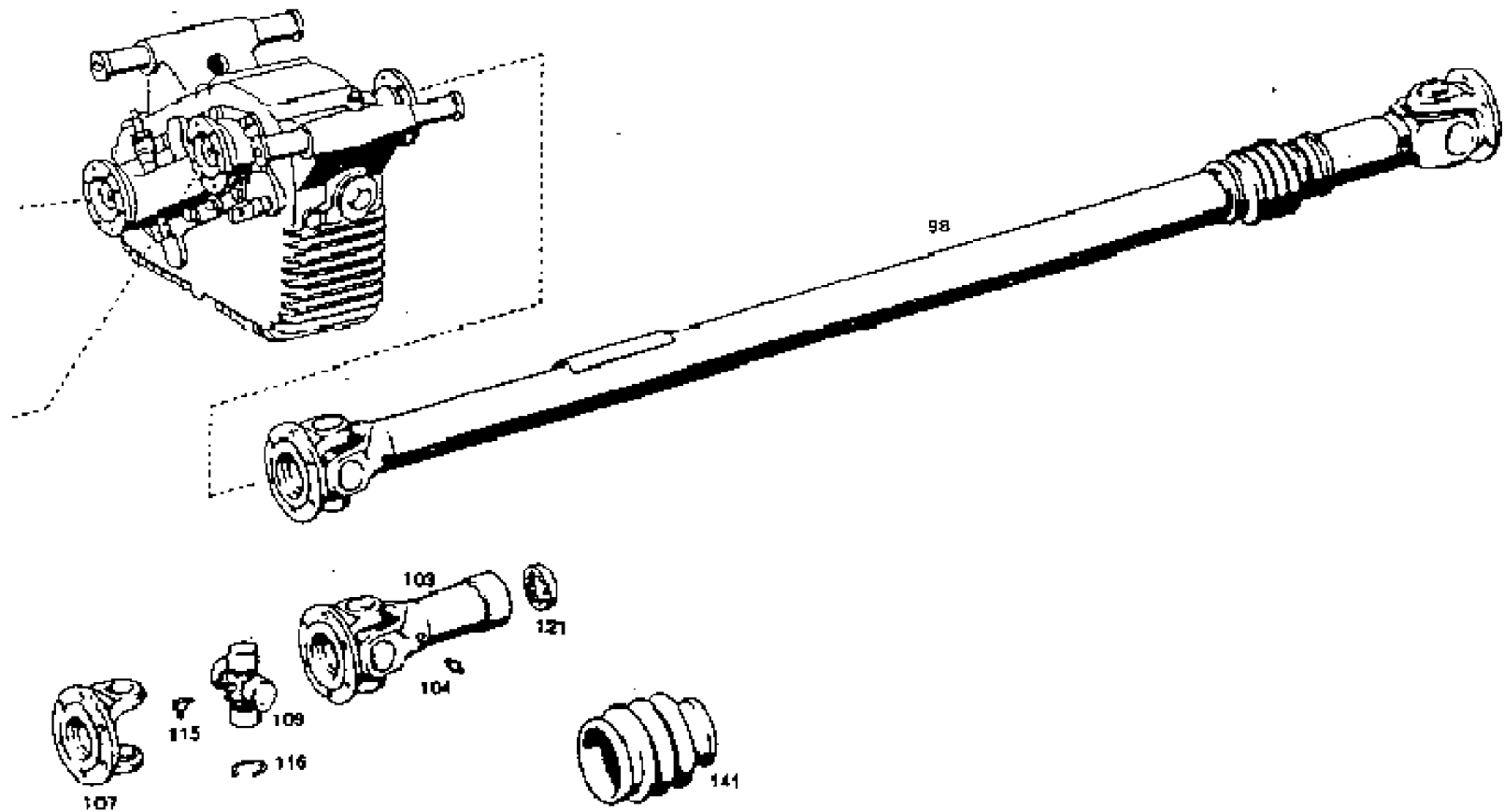


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2576 4111 51 09			Universal Joint Short Fork			1		
—	2576 4111 51 10			Flange Yoke			1		
—	8854 4121 16 12			Cross Assy. Consisting of :			1		
				2576 4111 51 08 Cross			1		
				2576 4111 01 31 Assy. Bearing Cup			4		
				2576 4111 82 03 Closing Ring			4		
				1717 200100 9 Grease Nipple			1		
				1208 090080 3 Lock Nut			1		
—	1717 200100 9			Grease Nipple AM 10x1 IS 4009			2		
—	1208 090080 3			Nut Lock M 8x1 IS 13724			2		
—	2576 4111 82 03			End Ring			4		
—	2576 4111 43 09			Snap Ring 2.978 mm Thick			AR		
—	2576 4111 43 10			Snap Ring 3.000 mm Thick			AR		
—	2576 4111 43 11			Snap Ring 3.025 mm Thick			AR		
—	2576 4111 43 12			Snap Ring 3.050 mm Thick			AR		
—	2576 4111 82 03			Packing Ring			1		
				PROPELLER SHAFT REAR					
				(AUXILLARY GEAR BOX TO REAR AXLE)					
98	2574 4115 01 85			Assy. Propeller Shaft			1		
103	2576 4112 01 21			Universal Joint Long Fork			1		

} For Selection

TABLE 41.1 PROPELLER SHAFT GROUP 41

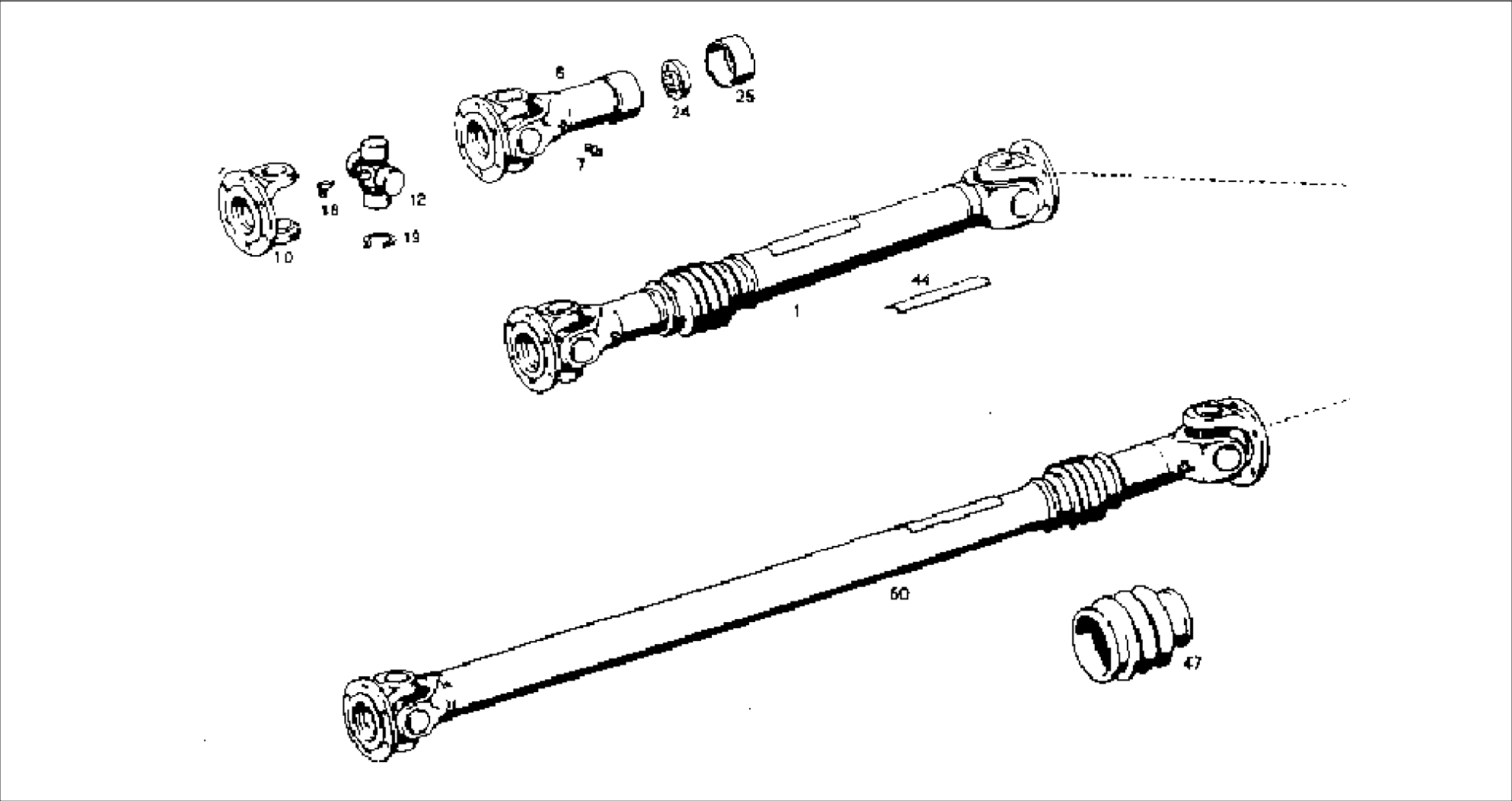


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
104	1717 200100 9			Grease Nipple AM 10x1 IS 4009			1		
—	2576 4111 51 09			Universal Joint Short Fork			1		
—	2576 4112 51 01			End Piece Rear			1		
—	8854 4121 16 12			Cross Assy. Consisting of :			1		
				2576 4111 51 08 Cross			1		
				2576 4111 01 31 Assy. Bearing Cup			4		
				2576 4111 82 03 Closing Ring			4		
				1717 200100 9 Grease Nipple AM 10x1			1		
				1208 090080 3 Lock Nut			1		
107	2576 4111 51 10			Flange Yoke			2		
109	2576 4111 51 08			Cross			4		
115	1717 200100 9			Grease Nipple AM 10x1			2		
—	1208 099607 0			Nut M 8x1 IS 13724			2		
116	2576 4111 43 09			Snap Ring 2.975 mm Thick			AR		
—	2576 4111 43 10			Snap Ring 3.000 mm Thick			AR		
—	2576 4111 43 11			Snap Ring 3.025 mm Thick			AR		
—	2576 4111 43 12			Snap Ring 3.050 mm Thick			AR		
121	2576 4111 82 03			Packing Ring / End Ring			1		
141	2600 4112 01 04			Assy. Boot			1		
—	2576 4112 99 02			Ring			2		

} For Selection

TABLE 41.1

PROPELLER SHAFT

GROUP 41

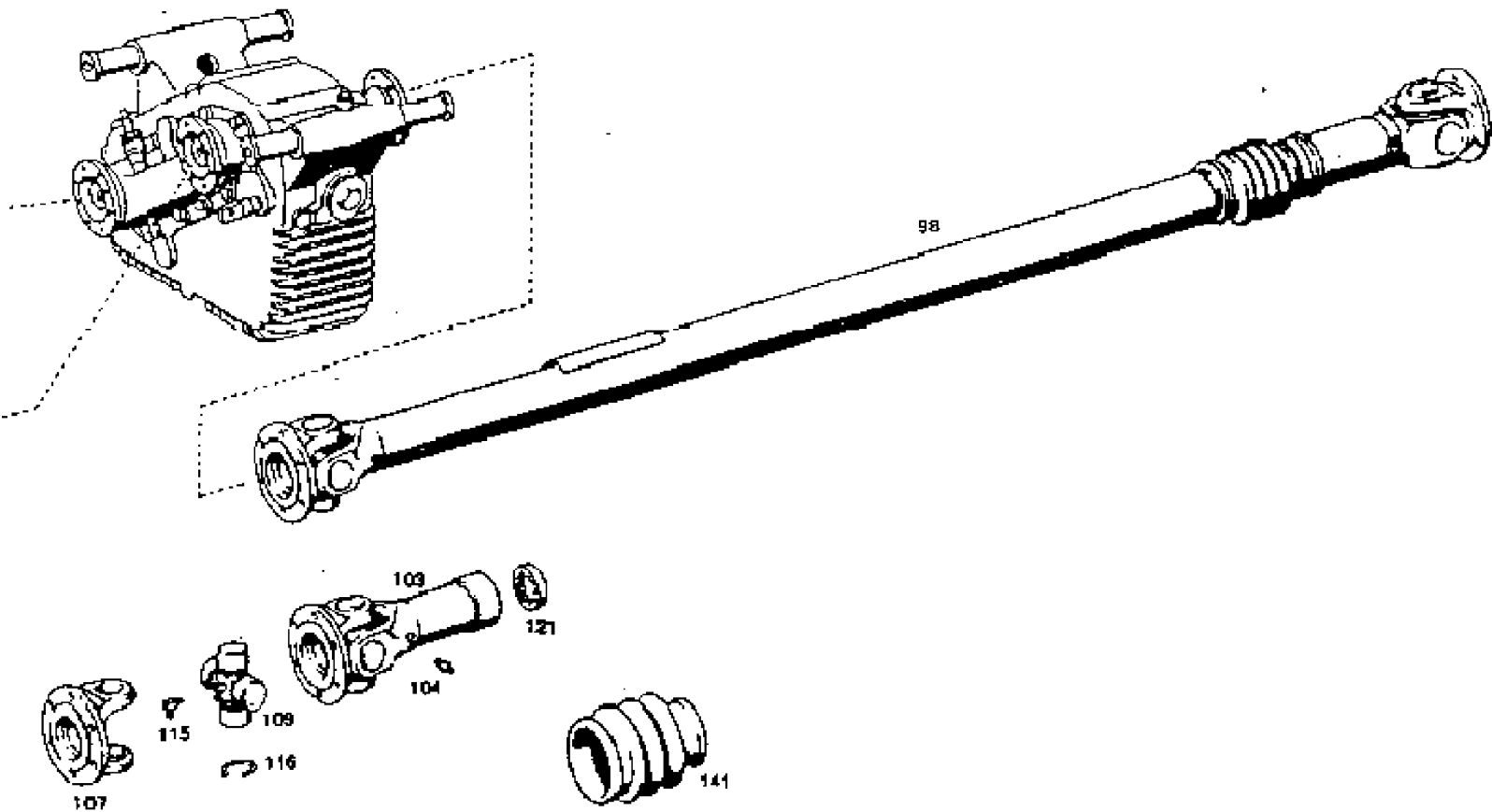


TABLE 41.1

PROPELLER SHAFT

GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1428 050080 2			Hose Clamp 80 IS 4762			1		
—	1428 050100 1			Hose Clamp 100 IS 4762			1		
—	2576 4111 32 01			Bolt			12		
—	2505 2640 61 01			Lock Plate			6		
—	1205 169603 2			Nut M 10x1 IS 73722			12		
				} Propeller Shaft Rear to Aux. Gear Box and Rear Axle					

TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

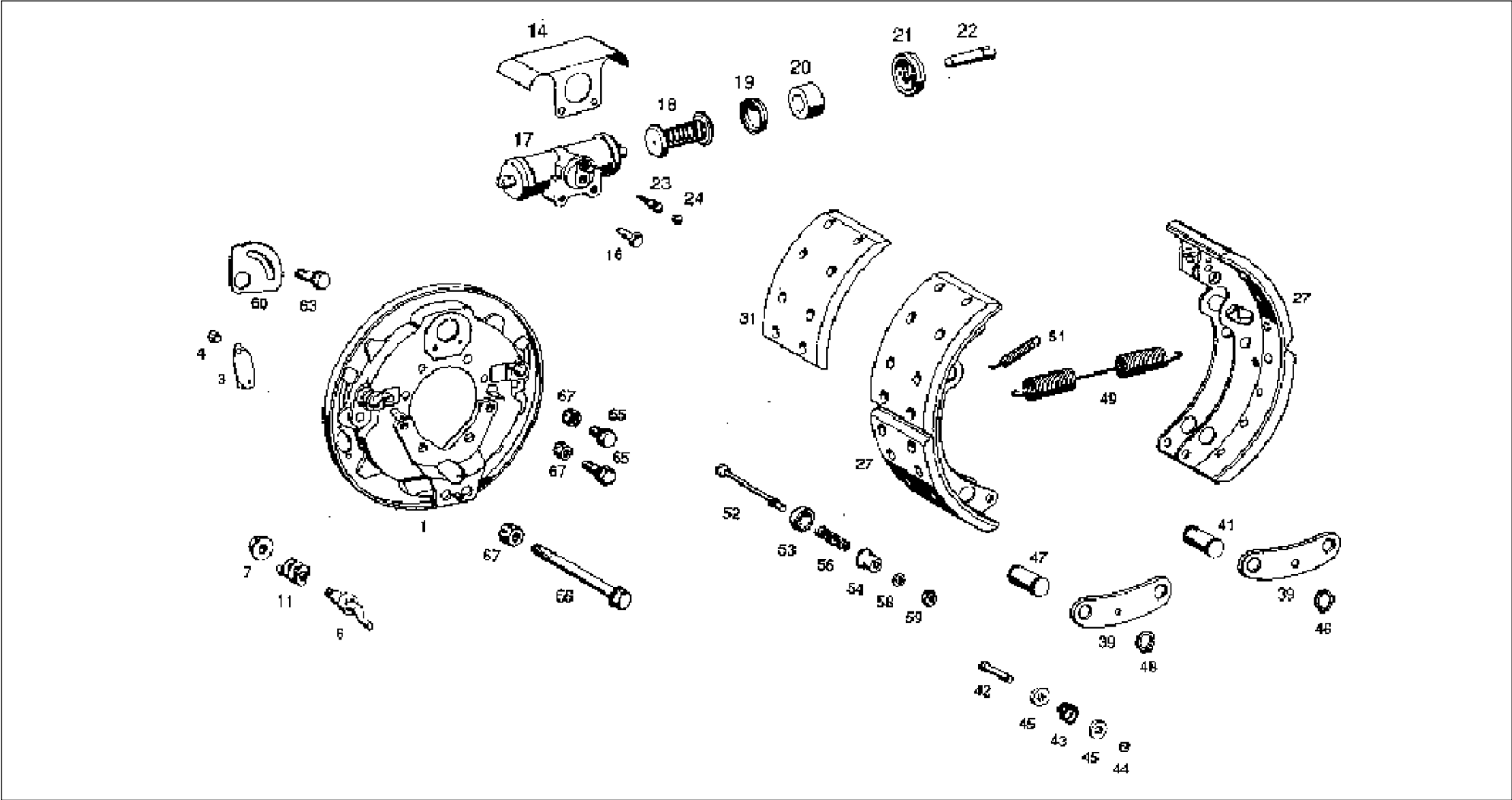


TABLE 42.1
FRONT WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FRONT WHEEL BRAKE					
1	2573 4211 01 13			Anchor Plate (LH)			1		
—	2573 4211 01 14			Anchor Plate (RH)			1		
3	312 421 10 68			Cover Plate			4		
4	312 990 00 96			Rivet			4		
—	2573 4211 71 01			Brake Support			2		
6	2573 4210 01 03			Assy. Adj. Eccentric			4		
7	1205 169905 8			Nut M 14x1.5 IS 13722			4		
—	2573 4210 84 01			Sleeve			4	2573 4210 84 02	
—	312 421 10 73			Lock			4		
11	312 993 49 01			Thrust Spring			4		
—	1310 060620 2			Groove Pin 5x20 IS 7383			4	1310 210520 1	
14	2575 4210 82 02			Heat Shield			2		
—	1252 069805 0			Spring Washer B10 IS 3063			4		
16	1132 399603 4			Screw M 10x22 IS 1364			4		
17	2575 4212 01 01			Assy. Wheel Cylinder (BI) (44 mm Dia. with Circlip)		B 06400	2	2575 4212 01 04	
18	2573 4212 01 03			Pressure Spring with Retainer			2		For 2575 4212 01 01
19	000 423 00 86 J			Piston Cup			2		For 2575 4212 01 01
20	2573 4212 66 01			Piston			2		For 2575 4212 01 01

TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

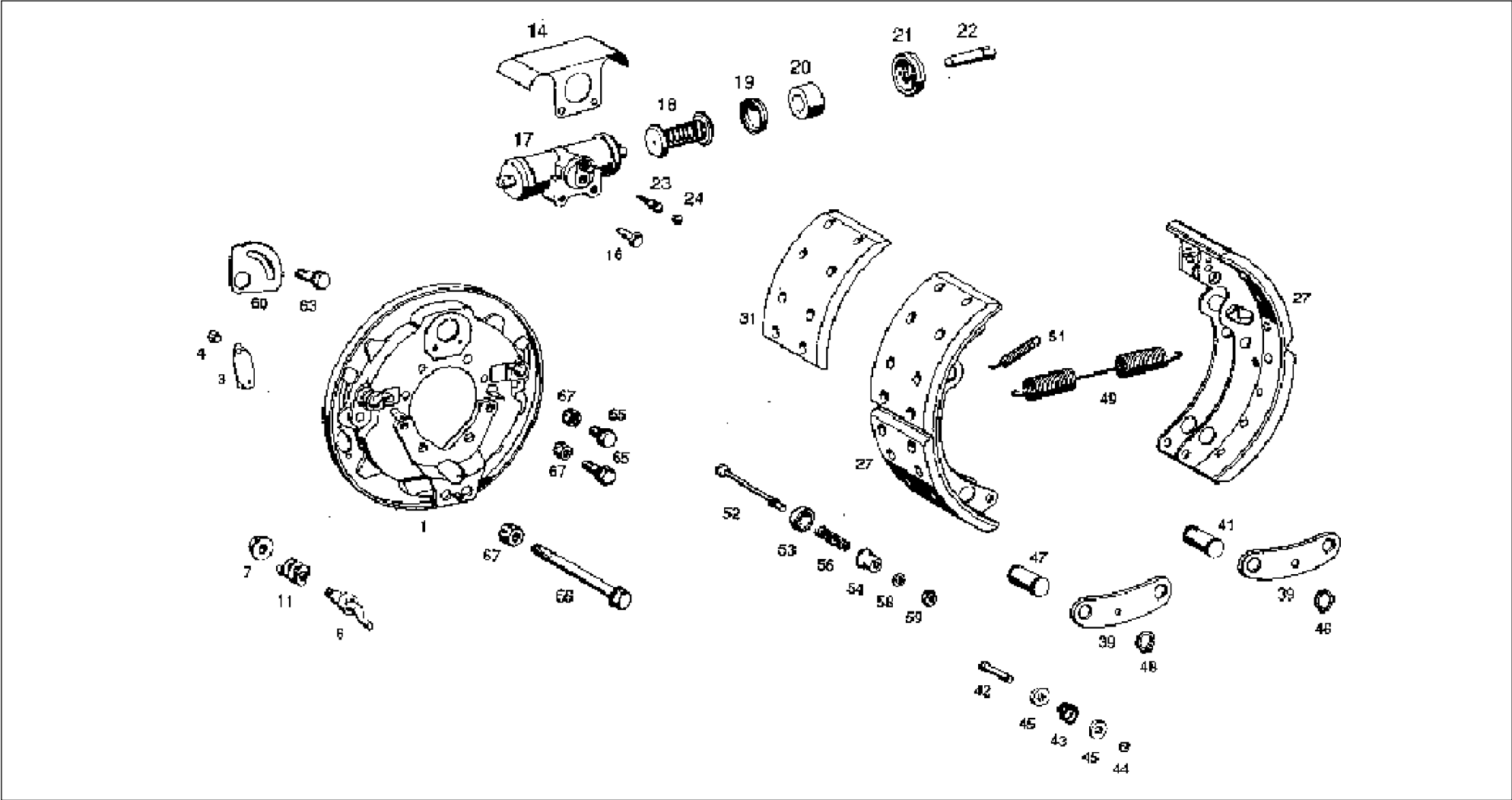


TABLE 42.1
FRONT WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
21	2575 4212 77 01			Boot			2		For 2575 4212 01 01
22	2573 4212 66 02			Slotted Pin			2		For 2575 4212 01 01
23	000 423 00 69 J			Bleeder Screw with Dust Cap			2		For 2575 4212 01 01
24	2573 4212 77 02			Dust Cap			2		For 2575 4212 01 01
—	2575 4212 43 01			Circlip			2		For 2575 4212 01 01
—	2575 4212 01 02			Repair Kit (for Wheel Cylinder)			1		For 2575 4212 01 01
—				Piston Cup 000 423 00 86 J			2		
—				Boot 2575 4212 77 01			2		
27	2573 4213 01 16			Assy. Brake Shoe with Lining (STD)			4		
—	2573 4213 01 17			Assy. Brake Shoe with Lining R/S I			4		
—	2573 4213 01 18			Assy. Brake Shoe with Lining R/S II			4		
31	2573 4213 63 54			Brake Lining STD			8		
—	2573 4213 63 53			Brake Lining R/S I			8		
—	2573 4213 63 52			Brake Lining R/S II			8		
—	1344 250812 1			Rivet C 8x12 St. TS 17503			64	012 990 00 95 J	
39	2574 4210 60 01			Link Brake Shoe			8		
41	2573 4210 67 13			Pin			4		
42	2576 4210 67 14			Spring Pin			4		
43	2573 4210 87 01			Thrust Spring			4		
44	312 421 10 73			Lock			4		

FRONT WHEEL BRAKE

GROUP 42

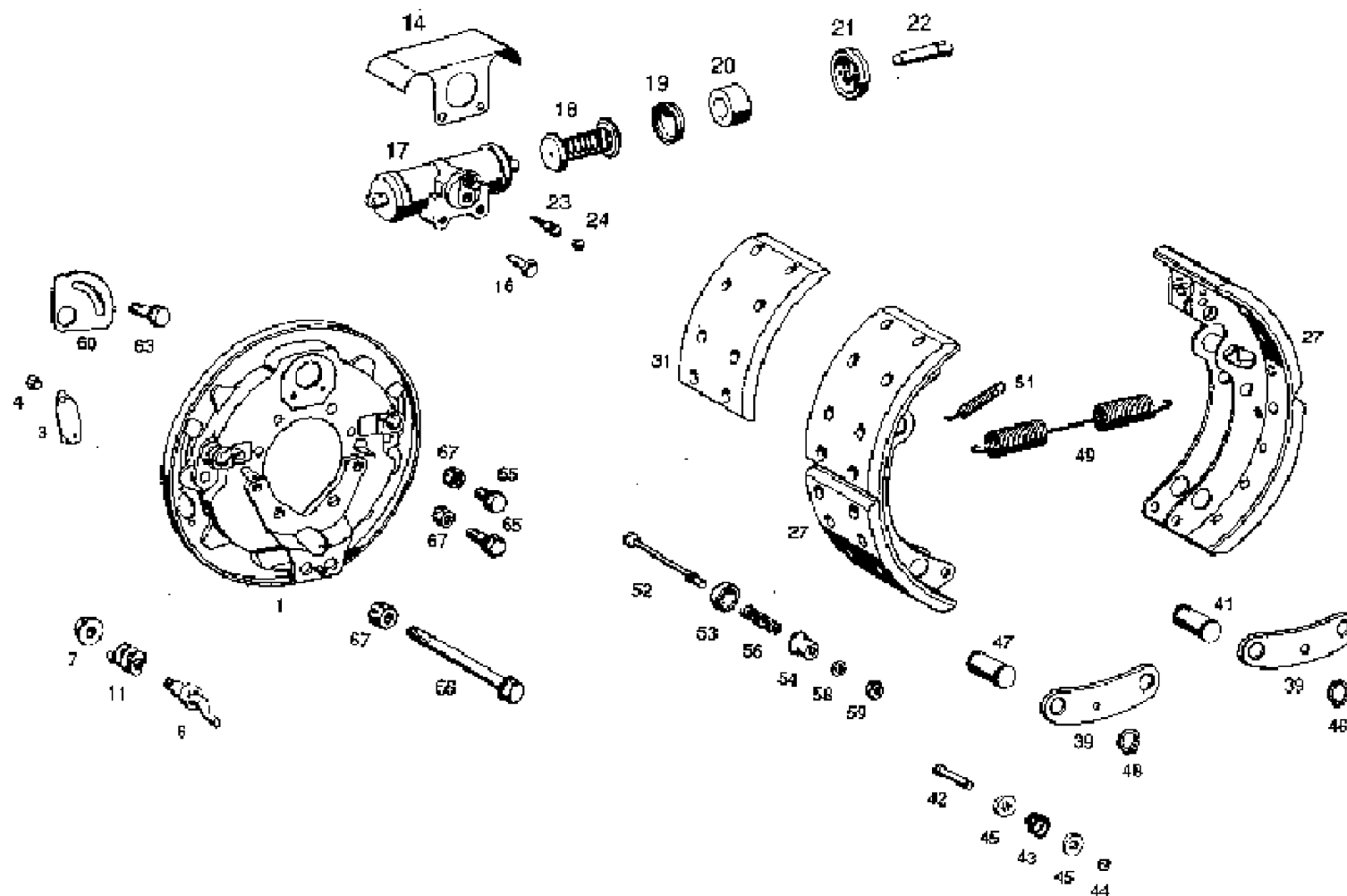


TABLE 42.1
FRONT WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
45	2574 4210 86 01			Spacer			8		
46	1455 050250 1			Circlip A 25x2 IS 3075			8		
47	2574 4210 67 01			Pin			4		
48	1455 050250 1			Circlip A 25x2 IS 3075			8		
49	2576 4210 87 03			Return Spring			2	2576 4210 87 04	
51	312 421 11 92			Return Spring (Short)			2		
52	2573 4210 67 06			Pivot Pin			4		
53	1265 060105 8			Washer A 10.5 IS 5370			AR		
54	2575 4210 01 03			Assy. Cup			4		
—	1265 060105 8			Washer A 10.5 IS 5370			4		
56	312 993 38 01			Thrust Spring			4		
—	312 423 11 89			Spring Seat			4		
58	1252 069802 5			Spring Washer B 8 IS 3063			4		
59	1205 159802 2			Nut M 8 IS 1364			4		
60	2576 4210 82 05			Locking Plate			4		
—	1246 050105 7			Bright Washer 10.5 IS 2016			4		
—	1252 069805 0			Spring Washer B 10 IS 3063			4		
63	1132 399817 7			Screw M 10x20 IS 1364			4		
—	2573 4210 82 01			Oil Baffle			4		
65	1132 409909 5			Screw M 12x1.5x30 TS 17140			4		

TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

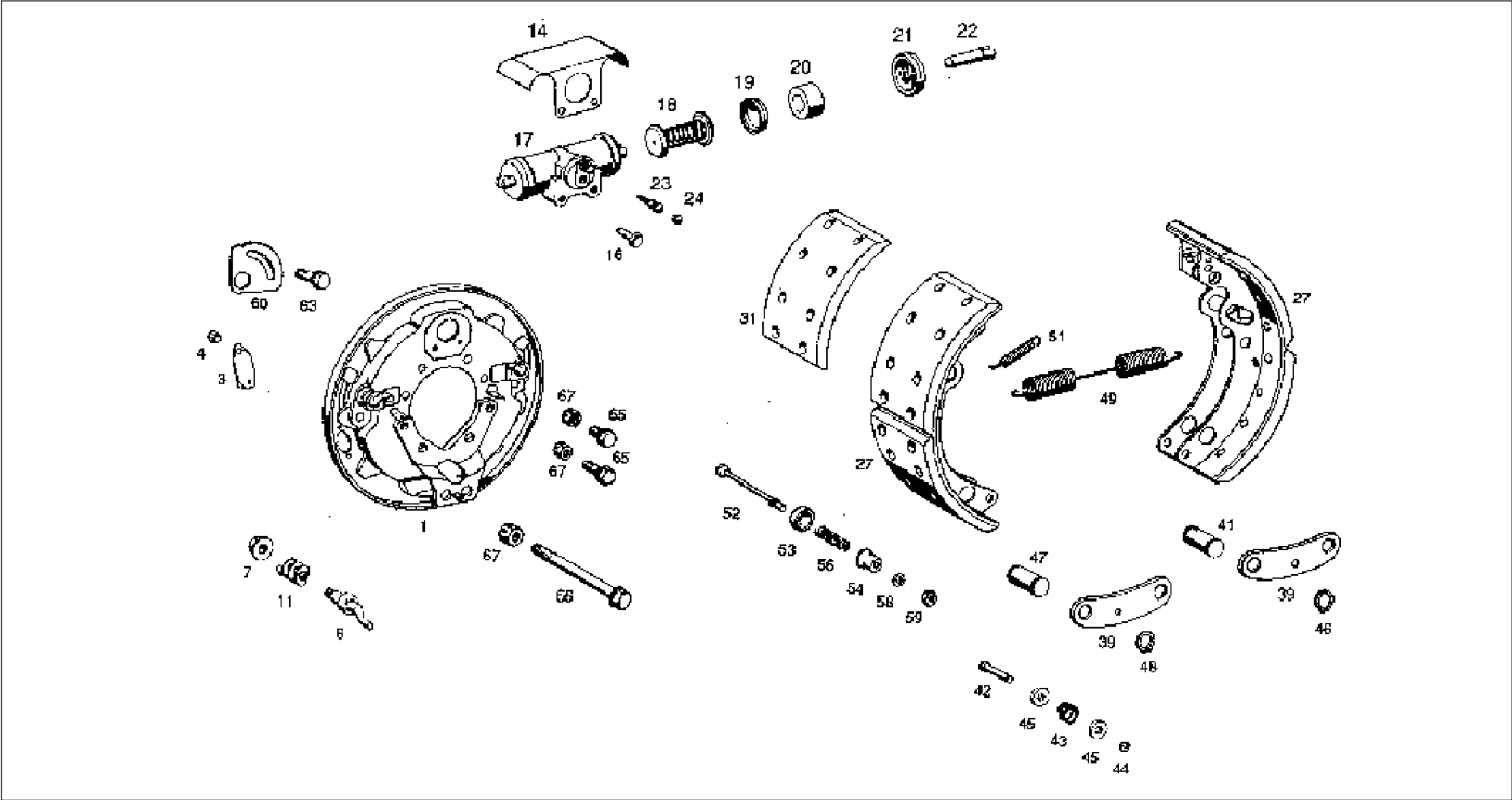


TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
66	2573 4210 32 01			Bolt			4		
67	1210 209602 7			Castle Nut M 12x1.5 TS 17410			8		
—	1315 060822 2			Split Pin 3.2x22 IS 549			8		
—	2573 4210 80 01			Collared Pin			4		
—	1210 209604 3			Castle Nut M 16x1.5 IS 2232			4		
—	1315 060936 9			Split Pin 4x32 IS 549			4		

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

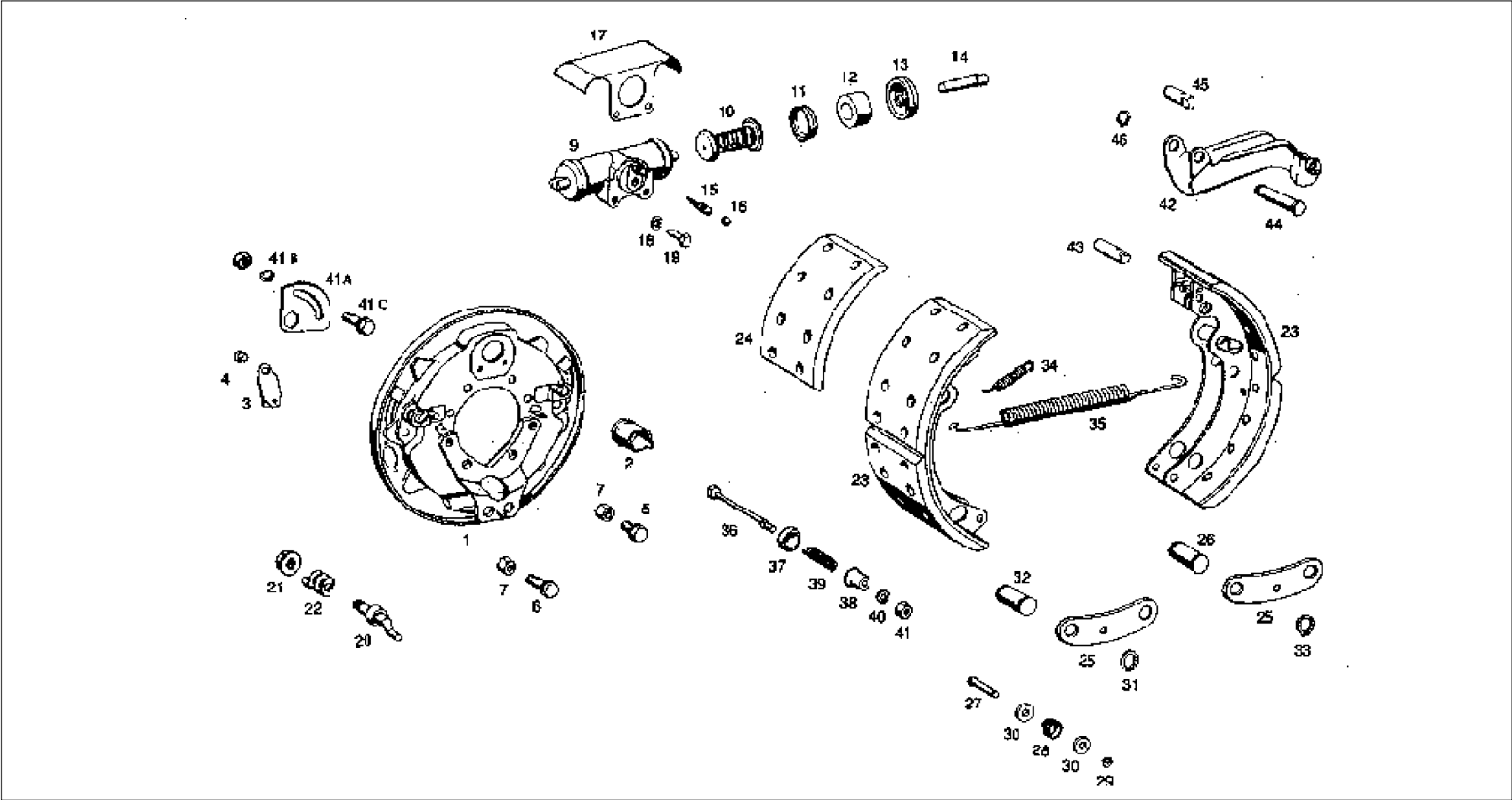


TABLE 42.2
REAR WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				REAR WHEEL BRAKE					
1	2573 4231 01 19			Assy. Anchor Plate Rear (RH)			1		
—	2573 4231 01 18			Assy. Anchor Plate Rear (LH)			1		
2	327 427 00 54			Guide Tube			2	2573 4270 82 02	
—	1205 159807 3			Nut M 10 IS 1364			4		
3	312 421 10 68			Cover			4		
4	312 990 00 96			Rivet			4		
5	2573 4230 80 11			Screw			10		
6	2573 4230 80 08			Screw			4		
7	1205 239605 9			Nut M 12x1.5 TS 13722			14		
—	1252 069601 4			Spring Washer B 12 IS 3063			14		
—	1205 239902 3			Nut M 12x1.5 IS 13722			4		
9	2575 4232 01 02			Wheel Cylinder w/Adaptor (BI) (50.8 mm)		B 06400	2	2575 4232 01 03	
10	2575 4232 01 05			Pressure Spring with Retainer			2		For 2575 4232 01 02
—	2575 4232 01 05			Pressure Spring with Retainer			2		For 2575 4232 01 03
—	2575 4232 87 05			Separator Spring			2		For 2575 4232 01 02
11	2573 4232 77 01			Piston Cup			4		For 2575 4232 01 02
—	2573 4232 77 01			Piston Cup			4		For 2575 4232 01 03
12	2575 4232 66 01			Piston			2		For 2575 4232 01 02
—	2575 4232 66 01			Piston			4		For 2575 4232 01 03

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

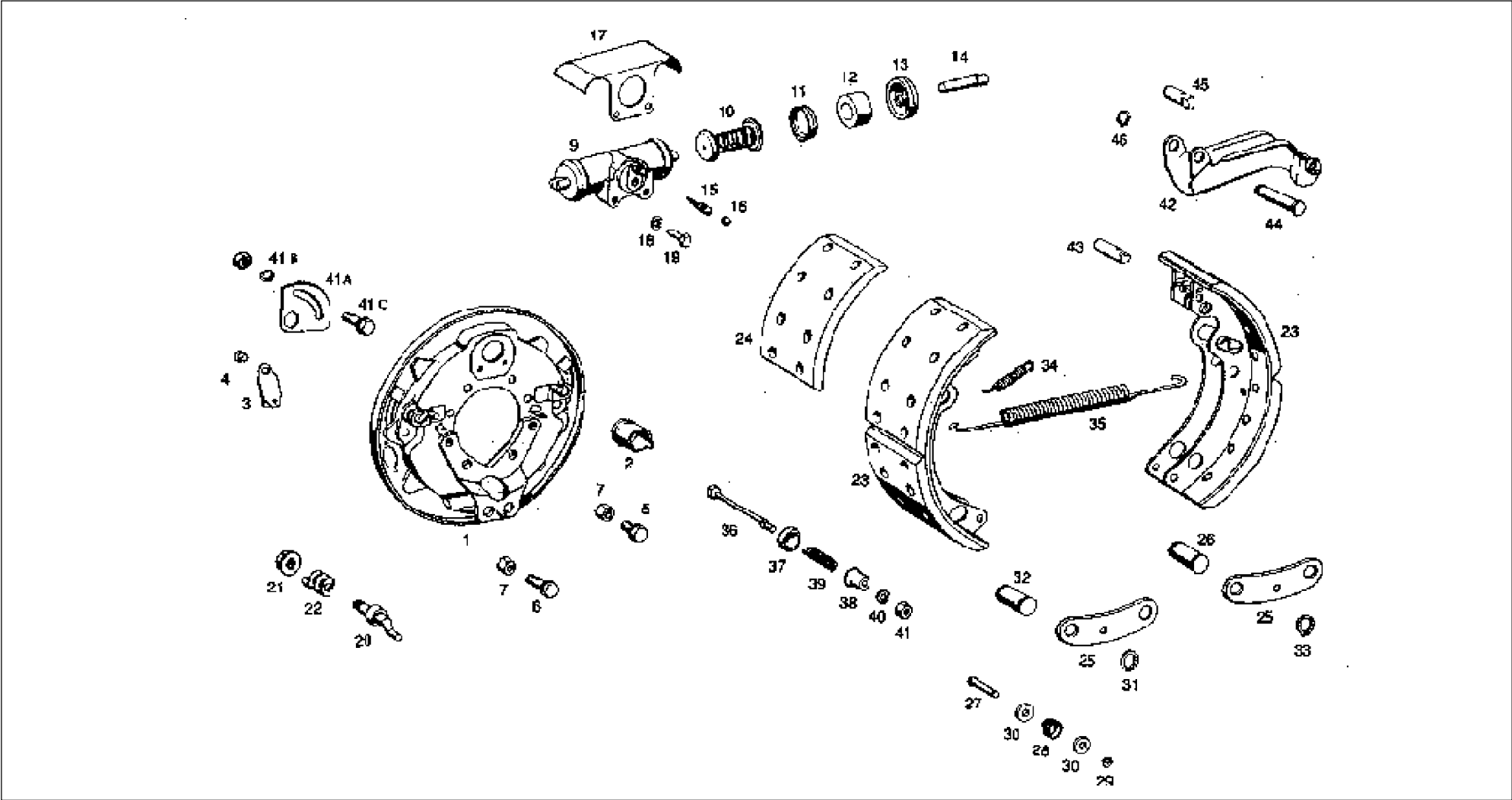


TABLE 42.2
REAR WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
13	2575 4232 77 01			Boot			2		For 2575 4232 01 02
—	2575 4232 77 01			Boot			4		For 2575 4232 01 03
14	2573 4212 66 02			Slotted Pin			2		For 2575 4232 01 02
—	2573 4212 66 02			Slotted Pin			4		For 2575 4232 01 03
15	2573 4232 80 01			Bleeder Screw			4		For 2575 4232 01 02
—	2573 4232 80 01			Bleeder Screw			4		For 2575 4232 01 03
16	2573 4212 77 02			Dust Cap			2		For 2575 4232 01 02
—	2573 4212 77 02			Dust Cap			4		For 2575 4232 01 03
—	2575 4232 01 04			Repair Kit (for Wheel Cylinder)			1		For 2575 4232 01 02
				Consisting of :					& 2575 4232 01 03
				Piston Cup 2573 4232 77 01			2		
				Boot 2575 4232 77 01			2		
17	2575 4210 82 02			Heat Shield			2		
18	1252 069805 0			Spring Washer B 10 IS 3063			4		
19	1132 399603 4			Screw M 10x22 IS 1364			4		
20	2573 4230 51 03			Assy. Adj. Eccentric, Rear			4		
21	1205 169905 8			Nut M 14x1.5 IS 13722			4		
—	2573 4210 84 01			Sleeve			4	2573 4210 84 02	
—	312 421 10 73			Lock			4		

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

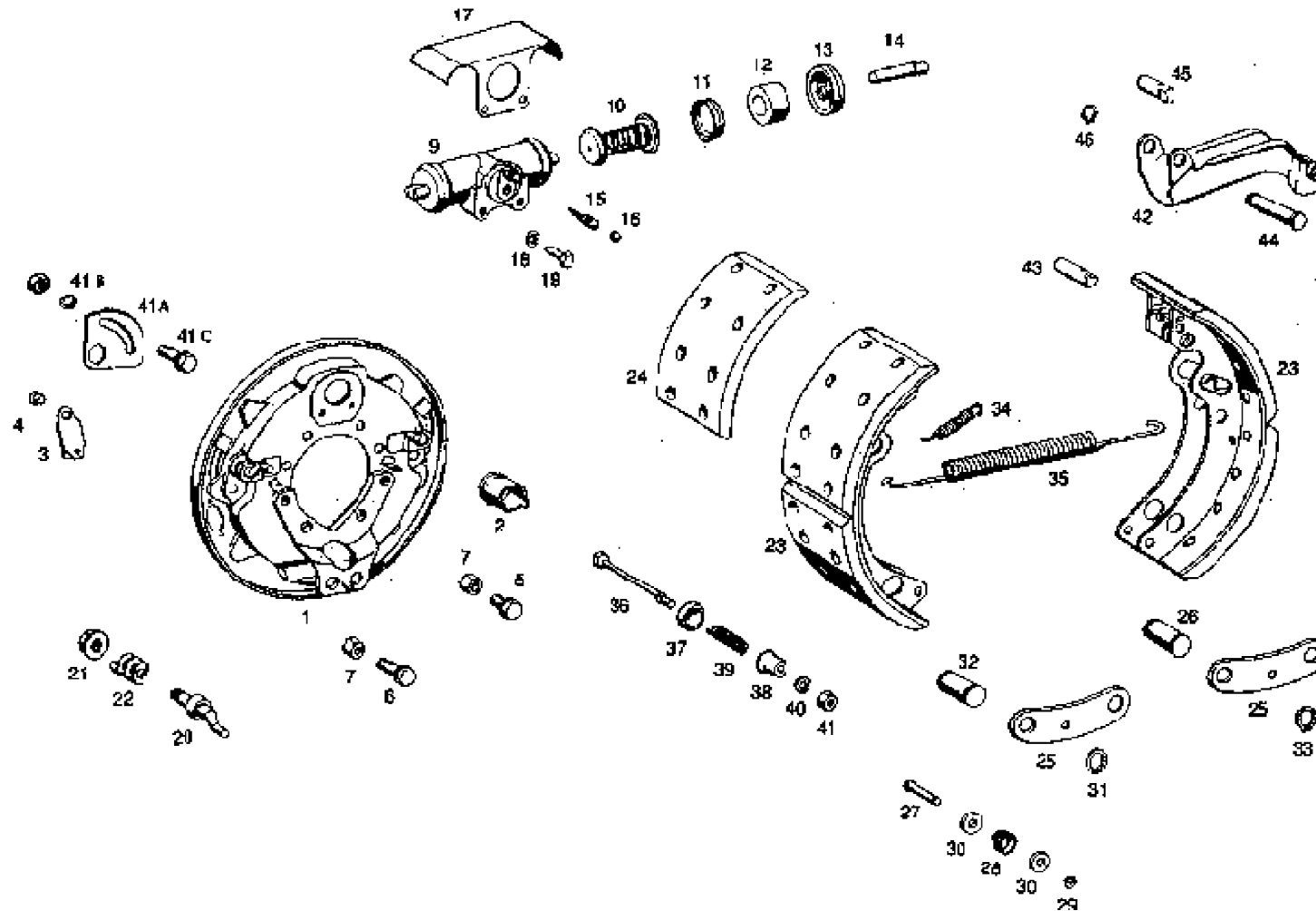


TABLE 42.2
REAR WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
22	312 993 49 01	5320-001075		Thrust Spring			4	012 990 00 95 J 1344 250812 1	} Optional
—	1310 210520 1			Notched Pin 5x20 IS 12952			4		
23	2573 4233 01 16			Assy. Brake Shoe with Lining (STD)			4		
—	2573 4233 01 17			Assy. Brake Shoe with Lining (R/S I)			4		
—	2573 4233 01 18			Assy. Brake Shoe with Lining (R/S II)			4		
24	2573 4233 63 28			Brake Lining STD			8		
—	2573 4233 63 29			Brake Lining R/S I			8		
—	2573 4233 63 30			Brake Lining R/S II			8		
—	1344 250812 1			Rivet C 8x28 TS 17503			64		
—	012 990 00 95 J			Hollow Rivet			64		
25	2573 4210 60 06			Link Brake Shoe			8		
26	2573 4210 67 13			Pin			4		
27	2576 4210 67 14			Spring Pin			4		
28	2573 4210 87 01			Thrust Spring			4		
29	312 421 10 73			Lock			4		
30	2576 4210 86 02			Spacer Washer			8		
31	1455 050250 1			Circlip A 25x2 IS 3075			8		
32	2573 4210 67 15			Pin			4		
33	1455 050250 1	5320-001076		Circlip A 25x2 IS 3075			8		
34	312 421 11 92			Return Spring (Short)			2		

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

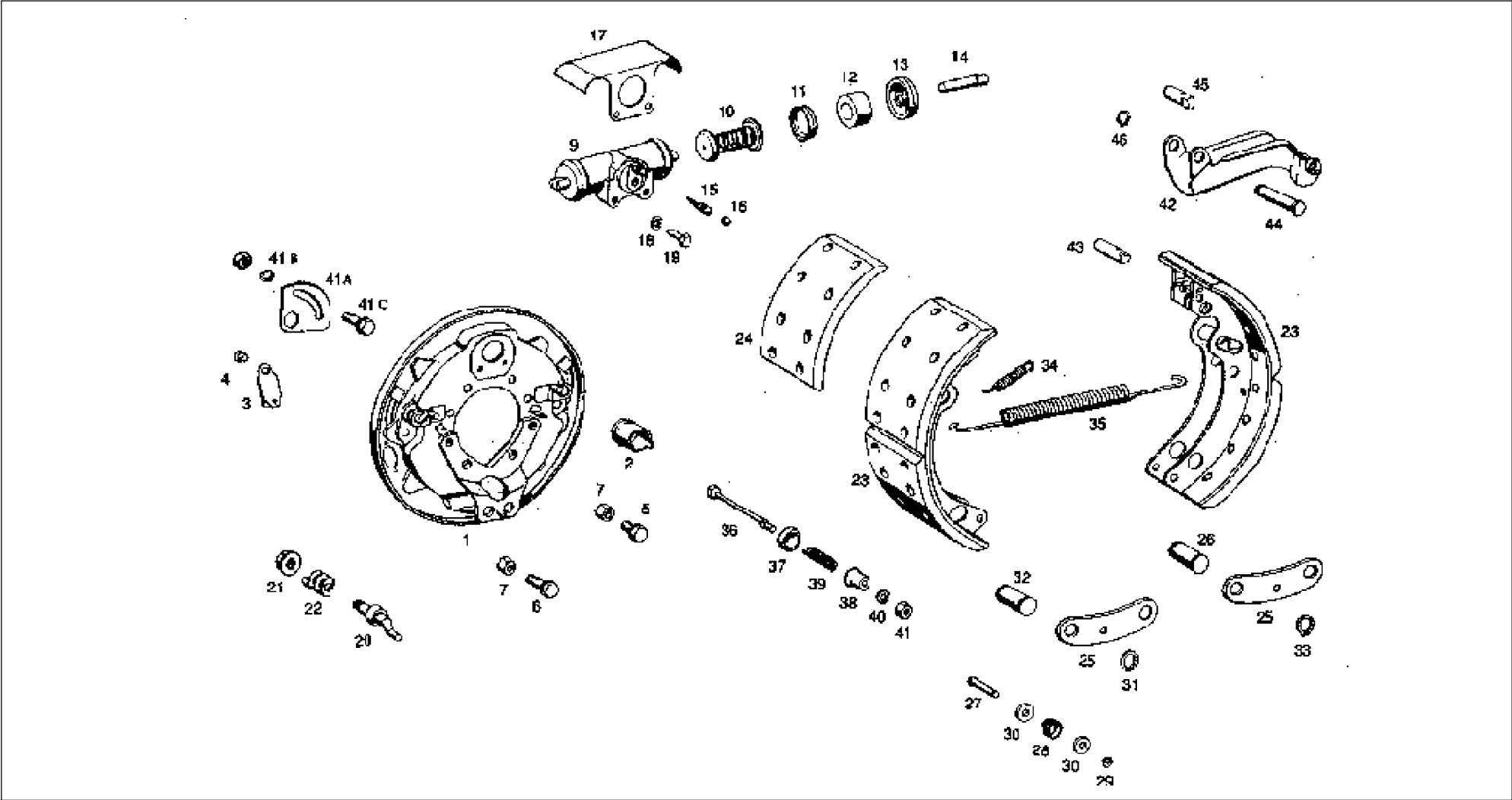


TABLE 42.2
REAR WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
35	2576 4230 87 01			Return Spring Long			2		
36	2573 4230 67 01			Pivot Pin			4		
37	1265 060105 8			Washer A 10.5 IS 5370			AR		
38	2575 4210 01 03			Assy. Cup			4		
—	1265 060105 8			Washer A 10.5 IS 5370			4		
39	312 993 38 01			Thrust Spring			4		
—	312 423 11 89			Spring Seat			4		
40	1252 069802 5			Spring Washer B 8 IS 3063			4		
41	1205 159802 2			Nut M 8 IS 1364			4		
41A	2576 4210 82 05			Locking Plate			4		
—	1246 050105 7			Bright Washer 10.5 IS 2016			4		
41B	1252 069805 0			Spring Washer B 10 IS 3063			4		
41C	1132 399817 7			Screw M 10x20 IS 1364			4		
42	2575 4230 01 05			Assy. Thrust Shackle (RH)			1		
—	2575 4230 01 04			Assy. Thrust Shackle (LH)			1		
43	2573 4230 67 02			Pin			2		
—	2573 4230 71 02			Lock Plate			2		
—	1258 060084 9			Retaining Washer 8.4 TS 17730			2		
—	1132 399619 1			Screw M 8x12 IS 1364			2		

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

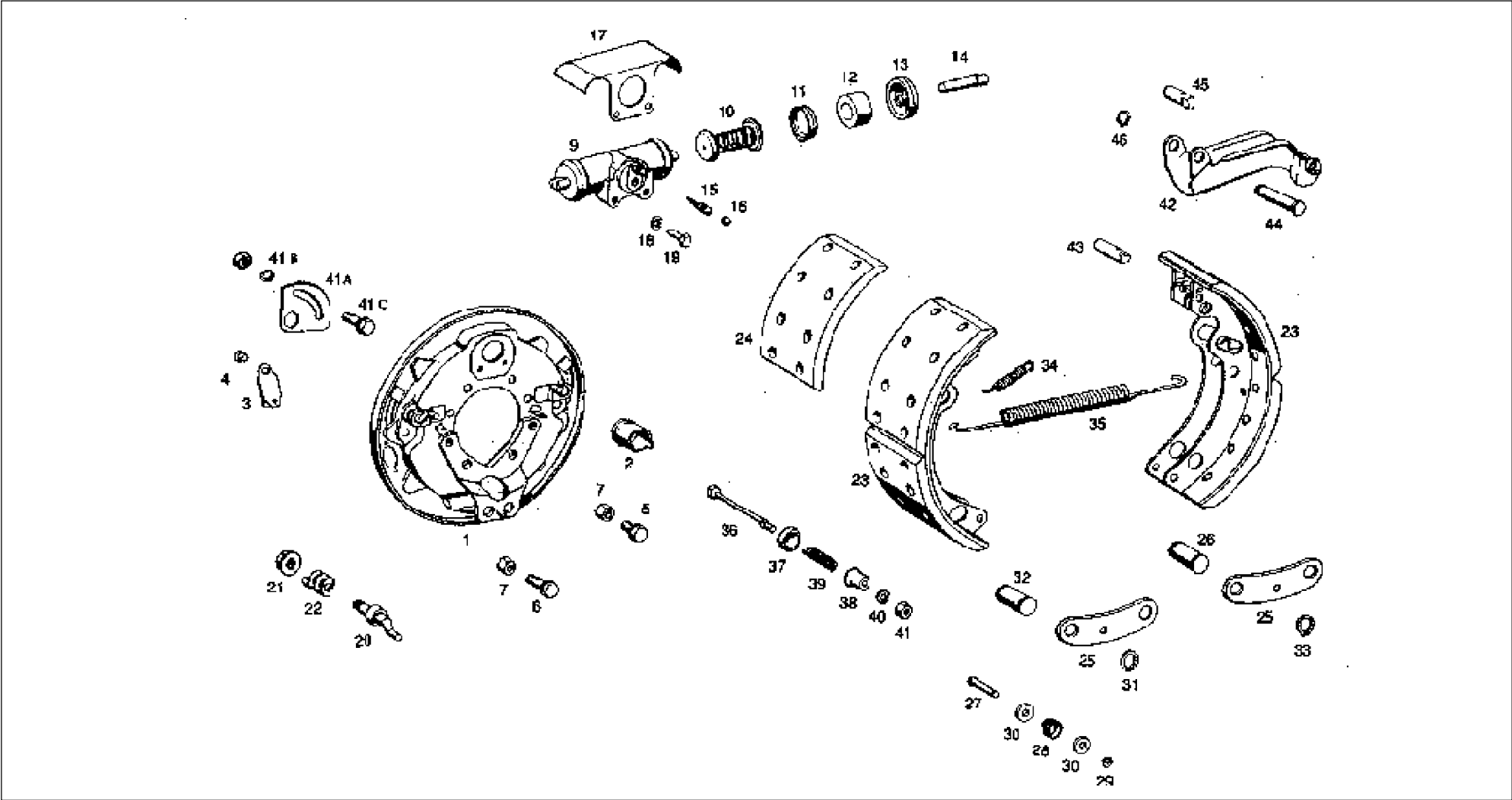


TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
44	2573 4230 67 06			Pin			2		
—	2573 4230 71 02			Lock Plate			2		
—	1258 060084 9			Tab Washer B 8.4 TS 17730			2		
—	1132 399619 1			Screw M 8x12 IS 1364			2		
45	2575 4230 67 01			Pin			2		
46	1455 050160 1			Circlip A 16x1.5 IS 3075			2		

TABLE 42.3

BRAKE LINES

GROUP 42

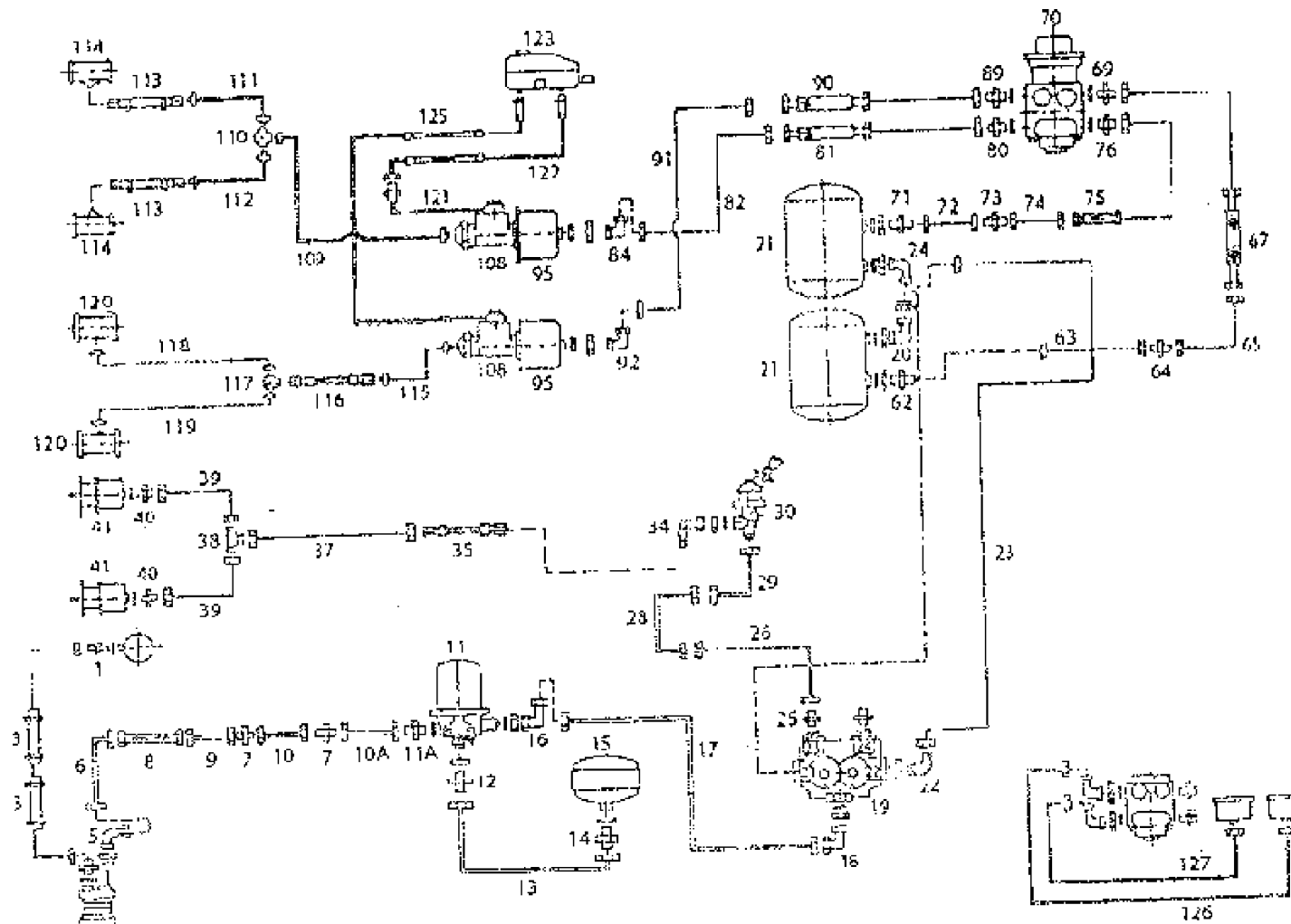


TABLE 42.3
BRAKE LINES
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				BRAKE LINES					
				(From Air Duct to Air Compressor)					
—	1622 051034 8			Sealing Washer 22x27 Al IS 3175			1		
1	1644 050180 3			Coupling Body L 18M TS 16520			1		
3	2067 4290 01 76			Assy.Hose			1		
—	1644 050180 3			Coupling Body L 18M TS 16520			1		
—	1622 071034 7			Sealing Washer 22x27 Cu IS 3175			1		
				(From Air Compressor to Air Dryer)					
—	1622 071034 7			Sealing Washer 22x27 Cu IS 3175			1		
—	1205 610220 3			Lock Nut M 22x1.5 IS 1364			1		
5	1650 080220 4			Elbow K 15 M 22x1.5 TS 16558			1		
6	2078 4290 01 54			Assy.Tube (15 O.D. x 1.5 x 1485 Long)			1		
7	1642 080150 9			Coupling Body L 15 IS 9390			3		
8	2067 4290 01 54			Assy.Hose			1		
9	2097 4290 01 01			Assy.Tube (15 O.D. x 1.5 x 1285 Long)			1		
10	2097 4290 01 02			Assy.Tube (15 O.D.x1.5 x 1990 Long)			1		
10A	2097 4290 01 03			Assy.Tube (15 O.D.x1.5 x 1365 Long)			1		
11A	1644 280150 2			Coupling Body 15 TS 16519			1		
—	1622 051034 8			Sealing Washer 22x27 Al IS 3175			1		
11	2641 4370 01 05			Assy.Air Dryer with Unloader Valve		S 13260	1	2641 4370 01 06	

TABLE 42.3

BRAKE LINES

GROUP 42

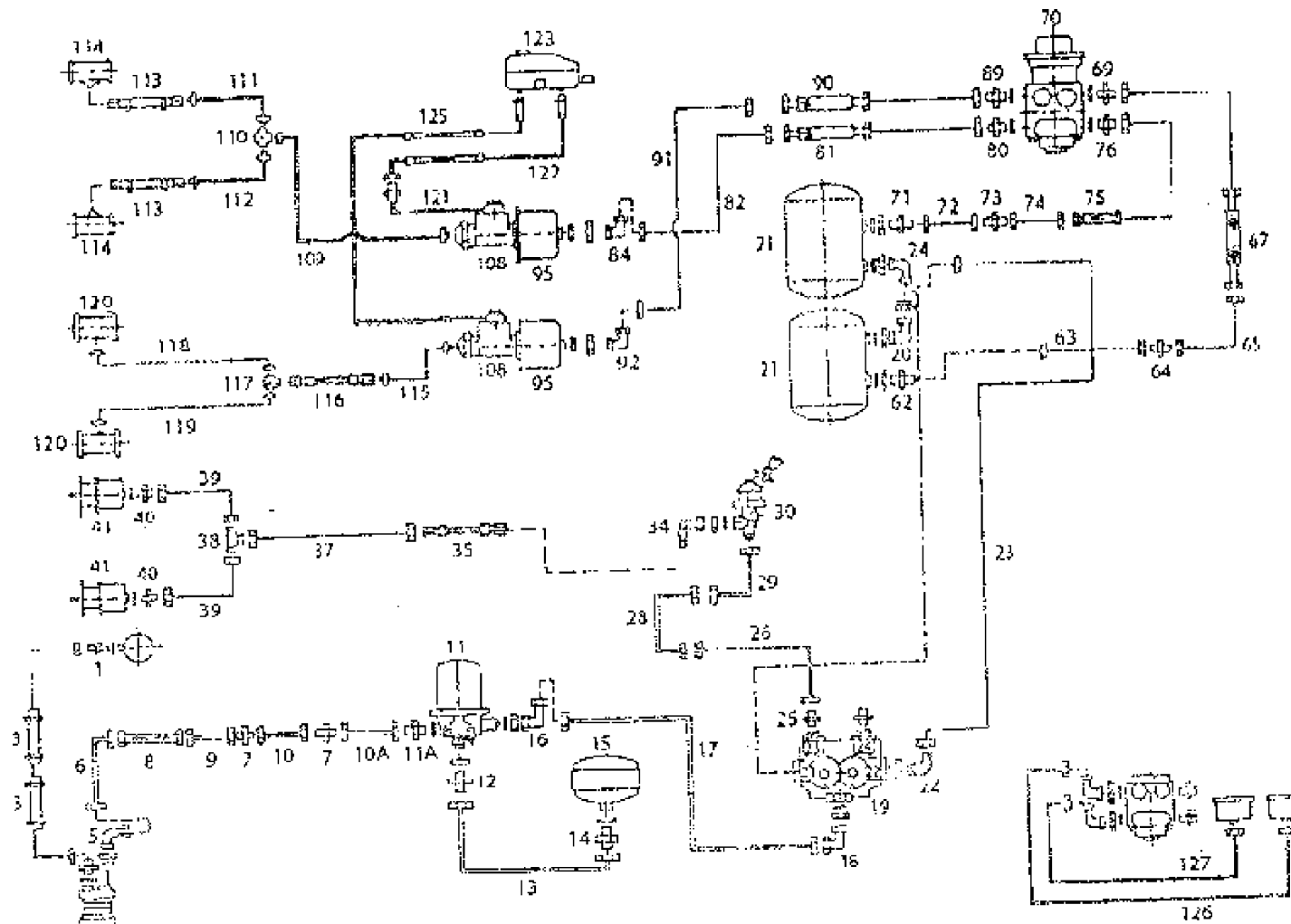


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2636 4320 71 01			Bracket (For Air Dryer Mtg.) (Air Dryer to Purge Tank)			1		
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			1		
12	2573 4290 68 10			Socket			1		
13	2097 4290 01 04			Assy.Tube (6 O.D. x 0.7 x 307 Long)			1		
14	2587 4290 68 01			Adaptor			1		
—	1622 051034 8			Sealing Washer 22x27 AI IS 3175			1		
15	2768 4370 01 02			Purge Tank (Air Dryer to Sys.Protection Valve Port 11)		S 13260	1	2641 4370 01 08	
—	2576 4350 92 01			Thrust Ring			1		
—	1705 050117 5			O-Ring 20.30X2.62 TS16220			1		
—	1205 610220 3			Lock Nut M 22x1.5 TS 17408			1		
16	1650 080220 4			Elbow K 15 M 22x1.5 TS 16558			1		
17	2097 4290 01 05			Assy.Tube (15 O.D. x 1.5 x 3410 Long)			1		
18	1650 080220 4			Elbow K 15 M 22x1.5 TS 16558			1		
19	2573 4370 01 57			System Protection Valve (Sys.Prot. Valve Port 21 to Air Tank Rear)		S 13260	1	2576 4374 01 08	
—	2576 4350 92 02			Thrust Ring			1		
—	1705 050113 2			O-Ring 14.00X2.65 TS16220			1		
—	1205 610160 6			Lock Nut M 16x1.5 IS 10410			1		

TABLE 42.3

BRAKE LINES

GROUP 42

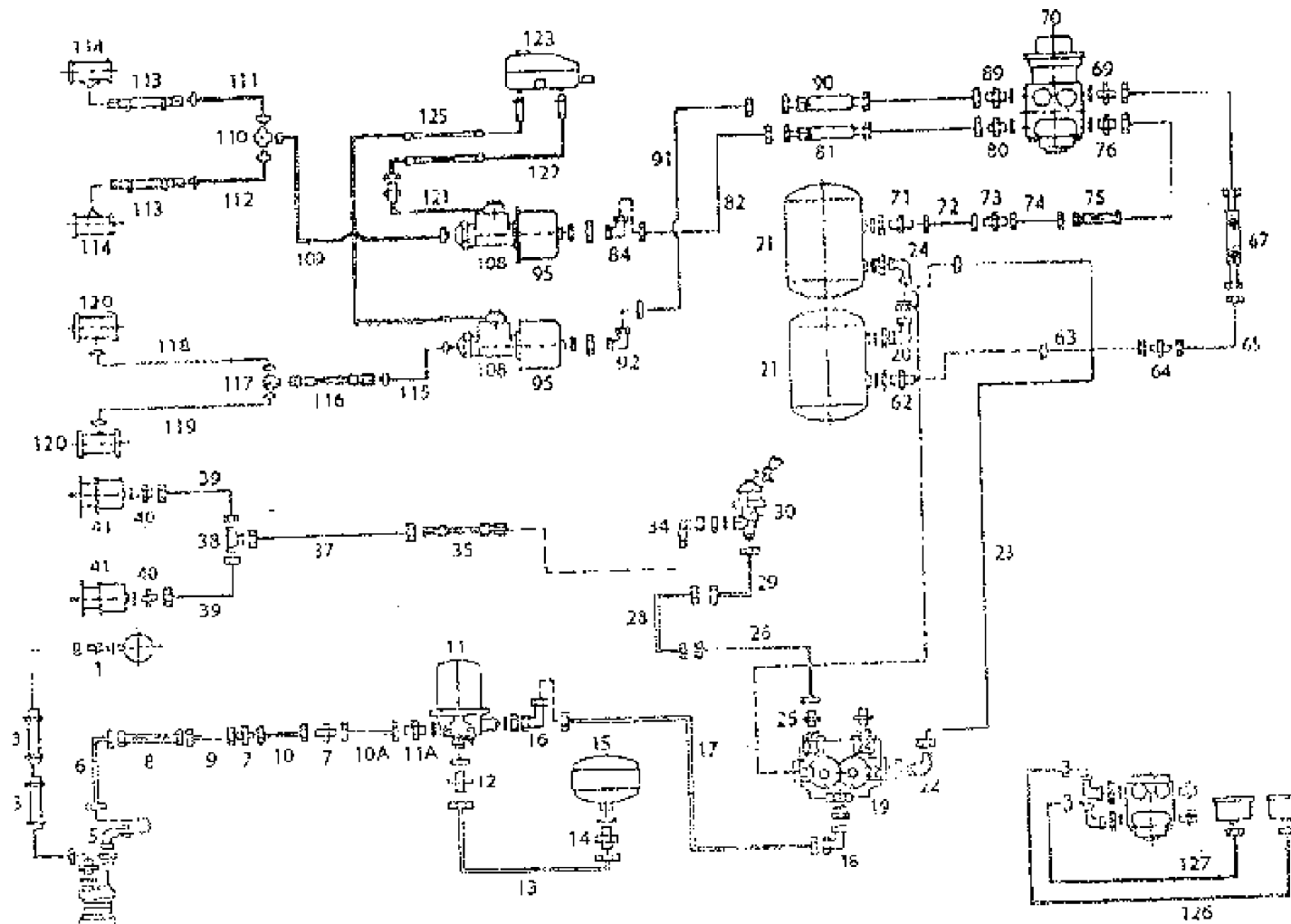


TABLE 42.3
BRAKE LINES
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
20	2060 4290 68 15			Elbow			1		
—	1205 610220 3			Lock Nut M 22x1.5 TS 17408			1		
				(Air Tank and Fitment)					
21	2099 4320 01 07			Assy. Air Tank			2		
—	2099 4320 01 06			Assy.Bracket			4		
—	2576 4379 01 59			Water Drain Valve		S 13260	2	2574 4379 01 50	
—	1132 399804 5			Hex.Screw M 10x25 IS 1364 (Bracket to Long Member)			6		
—	1205 159807 3			Hex.Nut M 10 IS 1364			6		
—	1246 050130 8			Brt.Washer 13 IS 2016 ST			6		
—	1132 399807 0			Hex.Screw M 8x20 IS 1364			4		
—	1252 069802 5			Spring Washer B 6 IS 3063			4		
—	1265 060084 1			Washer A 8.4 IS 5370			4		
—	1205 159802 2			Hex Nut M 8 IS 1364P3			4		
				(Sys.Prot. Valve Port 22 to Air Tank Front)					
—	2576 4350 92 02			Thrust Ring			1		
—	1705 050113 2			O-Ring 14.00X2.65 TS16220			1		
—	1205 610160 6			Lock Nut M 16x1.5 IS 10410			1		
22	2573 4290 68 09			Elbow			1		
23	2097 4290 01 06			Assy.Tube (12 O.D. x1 x 353 Long)			1		

TABLE 42.3

BRAKE LINES

GROUP 42

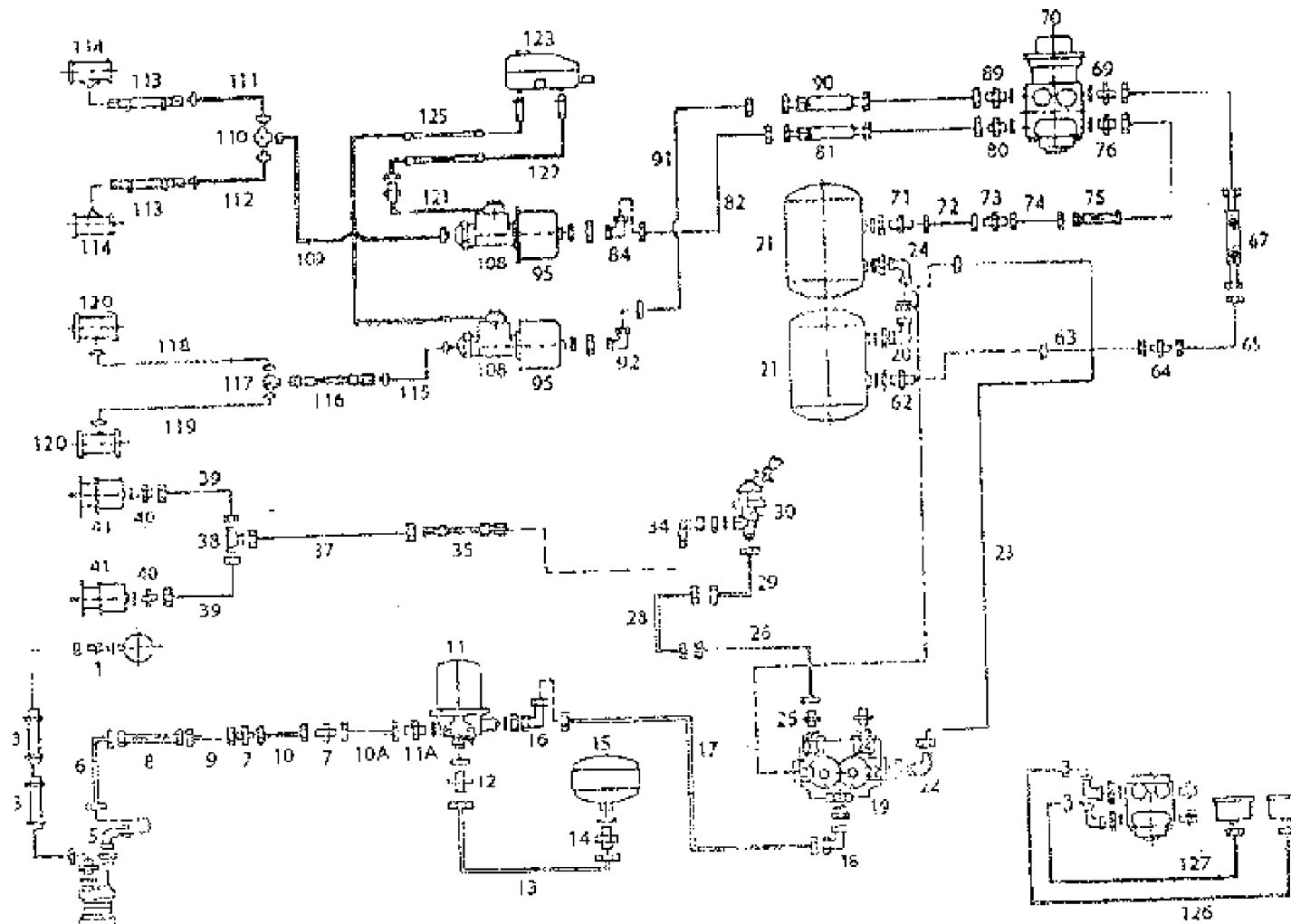


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
24	2614 4320 68 01			Elbow			1		
—	1205 610220 3			Lock Nut M 22x1.5 TS 17408			1		
—	2576 4350 92 01			Thrust Ring			1		
—	1705 050117 5			O-Ring 20.30X2.62 TS16220			1		
				(Sys.Prot.Valve Port 23 to Hand Brake Valve)					
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			1		
25	2573 4290 68 10			Socket			1		
26	2097 4290 01 13			Assy.Tube (6 O.D X 0.7 X 1230 Long)			1		
28	2097 4290 01 14			Assy.Tube (6 O.D X 0.7 X 2028 Long)			1		
29	2097 4290 01 15			Assy.Tube (6 O.D X 0.7 X 1010 Long)			1		
30	2573 4370 01 55			Hand Brake Valve		S 13260	1	2573 4242 01 18	
				(Hand Brake Valve to Fail Safe Brk.Chamber)					
—	2576 4350 92 01			Thrust Ring			1		
—	1705 050117 5			O-Ring 20.30X2.62 TS16220			1		
—	1205 610220 3			Lock Nut M 22x1.5 TS 17408			1		
34	2073 4290 68 02			Elbow			1		
35	2067 4290 01 51			Assy.Hose			1		
37	2097 4290 01 16			Assy.Tube (12 O.D X 1 X 1670 Long)			1		
38	1664 140120 3			Equal Tee Body L 12 IS 9389			1		
39	2097 4290 01 31			Assy.Tube (12 O.D X 1 X 150 Long)			2		

TABLE 42.3

BRAKE LINES

GROUP 42

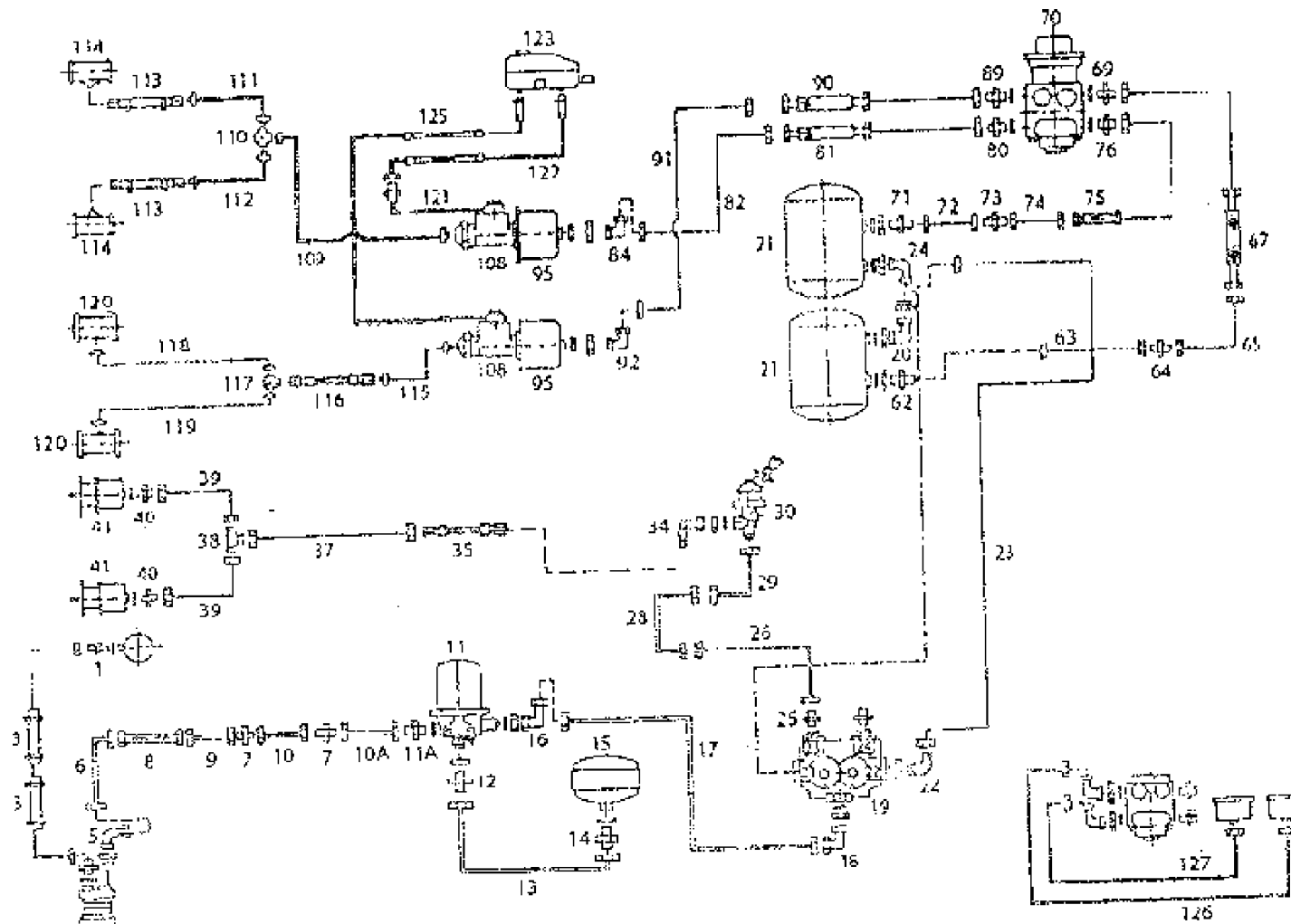


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
40	2576 4350 68 02			Double Socket			2		
—	1622 051034 8			Sealing Washer 22x27 AI IS 3175			2		
41	2573 4242 01 13			Assy.Spring Brake Chamber (Air Tank RHS to Dual Treadle Valve Port 11)		S 13260	2		
62	2576 4350 68 02			Double Socket			1		
—	1622 051034 8			Sealing Washer 22x27 AI IS 3175			1		
63	2097 4290 01 07			Assy.Tube (12 O.D X 1 X 2500 Long)			1		
64	1642 080120 7			Coupling Body L 12 IS 9390			1		
65	2097 4290 01 08			Assy.Tube (12 O.D X 1 X 523 Long)			1		
67	2067 4290 01 43			Assy.Hose (Crimped)			1		
69	1644 050120 0			Coupling Body L 12 M TS 16520			2		
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			2		
70	2573 4370 01 12			Dual Treadle Valve (Air Tank LHS to Dual Treadle Valve Port 12)		S 13260	1	2573 4370 01 08	
—	1622 051034 8			Sealing Washer 22x27 AI IS 3175			1		
71	2576 4350 68 02			Double Socket			1		
72	2097 4290 01 10			Assy.Tube (12 O.D X 1 X 2905 Long)			1		
73	1642 080120 7			Coupling Body L 12 IS 9390			1		
74	2097 4290 01 11			Assy.Tube (12 O.D X 1 X 460 Long)			1		
75	2067 4290 01 44			Assy.Hose (Crimped)			1		

TABLE 42.3

BRAKE LINES

GROUP 42

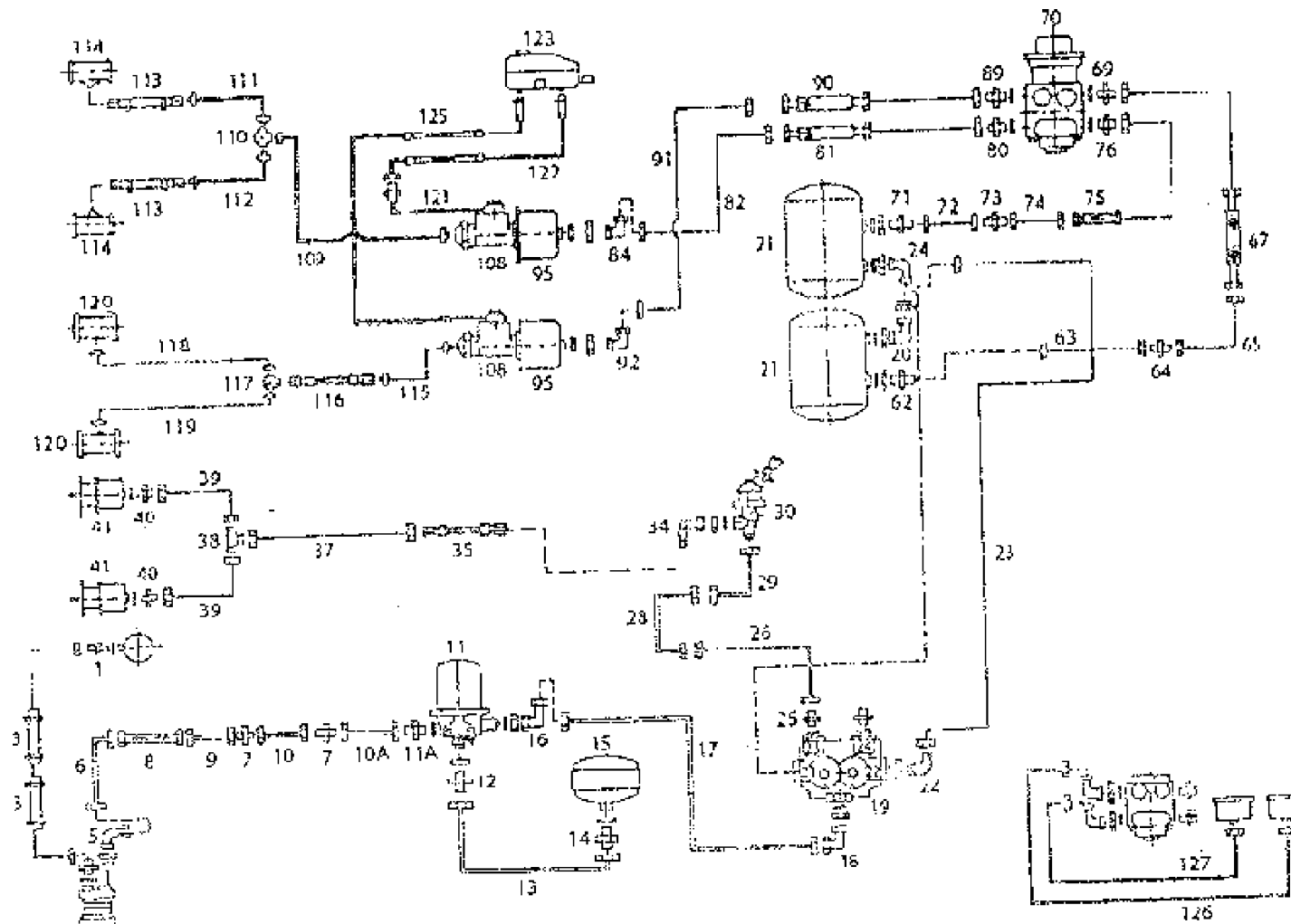


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
76	1644 050120 0			Coupling Body L 12 M TS 16520			2		
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			2		
				(Dual Treadle Valve Port 22 to Air Cyl. Front)					
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			1		
80	1644 050120 0			Coupling Body L 12 M TS 16520			1		
81	2067 4290 01 46			Assy.Hose (Crimped)			1		
82	2097 4290 01 12			Assy.Tube (12 O.D X 1 X 800 Long)			1		
84	2576 4350 68 03			Elbow			1		
—	1205 610220 3			Lock Nut M 22x1.5 TS17408			1		
—	2576 4350 92 01			Thrust Ring			1		
—	1705 050117 5			O-Ring 20.30X2.62 TS16220			1		
				(Dual Treadle Valve Port 21 to Air Cyl. Rear)					
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			1		
89	1644 050120 0			Coupling Body L 12 M TS 16520			1		
90	2067 4290 01 45			Assy.Hose (Crimped)			1		
91	2097 4290 01 09			Assy.Tube (12 O.D X 1 X 224 Long)			1		
92	2576 4350 68 03			Elbow			1		
—	1205 610220 3			Lock Nut M 22x1.5 TS17408			1		
—	2576 4350 92 01			Thrust Ring			1		
—	1705 050117 5			O-Ring 20.30X2.62 TS16220			1		

TABLE 42.3

BRAKE LINES

GROUP 42

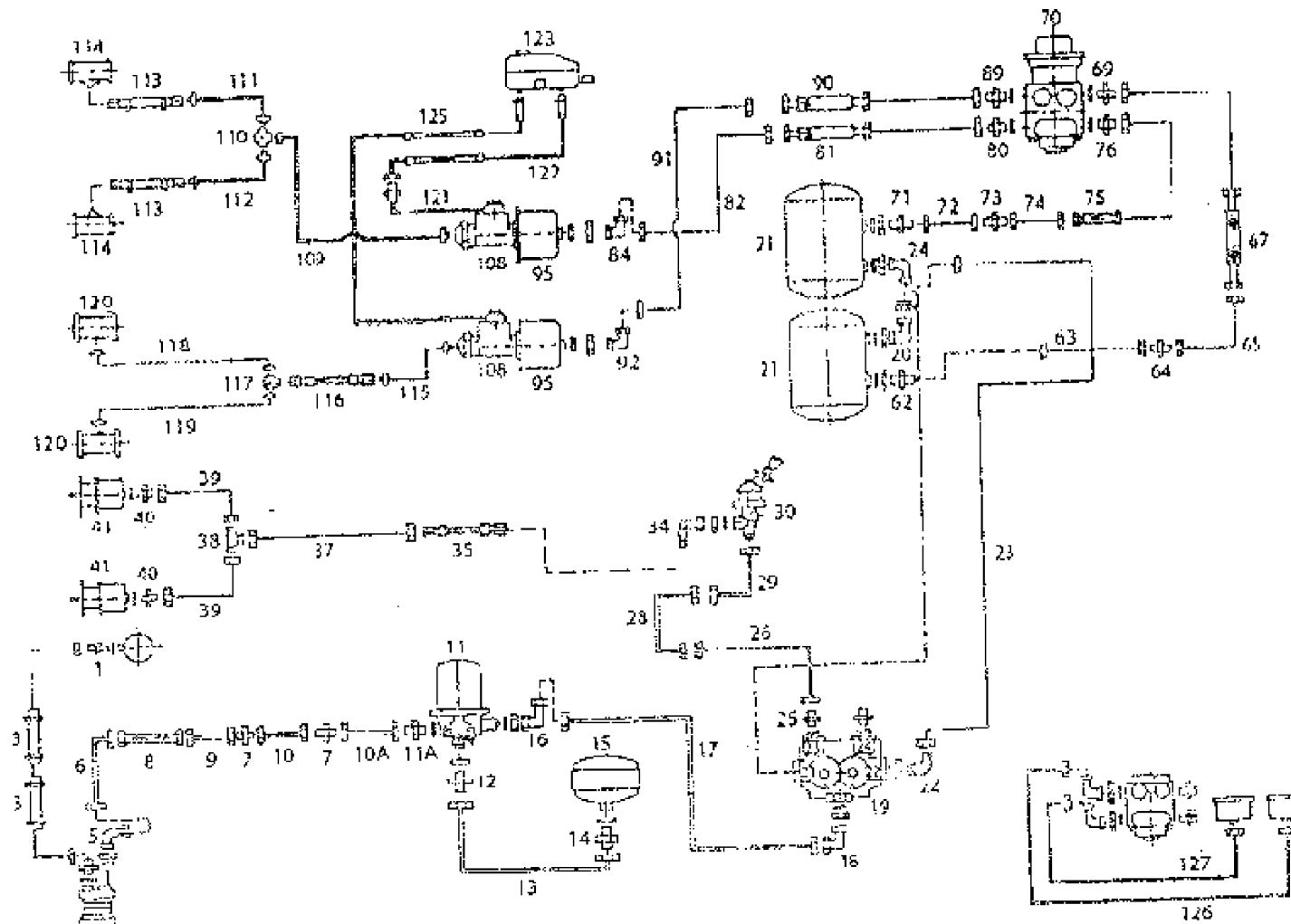


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
95	2573 4370 01 83			Assy.Air Cylinder Complete 150D (Air Cylinder to Master Cylinder)		S 13260	2		
—	1132 399804 5			Hex Screw M 10X25 IS 1364P2			6		
—	1252 069805 0			Spring Washer B 10 IS 3063 (Master Cylinder Front to Wheel Cylinder Front L.H. & R.H.)			6		
108	2573 4311 01 25			Assy. Master Cylinder		B 06400	2	2573 4311 01 17	
109	2097 4280 01 04			Assy. Tube (6 O.D. x 0.7 x 950 Long)			1		
110	2573 4290 51 02			Junction Block			1	000 429 00 37 J	
111	2097 4280 01 09			Assy. Tube (6 O.D. x 0.7 x 2375 Long)			1		
112	2097 4280 01 06			Assy. Tube (6 O.D. x 0.7 x 1930 Long)			1		
113	2574 4291 01 61			Brake Hose Assy			2	000 428 05 35 J	
114	2575 4212 01 01			Assy. Wheel Cylinder (BI) Front (Master Cylinder Rear to Wheel Cylinder Rear LH & RH)		B 06400	2	2575 4212 01 04	
115	2097 4280 01 07			Assy. Tube (6 O.D. x 0.7 x 2428 Long)			1		
116	2574 4291 01 61			Brake Hose Assy			1	000 428 05 35 J	
117	2573 4290 51 02			Junction Block			1	000 429 00 37 J	
118	2060 4281 01 21			Assy. Tube (6 O.D. x 0.7 x 650 Long)			1		
119	2060 4281 01 20			Assy Tube (6 O.D. x 0.7 x 1300 Long)			1		

TABLE 42.3

BRAKE LINES

GROUP 42

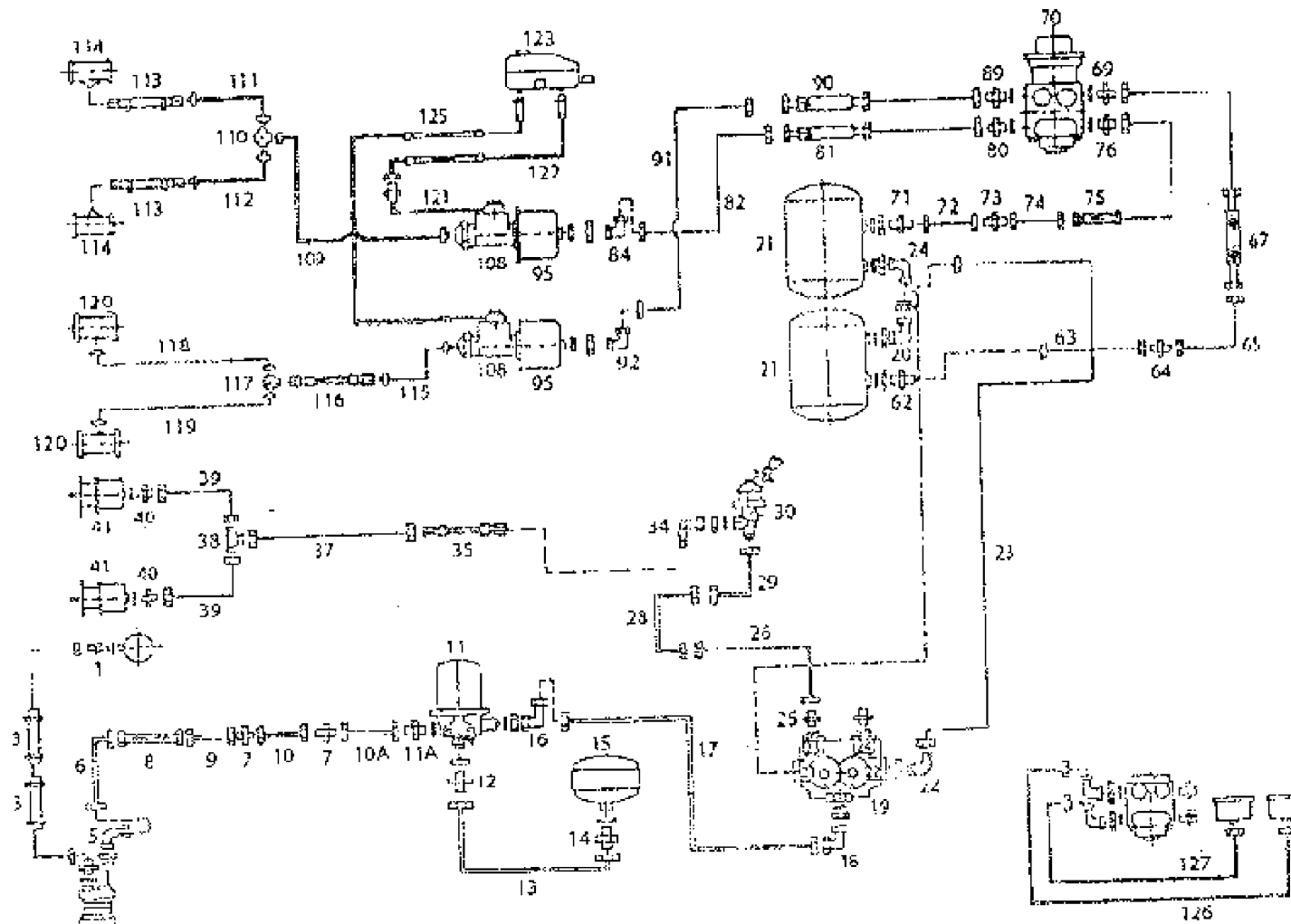


TABLE 42.3
BRAKE LINES
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
120	2575 4232 01 02			Wheel Cylinder w/Adaptor (BI) (50.8 mm) Rear (Master Cyl.Front to Brake Fluid Container)		B 06400	2	2575 4232 01 03	
—	1427 020170 0			Hose Clip 17 TS 17669			1		
121	2097 4280 01 02			Assy. Tube (10 O.D. x 0.7 x 1154 Long)			1		
122	2097 4280 01 01			Assy. Connecting Line for Front Brake			1		
—	1653 199904 9			Pipe Union Bolt 10 M 14X1.5 TS 16405			1		
—	1622 071021 5			Sealing Washer 14x18 Cu IS 3175 (Master Cyl.Rear to Brake Fluid Container)			1		
—	1427 020170 0			Hose Clip 17 TS 17669			1		
123	2654 4310 01 04			Brake Fluid Container			1	2654 4310 01 11	
—	1653 199904 9			Pipe Union Bolt 10 M 14X1.5 TS 16405			1		
—	1622 071021 5			Sealing Washer 14x18 Cu IS 3175			1		
125	2097 4280 01 03			Assy. Connecting Line for Rear Brake (Dual Treadle Valve to Air Gauge)			1		
—	2614 4350 92 01			Thrust Ring			2		
—	1705 050111 6			O Ring 10.77X2.62 TS16220			2		
—	2064 4350 68 01			Elbow			2		
—	1205 610120 7			Lock Nut M 12X1.5 IS 10410			2		
126	2099 4290 01 15			Assy. Tube (6 O.D. x 0.7 x 880 Long)			1		
127	2099 4290 01 14			Assy. Tube (6 O.D. x 0.7 x 930 Long)			1		

TABLE 42.4

FAIL SAFE PARKING BRAKE

GROUP 42

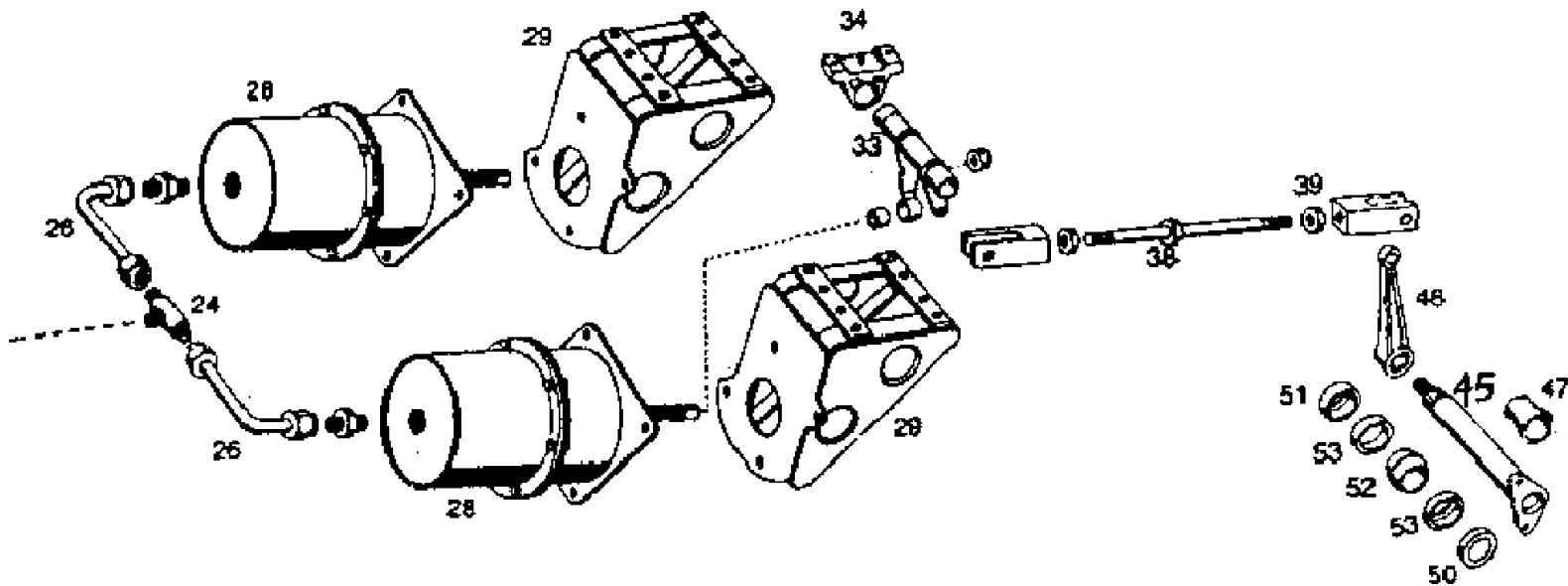


TABLE 42.4
FAIL SAFE PARKING BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
24	1664 140120 3			FAIL SAFE PARKING BRAKE			1		
26	2097 4290 01 31			Equal Tee Body L 12 IS 9389			2		
—	2576 4350 68 02			Assy.Tube (12 O.D X 1 X 150 Long)			2		
—	1622 051034 8			Double Socket			2		
—	2573 4370 01 55			Sealing Washer 22x27 AI IS 3175			2		
28	2573 4242 01 13			Hand Brake Valve		S 13260	1	2573 4242 01 18	
29	2573 4242 01 13			Assy.Spring Brake Chamber		S 13260	2		
29	2576 4270 01 01			Assy. Bracket			2		
—	1132 399613 1			Screw M 10x40 IS 1364			8		
—	1246 050105 7			Bright Washer 10.5 IS 2016			8		
—	1252 069805 0			Spring Washer B 10 IS 3063			8		
—	1132 399804 5			Screw M 10x25 IS 1364			8		
—	1252 069805 0			Spring Washer B 10 IS 3063			8		
—	1205 159807 3			Nut M 10 IS 1364			8		
33	2614 4270 01 13			Assy. Intermediate Shaft RH			1		
—	2614 4270 01 12			Assy. Intermediate Shaft LH			1		
34	2614 4270 01 14			Assy. Support Bracket			1		
—	2573 4270 01 58			Assy. Fork			2		
38	2573 4270 01 55			Assy. Pull Rod			2		
39	1205 159601 1			Hex Nut M 12 IS 1364			2		

TABLE 42.4

FAIL SAFE PARKING BRAKE

GROUP 42

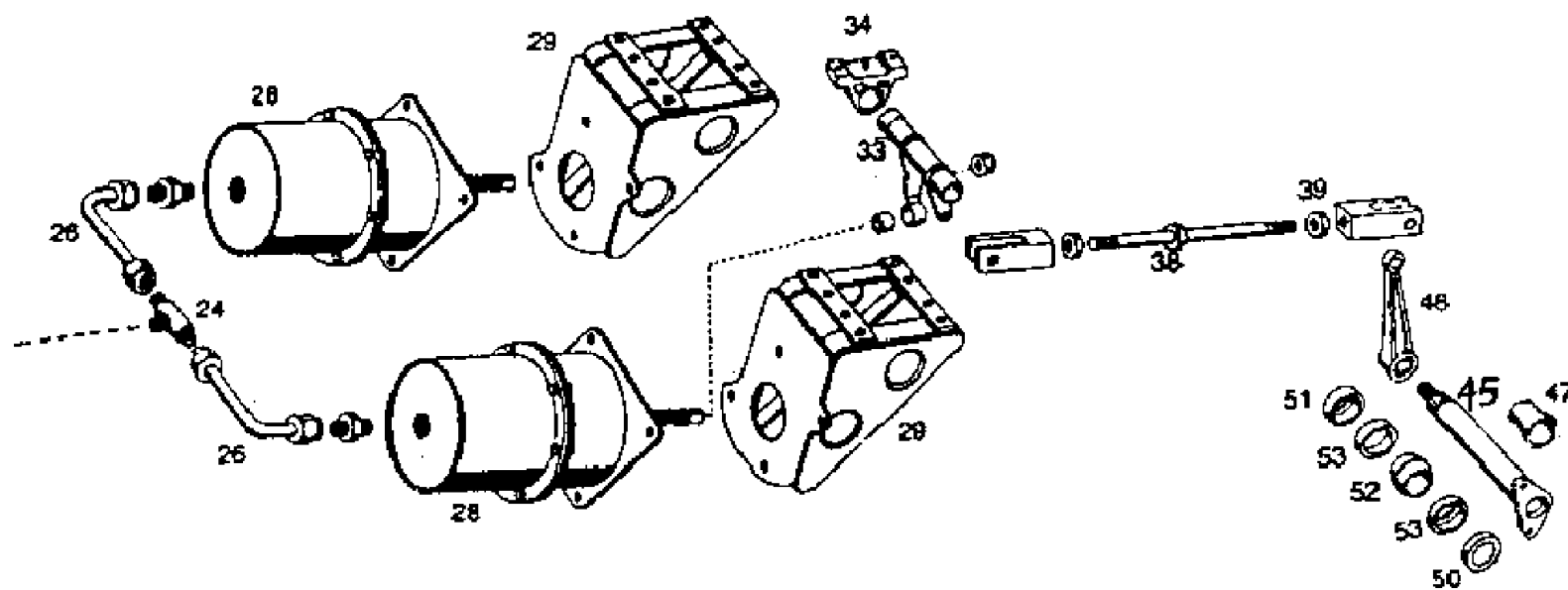


TABLE 42.4
FAIL SAFE PARKING BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
45	2573 4230 79 26			Hand Brake Shaft			2		
—	2573 4230 51 13			Bearing Block			2		
47	312 427 11 96			Rubber Sealing Cap			2		
—	042 420 00 83 J			Rubber Sealing			2		
48	2573 4230 60 09			Brake Lever LH			1		
—	2573 4230 60 08			Brake Lever RH			1		
—	1252 060120 0			Spring Washer B 12 IS 3063			4		
—	1106 381266 0			Bolt M 12x90 IS 1364			4		
—	1455 060451 6			Circlip A 45x1.75 IS 3075			2		
—	2576 4230 51 05			Adjusting Block RH			1		
—	2576 4230 51 04			Adjusting Block LH			1		
—	2576 4230 86 08			Spacer			2		
50	2573 4230 78 01			Oil Seal		F 00651	2		
51	312 426 15 50			Bush			2		
52	322 426 01 83			Bearing Half Ring			4		
53	2573 4230 86 01			Guard Ring			2		
—	2576 4230 01 15			Assy.Washer			2		
—	1132 409602 9			Screw M 12x1.5x30 IS 1364			2		
—	2576 4230 67 05			Adjusting Pin			2		
—	2576 4230 67 06			Adjusting Pin			2		

TABLE 42.4

FAIL SAFE PARKING BRAKE

GROUP 42

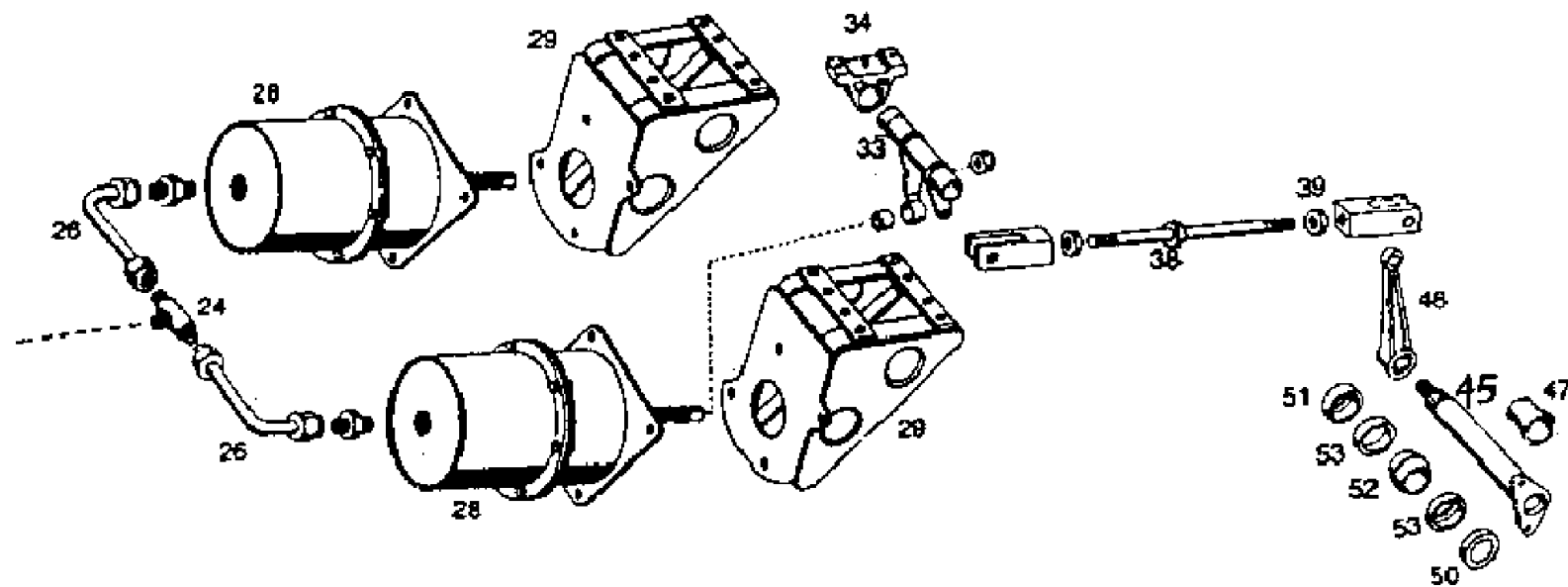


TABLE 42.4

FAIL SAFE PARKING BRAKE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2588 4210 99 02			Pin			4		
—	1315 060825 7			Split Pin 3.2x25 IS 549			4		
—	1265 060105 8			Plain Washer A 10.5 IS 5370			4		
—	2588 4210 99 02			Pin			2		
—	1315 060825 7			Split Pin 3.2x25 IS 549			2		
—	1265 060105 8			Plain Washer A 10.5 St. IS 5370			2		

TABLE 42.5

COMPONENTS OF MASTER CYLINDER (DAOH)

GROUP 42

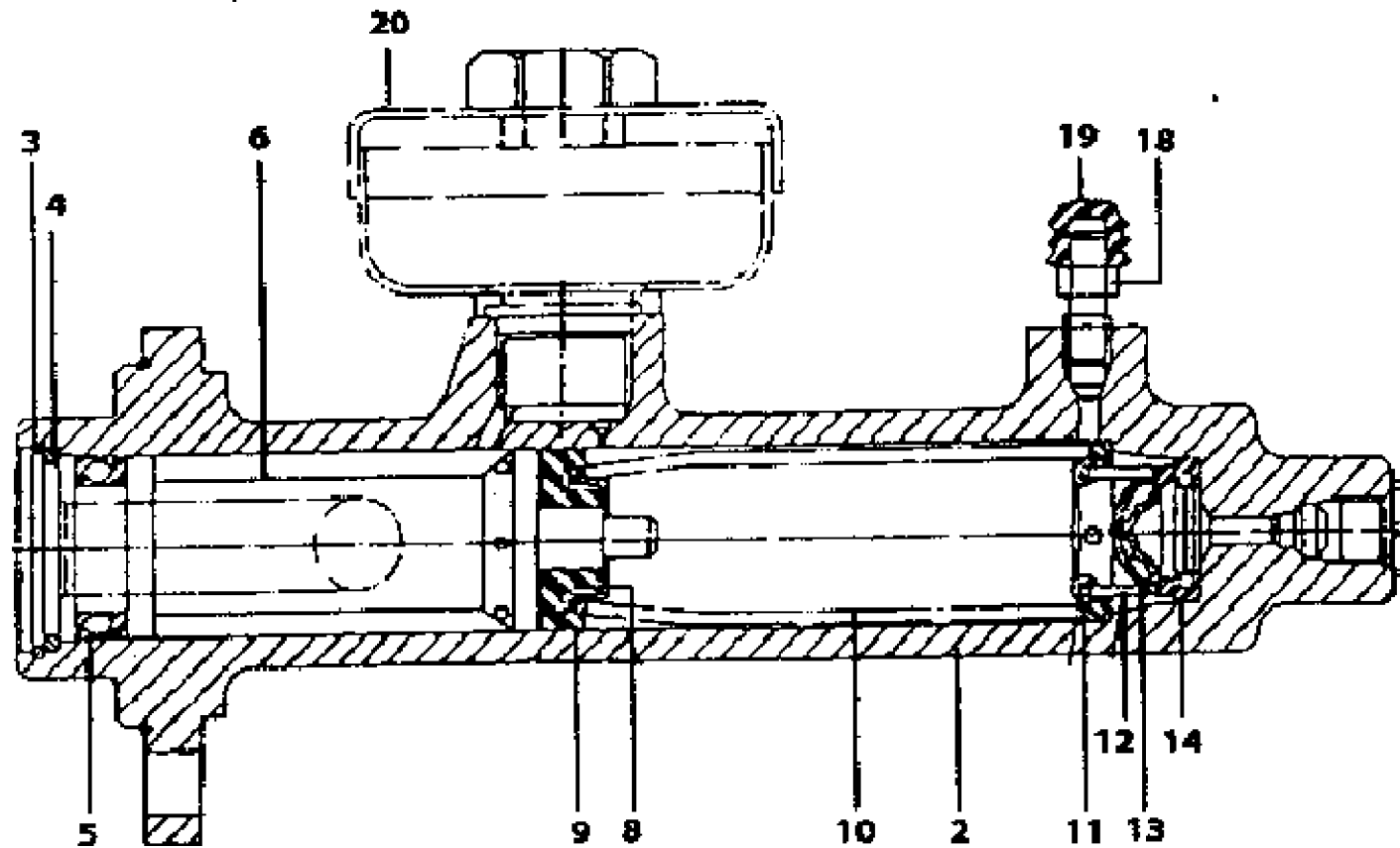


TABLE 42.5

COMPONENTS OF MASTER CYLINDER (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2573 4311 01 25			MASTER CYLINDER (COMPONENTS)					
2				Assy. Master Cylinder (38.1x75 Strokes)		B 06400	2		
3	000 994 00 35 J			Housing Master Cylinder			1		
4	2573 4311 77 03			Circlip			1		
5	2573 4311 77 01			Seal			1		
6	2573 4311 99 01			Back Seal			1		
8	2573 4311 77 02			Plunger			1		
9	2573 4311 82 02			Grand Seal			1		
10	2573 4311 87 01			Spring Retainer			1		
11	2573 4311 82 01			Spring			1		
12	000 993 00 35 J			Spring Retainer			1		
13	2576 4310 03 01			Spring TLPV			1		
14	2576 4310 77 06			Assy. TLPV			1		
—	2573 4311 77 04			Assy. Valve Seat			1		
18	2573 4232 80 02			Sealing Ring			1		
19	2651 4230 77 05			Bleeding Screw			2		
20	2574 4280 01 46			Dust Cap			2		
				Reservoir (Metallic)			1		

TABLE 42.5

COMPONENTS OF MASTER CYLINDER (DAOH)

GROUP 42

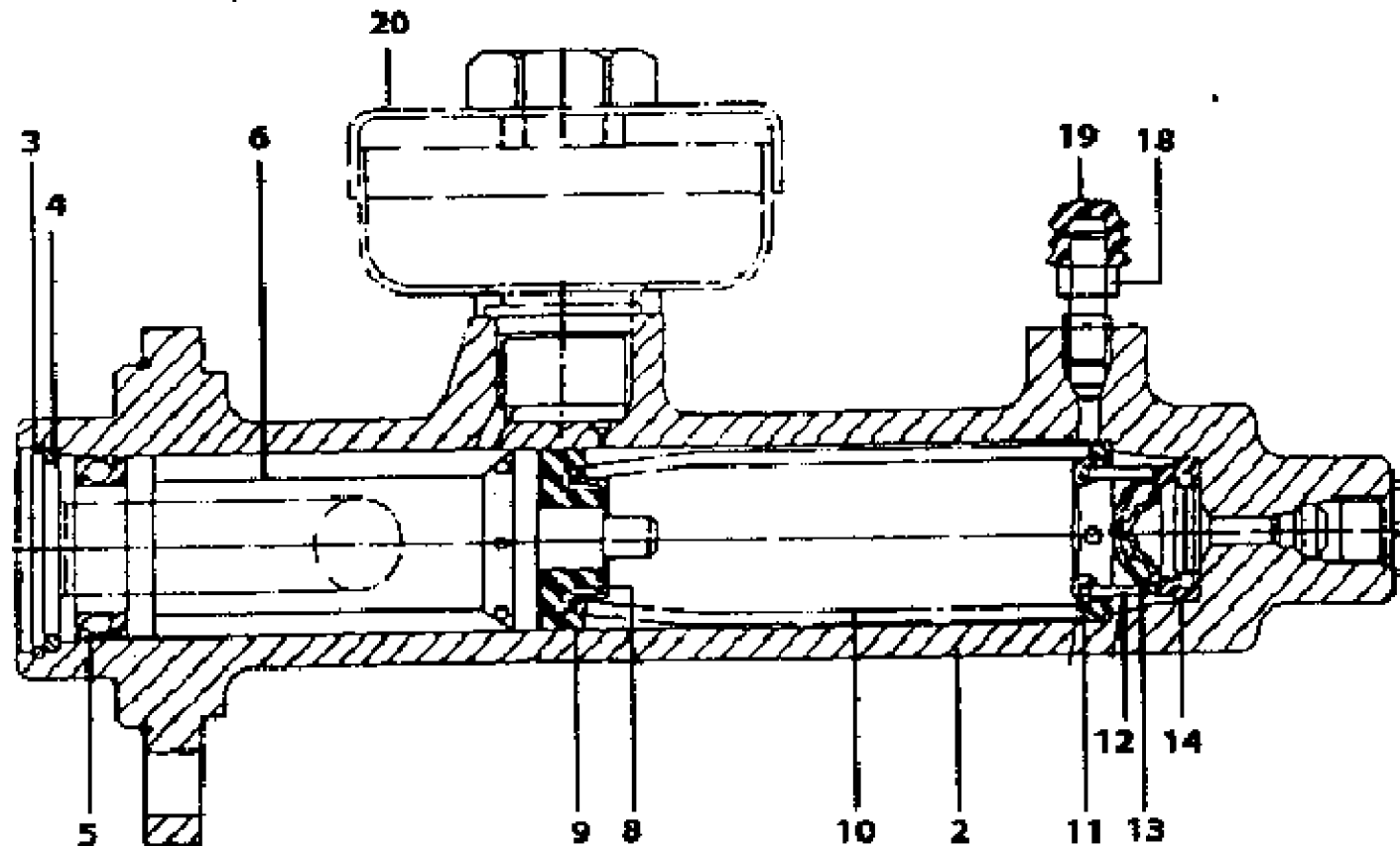


TABLE 42.5

COMPONENTS OF MASTER CYLINDER (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2573 4311 01 18			Repair Kit (Minor) Master Cylinder Consisting of :			1		
5				2573 4311 77 01 Back Seal			1		
8				2573 4311 77 02 Gland Seal			1		
4				2573 4311 77 03 Seal Shim			1		
12				000 994 00 35 J Circlip			1		
14				2576 4310 77 06 Assy. Valve Seat			1		
13				2576 4310 03 01 Assy. TLPV			1		
—				2573 4311 77 04 Sealing Ring			1		
19				2651 4230 77 05 Dust Cap			1		
—				2651 4230 99 04 Grease Tube			1		
—	2573 4311 01 19			Repair Kit (Major) Master Cylinder Consisting of :			1		
5				2573 4311 77 01 Back Seal			1		
8				2573 4311 77 02 Gland Seal			1		
4				2573 4311 77 03 Seal Shim			1		
12				000 994 00 35 J Circlip			1		
14				2576 4310 77 06 Assy. Valve Seat			1		
13				2576 4310 03 01 Assy. TLPV			1		
—				2573 4311 77 04 Sealing Ring			1		

TABLE 42.5

COMPONENTS OF MASTER CYLINDER (DAOH)

GROUP 42

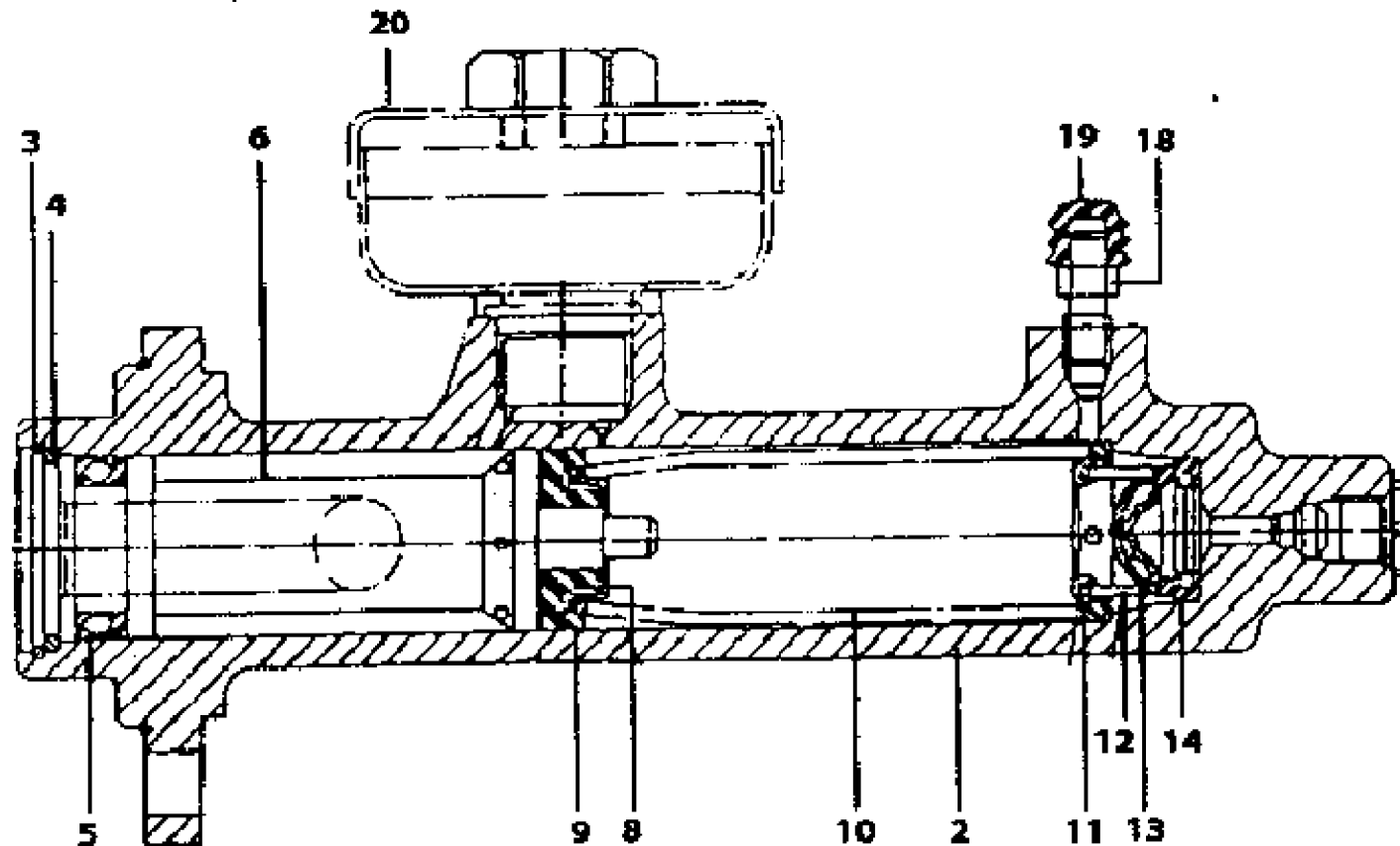


TABLE 42.5

COMPONENTS OF MASTER CYLINDER (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
19				2651 4230 77 05 Dust Cap			1		
—				2651 4230 99 04 Grease Tube			1		
6				2573 4311 99 01 Plunger			1		
10				2573 4311 87 01 Spring			1		
12				000 993 00 35 J TLPV Spring			1		
11				2573 4311 82 01 Spring Retainer			1		
9				2573 4311 82 02 Spring Retainer			1		

AIR DRYER

GROUP 42

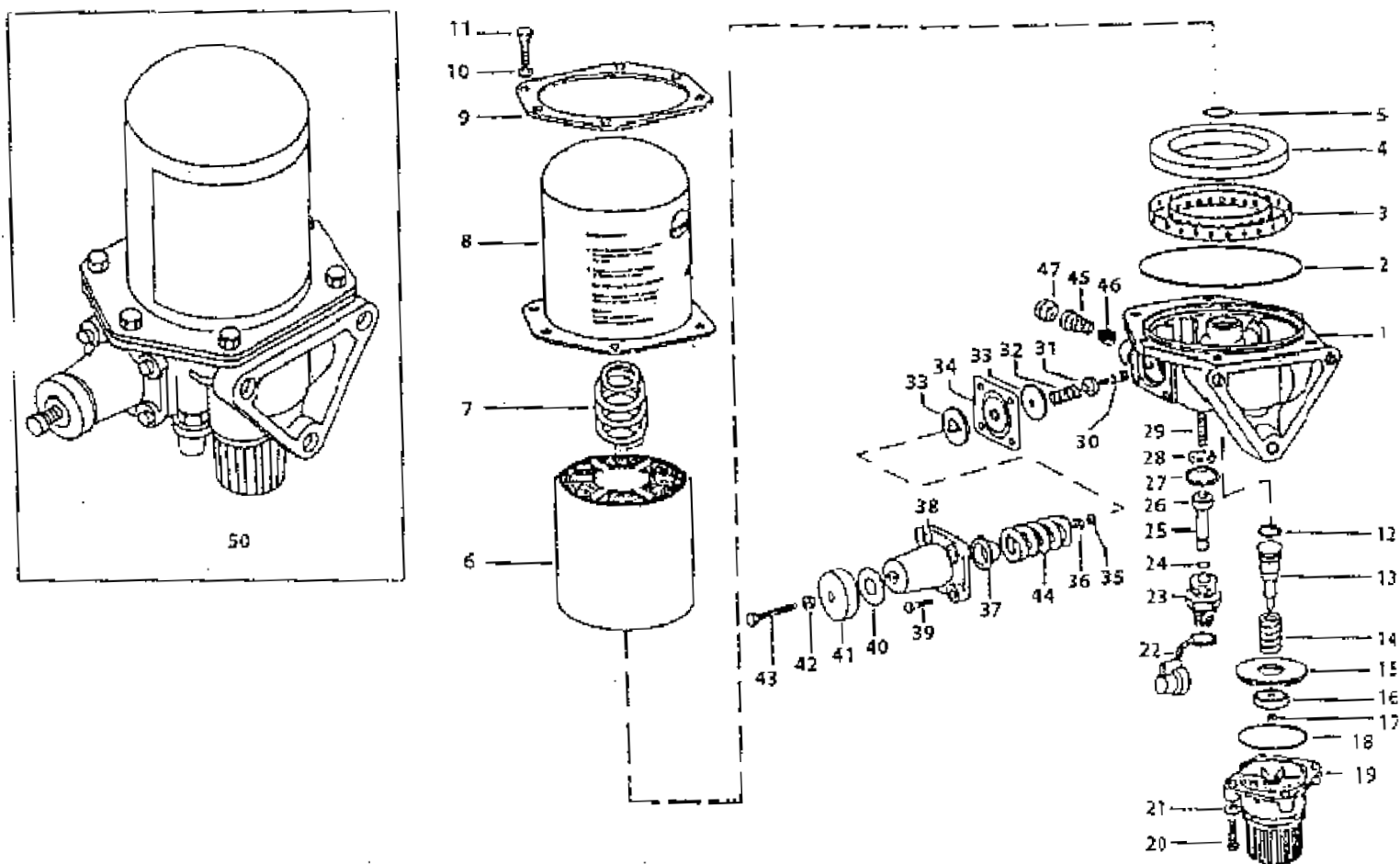


TABLE 42.6
AIR DRYER
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
50	2641 4370 01 05			AIR DRYER		S 13260	1	2641 4370 01 06	
1	2641 4370 37 01			Air Dryer with Unloader Valve	M303510		1		
2	2641 4370 77 01			Body	M337921		1		
3	2641 4370 99 01			Sealing Ring	M924910		1		
4	2641 4370 99 04			Filter Retainer	M337520		1		
5	2641 4370 99 04			Filter	M337530		1		
6	2641 4370 77 02			Sealing Ring	M630420		1		
7	2641 4370 99 05			Desiccant Cartridge	M311370		1		
8	2641 4370 87 01			Spring	M337620		1		
9	2641 4370 82 01			Housing	M338080		1		
10	2641 4370 82 02			Stiffner Plate	M337540		1		
11	2641 4370 92 01			Steel Washer	M917820		6		
12	2641 4370 80 01			Hexagonal Screw	M911120		6		
13	2641 4370 77 03			Sealing Ring	M630720		1		
—	2641 4370 01 12			Plunger Assy. Consisting of :	M311240		1		
14	2641 4370 67 02			Unloader Plunger	M338000		1		
15	2641 4370 87 04			Compression Spring	M335010		1		
16	2641 4370 92 04			Valve Seat	M336700		1		
17	2641 4370 90 01			Valve	M310900		1		
17	2641 4370 65 01			Hexagonal Nyloc Nut	M910280		1		

Not Serviced Loose

Not Serviced Loose

TABLE 42.6

AIR DRYER

GROUP 42

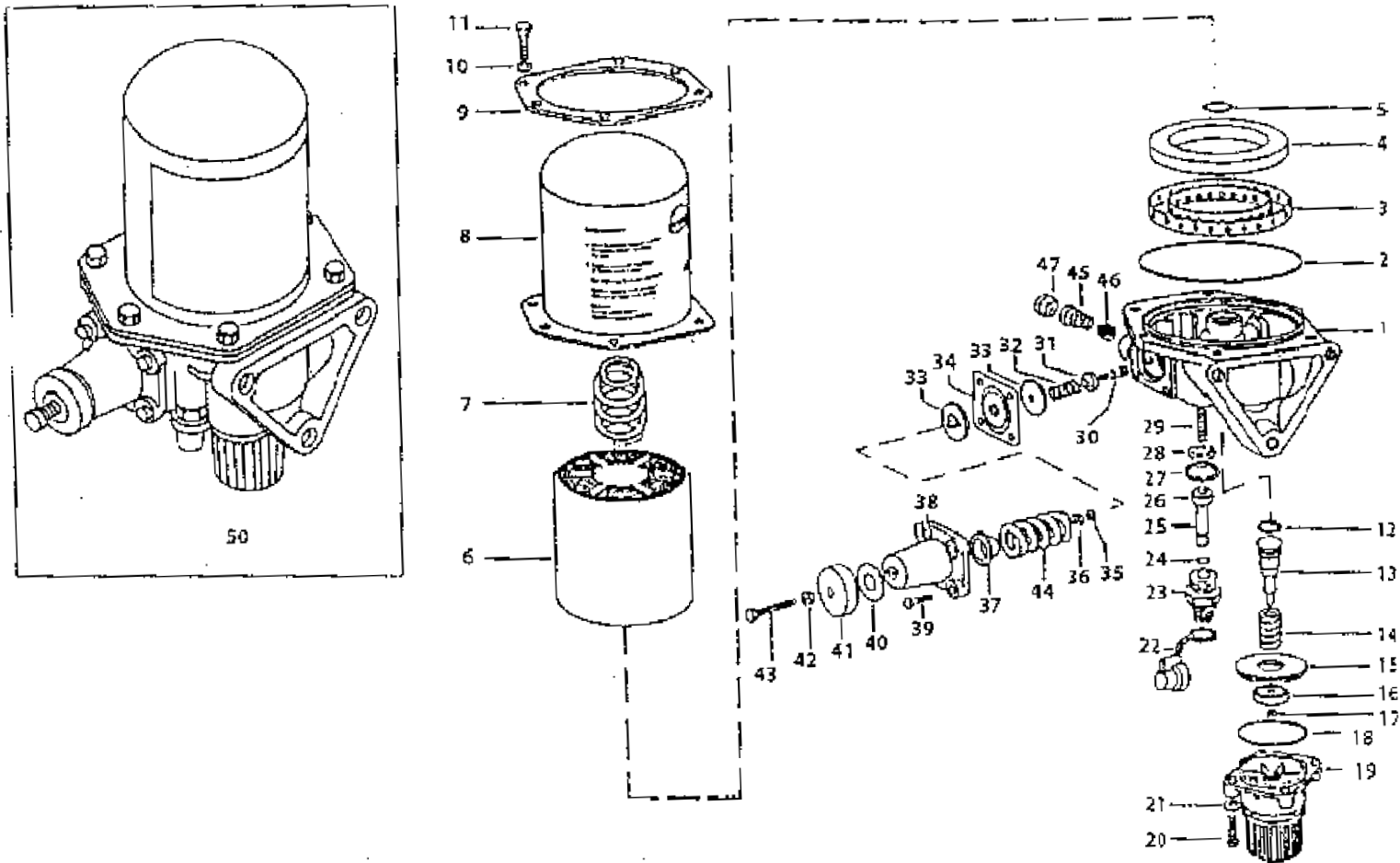


TABLE 42.6
AIR DRYER
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
18	2641 4370 77 04			Sealing Ring	M630530		1		Not Serviced Loose
19	2641 4370 99 02			Silencer	M311480		1		
20	2641 4370 80 02			Pan Head Screw	M925130		4		
21	2641 4370 92 02			Steel Washer	M920150		4		
22	2641 4370 77 05			Dust Cap	M331600		1		
23	2641 4370 85 01			Adaptor	M338020		1		
24	2641 4370 77 06			Sealing Ring	M911900		1		
25	2641 4370 67 01			Tyre Inflator Plunger	M338010		1		
26	2641 4370 90 02			Valve	M335040		1		
27	2641 4370 92 03			Sealing Washer	M911840		1		
28	2641 4370 82 03			Spring Retainer	M338030		1		Not Serviced Loose
29	2641 4370 87 02			Tyre Inflator Ring	M331540		1		
—	2641 4370 01 13			Diaphragm Assy. Consisting of :	M310870		1		
30	2641 4370 67 03			Governor Plunger	M334910		1		
31	2641 4370 90 03			Valve	M310880		1		
32	2641 4370 87 06			Spring	M833010		1		
33	2641 4370 99 08			Follower	M334840		2		
34	2641 4370 77 07			Diaphragm	M334870		1		
35	2641 4370 92 05			Spring Washer	M910290		1		Not Serviced Loose
36	2641 4370 65 03			Hexagonal Nut	M910410		1		

TABLE 42.6

AIR DRYER

GROUP 42

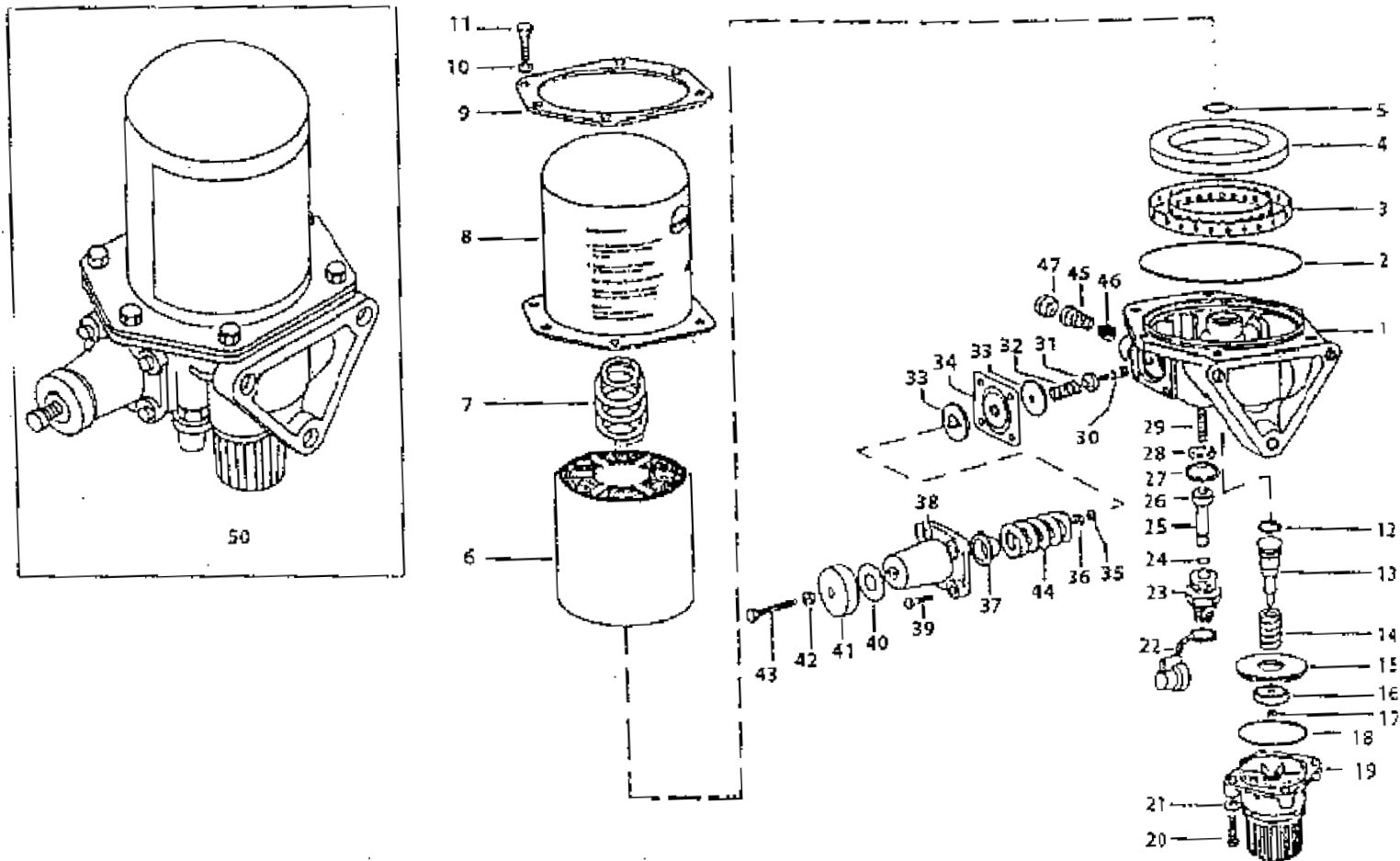


TABLE 42.6
AIR DRYER
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
37	2641 4370 99 03			Spring Guide	M334990		1		Not Serviced Loose
38	2641 4370 37 02			Top Cover	M334791		1		
39	2641 4370 80 03			Hexagonal Head Screw	M910990		4		
40	2641 4370 77 08			Exhaust Flap	M334890		1		
41	2641 4370 82 04			Cup	M334970		1		
42	2641 4290 65 03			Hexagonal Nut	M910410		1		
43	2641 4370 80 04			Adjustment Screw	M335000		1		
44	2641 4370 87 03			Compression Spring	M334930		1		
45	2641 4370 87 05			Conical Spring	M333820		1		
46	2641 4370 90 04			Non Return Valve	M330000		1		
47	2641 4370 99 06			Valve Stop and Spring Retainer	M338040		1		Not Serviced Loose
—	2641 4370 01 11			Repair Kit Consisting of :	MSP3/71		1		
2	2641 4370 77 01			Sealing Ring	M924910		1		
4	2641 4370 99 04			Filter	M337530		1		
5	2641 4370 77 02			Sealing Ring	M630420		1		
6	2641 4370 99 05			Desiccant Cartridge	M311370		1		
12	2641 4370 77 03			Sealing Ring	M630720		1		
18	2641 4370 77 04			Sealing Ring	M630530		1		
22	2641 4370 77 05			Dust Cap	M331600		1		Not Serviced Loose
24	2641 4370 77 06			Sealing Ring	M911900		1		

TABLE 42.6

AIR DRYER

GROUP 42

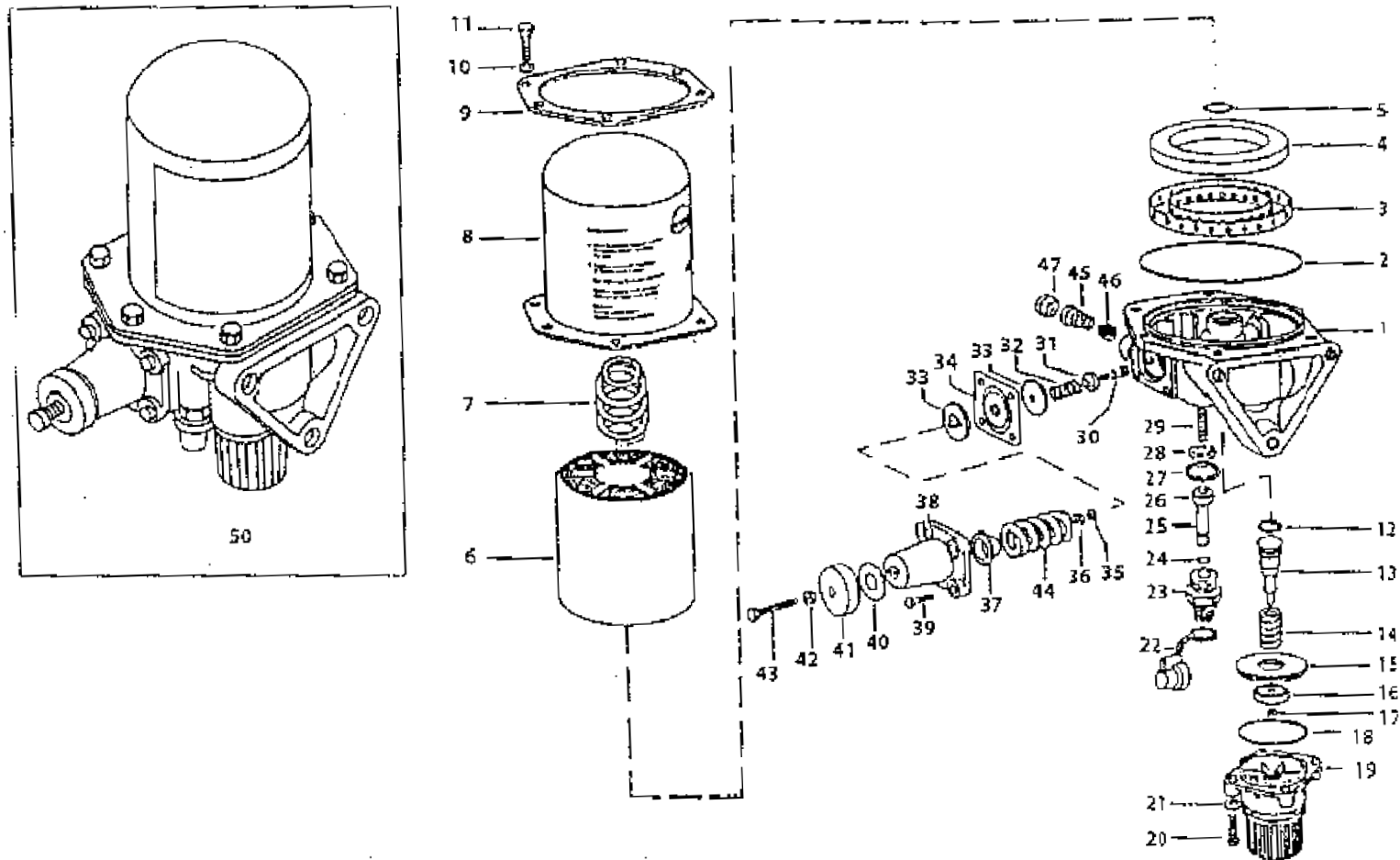


TABLE 42.6

AIR DRYER

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
26	2641 4370 90 02			Valve	M335040		1		} Not Serviced Loose
27	2641 4370 92 03			Sealing Washer	M911840		1		
31	2641 4370 90 03			Valve	M310880		1		
34	2641 4370 77 07			Diaphragm	M334870		1		
40	2641 4370 77 08			Exhaust Flap	M334890		1		
45	2641 4370 87 05			Conical Spring	M333820		1		
46	2641 4370 90 04			Non Return Valve	M330000		1		
47	2641 4370 99 06			Valve Stop and Spring Retainer	M338040		1		

TABLE 42.7

SYSTEM PROTECTION VALVE (DAOH)

GROUP 42

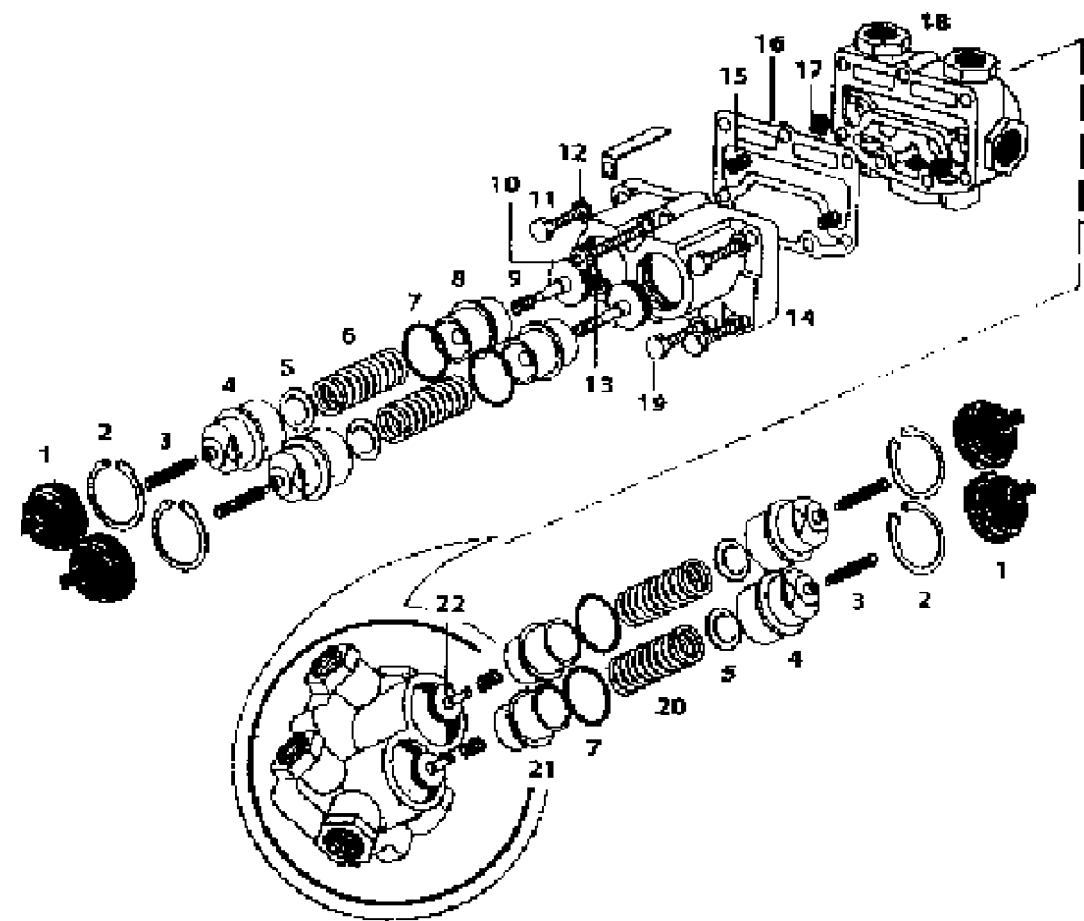


TABLE 42.7

SYSTEM PROTECTION VALVE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 57			SYSTEM PROTECTION VALVE					
1	2576 4374 77 10			System Protection Valve		S 13260	1	2576 4374 01 08	
2	2576 4374 43 03			Gaiter			4		
3	2576 4374 80 02			Circlip Internal			4		
4	2576 4374 47 08			Socket Head Screw			4		
5	2576 4374 92 01			Top Cover			4		
6	2576 4374 87 07			Spring Retainer			4		
7	2576 4374 77 11			Spring Graduating			2		
8	2576 4374 66 02			'O' Ring			4		
9	2576 4374 87 05			Ram			2		
10	2576 4374 99 01			Spring			4		
11	000 990 81 20 J			Valve			2		
12	000 431 16 76 J			Screw			4		
13	2576 4374 80 03			Spring Washer			7		
14	2576 4374 38 06			Socket Head Screw			1		
15	2576 4374 87 06			Valve Body Bottom Cover			1		
16	2576 4374 53 01			Check Valve Spring			2		
17	2576 4374 77 12			Joint			1		
18	2576 4374 38 07			Check Valve			2		
				Valve Body			1		

TABLE 42.7

SYSTEM PROTECTION VALVE (DAOH)

GROUP 42

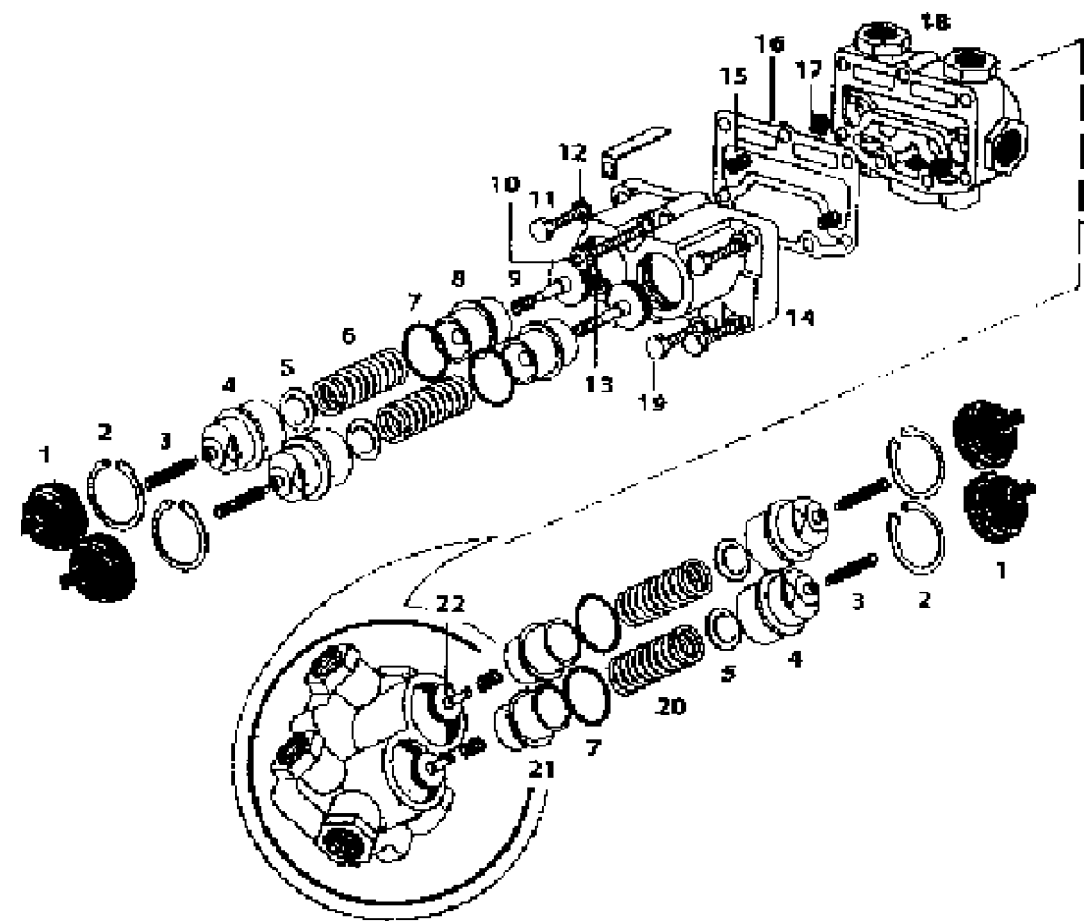


TABLE 42.7

SYSTEM PROTECTION VALVE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
19	2576 4374 80 04			Screw			1		
20	2576 4374 87 08			Spring Graduating			2		
21	2576 4374 66 03			Ram			2		
22	2576 4374 99 02			Valve			2		
—	2576 4374 01 16			Repair Kit Sys. Prot. Valve Consisting of :	MSP3 /40	S 13260	1		
1				2576 4374 77 10 Gaiter			1		
7				2576 4374 77 11 'O' Ring			4		
9				2576 4374 87 05 Spring			4		
10				2576 4374 99 01 Valve			2		
15				2576 4374 87 06 Spring Check Valve			2		
16				2576 4374 53 01 Joint			1		
17				2576 4374 77 12 Check Valve			2		
22				2576 4374 99 02 Valve			2		

TABLE 42.8

DUAL BRAKE VALVE (DAOH)

GROUP 42

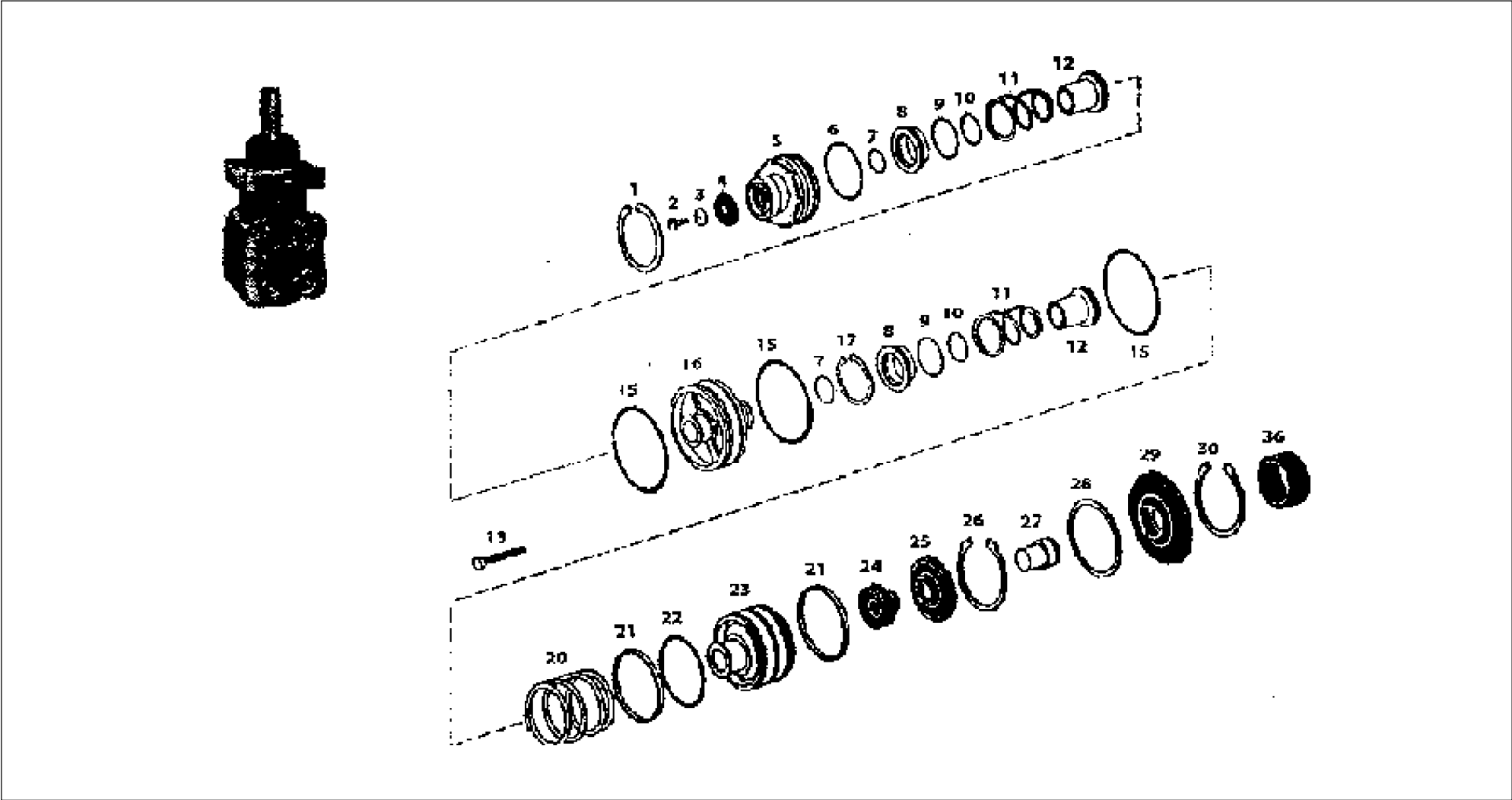


TABLE 42.8

DUAL BRAKE VALVE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 12			DUAL BRAKE VALVE					
1	2576 4373 43 03			Dual Brake Valve		S 13260	1	2573 4370 01 08	
2	2576 4373 80 02			Circlip Internal			1		
3	2576 4373 77 27			Screw Self Tapping			1		
4	2576 4373 72 08			Cap			1		
5	2576 4373 99 12			Washer			1		
6	2576 4373 77 17			Guard Venting			1		
7	2576 4373 77 18			'O' Ring			1		
8	2576 4373 86 05			'O' Ring			1		
9	2576 4373 77 19			Sealing Ring Spacer			2		
10	2576 4373 77 20			'O' Ring			2		
11	2576 4373 87 09			'O' Ring			2		
12	2576 4373 90 01			Conical Spring			2		
13	2576 4373 80 03			Valve			2		
15	2576 4373 77 21			Screw			4		
16	2576 4373 66 05			'O' Ring			2		
17	2576 4373 43 04			Piston			1		
—	2576 4373 77 22			Internal Circlip			1		
20	2576 4373 87 10			'O' Ring			1		
				Spring			1		



TABLE 42.8

DUAL BRAKE VALVE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
21	2576 4373 63 06			Guide Ring			2		
22	2576 4373 77 23			'O' Ring			1		
23	2576 4373 66 06			Piston			1		
24	2576 4373 77 24			Rubber Ring			1		
25	2576 4373 82 05			Spring Seat			1		
26	2576 4373 43 05			Circlip Internal			1		
27	2576 4373 67 18			Stem			1		
28	2576 4373 86 06			Spacer			1		
29	2576 4373 77 25			Boot			1		
30	2576 4373 43 06			Circlip Internal			1		
36	2576 4373 77 26			Boot			1		
—	2576 4373 01 34			Repair Kit Consisting of :	MSP 6/7	S 13260	1		
				Circlip - 2576 4373 43 03			1		
				Washer - 2576 4373 72 08			1		
				O' Ring - 2576 4373 77 17			1		
				O' Ring - 2576 4373 77 19			2		
				O' Ring - 2576 4373 77 20			2		
				O' Ring - 2576 4373 77 18			1		
				Conical Spring - 2576 4373 87 09			2		
				Valve - 2576 4373 90 01			2		

TABLE 42.8

DUAL BRAKE VALVE (DAOH)

GROUP 42

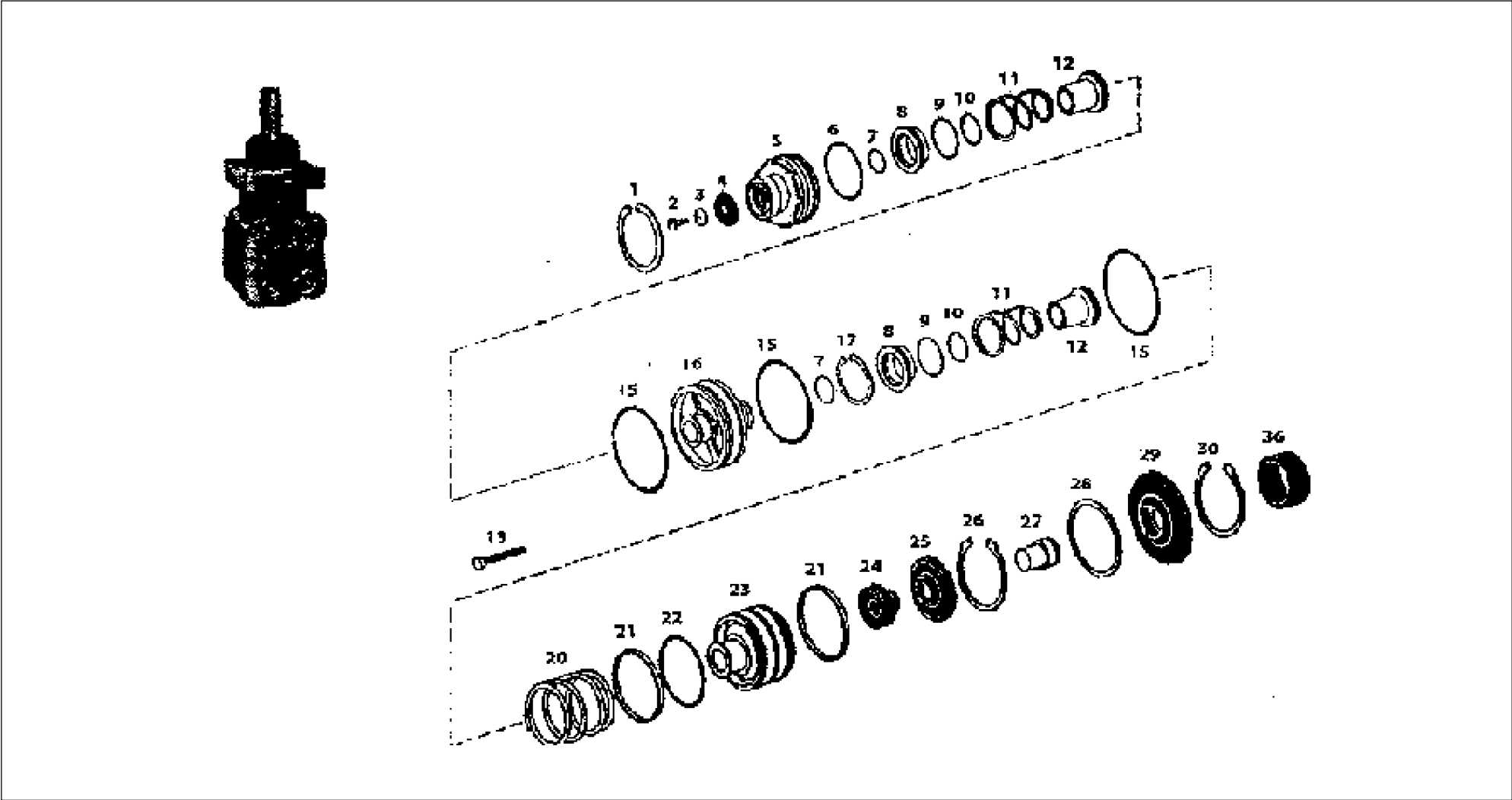


TABLE 42.8

DUAL BRAKE VALVE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				O' Ring - 2576 4373 77 21			2		
				Circlip Internal - 2576 4373 43 04			1		
				O' Ring - 2576 4373 77 22			1		
				Guiding Ring - 2576 4373 63 06			2		
				O' Ring - 2576 4373 77 23			1		
				Rubber Ring - 2576 4373 77 24			1		
				Spring Seat - 2576 4373 82 05			1		
				Circlip Internal - 2576 4373 43 06			1		
				Boot - 2576 4373 77 26			1		

TABLE 42.9

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

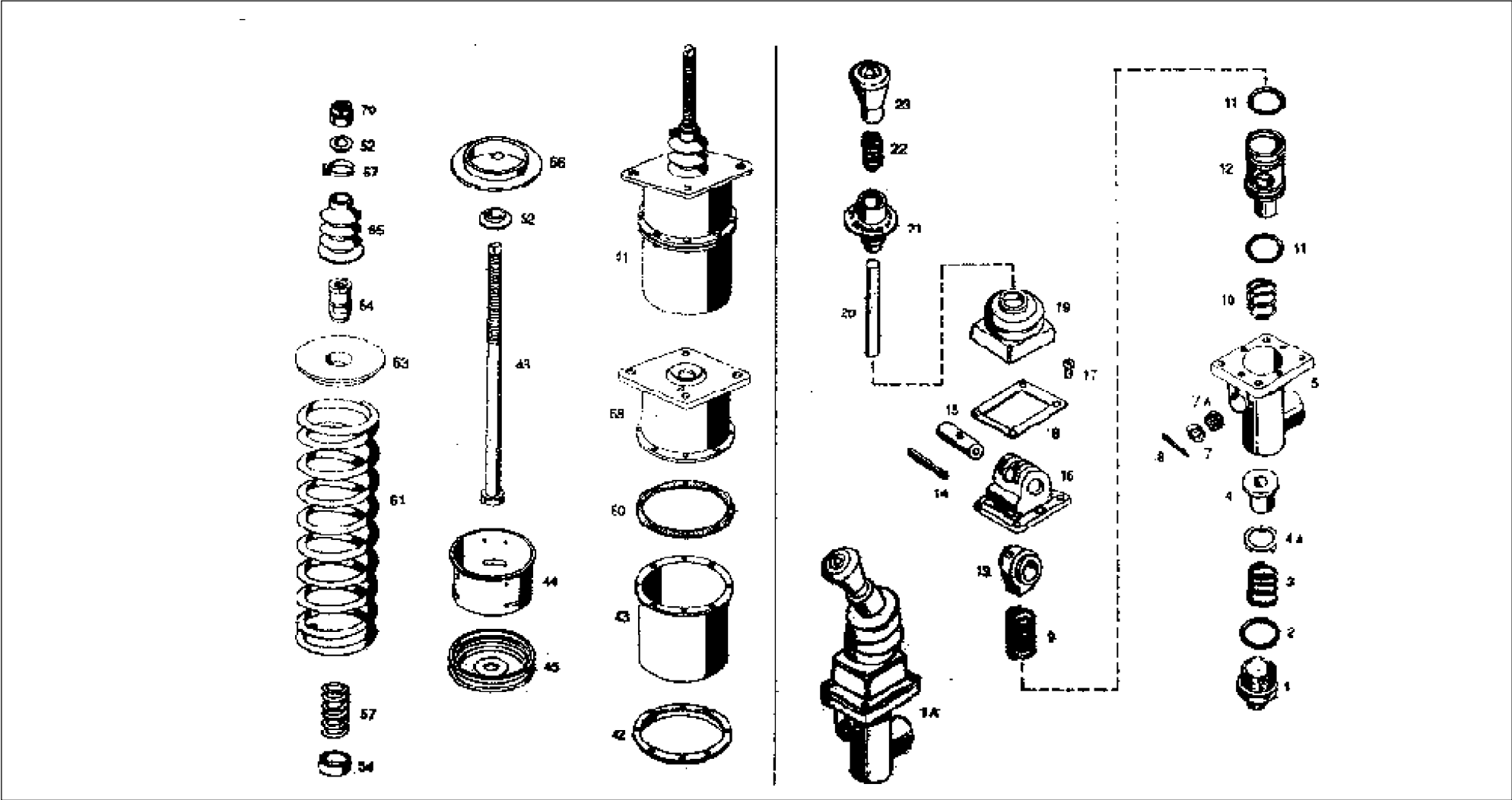


TABLE 42.9
COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				SPRING BRAKE CHAMBER		S 13260			
41	2573 4242 01 13			Assy. Spring Brake Chamber	M500250		1		
42	2575 4241 82 01			Chamber Body			1		
43	2575 4241 01 02			Cylinder			1		
44	2575 4241 01 05			Crown and Skirt Assy.			1		
45	2575 4241 01 04			Crown with Seal and Spring			1		
—	2575 4241 82 07			Skirt			1		
—	2575 4241 77 02			Wear Pad			3		
48	2574 4241 01 04			Push Rod and Nut Assy.			1		
—	1315 060936 9			Split Pin IS 549			1		
52	2575 4241 92 01			Spherical Washer			2		
54	2574 4241 01 02			Spring Seat (Skirt End)			1		
56	2574 4241 82 02			Spring Seat Cap			2		
57	312 993 14 01			Spring			1		
—	1315 069928 8			Split Pin 4x28 IS 549 St.			1		
60	2574 4241 53 01			Gasket			1		
61	2575 4241 87 03			Spring			1		
63	2574 4241 01 03			Spring Seat (Stopper End)			1		
64	2574 4241 65 01			Stopper			1		
65	2574 4241 77 01			Gaiter /Rubber Seal			1		

TABLE 42.9

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

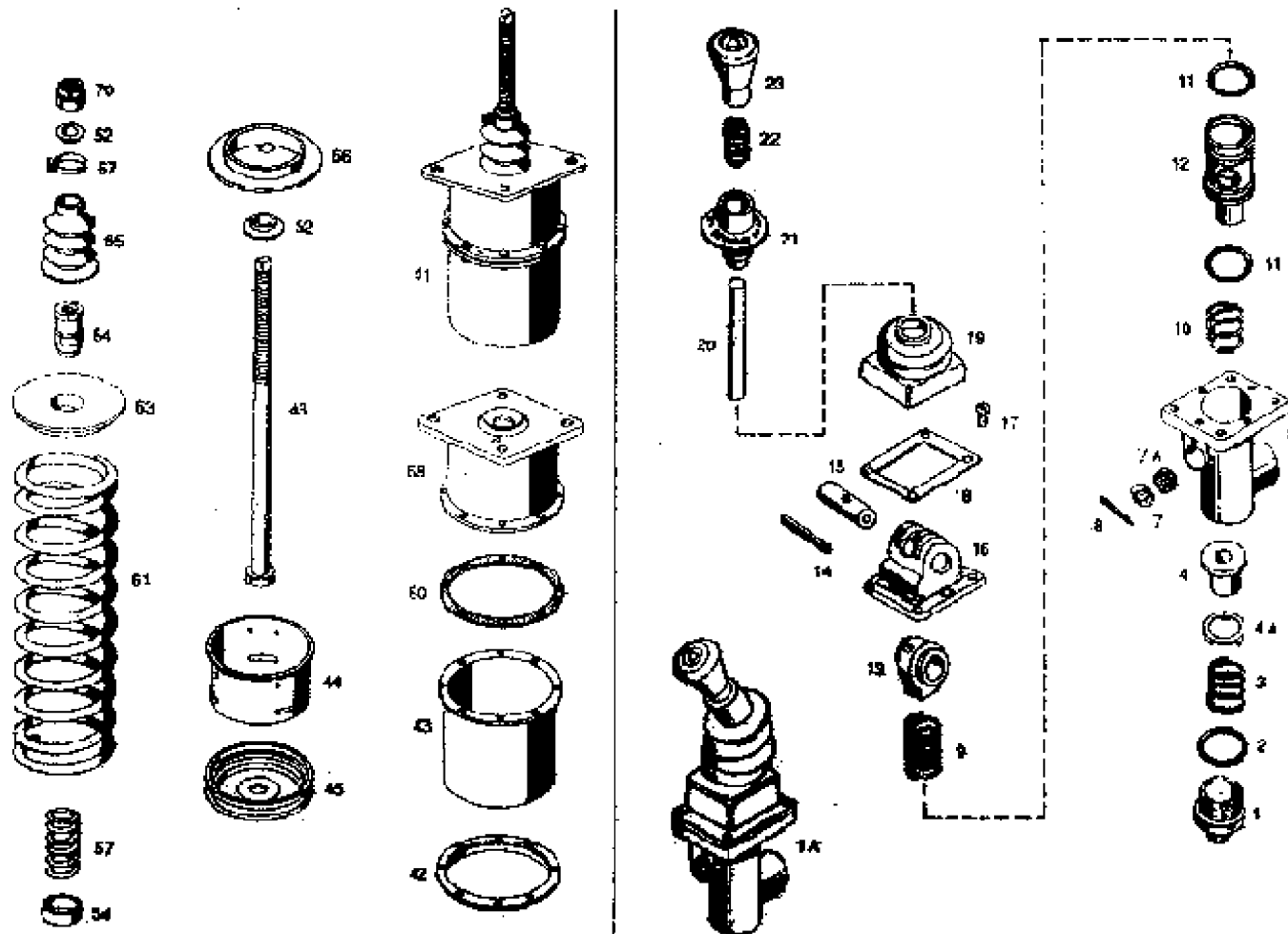


TABLE 42.9
COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
67	1427 020320 6			Clip 32 TS 17669			1		
70	1210 200160 3			Castle Nut			1		
—	1205 150080 4			Nut M 8 IS 1364			8		
—	1132 390818 6			Screw M 8x18 IS 1364			8		
—	1252 060080 7			Spring Washer B 8 IS 1364			8		
—	2574 4241 01 05			Spring Brake Chamber Repair Kit Consisting of :	MSP5/1	S 13260	1		
				Split Pin 1315 060936 9			2		
				Split Pin 1315 060928 8			2		
				Spherical Washer 2575 4241 92 01			2		
				Gaiter 2574 4241 77 01			1		
				Clip 1427 020320 6			1		
				Gasket 2574 4241 53 01			1		
				Crown with Seal Spring Assy. 2575 4241 01 04			1		
				Hand Brake Valve		S 13260			
1A	2573 4242 01 18			Hand Brake Valve Graduated	M302870		1		
1	2574 4242 68 04			Inlet Adaptor			1		
2	2573 4242 77 01			Sealing Ring			1		
3	000 434 02 84 J			Valve Spring			1		
4	2573 4242 99 01			Valve			1		
4A	2574 4242 38 09			Valve Guide			1		

TABLE 42.9

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

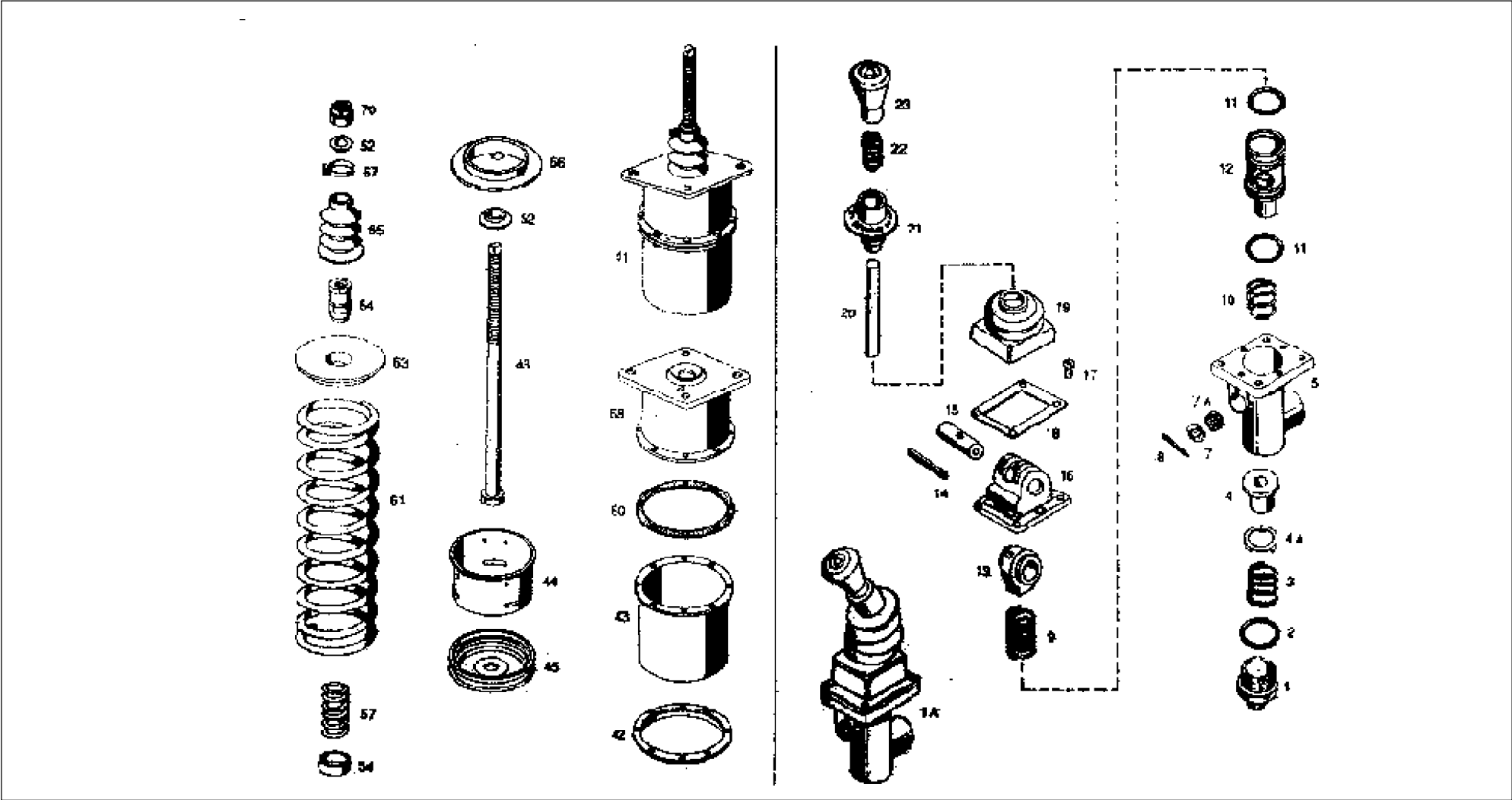


TABLE 42.9

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
5	2574 4242 38 07			Valve Body			1		
7A	2573 4242 99 14			Filter			1		
7	2640 4370 82 04			Strainer Plate			1		
8	2574 4242 67 03			Split Pin			1		
9	2640 4370 87 01			Plunger Return Spring			1		
10	2574 4242 87 10			Spring			1		
11	000 997 31 45 J			'O' Ring			1		
11A	2573 4242 77 02			'O' Ring			1		
12	2574 4242 66 04			Plunger			1		
—	2640 4370 77 02			'O' Ring			1		
—	2573 4242 99 05			Cam Follower			1		
—	2573 4242 99 06			Sealing Ring			1		
13	2574 4242 99 16			Cam			1		
—	2573 4242 83 01			Shim			1		
—	2573 4242 83 02			Shim			2		
—	2573 4242 83 03			Shim			1		
14	2573 4242 67 02			Tension Pin			1		
15	2574 4242 67 01			Pivot			1		
—	2573 4242 99 07			Bush			1		
16	2574 4242 38 02			Top Cover			1		

TABLE 42.9

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

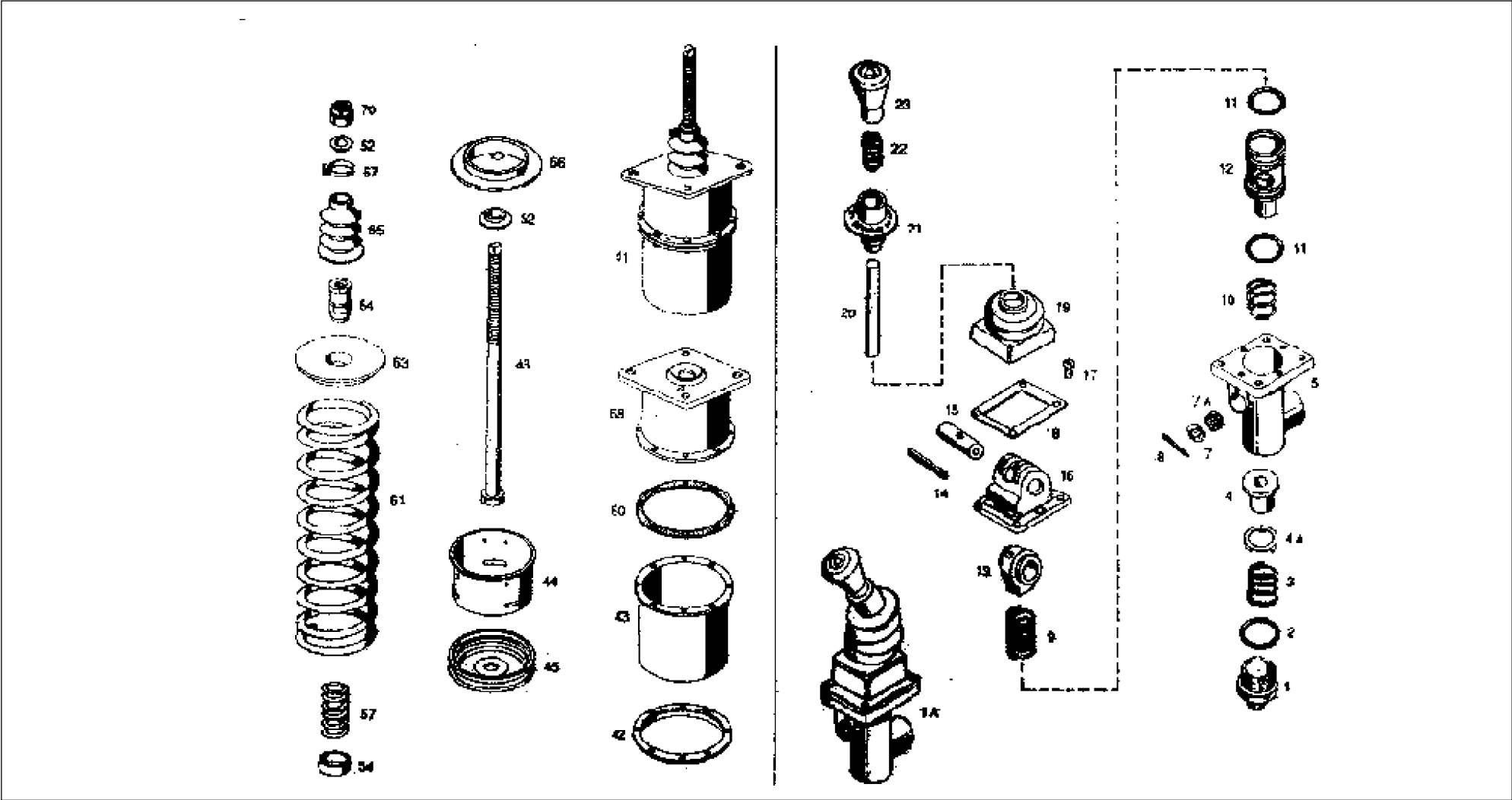


TABLE 42.9
COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
17	2574 4243 80 01			Counter Sunk Screw			2		
18	2574 4242 99 04			Dial			1		
19	2573 4242 99 08			Gaiter			1		
20	2574 4242 84 01			Lever			1		
21	2574 4242 60 01			Sleeve			1		
22	2574 4242 87 11			Spring			1		
23	2574 4242 63 02			Knob			1		
—	2573 4242 01 06			Repair Kit (MSP 3/62) Hand Control Valve	MSP 3/62	S 13260	1		
				Consisting off :					
				2573 4242 77 01 Sealing Ring			1		
				2573 4242 77 02 O Ring			1		
				2573 4242 99 01 Valve			1		
				000 997 31 45 J O Ring			1		
				2640 4370 77 02 O Ring			1		
				2573 4242 83 01 Shim			1		
				2573 4242 83 02 Shim			1		
				2573 4242 83 03 Shim			1		
				2573 4242 99 05 Cam Follower			1		
				2573 4242 99 07 Bush			2		
				2573 4242 67 02 Tension Pin			1		

TABLE 42.9

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

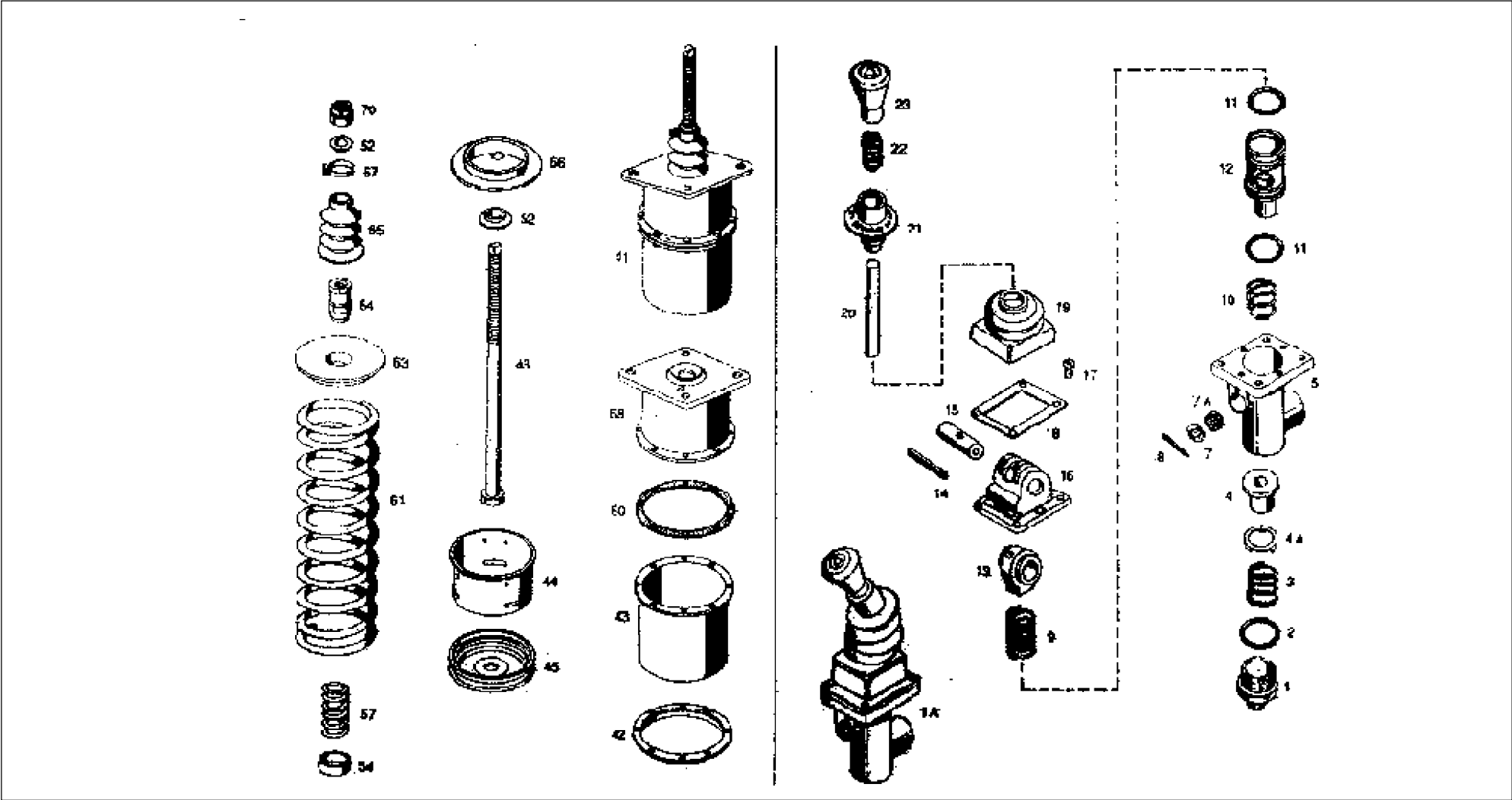


TABLE 42.9

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				2573 4242 99 08 Galter			1		
				2573 4242 99 14 Filter			1		
				2573 4242 99 06 Sealing Ring			1		

TABLE 42.10

AIR CYLINDER

GROUP 42

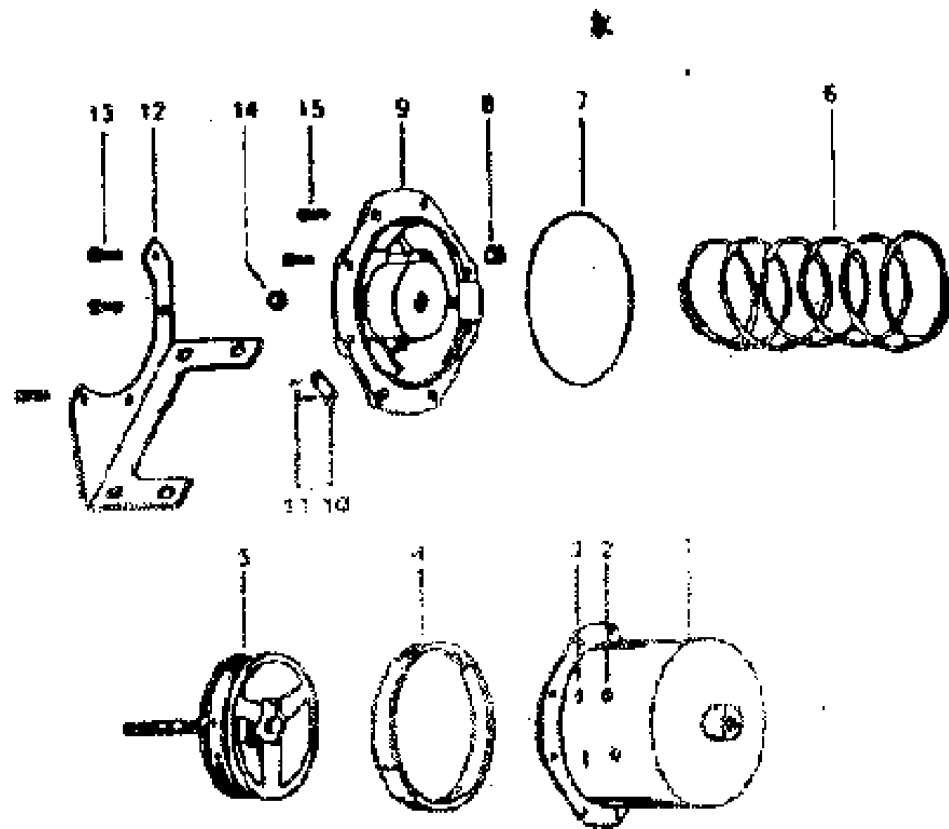
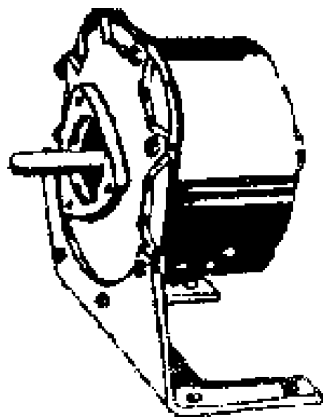


TABLE 42.10
AIR CYLINDER
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 83			AIR CYLINDER		S 13260			
1	2610 4372 01 05			Assy. Air Cylinder	M500300		2		
2	2573 4014 65 01			Chamber Body			2		
3	000 431 05 89 J			Nut			16		
4	2608 4372 77 01			Spring Washer			16		
5	2608 4372 77 01			Piston Seal			2		
6	2608 4372 01 13			Washer			2		
—	2610 4372 01 06			Piston Assy.			2		
7	2608 4372 87 01			Spring			2		
8	2608 4372 77 02			Sealing Ring			2		
9	2608 4372 99 01			Filter			2		
10	2608 4372 38 01			Wiper Seal			2		
—	2608 4372 38 01			End Cover			2		
11	2573 4310 82 19			Name Plate			2		
12	2573 4310 80 01			Hammer Head Screw			4		
13	2574 4310 71 01			Bracket			2		
14	2610 4372 80 01			Set Screw			2		
15	2608 4372 86 01			Spacer			2		
—	2588 4310 80 01			Set Screw			2		
—	8854 4207 12 10			Repair Kit Air Cylinder Consisting of:	MSP5/3	S13260	1		

TABLE 42.10

AIR CYLINDER

GROUP 42

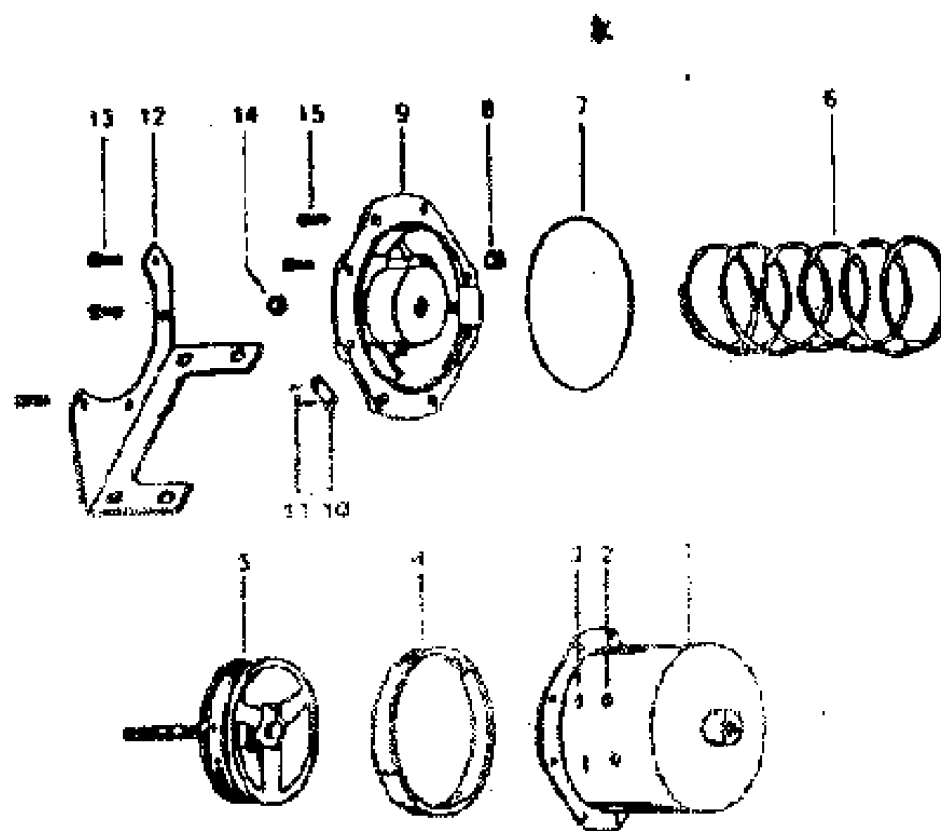
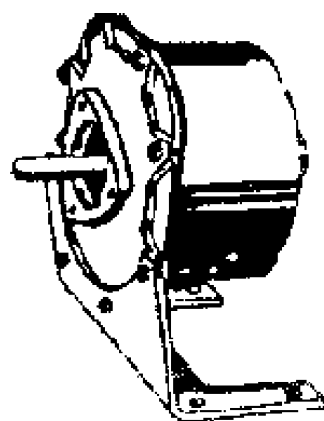


TABLE 42.10

AIR CYLINDER

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				2608 4372 77 01 Piston Seal 1 off 2608 4372 77 02 Sealing Ring 1 off 2608 4372 86 01 Spacer 1 off					

TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

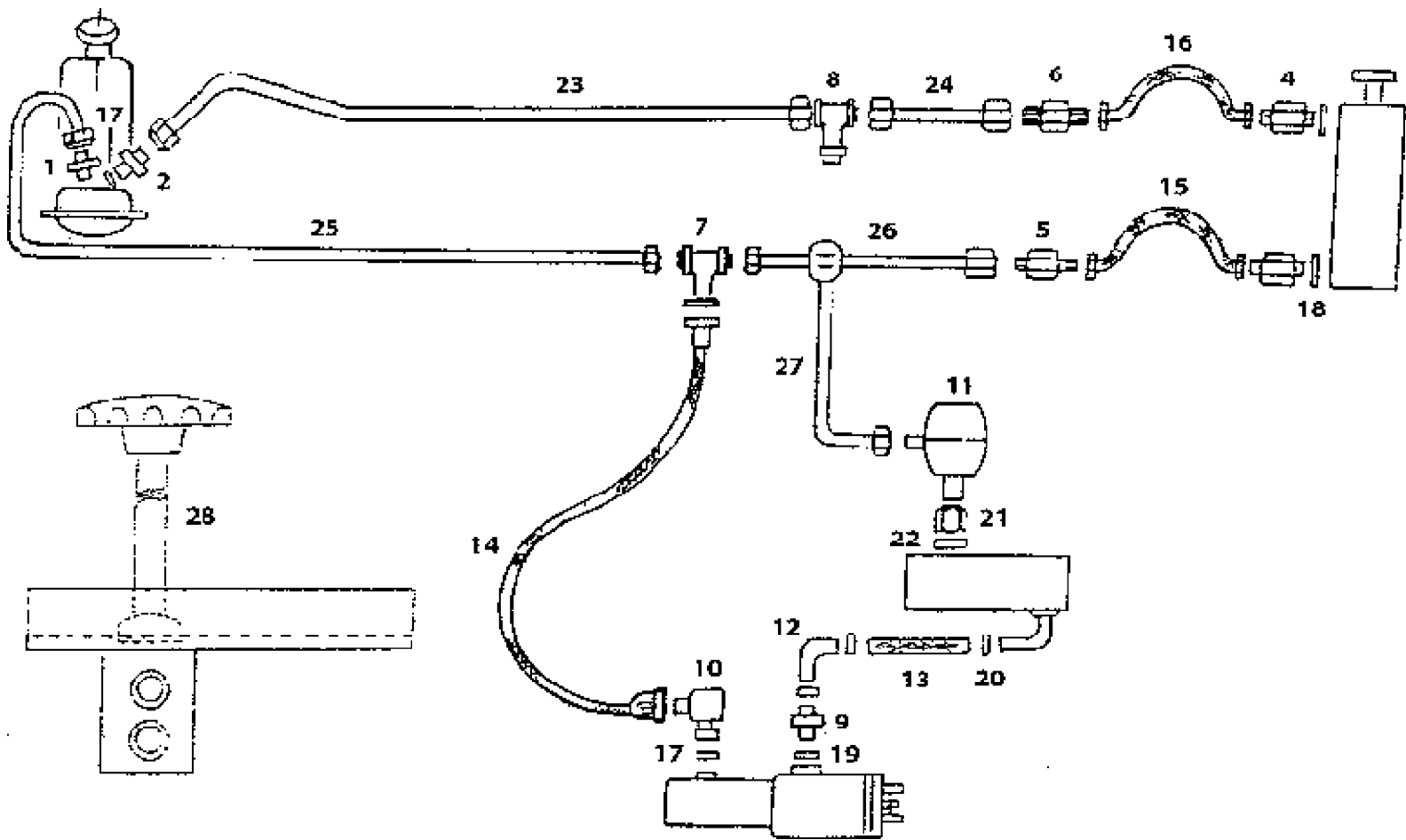


TABLE 44.1
HYDRAULIC TIPPING PARTS AND LINES
GROUP 44

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 58			HYDRAULIC TIPPING PARTS AND LINES		W 01190			
—	2062 4411 99 11			Hydraulic Kit Telehoist Consisting off		W 01190	1		
—	2062 4410 99 63			Hyd. Cylinder with Fixing Plate			1		
28	2062 4410 99 64			PTO Pump Assy.			1	2062 4410 01 85	} Refer Gr. 98 for Details
1	2062 4410 99 70			Manual Valve Rotary			1		
2	2062 4410 99 71			Parallel Male Stud Coupling			1		
—	2062 4410 99 72			Parallel Male Stud Coupling			1		
4	2062 4410 99 73			Parallel Male Stud Coupling			1		
5	2062 4410 99 74			Parallel Male Stud Coupling			1		
6	2062 4410 99 75			Straight Coupling			1		
7	2062 4410 99 76			Straight Coupling			1		
8	2062 4410 99 77			Equal Tee Assembly			1		
9	2062 4410 99 77			Equal Tee Assembly			1		
9	2062 4410 99 95			Straight Adaptor			1		
10	2062 4410 99 83			Pump Elbow with Swivel Nut			1		
11	CWX005210011			Elbow (Hydraulic Tank)	CWX005210011		1		
12	CWX007160002			Elbow (Pump)	CWX007160002		1		
13	2062 4410 99 69			Suction Hose			1		
14	2062 4410 99 66			Pressure Hose			1		
15	2062 4410 99 67			Pressure Hose			1		

TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

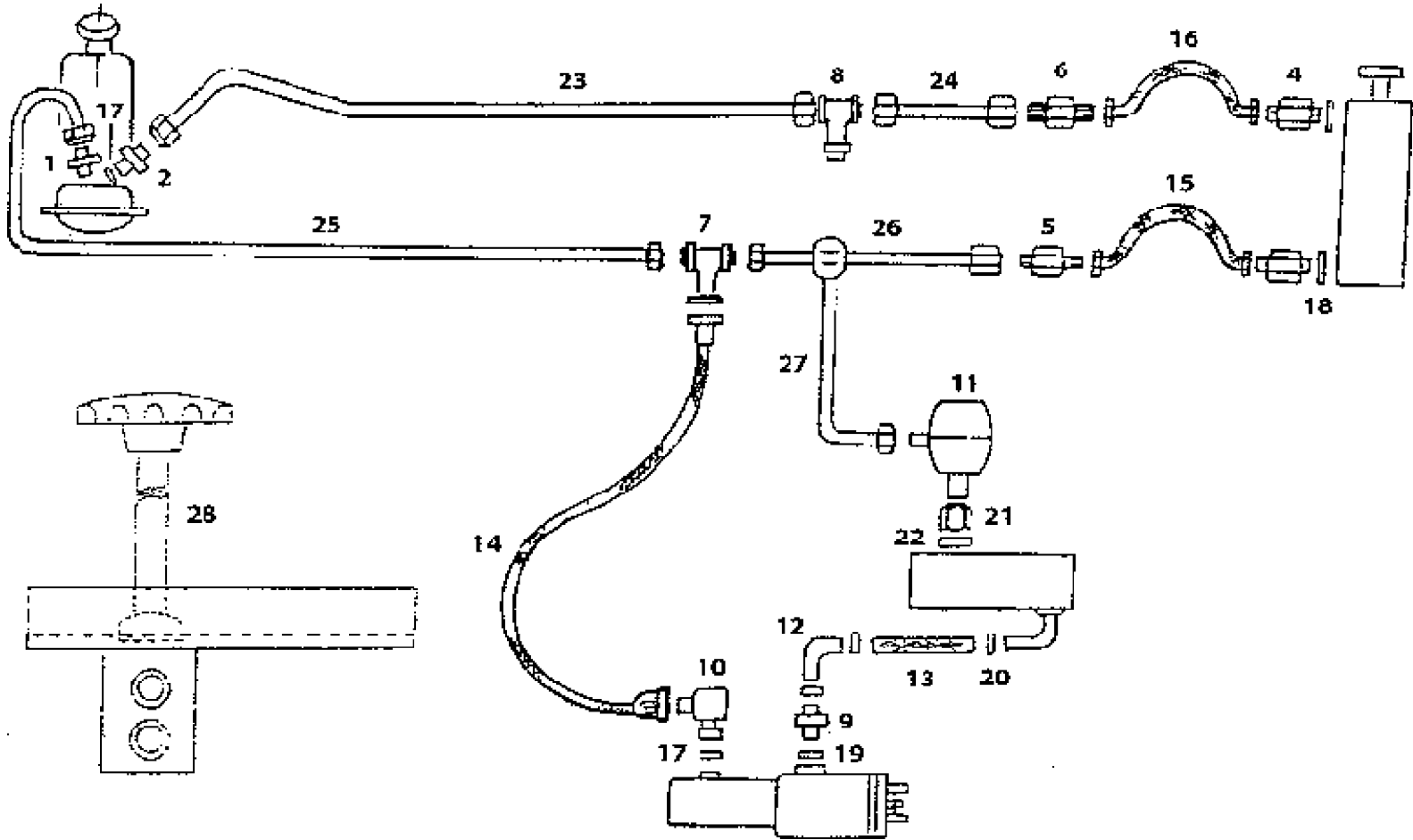


TABLE 44.1
HYDRAULIC TIPPING PARTS AND LINES
GROUP 44

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
16	2062 4410 99 68			Pressure Hose			1		
17	2062 4410 99 78			Copper Washer (1/2")			3		
18	2062 4410 99 79			Copper Washer (3/4")			2		
19	BSB33842930			Bonded Seal	BSB33842930		1		
20	2062 4410 99 81			Hose Clamp			4		
21	CWX005210012			Lock Nut	CWX005210012		1		
22	BSBS26935025			Bonded Seal	BSBS26935025		1		
23	2062 4411 99 16			Hydraulic Pipe (18x1.5)			1		
24	2062 4411 99 15			Hydraulic Pipe (22x2)			1		
25	2062 4411 99 12			Hydraulic Pipe (16x2)			1		
26	2062 4411 99 13			Hydraulic Pipe (16x2)			1		
27	2062 4411 99 14			Hydraulic Pipe (22x2)			1		
—	2062 4410 01 59			Assy. Hydraulic Tank			1		
—	2062 4410 99 90			Tank Mounting Strip			1		
—	2637 2640 01 01			PTO Operating Mechanism			1		
—	2062 4410 01 60			Assy. Tube			1		
—	000 430 00 03 J			Assy. Drain Valve			1		
—	1622 051034 8			Sealing Washer 22x27 IS 3175 AI			1		
—	2062 4410 99 91			Rubber Strip (Tank Mounting)			1		
—	2062 4410 99 92			Gasket PTO			1		

TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

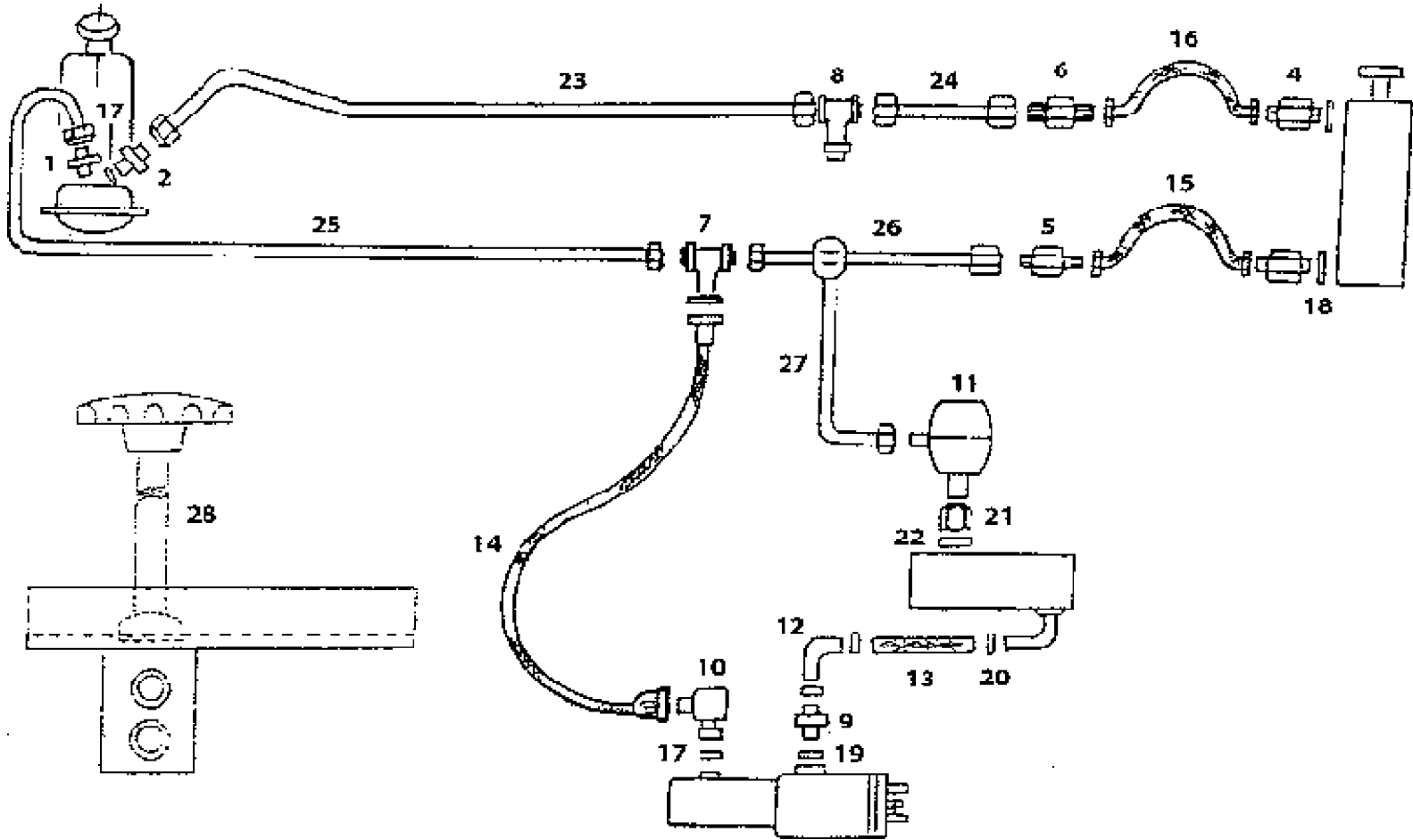


TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 99 94			Valve Mounting Bracket			1		
—	2062 4410 99 80			Dowty Washer 5/4" BSP			1		
—	2062 4410 99 97			L Bracket (16/18 O.D. Piipe)			1		
—	2062 4410 99 98			L Bracket			1		
—	2062 4410 99 99			L Bracket			1		
—	2062 4411 99 06			Clamping Plate			1		
—	2062 4411 99 02			Pipe Clamp (16 O.D.)			2		
—	2062 4411 99 03			Pipe Clamp (18 O.D.)			1		
—	2062 4411 99 04			Pipe Clamp (22 O.D.)			1		
—	2062 4411 99 05			Double Clamp (16 & 18 O.D.)			1		
—	2062 6110 01 23			Stability Booster (Floor)			1		
—	2062 6110 01 21			Stability Booster (Rear)			1		
—	2637 4410 01 01			Assy. Bracket (for PTO Dial)			1		
—	2637 4410 99 01			Dial (for PTO Indicator)			1		

TABLE 46.1

STEERING (MECHANICAL)

GROUP 46

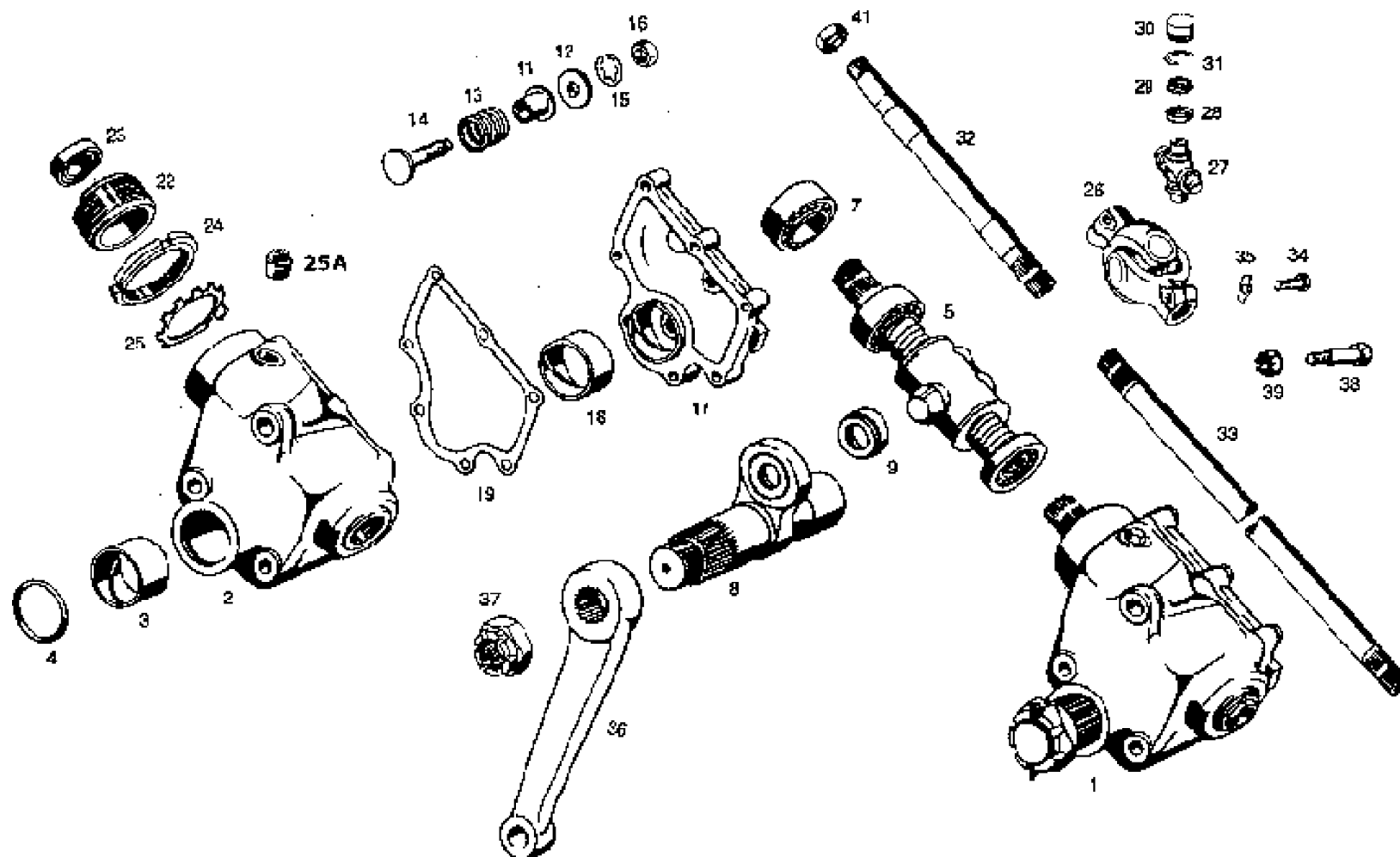


TABLE 46.1
STEERING (MECHANICAL)
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				STEERING (MECHANICAL)					
1	2574 4620 01 15			Assy. Steering			1		
2	2574 4620 01 02			Assy. Housing (Steering)			1		
3	321 461 03 50			Bush			1		
4	000 997 00 45 J			'O' Ring			1		
5	2574 4620 01 03			Steering Nut with Worm			1		
7	2060 4601 30 01			Bearing (Spherical Roller)		F 60370	2	2573 4620 31 01	
8	2574 4620 01 05			Assy. Shaft Steering			1		
9	2574 4620 99 02			Ball Socket			1		
—	1462 050380 1			Spring Ring 38 TS 17641			1		
11	321 462 01 85			Sleeve Pressure			1		
12	321 461 01 62			Thrust Washer			1		
13	321 993 22 01			Spring Pressure			1		
14	321 462 01 71			Screw Adjusting			1		
15	2060 4621 43 01			Retaining Ring			1		
16	2060 4610 65 01			Nut Adjusting			1		
—	001 997 61 40			Gasket Ring			1		
17	2574 4620 01 06			Assy. Cover (for Gear Box Housing)			1		
18	321 462 02 50			Bush Bearing for Steering			1		
19	321 461 08 80			Gasket (for St. G.B.)		T 00273	1		

TABLE 46.1 STEERING (MECHANICAL) GROUP 46

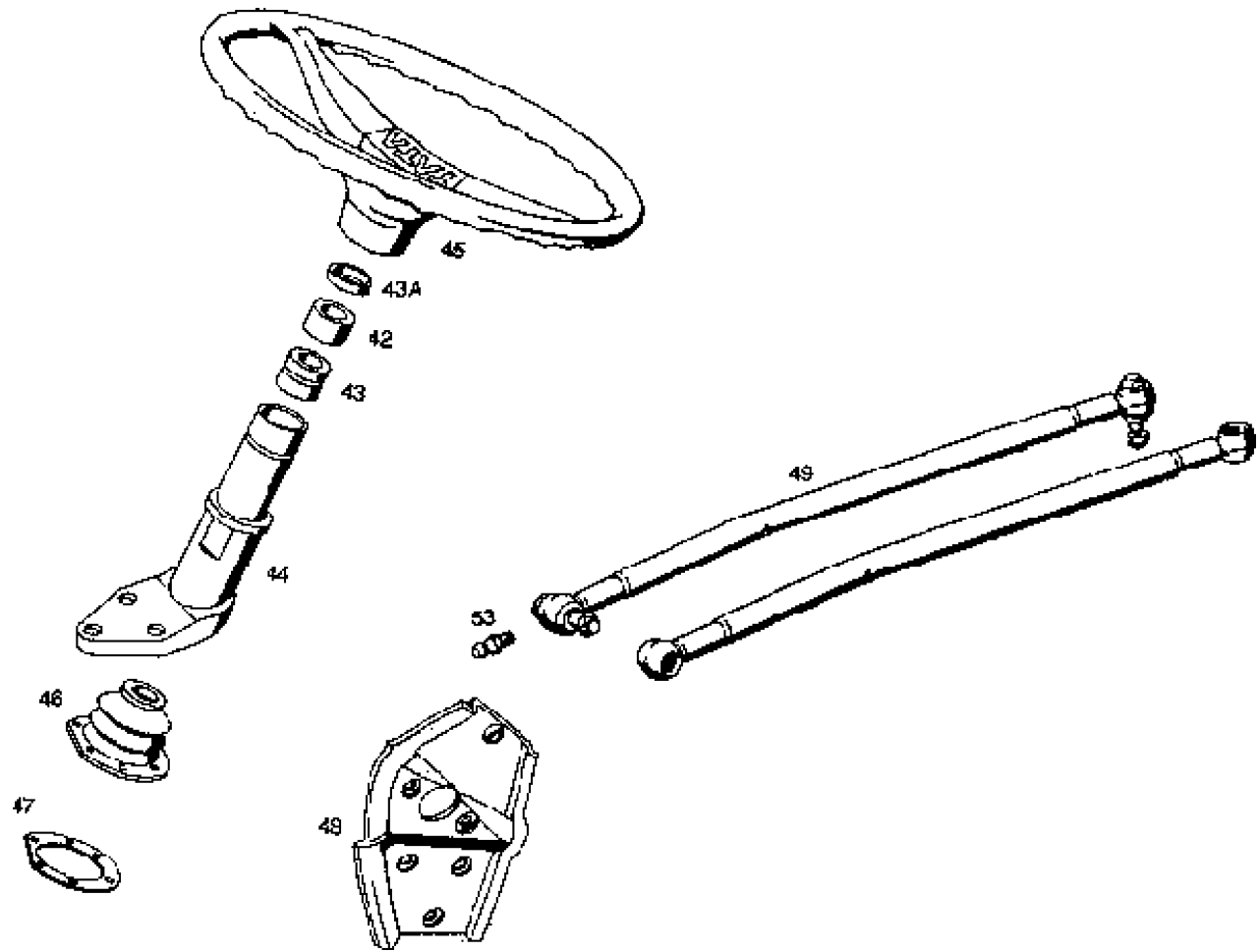


TABLE 46.1
STEERING (MECHANICAL)
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1252 069802 5			Spring Washer B 8 IS 3063			7		
—	001 990 91 01			Bolt with Nyloc Insert			7		
22	2573 4620 72 01			Ring Adjusting			1		
23	2573 4620 78 01			Oil Seal		F 00651	1		
—	002 997 98 45			Ring Oil			1		
24	312 357 10 26			Nut Grooved			1		
25	322 994 01 15			Plate Locking			1		
25A	1608 061615 9			Plug Sealing M 16x1.5 TS 16464			1		
—	1622 051048 8			Sealing Washer 30x36 IS 3175			1		
—	1608 180300 9			Plug Sealing M 13x1.5 IS 9645			1		
—	1210 229603 4			Thin Castle Nut M 36x1.5 TS 17412			1		
—	1315 061161 4			Split Pin 6.3x63 IS 549			1		
26	2573 4620 01 06			Assy. Universal Joint			2		
27	2573 4620 51 02			Cross			2		
28	2573 4620 77 01			Sealing Ring			8		
29	2573 4620 34 01			Needle Bush			8		
30	110 411 01 42			Bearing Cup			8		
30	110 411 02 42			Bearing Cup			8		} For Selection
30	110 411 03 42			Bearing Cup			8		

TABLE 46.1

STEERING (MECHANICAL)

GROUP 46

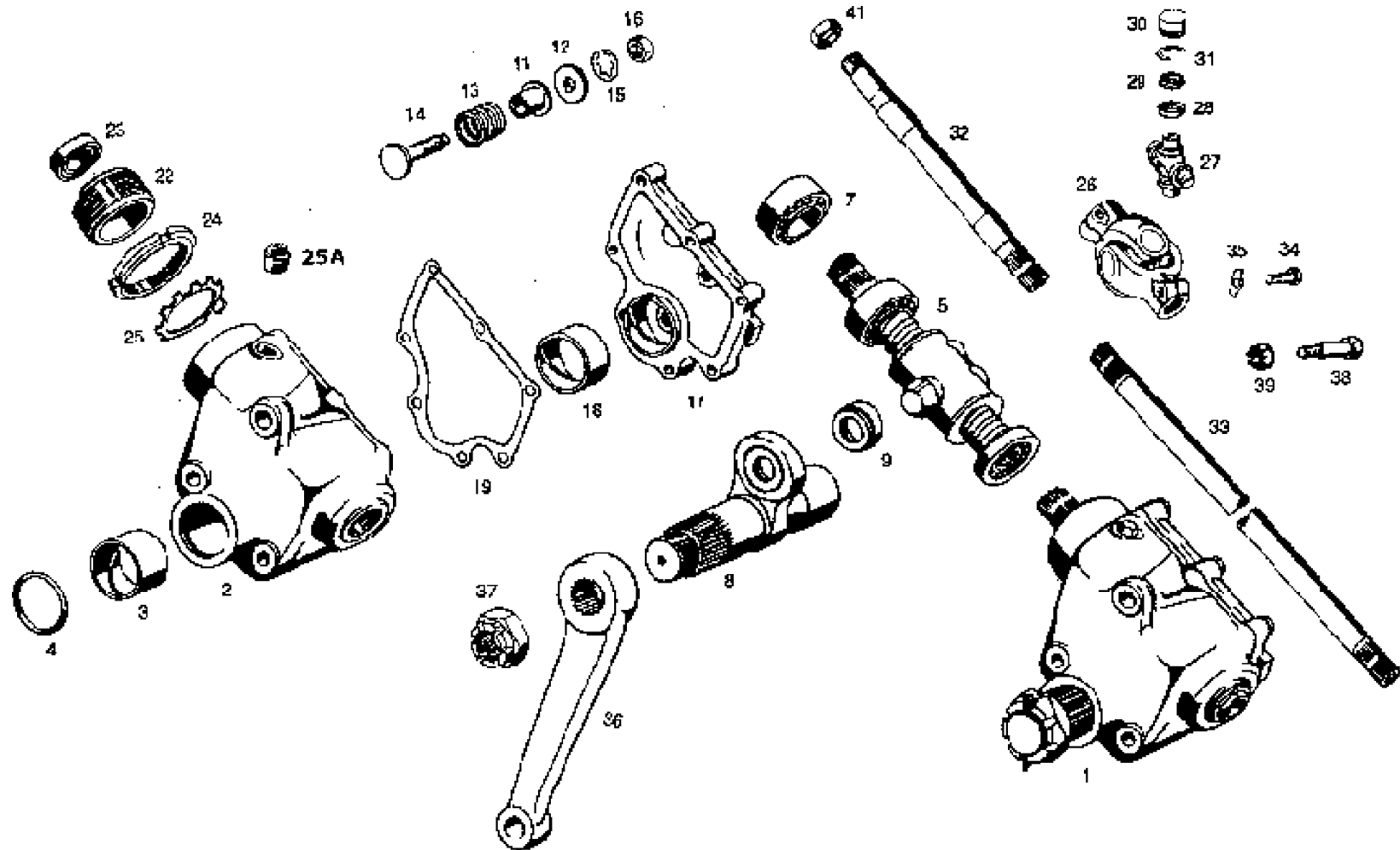


TABLE 46.1
STEERING (MECHANICAL)
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
31	2060 4620 92 02			Ring			8		For Selection
—	2060 4620 92 03			Ring			8		
—	2060 4620 92 04			Ring			8		
—	2060 4620 92 05			Ring			8		
—	2060 4620 92 06			Ring			8		
—	2060 4620 92 07			Ring			8		
32	2574 4620 79 14			Spindle (Top)			1		
—	2574 4620 63 01			Cam			1		
—	1312 050930 1			Dowel Sleeve Heavy 5x30 TS 17616			1		
33	2574 4621 79 07			Steering Spindle (Bottom)			1		
34	321 990 04 01			Screw			4		
35	1258 060105 5			Tab Washer 10.5 TS 17730			4		
36	2574 4635 60 06			Pitman Arm			1		
37	1210 229909 2			Castle Nut (for Pitman Arm) M 36x1.5 TS 17412			1		
—	1315 061161 4			Split Pin 6.3x63 IS 549			1		
—	2574 4610 80 01			Pin Mounting			2		
38	327 990 01 14			Set Screw			1		
39	042 990 00 50 J			Castle Nut			3		
—	1315 060828 1			Split Pin 3.2x28 IS 549			1		
—	1365 059601 8			Woodruff Key 5x7.5 IS 2294			1		

TABLE 46.1

STEERING (MECHANICAL)

GROUP 46

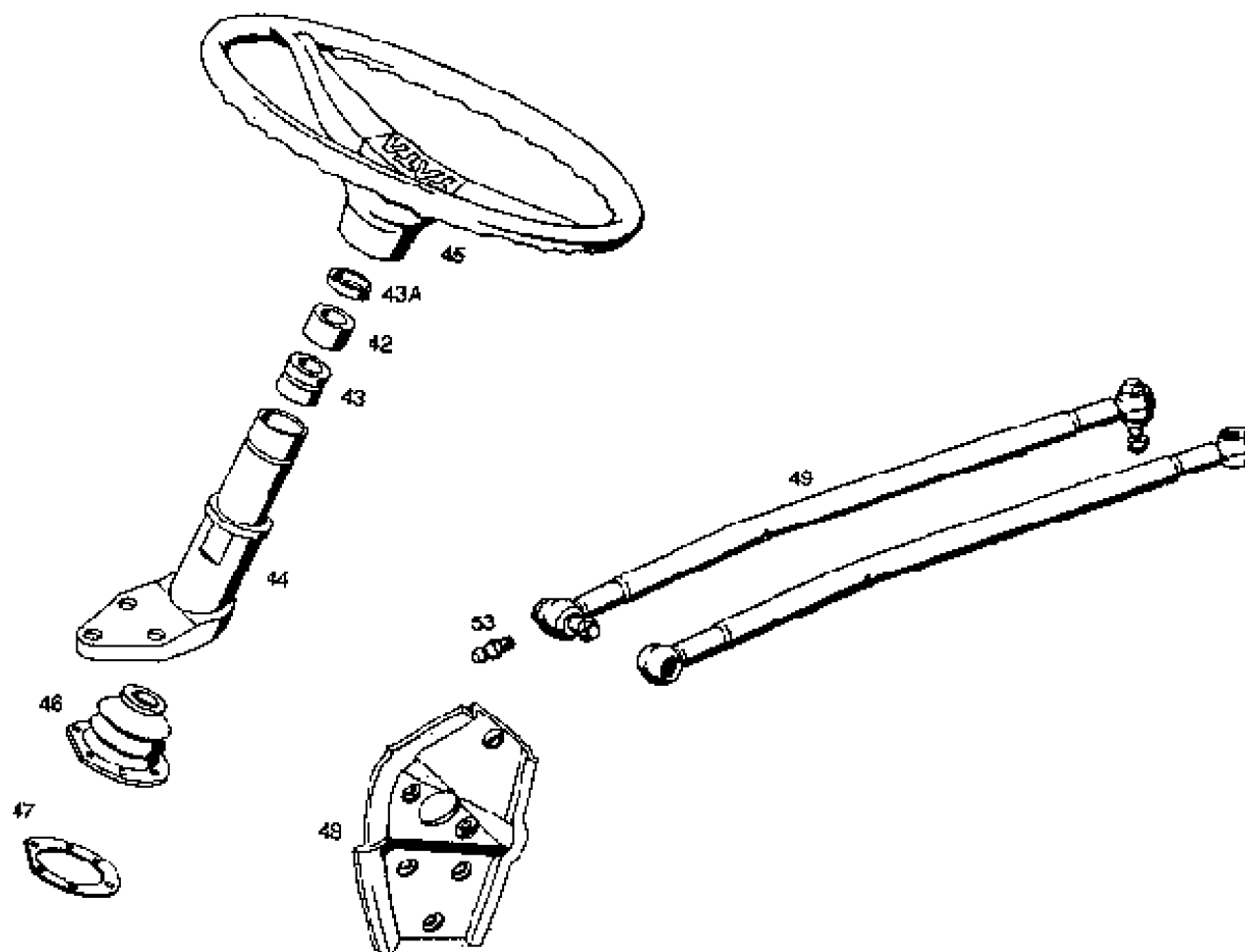


TABLE 46.1
STEERING (MECHANICAL)
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
41	1208 099603 7			Lock Nut M 22x1.5 IS 13724			1		
—	2574 4610 01 14			Assy. Steering Support Complete			1		
42	312 462 11 50			Bush			2		
43	321 462 01 65			Retaining Ring			2		
—	322 462 00 23			Cover			2		
43A	342 462 00 75			Washer			2		
44	2574 4610 01 13			Support St. Column			1		
—	1252 069805 0			Spring Washer B 10 IS 3063			3		
—	1132 399607 7			Screw M 10x45 IS 1364			3		
—	1205 159807 3			Nut M 10 IS 1364			3		
—	1246 050105 7			Bright Washer 10.5 IS 2016			3		
45	2573 4640 01 20			Steering Wheel			1		
—	2573 4640 01 05			Assy. Cover (with TATA Marking)			1		
—	1246 050043 3			Bright Washer 4.3 IS 2016			2		
—	1140 560410 0			Cr. Pan Head Screw M 4x10 IS 7483			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			2		
46	3505 4601 78 03			Rubber Bellow (for Steering Column)			1		
47	3505 3001 78 02			Cover Plate (for Accelerator)			1		
—	1246 050053 1			Bright Washer 5.3 IS 2016			3		
—	1139 080516 2			Screw AM 5x16 IS 1366			3		

TABLE 46.1

STEERING (MECHANICAL)

GROUP 46

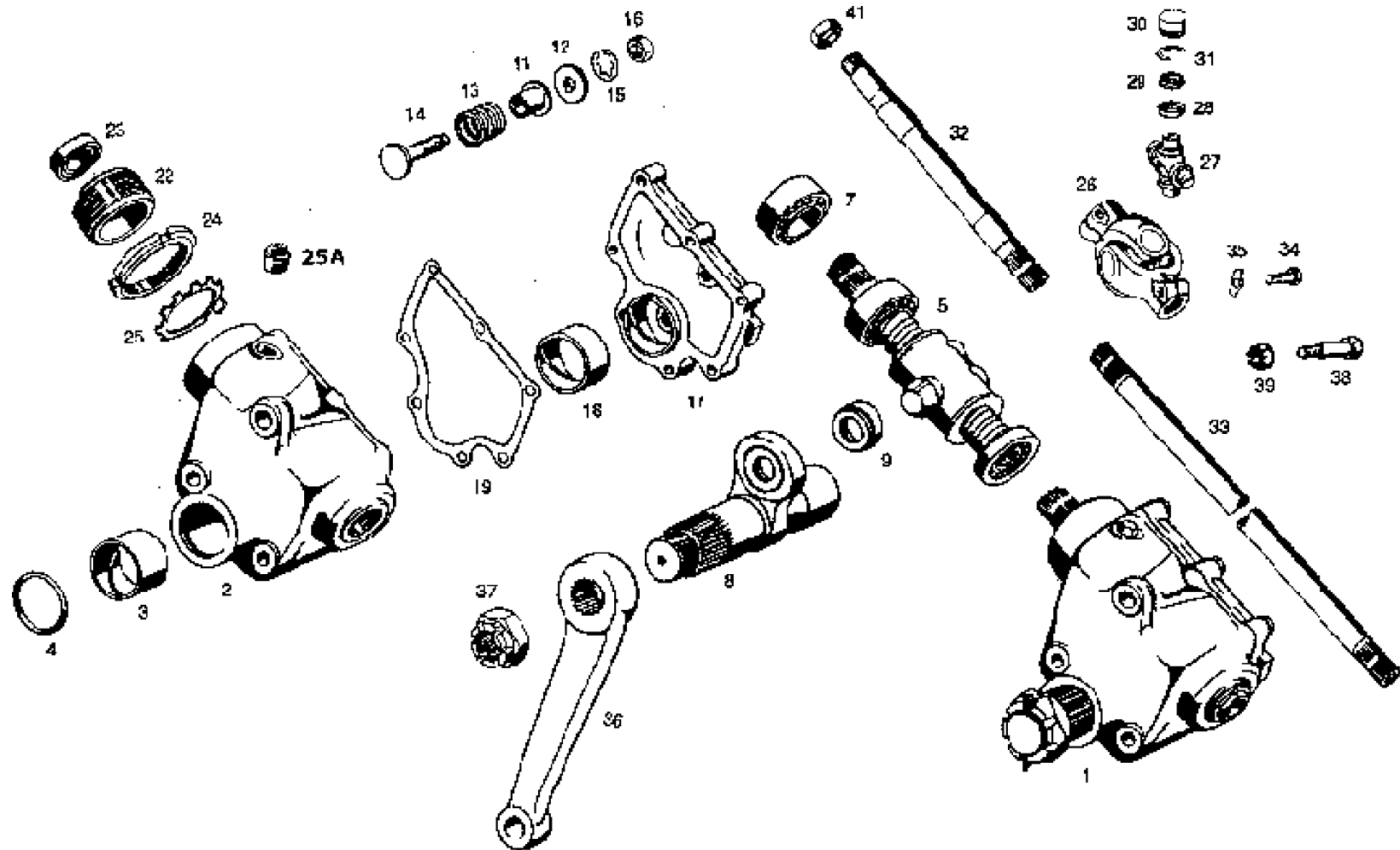


TABLE 46.1
STEERING (MECHANICAL)
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1139 080512 0			Screw AM 5x12 IS 1366			4		
—	1265 060053 1			Plain Washer A 5.3 IS 5370			4		
48	2574 4600 01 04			Assy. Bracket (for Steering)			1		
				DRAG LINK					
49	2574 4605 01 07			Assy. Drag Link			1		
53	1717 060080 1			Grease Nipple AM 8x1 IS 4009			2		
—	000 460 00 05 J			Drag Link Repair Kit, Consisting Off :			1		
		3110-003204		000 463 00 27 Ball Cup 1 Off					
		3110-003186		000 338 00 26 Ball Cup 1 Off					
				000 338 07 27 Ball Cup 1 Off					
		5330-002991		000 463 04 56 Rubber Cap 1 Off					
				000 338 16 56 Seal Cap 1 Off					
				000 463 02 93 Pressure Spring 1 Off					
		5360-001039		000 338 04 93 Thrust Spring 1 Off					
		5315-002230		334 991 06 15 Ball Pin 1 Off					
		5365-001028		000 994 00 37 Locking Ring 1 Off					
				000 994 02 37 Locking Ring 1 Off					
		5310-004130		1210 220180 7 Castle Nut 2 Off					
				303 338 00 26 Ball Cup 1 Off					
				1727 203540 7 Ball Pin 1 Off					

TABLE 46.1

STEERING (MECHANICAL)

GROUP 46

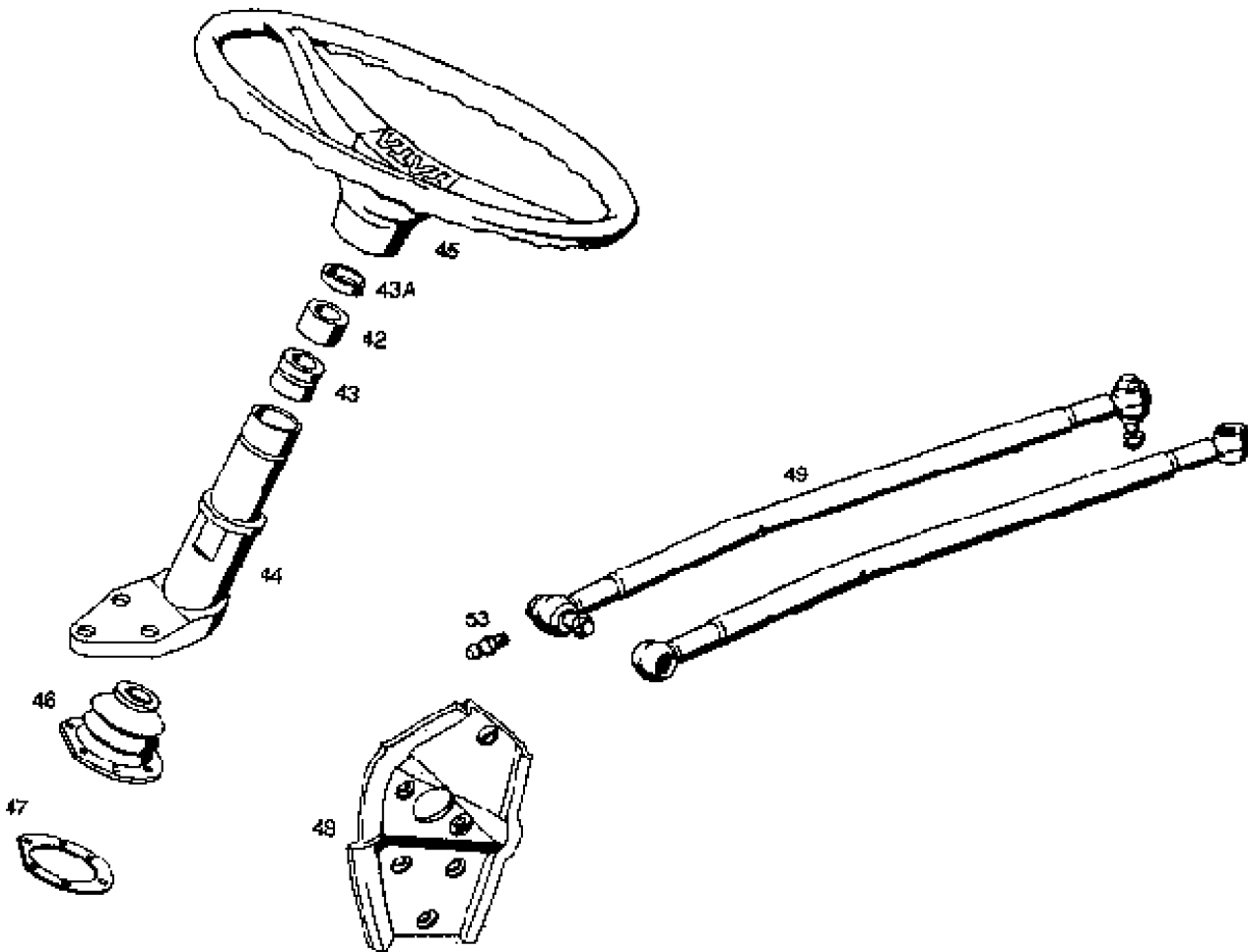


TABLE 46.1

STEERING (MECHANICAL)

GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2574 4620 01 14			1315 060932 6 Split Pin 1 Off Repair Kit for Steering (Minor) Consisting of : 321 462 01 71 Adjusting Screw 321 462 01 85 Pressure Sleeve 321 461 01 62 Thrust Washer 2060 4610 65 01 Adj. Nut 321 993 22 01 Thrust Spring 001 997 61 40 Gasket Ring 2060 4621 43 01 Retaining Ring			1 1 1 1 1 1 1 1		

TABLE 47.1

FUEL TANK

GROUP 47

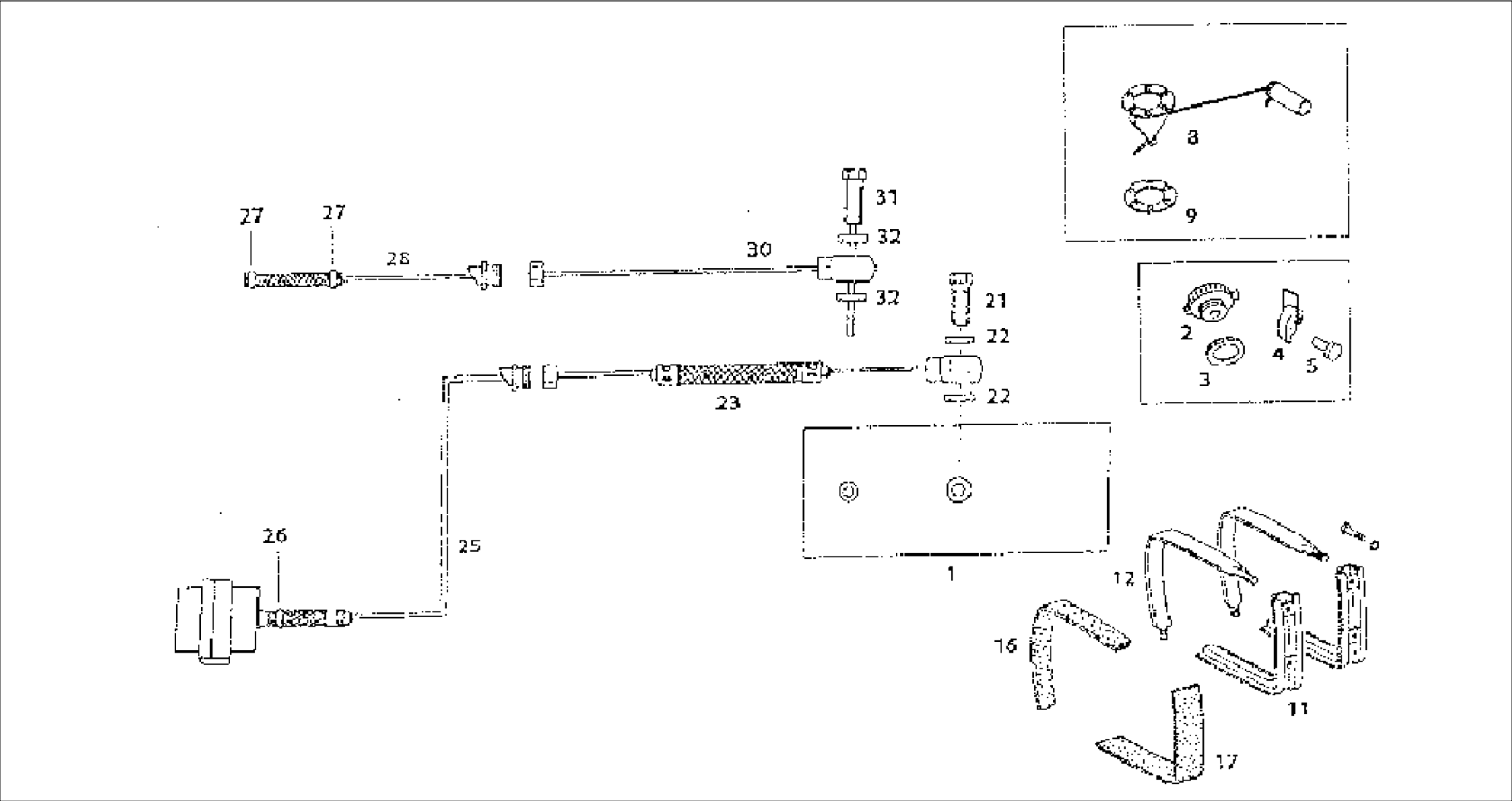


TABLE 47.1
FUEL TANK
GROUP 47

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				FUEL TANK					
1	2099 4710 01 06			Assy. Fuel Tank Complete (150 Lit.Rectangular)			1		
2	042 470 06 05 J			Assy. Fuel Tank Cap			1		
3	000 471 02 80 J			Rubber Ring			1		
4	042 470 02 37 J			Assy. Handle			1		
5	042 471 02 74 J			Pin			1		
—	1455 060100 2			Ext. Circlip 10x1 N IS 3075			1		
—	042 471 03 74 J			Pin			1		
—	1246 050064 6			Bright Washer 6.4 IS 2016 St.			2		
—	1622 171057 0			Sealing Washer 38x44 TS 17751			1		
—	2751 4710 01 06			Assy. Suction Tube			1		
8	000 542 02 04 J			Tank Unit (Fuel Gauge)			1		
—	1132 139606 4			Hex Screw M 5X16 IS1364 P2			6		
9	1622 071028 2			Sealing Washer 18x22 Cu IS 3175			1	1622 171028 6	
—	1608 100180 8			Sealing Plug AM 18x1.5 TS 16460			1		
11	2099 4750 01 06			Assy. Support Complete			2		
12	2067 4750 01 04			Assy.Strap			2		
—	012 475 00 24 J			Pin			2		
—	1315 060922 9			Split Pin 4X22 IS 549			2		
—	1205 169601 6			Hex Nut M 12X1.5 IS 13722			4		

TABLE 47.1

FUEL TANK

GROUP 47

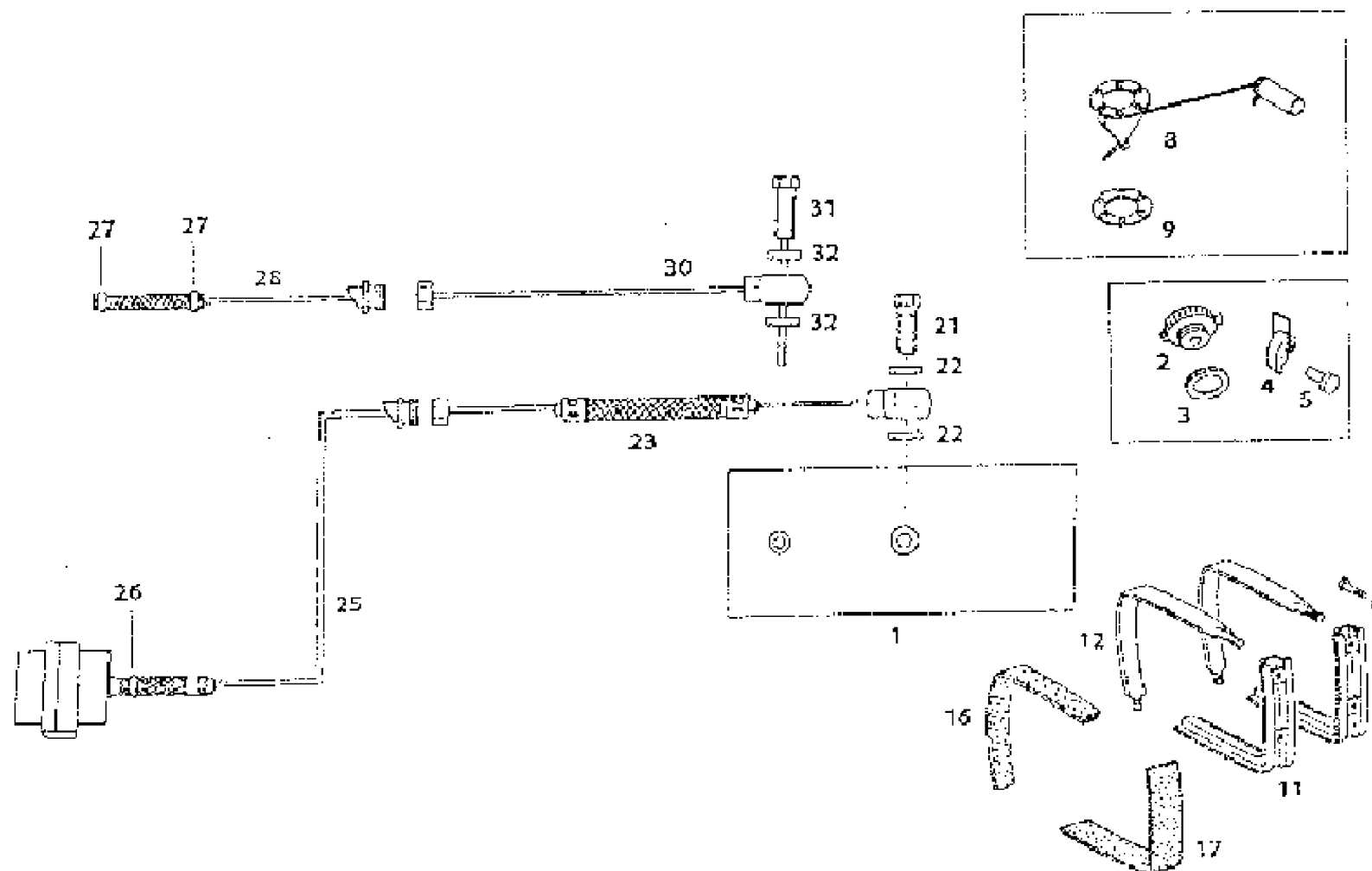


TABLE 47.1
FUEL TANK
GROUP 47

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
16	2067 4750 77 02			Rubber Packing } Assy. Starp			2		
17	2067 4750 77 01			Rubber Packing } to Support			2		
—	1132 409603 7			Hex Screw M12X1.5X35 IS 13725 } Support to			4		
—	1252 069601 4			Spring Washer B12 IS 3063 } Long Member			4		
				FUEL LINES					
21	2068 4710 72 02			Banjo Bolt			1		
22	1622 051028 3			Sealing Washer 18x22 AI IS 3175			2		
23	2097 4760 01 01			Assy.Hose (Suction Line)			1		
25	2097 4760 01 02			Assy.Hose (Suction Line)			1		
26	1427 020210 2			Hose Clip 21 TS 17669			1		
27	1427 020170 0			Hose Clip 17 TS 17669			2		
28	2097 4760 01 03			Assy. Fuel Return Line (10 Dia x 2064 Long)			1		
30	2097 4760 01 04			Assy. Fuel Return Line (10 Dia x 1077 Long)			1		
31	2751 4760 01 03			Assy. Pipe Union Bolt			1		
32	1622 051028 3			Sealing Washer 18x22 AI IS 3175			2		
—	2078 4760 42 01			Clamp (10x15)—for Fuel Line Clamping			3		
—	2621 4290 33 12			Bracket (for Clamping Air Lines on Long Member)			1		
—	1132 399803 7			Screw M 8x25 IS 1364P2 } Fitment on			1		
—	1214 050080 0			Nyloc Nut M 8 IS 7002 } Fuel Lines			1		
—	1139 080616 9			Screw AM 6x16 IS 1366 }			1		

TABLE 47.1

FUEL TANK

GROUP 47

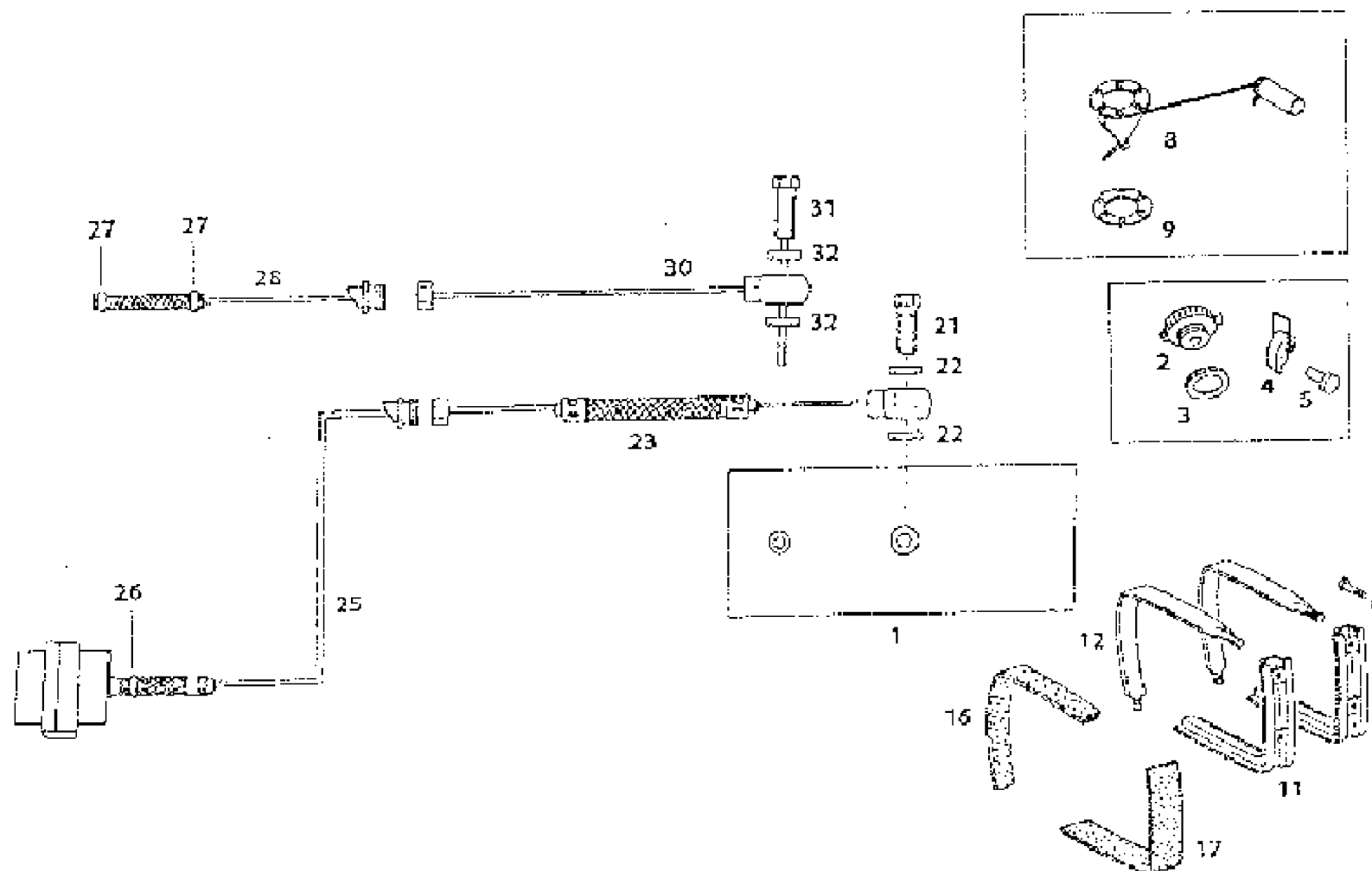


TABLE 47.1

FUEL TANK

GROUP 47

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
—	1205 159808 1			Nut M 6 IS 1364P 3			1		

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

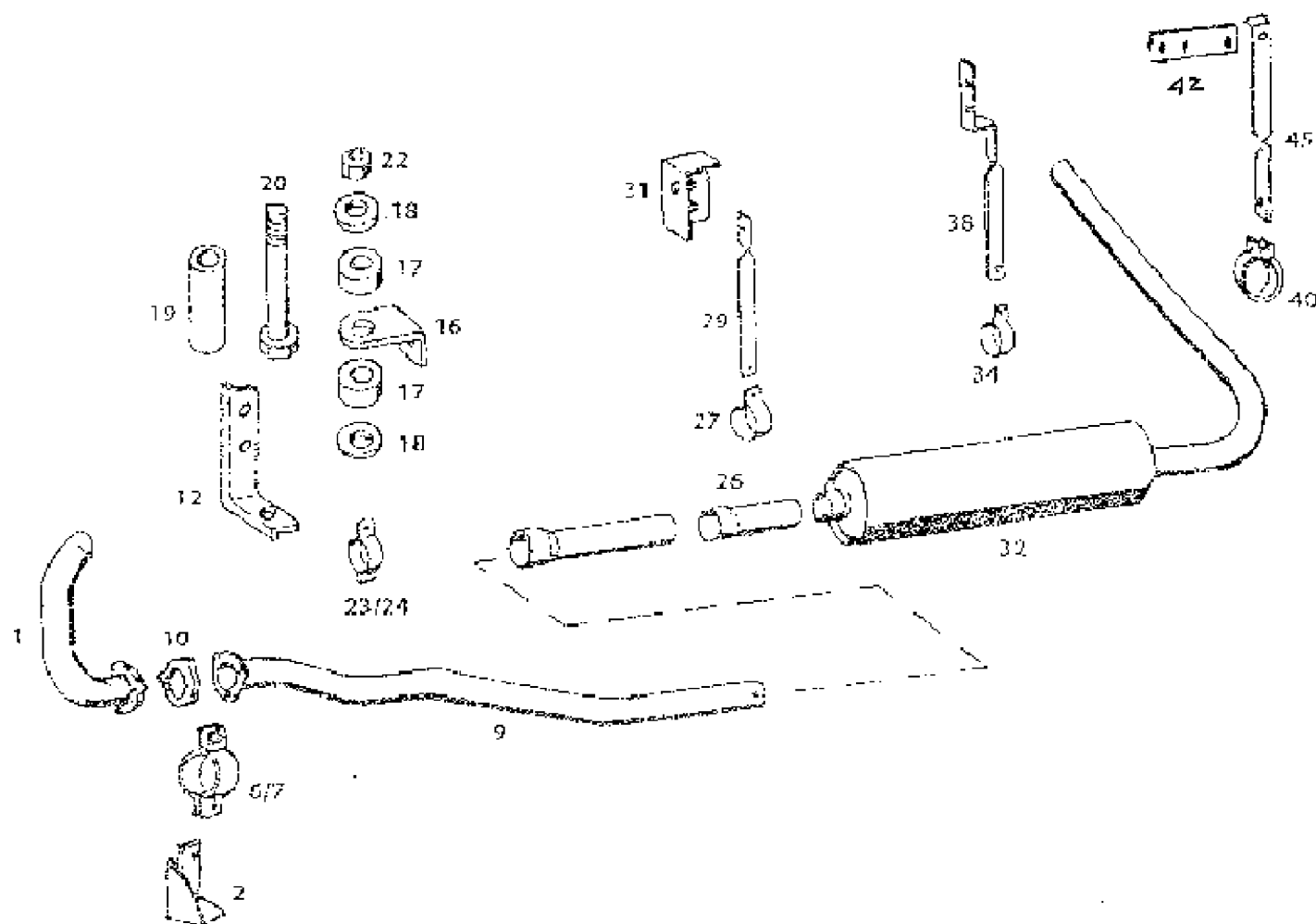


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2099 4920 01 01			EXHAUST SYSTEM			1		
2	2099 4920 01 05			Assy. Exhaust Pipe, Front			1		
—	1132 399608 5			Assy. Exhaust Bracket			1		
—	1252 069601 4			Screw M 12x25 IS 1364P2			2		
6	2099 4920 82 06			Spring Washer B 12 IS 3063			2		
7	2099 4920 82 07			Clamp (Exhaust)			1		
—	1132 399808 8			Clamp (Exhaust)			1		
—	1205 159802 2			Screw M 8x30 IS 1364P2			2		
—	1252 069802 5			Nut M 8 IS 1364P3			2		
9	2099 4920 01 09			Spring Washer B 8 IS 3063			2		
10	2763 4920 53 01			Assy. Exhaust Pipe Intermediate Front			1		
—	1106 398601 4			Gasket		B 01530	1		
—	1252 069805 0			Bolt M 10x40 IS 1364P1			3		
—	1205 159807 3			Spring Washer B 10 IS 3063			3		
12	2099 4920 33 01			Nut M 10 IS 1364P3			3		
—	1132 399803 7			Bracket			1		
—	1252 069802 5			Screw M 8x25 IS 1364P2			2		
—	1205 159802 2			Spring Washer B 8 IS 3063			2		
16	2060 4920 33 18			Nut M 8 IS 1364P3			2		
				Bracket			1		

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

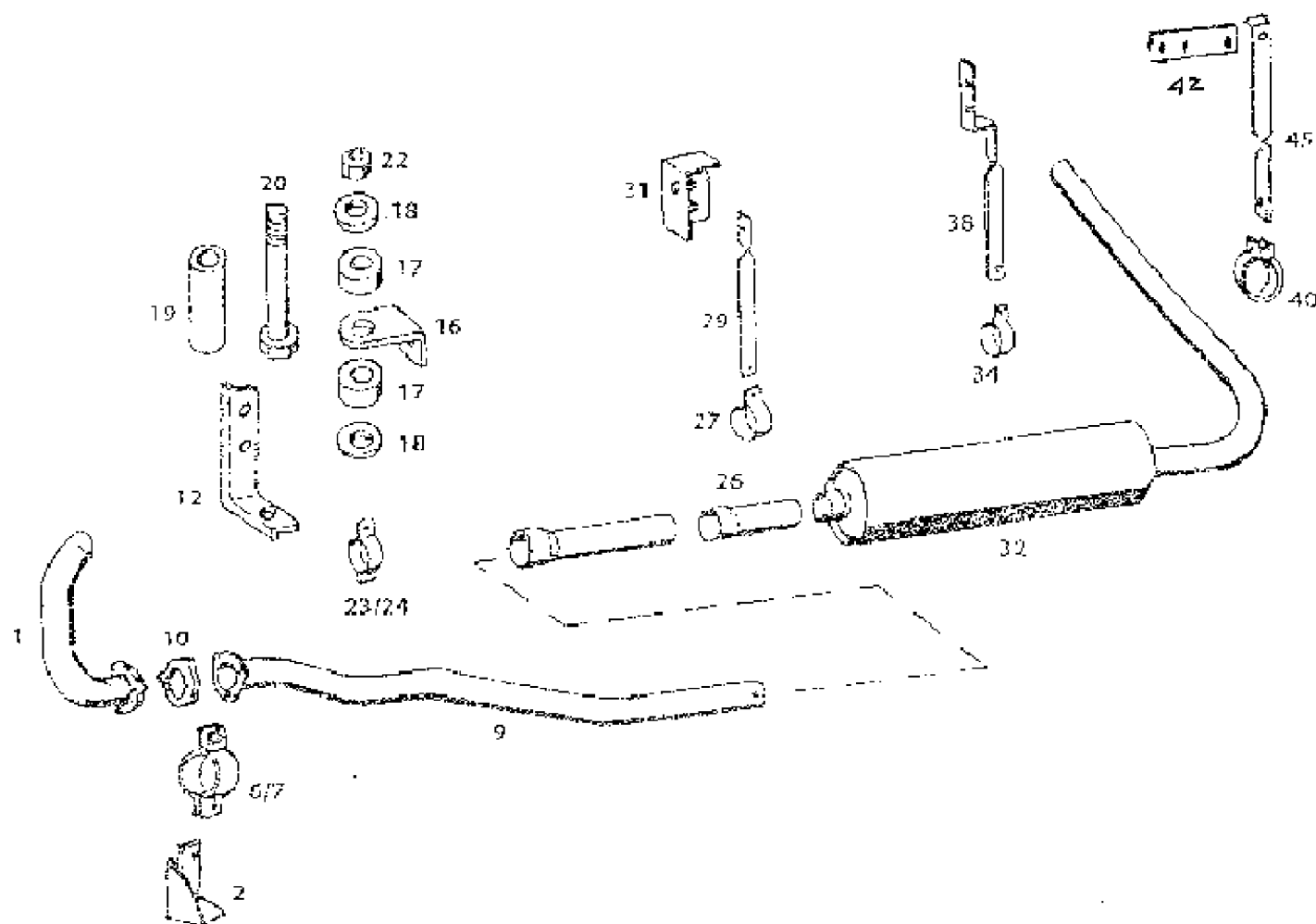


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
17	2576 4900 75 02			Rubber Buffer			2		
18	2576 4900 92 02			Washer			2		
19	2576 4900 69 02			Tube			2		
20	1106 389612 0			Bolt M 8x60 IS 1364P1			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		
22	1205 159802 2			Nut M 8 IS 1364P3			1		
23	2099 4920 82 04			Clamp (Exhaust)			1		
24	2099 4920 82 05			Clamp (Exhaust)			1		
—	1132 419603 1			Screw M 8x22 IS 1364P2			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	1205 159802 2			Nut M 8 IS 1364P3			2		
26	2099 4920 01 08			Assy. Exhaust Pipe Intermediate (Rear)			1		
27	2078 4920 82 01			Exhaust Pipe Clamp			1		
—	1132 399808 8			Screw M 8x30 IS 1364P2			2		
—	1205 159802 2			Nut M 8 IS 1364			2		
29	2573 4900 01 02			Assy. Bracket			1		
—	1132 399807 0			Screw M 8x20 IS 1364P2			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	1205 159802 2			Nut M 8 IS 1364P3			2		
31	2574 4915 82 02			Support			1		

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

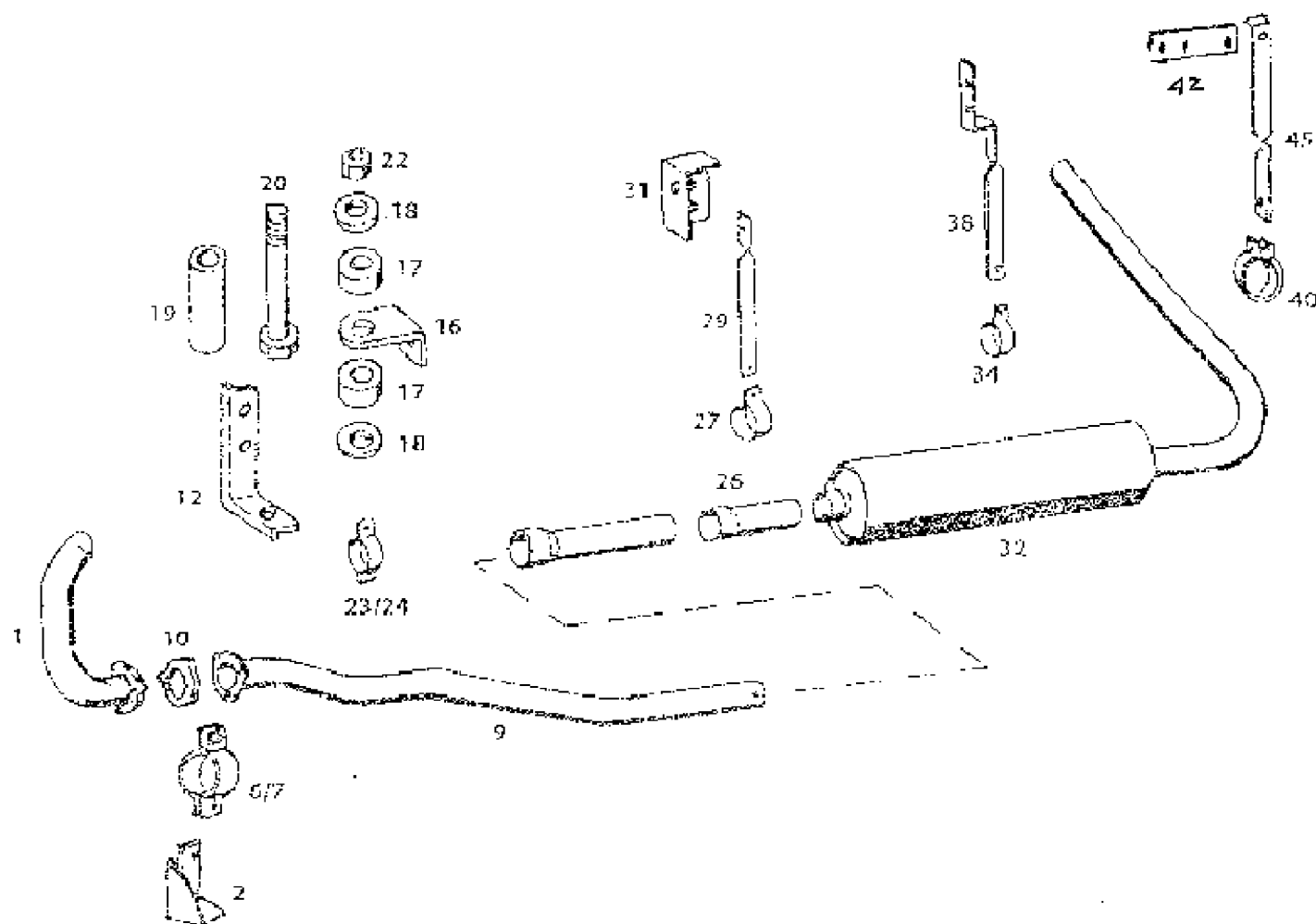


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
32	2097 4910 01 02			Assy. Silencer with Pipe			1		
34	2078 4920 82 01			Exhaust Pipe Clamp			1		
—	1132 399808 8			Screw M 8x30 IS 1364P2			2		
—	1205 159802 2			Nut M 8 IS 1364P3			2		
38	2099 4920 33 03			Bracket			1		
—	1132 399807 0			Screw M 8x20 IS 1364P2			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	1205 159802 2			Nut M 8 IS 1364P3			2		
40	2078 4920 82 01			Exhaust Pipe Clamp			1		
—	1132 399808 8			Screw M 8x30 IS 1364			1		
—	1205 159802 2			Nut M 8 IS 1364			1		
42	2574 4900 71 01			Plate			1		
—	1132 399803 7			Hex Screw M 8X25 IS1364P2			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	1205 159802 2			Nut M 8 IS 1364P3			2		
45	2573 4900 01 01			Assy Bracket			1		

TABLE 50.1

RADIATOR

GROUP 50

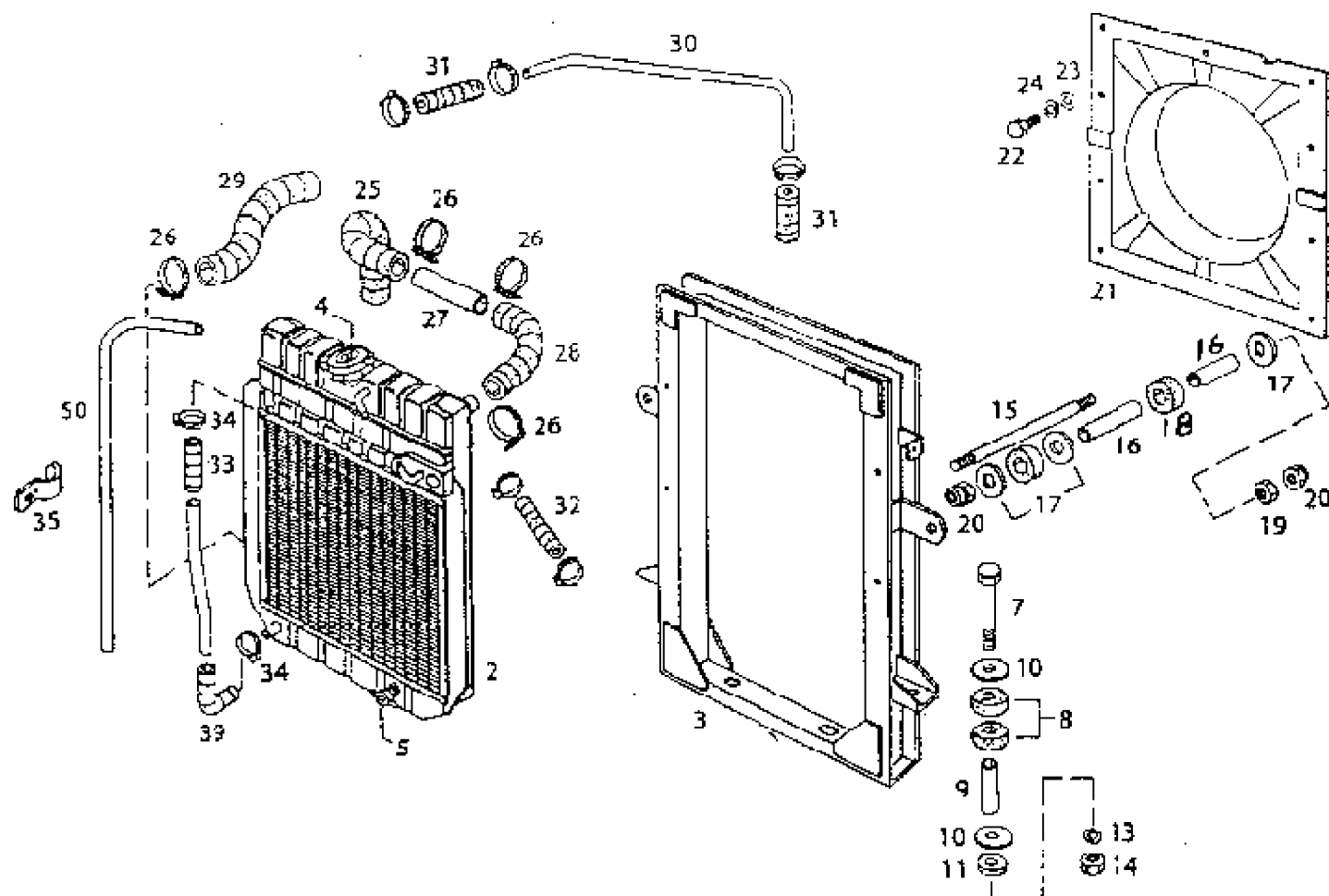


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				RADIATOR					
2	2069 5010 01 60			Assy.Radiator Complete		T 63620	1	2069 5010 01 41	
4	000 500 01 06 J			Radiator Cap			1		
5	2523 5010 01 37			Assy.Drain Valve			1		
3	2069 5000 01 27			Assy. Radiator Frame			1		
—	2069 5000 01 25			Assy.Radiator Cross			1		
—	2069 5010 01 44			Assy.Cross Member			1		
—	2069 5010 01 45			Assy.Brace RH			1		
—	2069 5010 01 46			Assy.Brace LH			1		
7	1106 381668 1			Hex Bolt M 16X100 IS1364P1			2		
8	2574 5000 63 01			Rubber Buffer			2		
—	2069 5000 01 45			Assy.Rubber Buffer			2		
9	2069 5040 69 01			Tube,Radiator Mounting			2		
10	2574 5000 92 02			Washer 47 Dia.			4		
11	2786 5010 83 01			Shim			AR		
13	1252 069603 1			Spring Washer B 16 IS 3063			2		
14	1205 159602 0			Hex. Nut M 16 IS 1364P3			2		
15	2069 5000 60 01			Stud			1		
16	2069 5000 69 02			Tube			2		
17	2786 1460 92 01			Washer			4		

TABLE 50.1

RADIATOR

GROUP 50

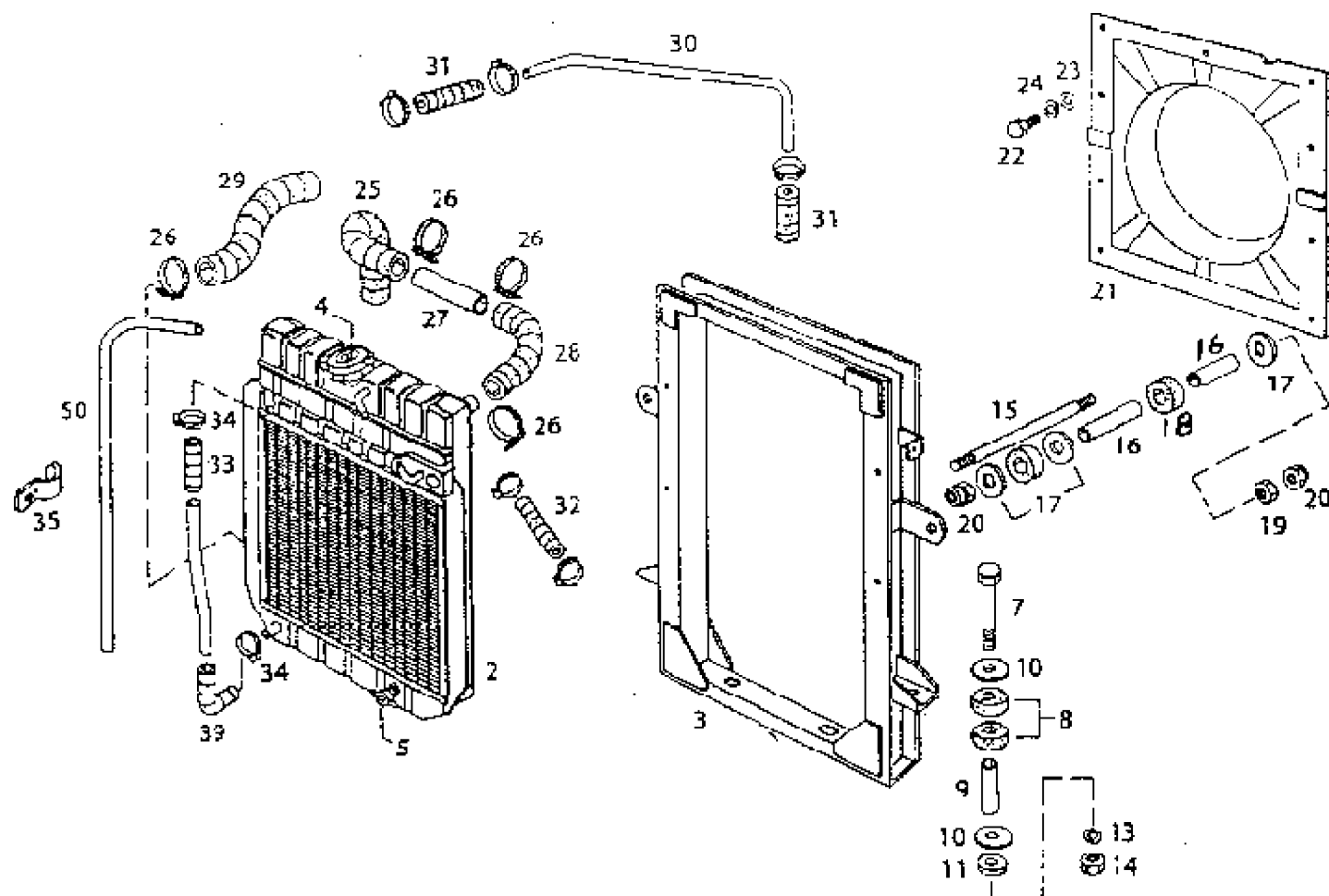


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
18	2069 5010 63 01			Rubber Bush			2		
19	1205 159807 3			Nut M 10 IS 1364P3			2		
20	1208 080100 7			Hex Thin Nut M 10 IS1364P4			2		
21	2069 5050 63 17			Fan Shroud			1		
22	1132 399911 4			Hex Screw M 8X18 IS1364P2			6		
23	1265 060084 1			Washer A 8.4 IS 5370 St.			12		
24	1252 069802 5			Spring Washer B 8 IS 3063			12		
—	1132 399805 3			Hex Screw M 6X16 IS1364P2			6		
—	1246 050064 6			Bright Washer 6.4 IS2016 ST			6		
—	1252 069801 7			Spring Washer B 6 IS3063			6		
25	2069 5010 58 27			Rubber Hose (Radiator To Engine)			1		
26	1428 059930 2			Hose Clamp TB 36			4		
27	2786 5010 69 51			Pipe (Engine Outlet to Radiator Inlet)			1		
28	2069 5010 58 32			Hose(Engine To Radiator Inlet)			1		
30	2069 5010 69 20			Vent Tube (Engine to Radiator)			1		
31	2786 5010 58 45			Rubber Hose (6 ID x 55 Long)			1		
32	2786 5010 58 38			Rubber Hose (6 ID x 80 Long)			1		
33	2069 5010 58 33			Rubber Hose (Radiator To Engine Inlet)			1		
34	1428 059930 2			Hose Clamp TB 36			2		
35	1428 050016 1			Hose Clamp 16 IS 4762			4		

TABLE 50.1

RADIATOR

GROUP 50

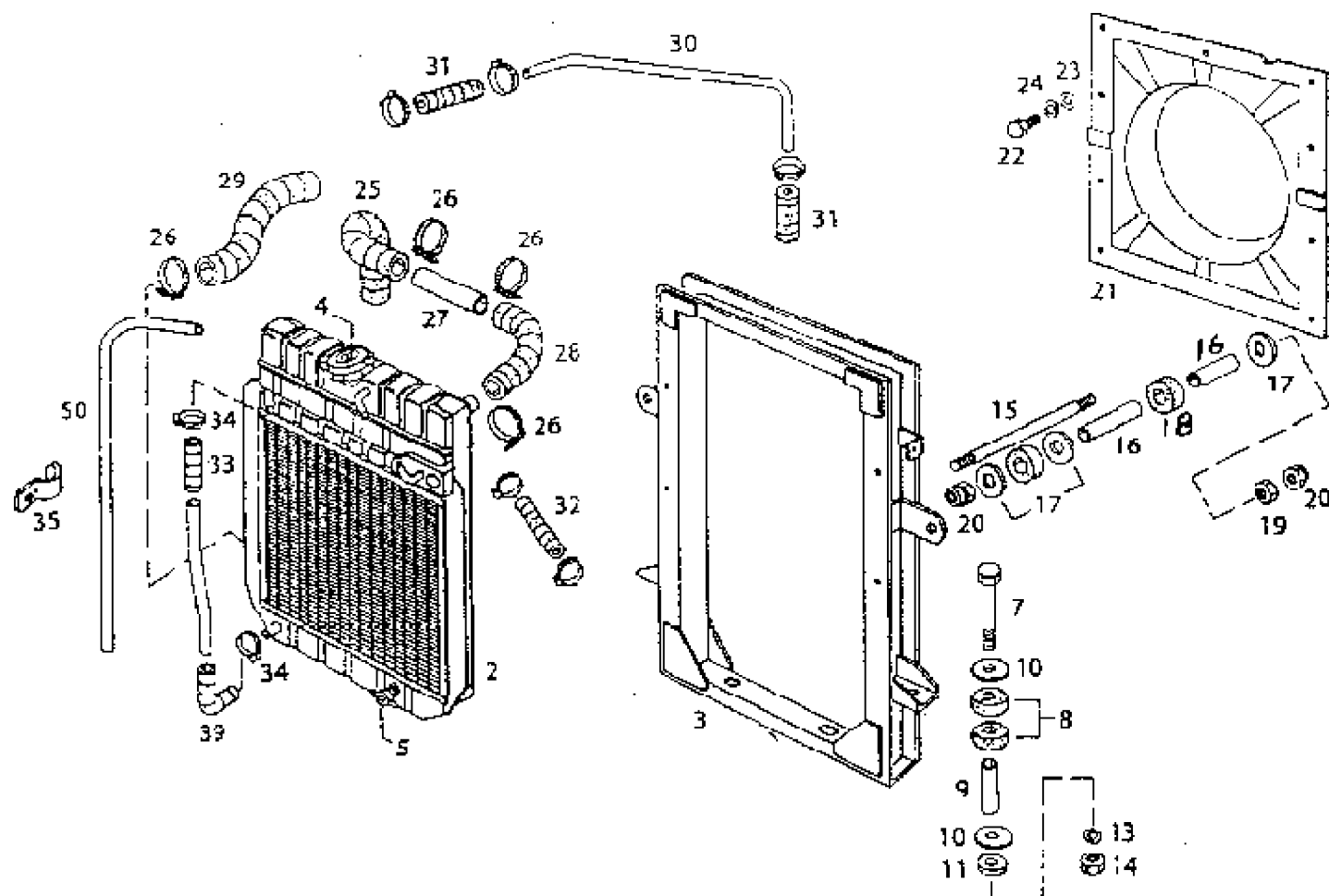


TABLE 50.1

RADIATOR

GROUP 50

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
39	2786 5010 58 48			Hose (20 ID x 50 x 50)			1		
50	2069 5010 69 14			Water Fill Pipe			1		
—	2785 5010 58 03			Hose (20 ID x 110 Long)			1		
—	1428 050035 7			Hose Clamp 35 IS 4762			4		
—	2786 5010 42 13			Clamp (Water Fill Pipe)			1		
—	2786 5010 33 06			Bracket (For Water Seperator Drain)			1		
—	1132 399805 3			Hex Screw M 6X16 IS1364P2			2		
—	1252 060060 2			Spring Washer B 6 IS 3063			2		
—	2069 5000 69 03			Tube			1		

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

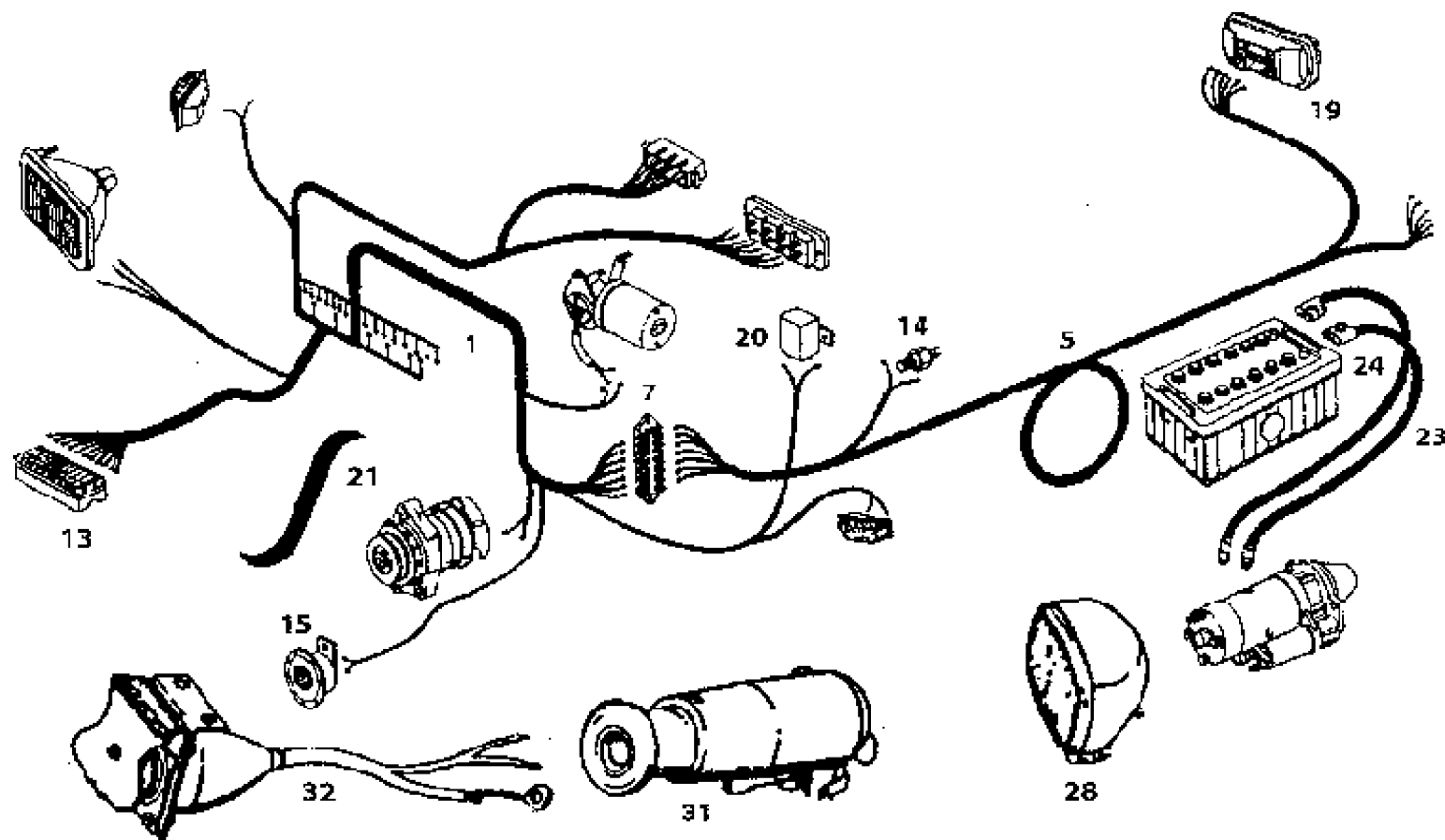


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2097 5460 01 02			LIGHT AND SIGNAL SYSTEM			1		
—	2640 5410 75 01			Assy. Main Cable Set			2		
—	012 995 01 20 J			Rubber Grommet			9		
—	042 995 00 20 J			Clamp			1		
—	186 995 02 20			Double Clamp			2		
—	312 995 32 20			Clamp			3		
—	1140 560510 6			Clamp			2		
—	1140 560516 5			Screw M 5x10 IS 7483			5		
—	1252 069804 1			Screw M 5x16 IS 7483			7		
—	1205 329802 6			Spring Washer B 5 IS 3063			1		
—	1139 080616 9			Nut M 5 IS 1364P3			8		
—	1252 069801 7			Screw M 6x16 IS 1366			6		
—	2755 5482 01 15			Spring Washer B 6 IS 3063			1		
5	2097 5460 01 03			Assy. Cable Set (for Inst. Panel Lamps)			1		
—	2755 5482 01 14			Assy. Cable Set (from Front to Tail Lamp)			1		
—	2637 5482 01 01			Assy. Cable Set (Gauges Earthing)			1		
—	2574 5464 01 80			Assy. Cable Set (12 Pole Socket)			1		
—	2574 5464 01 90			Assy. Cable Set (for Electrical Washing Equipment)			1		
—	042 995 01 40 J			Assy. Cable Set (Low Pressure Switch)			6		
				Spring Clip (Fitment of Cable Harness)					

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

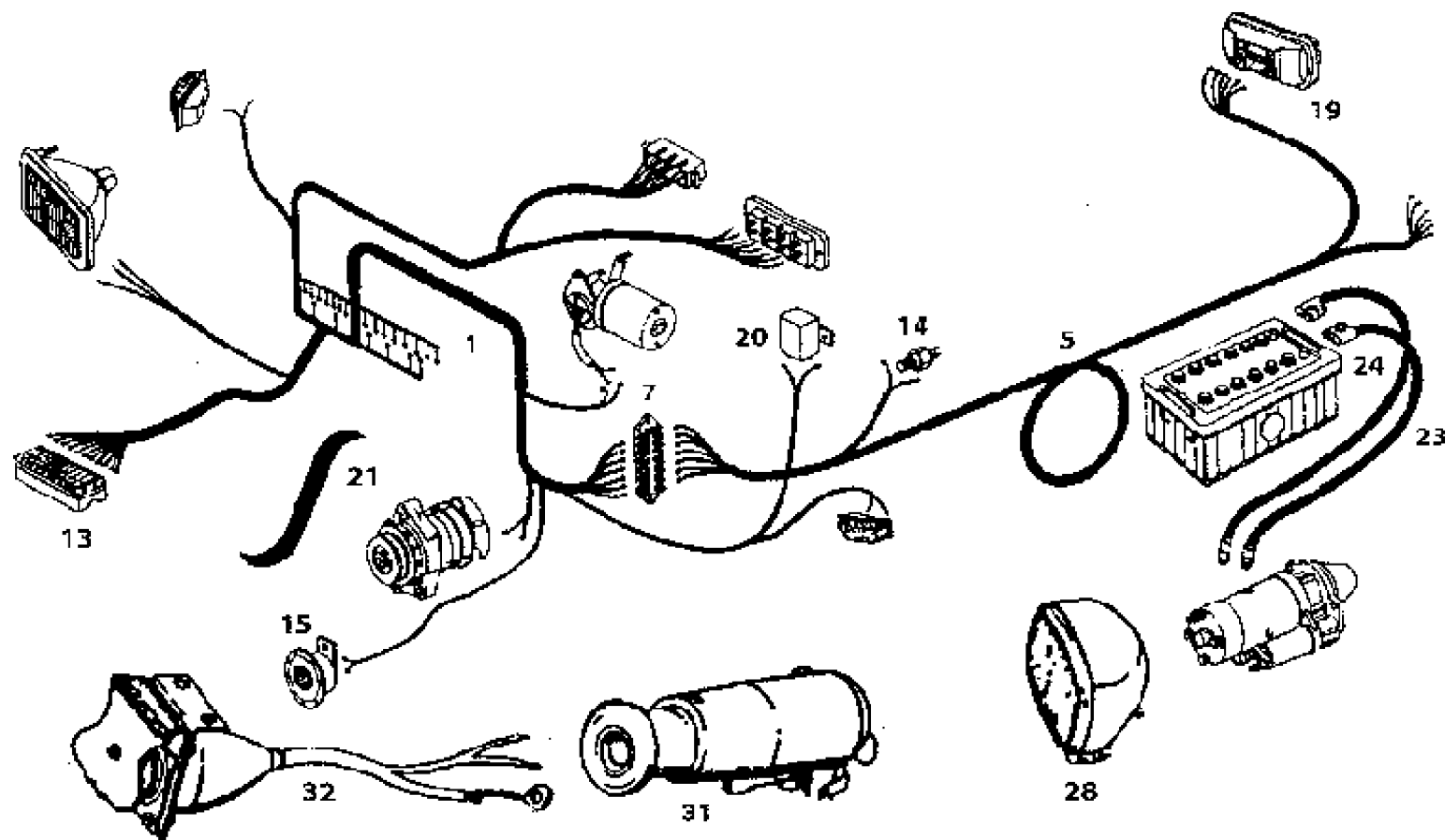


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	312 995 10 40			to Fuel Tank on C.M.)			3		
—	1139 080620 7			Clip (Fitment of Cables)			1		
—	1252 069801 7			Screw AM 6x20 IS 1366 } Fitment of Fuel Tank			1		
—	312 995 10 40			Spring Washer B 6 IS 3063 } Earth Wire to C.M.			4		
7	000 546 00 41 J			Clip (Fitment of Cables)			1		
—	312 997 04 81			Cable Connector Front (7 Pole)			2		
				Rubber Grommet (for Cable Passing through C.M. for Tail Light)			1		
—	312 997 04 81			Rubber Grommet (for Cable Passing through C.M. for Fuel Tank)			1		
13	2632 5450 01 11			Assy. Fuse Box (Transparent)			1	2573 5450 01 10	
—	1140 560650 1			Screw M 6X50 IS 7483			2		
—	1252 120060 8			Spring Washer 6 IS 6735 } For Fitment of			2		
—	1248 060066 3			Black Washer B 6.6 IS 2016 ST } Fuse Box on Cab			2		
—	1265 060064 7			Washer A 6.4 IS 5370			4		
—	000 997 22 81 J			Rubber Grommet			4		
—	000 545 01 28 J			12 Pole Plug With Cover			1		
14	2654 5450 01 34			Reverse Light Switch		P 02480	1	2654 5450 99 09	
15	2574 5420 99 87			Assy. Horn		M 60660	1	000 542 00 20 J	

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

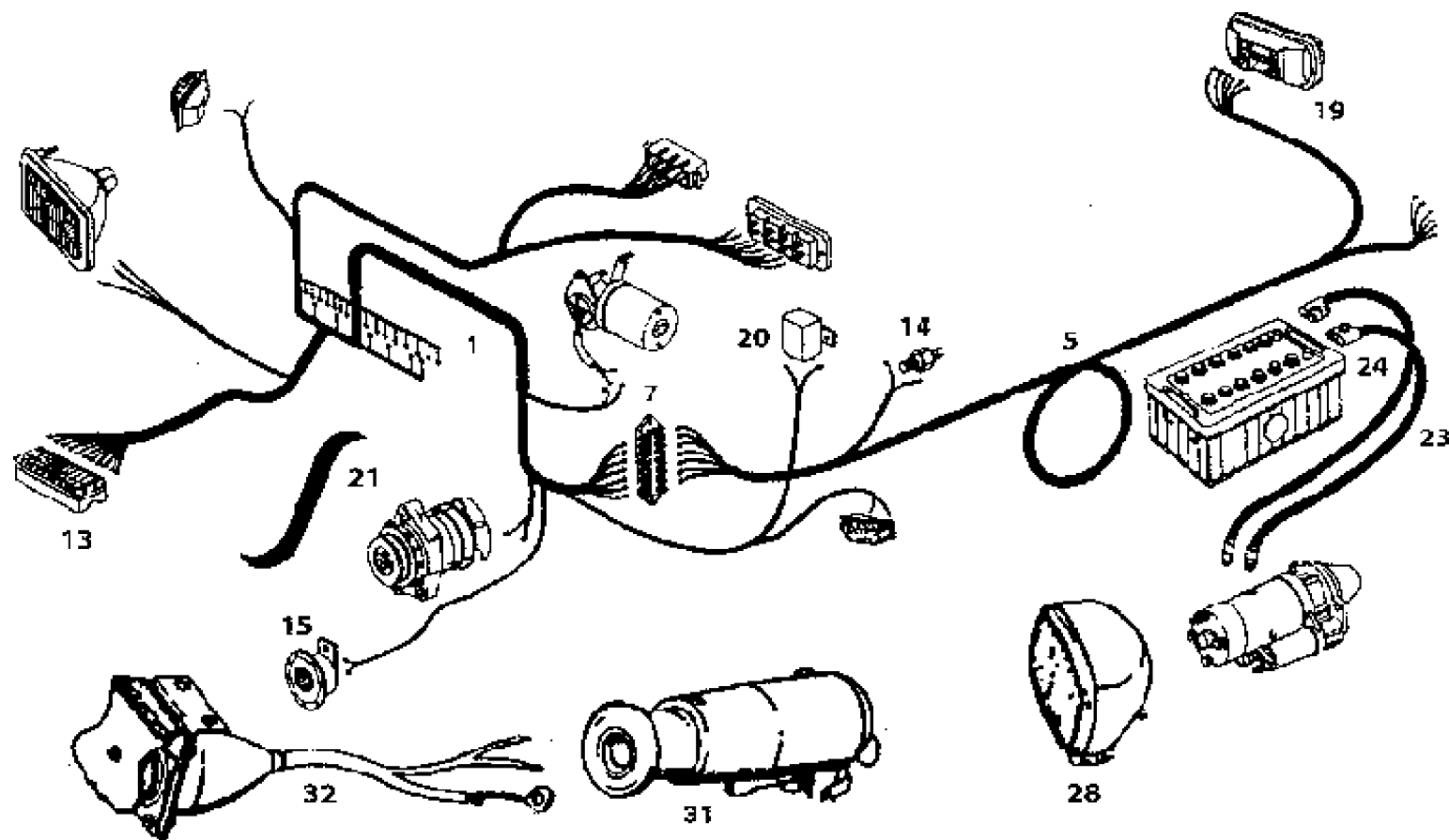


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1132 399804 5			Screw M 10x25 IS 1364P2			1		
—	1252 069805 0			Spring Washer B 10 IS 3063			1		
—	1205 159807 3			Nut M 10 IS 1364P3			1		
—	2574 5441 01 43			Tail Light LH Side 4 Chamber Rectangular		J00430	1	2574 5442 01 12	
19	2574 5441 01 42			Tail Light RH Side 4 Chamber Rectangular		J00430	1	2574 5442 01 11	
—	6212 040012 1			Bulb 12 V / 21 W TS 29201			3		
—	6212 030009 7			Bulb 12 V 10 W TS 29201			1		
—	2574 5442 01 16			Assy. Bracket (Tail Lamp) RH			1		
—	2574 5442 01 24			Assy. Bracket (Tail Lamp) LH			1		
—	2154 5440 01 09			Assy. Gaurd			2		
—	2050 5440 82 09			Bracket (Tail Lamp Gaurd)			2		
20	2632 5450 46 01			Electronic Flasher Kit		P 02480	1	2574 5450 46 07	
—	1140 560612 9			Screw M 6x12 IS 7483			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
21	312 546 10 20			Earth Strap			1		
—	1246 050105 7			Bright Washer 10.5 IS 2016			2		
—	2637 5410 82 01			Bracket (for Rev. Horn)			1		
23	2574 5410 01 76			Battery Cable (+ve)		P 09470	1		
24	2573 5411 01 13			Battery Cable (-ve)		P 09470	1		
—	2651 5410 01 03			Clamp (Battery)			1		

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

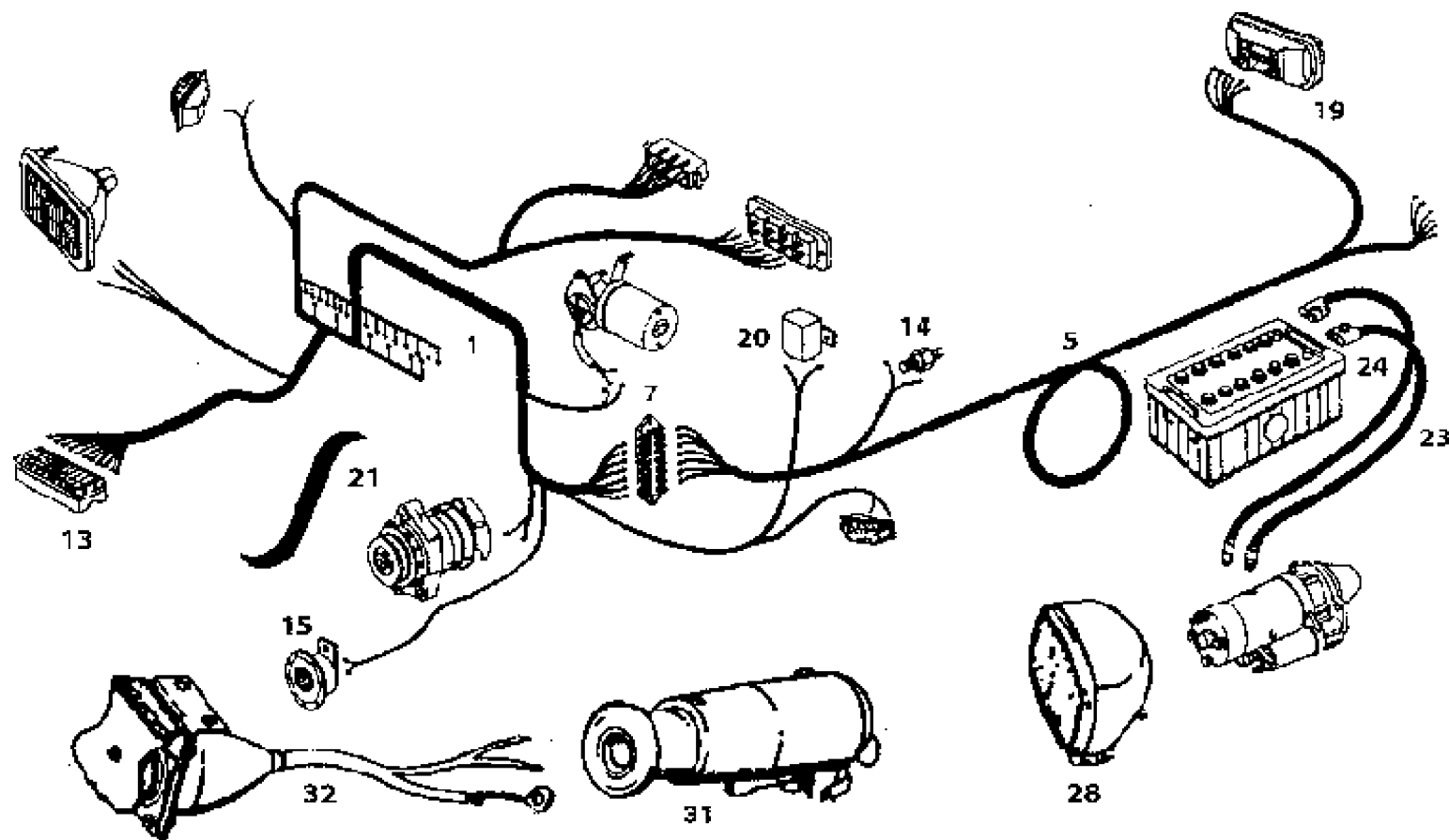


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2574 5420 49 03			Horn Timer			1		
28	2573 5441 01 31			Rear Illumination Lamp / Rd. Head Lamp		J00430	1		
—	2637 5410 82 02			Rear Illumination Lamp Bracket			1		
—	2154 5450 99 03			Inspection Lamp with 10 M Long Cable		P 09560	1	2614 5450 99 04	
31	2637 5482 01 01			Cable Complete 12 Pole Socket			1		
32	000 545 01 28 J			12 Pin Plug with Socket			1		

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENT

GROUP 54

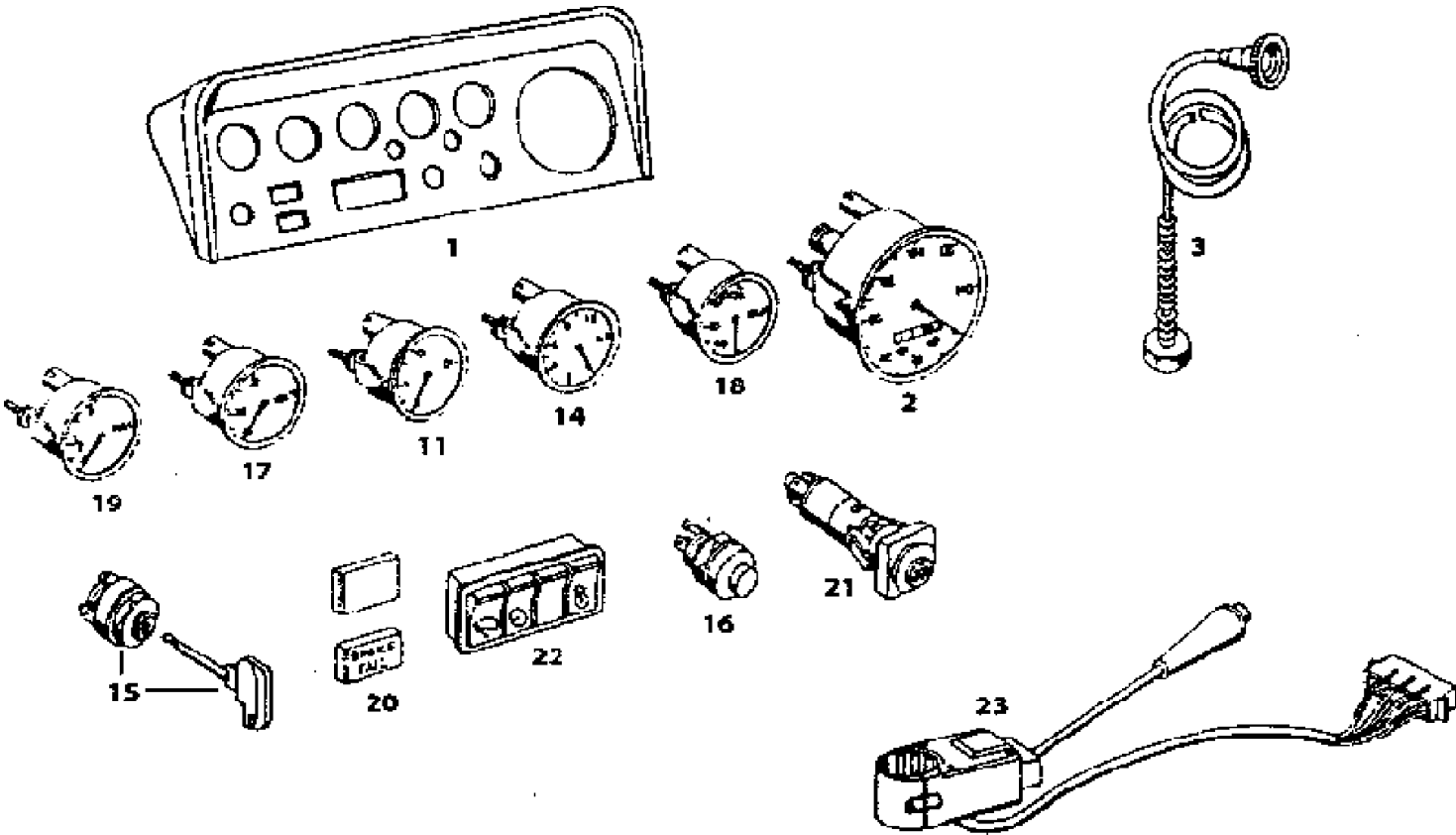


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENT
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2075 6890 01 01			INSTRUMENT PANEL			1		
—	3501 9900 01 01			Assy. Instrument Panel			2		
—	1139 080620 7			Nyloc Cage Nut			2		
—	1265 060043 4			Screw AM 6x20 IS 1366			4		
—	1252 069803 3			Plain Washer A 4.3 IS 5370			4		
—	1140 560416 9			Spring Washer B 4 IS 3063			4		
—	3505 6809 25 05			Screw M 4x16 IS 7483			4		
—	1149 140406 1			Beeding			1		
				Tap Screw AB 4x6.5 IS 7173			3		
				INSTRUMENTS					
2	2574 5421 99 12			Speedometer [1.0.9][6+1]		P 06700	1	2574 5421 99 66	
3	2618 5420 01 01			Speedo Cable (3.2x3000)		P 06700	1	2574 5420 99 39	
—	000 997 22 81 J			Rubber Grommet			1		
—	2573 5420 42 03			Clamp			1		
—	1139 080616 9			Screw AM 6x16 IS 1366			2		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1205 320060 3			Nut M 6 IS 1364			1		
11	2576 5420 99 31			Oil Pressure Gauge		P 06700	1	2576 5420 99 15	
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			6		
—	000 545 07 19			Lamp Socket			6		

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENT

GROUP 54

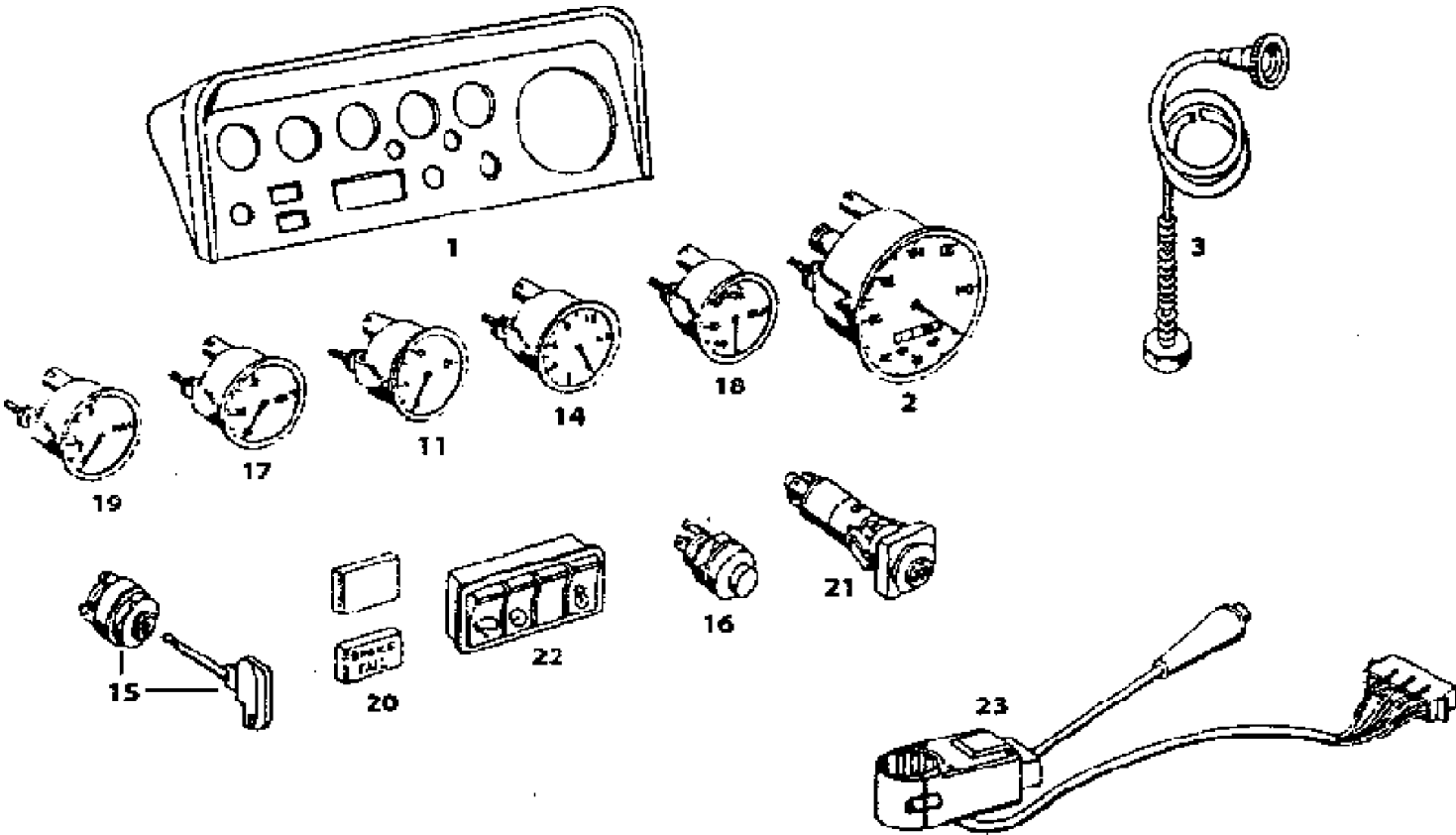


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENT
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	320 988 50 71			Wire Lead } Leded Flexible			2		
—	000 988 02 70			Lead Seal } Speedo Cable			2		
14	2632 5420 99 15			Air Pressure Gauge		P 06700	2	2574 5420 99 66	
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
—	000 545 07 19			Lamp Socket			1		
—	000 542 00 35 J			Assy. Hose (Air and Oil Pressure Gauge)			2		
—	000 990 00 66 J			Socket			1		
—	1246 050130 8			Bright Washer 13 IS 2016			1		
—	1208 099601 1			Lock Nut M 12x1.5 IS 13724			1		
15	2073 5450 01 01			Main Line Switch		E 01110	1	2574 5450 99 62	
16	2614 5450 99 01			Starter Push Button		P 06700	1	2573 5450 99 27	
17	2573 5420 99 17			Ammeter		I 60420	1	2574 5420 99 17	
—	000 545 07 19			Bulb Socket (for Ammeter Light)			1		
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
—	000 545 02 19			Bulb Socket (for Warning Light)			1		
—	6212 030019 4			Lamp J 12 V 2 W TS 29201			1		
18	2632 5420 99 10			Water Tem. Gauge (Electrical)		P 06700	1	2574 5420 99 14	
—	000 545 07 19			Bulb Socket			1		
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
19	2632 5420 99 08			Fuel Gauge		P 06700	1	2574 5420 99 18	

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENT

GROUP 54

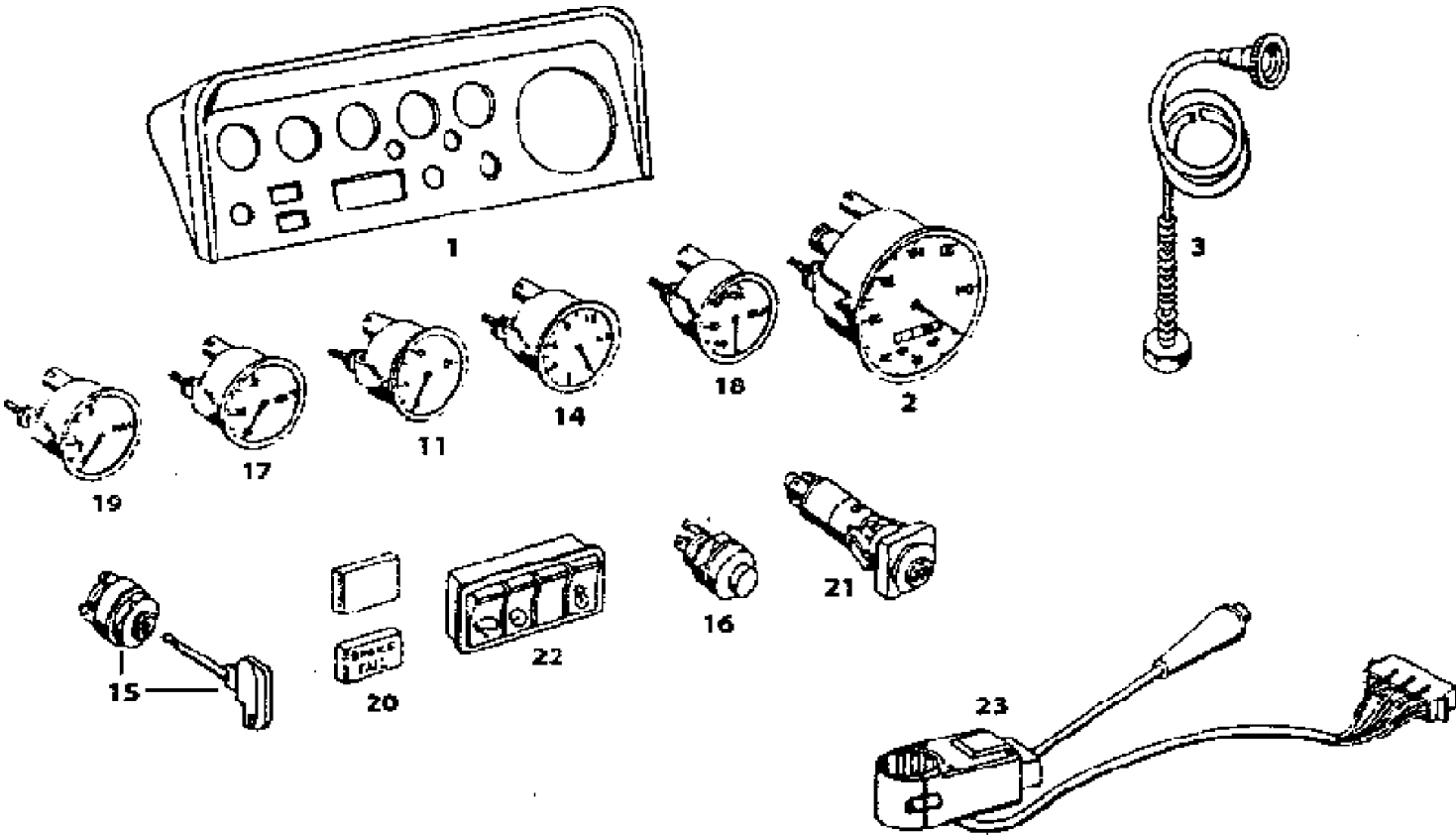


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENT
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	000 545 07 19			Bulb Socket			1		
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
—	2574 5410 75 04			Rubber Grommet (for closing Glow Plug Ind.Hole)			1		
—	328 997 00 81			Grommet (for Closing Hole on Inst. Panel)			1		
—	2573 5420 99 33			Beeper Alarm Unit		E 01710	1	2573 5420 99 60	
—	2573 5440 82 01			Mounting Bracket (for Beeper Alarm Unit)			1		
—	1139 080616 9			Screw AM 6x16 IS 1366			2		
—	1252 069801 7			Spring Washer B 6 IS 3063			2		
—	1205 159808 1			Nut M 6 IS 1364			2		
—	2576 5440 01 14			Assy. Indicator Lamp (Hand Brake)		P 09560	1		
20	2575 5440 01 11			Assy. Indicator Lamp (Brake Fail)		E 03700	1		
—	2629 5440 01 02			Assy. Indicator Lamp (Low Air Pressure)		E 03700	1		
—	6212 030012 7			Lamp H 12 V 2W TS 29201			1		
—	2576 5440 99 09			Lamp Holder			1		
21	2632 5450 01 08			Hazard Warning Switch		P 09560	1	2610 5450 01 07	
—	000 997 28 81			Rubber Grommet			2		
22	2632 5450 69 03			Piano Key Switch		E 01110	1	2574 5450 69 16	
—	2574 5450 99 53			Mech. Stop Light Switch		P 02480	1	2574 5450 99 54	
23	2574 5450 01 77			Combi Switch Complete		P 02480	1	2574 5450 01 89	
—	2574 5450 99 56			Low Air Pressure Switch		S 13260	1	2574 5450 99 70	

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENT

GROUP 54

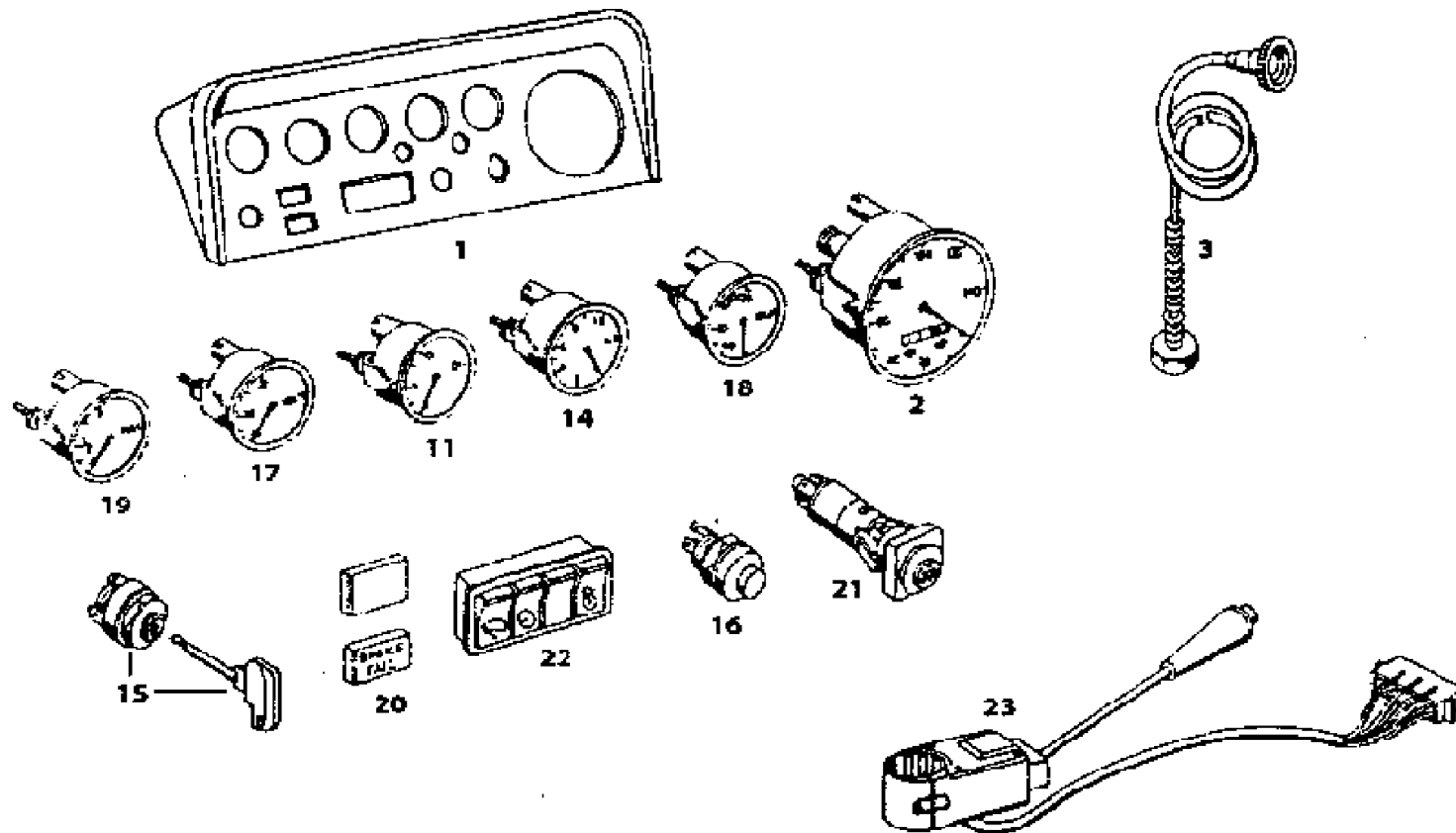


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENT
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2651 5450 01 14			Assy. Push Pull Switch		P 09560	1	2614 5450 01 08	
—	2632 5420 99 26			Hour Meter		I 60420	1	2078 5420 99 01	
—	2078 5450 04 03			Water In Fuel Ind. Unit.		F 61220	1	2078 5420 01 01	
—	2659 5450 49 02			Relay 12V		L 01400	1	2078 5450 99 03	
—	2750 5420 99 01			RPM Meter		P 06700	1	2750 5420 99 02	
—	2754 5420 99 12			Electrical Temp.Gauge 12V		P 06700	1	2078 5420 99 05	

TABLE 58.1 TOOLS AND ACCESSORIES GROUP 58

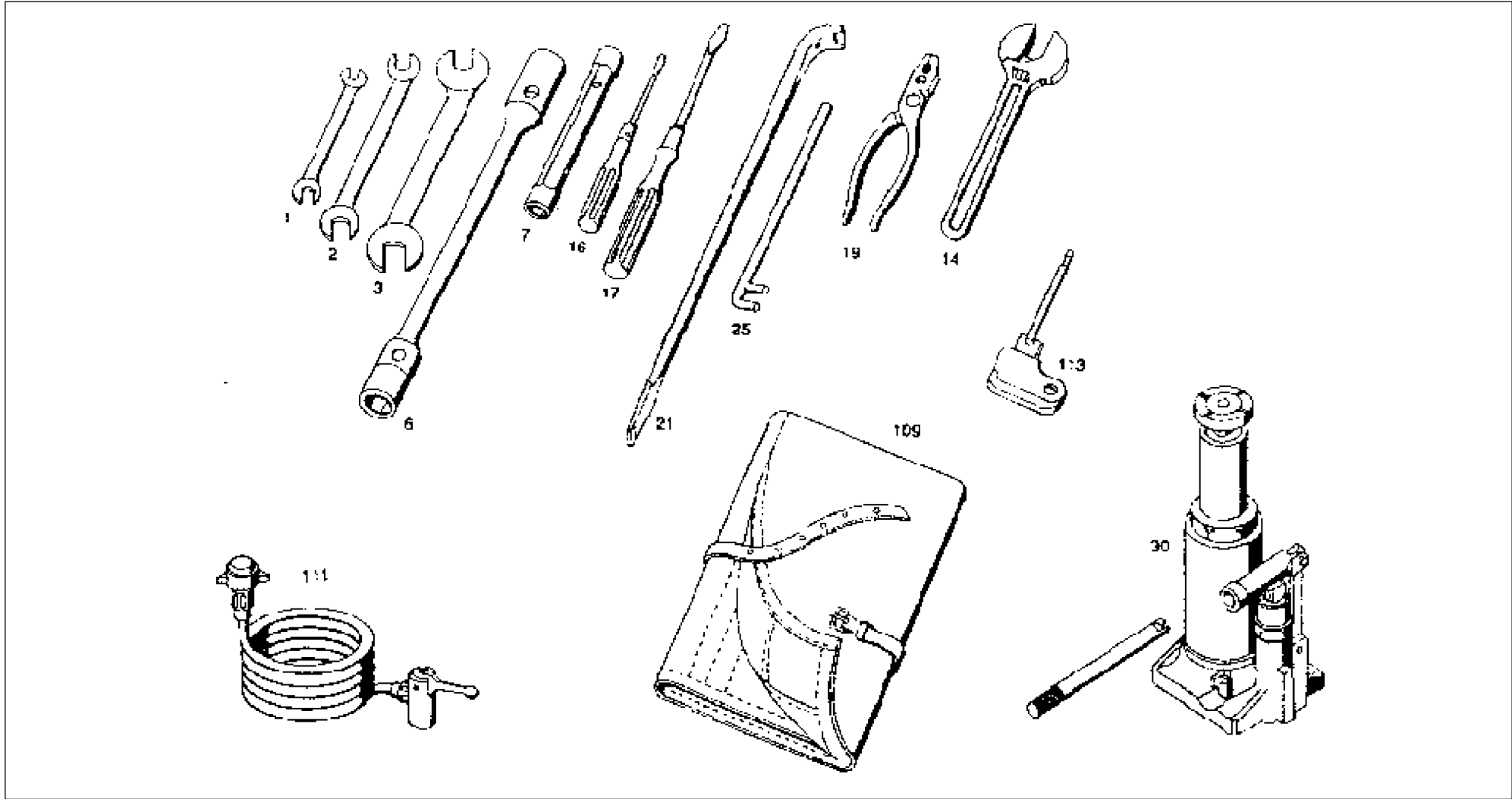


TABLE 58.1
TOOLS AND ACCESSORIES
GROUP 58

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	3501 210810 7			TOOLS			1		
—	3501 031316 1			Double End Spanner C 8x10 IS 2028			1		
2	3501 211317 8			Spanner DEA C 13X16 IS 2028			1		
—	3501 031821 0			Double End Spanner DEA C 13X17 IS 2028			1		
3	3501 211922 2			Spanner DEA C 18X21 IS 2028			1		
6	3501 142427 7			Double End Spanner DEA C 19X22 IS 2028			1	3501 190027 3	
—	3501 180027 9			Tubular Spanner DE 24X27 IS 2030			1		
7	3501 141719 0			Solid Spanner SE 27 IS 2030			1		
—	000 591 00 01 J			Tubular Spanner DE 17X19 IS 2030			1		
—	2060 5810 95 01			Socket Spanner			1		
—	2574 5890 01 07			Double Ended Box Spanner SW 17/ SW 19			1		
—	2574 5890 01 04			Box Spanner DE 16x18			1		
14	3502 330300 9			Wheel Spanner (30 - 32 A/F)			1		
16	3503 401050 0			Spanner Adjustable A 300 IS 6149 GRADE 2			1	3503 402050 5	
17	3503 392210 6			Screw Driver 0.4x2.5x50 IS 844			1		
19	3507 050180 3			Screw Driver 1.2x8x50 IS 844			1	3507 059901 3	
21	000 581 00 58 J			Combination Pliers 180 mm Long IS 3650			2		
25	312 580 00 85			Tyre Lever			1		
—	2574 5890 01 04			Adjusting Fork			1		
				Wheel Spanner			1		

TABLE 58.1 TOOLS AND ACCESSORIES GROUP 58

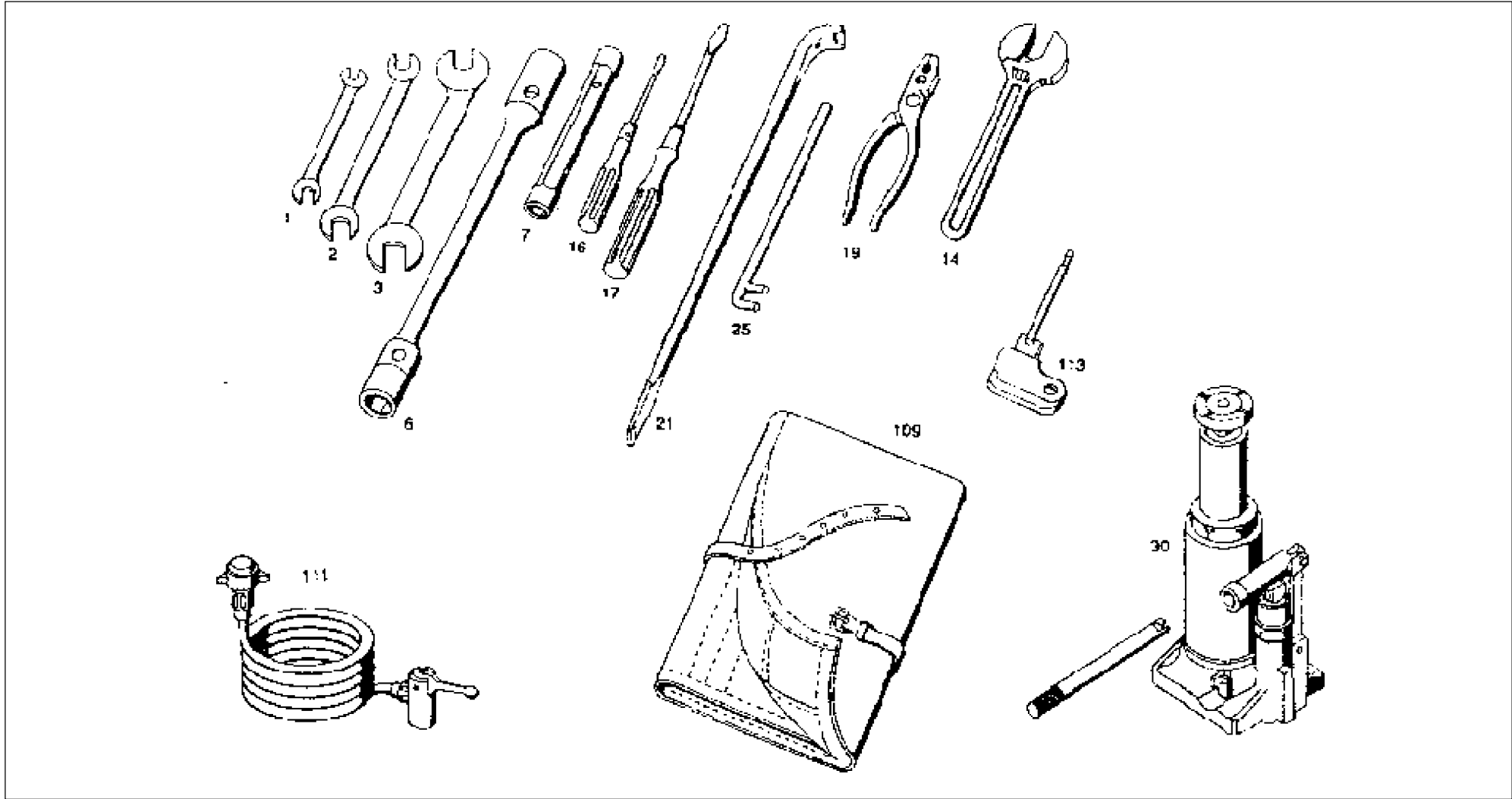


TABLE 58.1

TOOLS AND ACCESSORIES

GROUP 58

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2654 5440 99 25			ACCESSORIES			1		
—	2637 5810 99 01			Bulb Box			1		
—	2637 5810 99 02			DE Spanner 18x19			1		
30	2060 5830 01 04			DE Spanner 30x32			1		
109	2632 5890 50 01			Hydraulic Jack (8 - Ton)			1		
111	2573 4290 01 34			Tool Bag			1		
113	2574 5450 35 01			Tyre Inflating Hose with Nipple (5.70 Metre Long)			1		
—	2651 5890 54 01			Key Main Line Switch			4		
—	2154 5810 99 01			Key Ring			1		
				Tommy Bar			1		

TABLE 60.1

CAB

GROUP 60

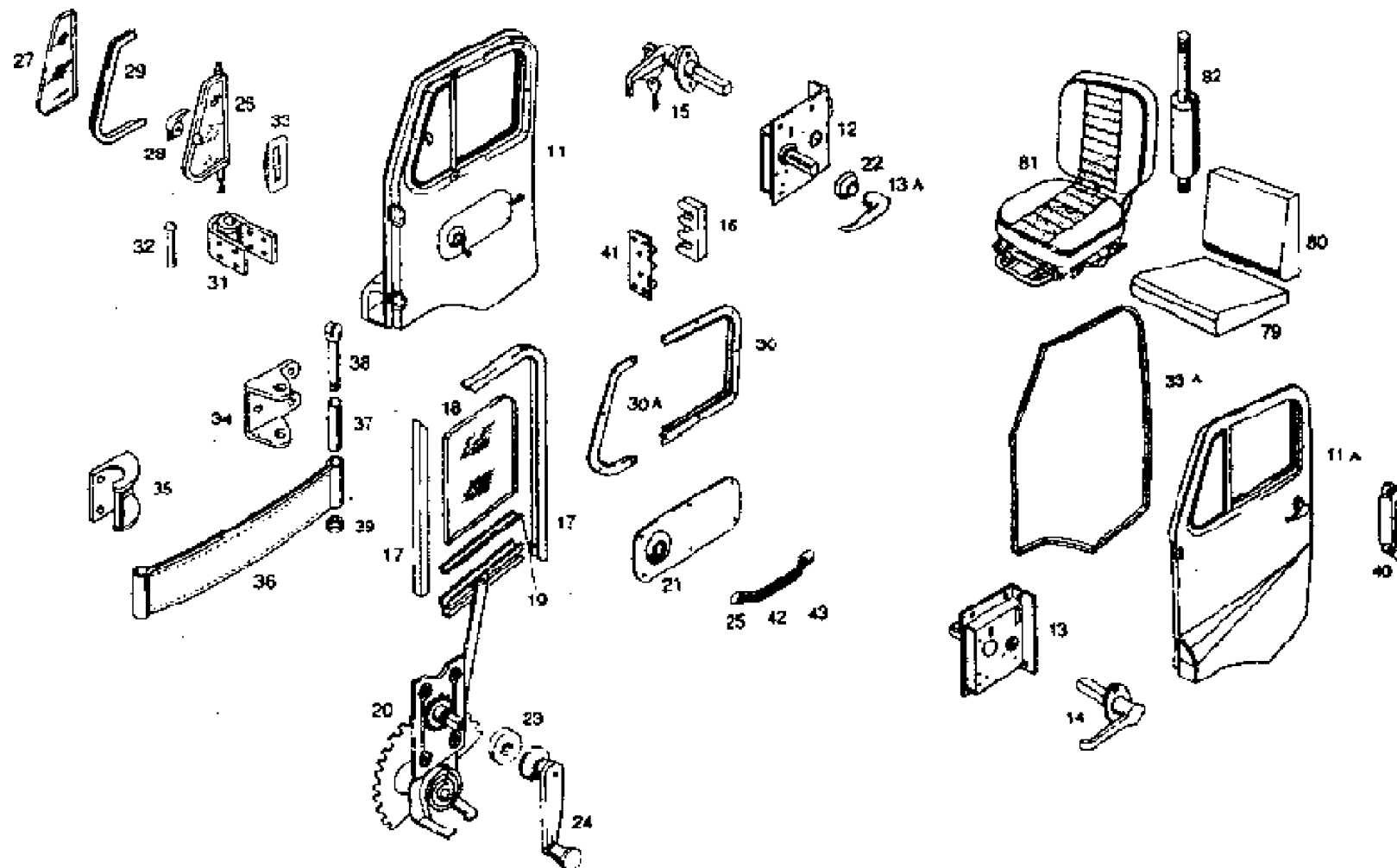


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2152 6010 01 19			CAB			1		
—	2152 6010 01 45			Assy.Cab Complete			1		
				Assy.Bare Cab			1		
				BONNET					
—	2152 5207 01 01			Assy Bonnet Centre With Air Scoop			1		
—	3505 5207 01 98			Assy. Bonnet Side Complete (LH)			1		
—	3505 5207 01 99			Assy. Bonnet Side Complete (RH)			1		
—	3505 5207 01 66			Assy Air Scoop LH With Tube			1		
—	3505 5207 01 67			Assy Air Scoop RH With Tube			1		
—	3505 5207 82 02			Radiator Shell			1		
—	3505 5207 82 07			Radiator Grill			1		
—	3505 8807 01 38			Assy Hinge L H			1		
—	3505 8807 01 39			Assy Hinge R H			1		
—	1205 159802 2			Hex Nut M 8 IS1364P3			8		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	1265 060084 1			Washer A 8.4 IS 5370 ST			8		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	1205 159802 2			Hex Nut M 8 IS1364P3			8		
—	1246 050084 1			Bright Washer 8.4 IS 2016 ST			8		
—	3505 5207 42 01			Rubber Fastener Bonnet			2		

TABLE 60.1

CAB

GROUP 60

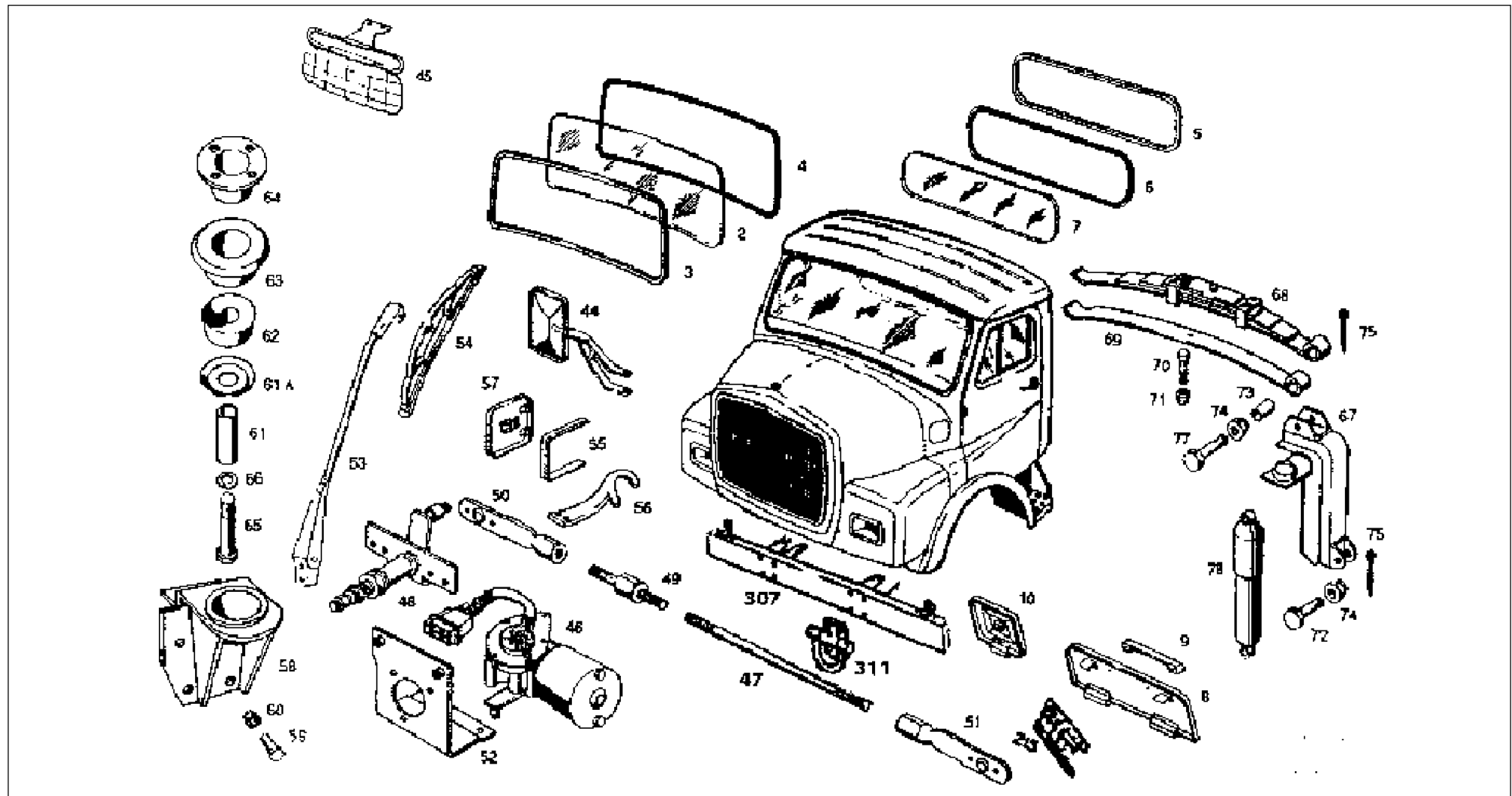


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1315 061045 6			Split Pin 5X45 IS 549			2		
—	3505 5207 01 29			Assy.Rubber Buffer Complete			2		
—	3505 5207 83 01			Shim			AR		
—	1265 060084 1			Washer A 8.4 IS 5370 ST			2		
—	1205 159802 2			Hex Nut M 8 IS 1364P3			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	3505 8807 63 04			Grip Bonnet Centre			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
—	1205 329801 8			Hex Nut M 4 IS 1364P3			4		
—	2075 6001 01 05			Assy. Bonnet Stay			1		
				TIE MEMBER					
—	2075 6010 01 06			Assy.Tie Member Complete (Bottom)			1		
—	2075 6010 01 11			Assy Tie Member With Tubular Frame (Top)			1		
—	2576 7520 42 01			Spring Clamp			1		
—	3505 6001 67 02			Hinge Pin			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		
—	1205 159802 2			Hex Nut M 8 IS 1364P3			1		
—	1132 399803 7			Hex Screw M 8X25 IS 1364P2			4		
—	1252 069802 5			Spring Washer B 8 IS 3063			4		
—	1246 050084 1			Bright Washer 8.4 IS 2016 ST			4		
—	1205 159802 2			Hex Nut M 8 IS 1364P3			4		

TABLE 60.1

CAB

GROUP 60

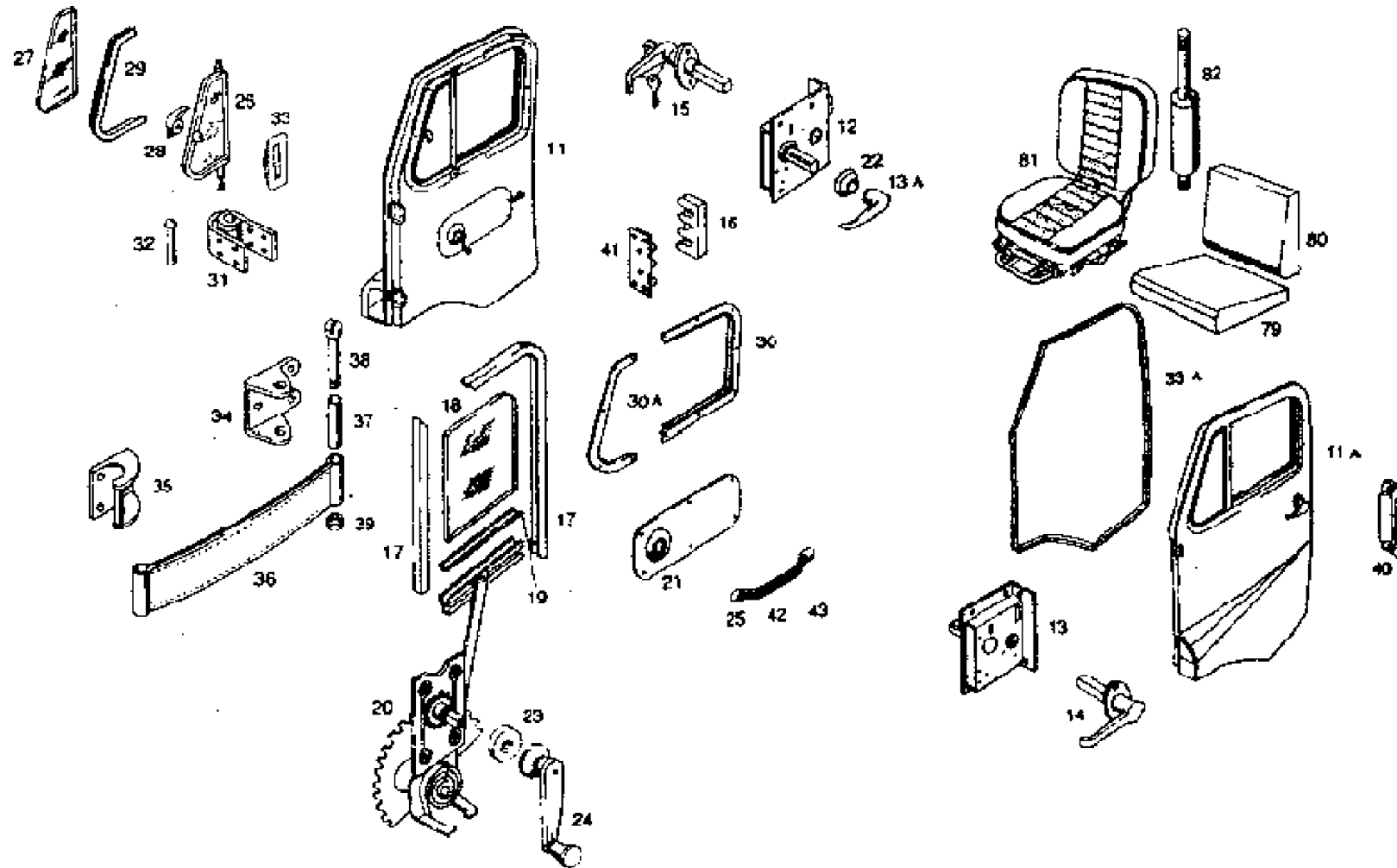


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1132 399807 0			Screw M 8x20 IS 1364P2			4		
—	1252 069802 5			Spring Washer B 8 IS 3063			4		
—	1246 050084 1			Bright Washer 8.4 St. IS 2016			4		
—	1205 159802 2			Nut M 8 IS 1364P3			4		
—	1132 399807 0			Screw M 8x20 IS 1364P2			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	1246 050084 1			Bright Washer 8.4 St. IS 2016			2		
				MASCOT/T EMBLEM/TATA BADGE					
—	3505 8100 01 11			Assy. Tata Badge			1		
—	1252 069803 3			Spg.Washer B4 IS3063(T/Badge to Bonnet Centre)			1		
—	2152 8120 01 01			Assy.'T' Emblem (Oval Stylised)			1		
—	1265 060043 4			Washer Plain A 4.3 IS 5370			6		
—	1205 329801 8			Nut M 4 IS 1364P3			6		
—	1252 069803 3			Spring Washer B 4 IS 3063			6		
—	2152 8180 01 04			Assy.'TATA 1212 Cummins' Mascot			1		
—	2154 9880 01 01			Assy. 4x4 Mascot			1		
				MARKER POLE					
—	3505 5905 01 05			Assy. Marker Pole (with White Ball)			2		
—	3505 5905 01 07			Assy. Bracket (for Marker Pole)			2		

TABLE 60.1

CAB

GROUP 60

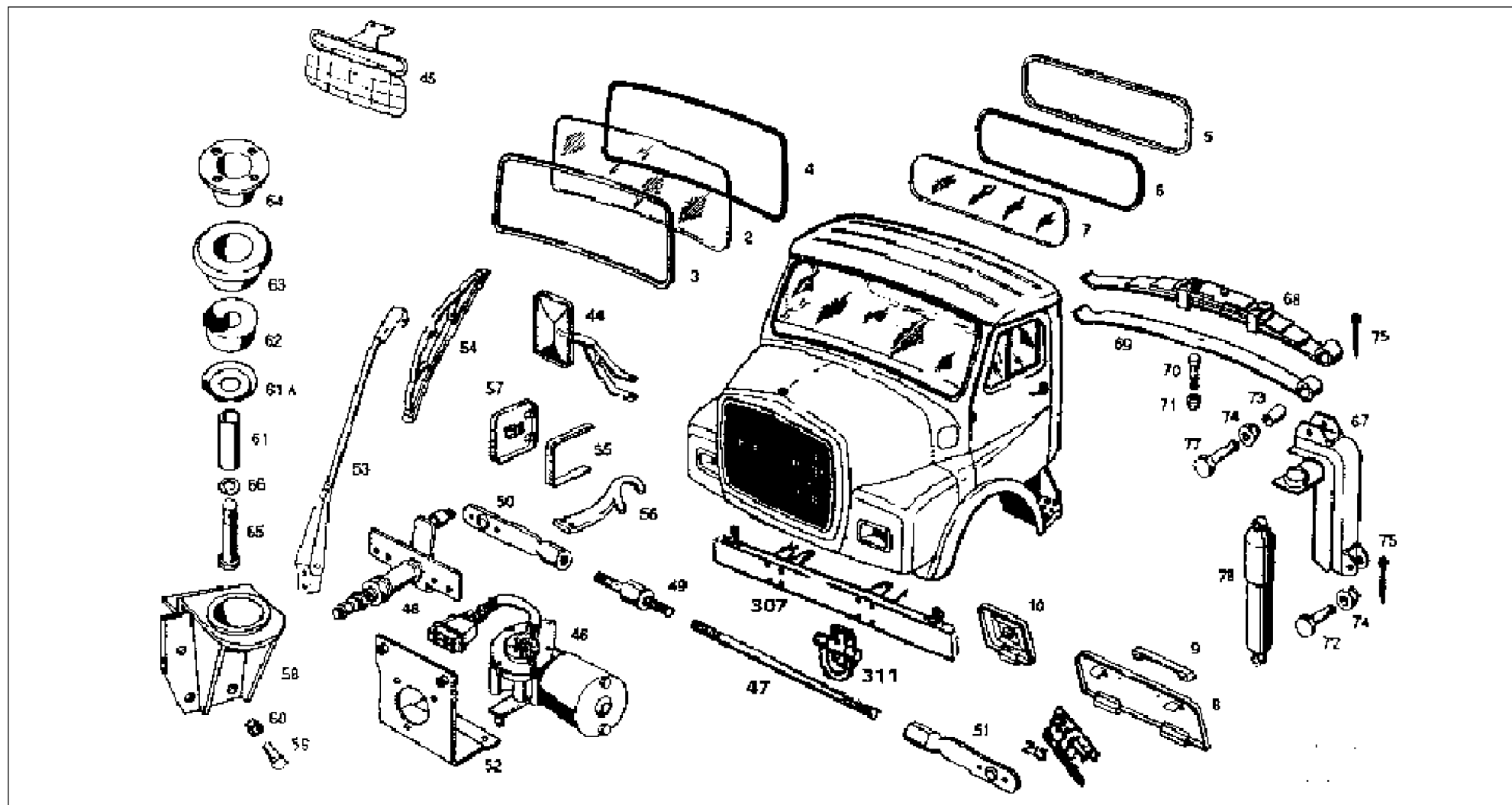


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	3505 5905 77 02			Rubber Pad			4		
—	1265 060084 1			Washer A 8.4 IS 5370			2		
—	1214 050080 0			Nyloc Nut M 8 IS 7002			2		
				Assy. Market Pole to Cab					
				SUB STRUCTURE					
—	2152 6106 01 05			Assy. Floor Centre			1		
—	3505 6106 22 01			Felt Strip (Short)			2		
—	2075 6160 22 01			Felt Strip (Long)			2		
—	1132 399911 4			Screw M 8x18 IS 1364P2			6		
—	1252 069802 5			Spring Washer B 8 IS 3063			6		
—	2574 2845 75 01			Rubber Bellow			1	000 284 00 97 J	
				TOE PANEL					
—	3505 3001 78 02			Plate Cover (Accelerator)			1		
—	2574 3010 01 09			Assy. Hinge			1		
—	3505 3001 78 02			Cover Plate Accelerator			1		
—	3505 6206 01 44			Assy. Control Lever (Air Scoop)			1		
				WIND SCREEN (FRONT)					
2	3505 6701 23 09			Wind Screen Glass			1		
3	2632 6710 63 01			Rubber Moulding			1		
4	3505 6701 25 03			Filler Profile			1		

TABLE 60.1

CAB

GROUP 60

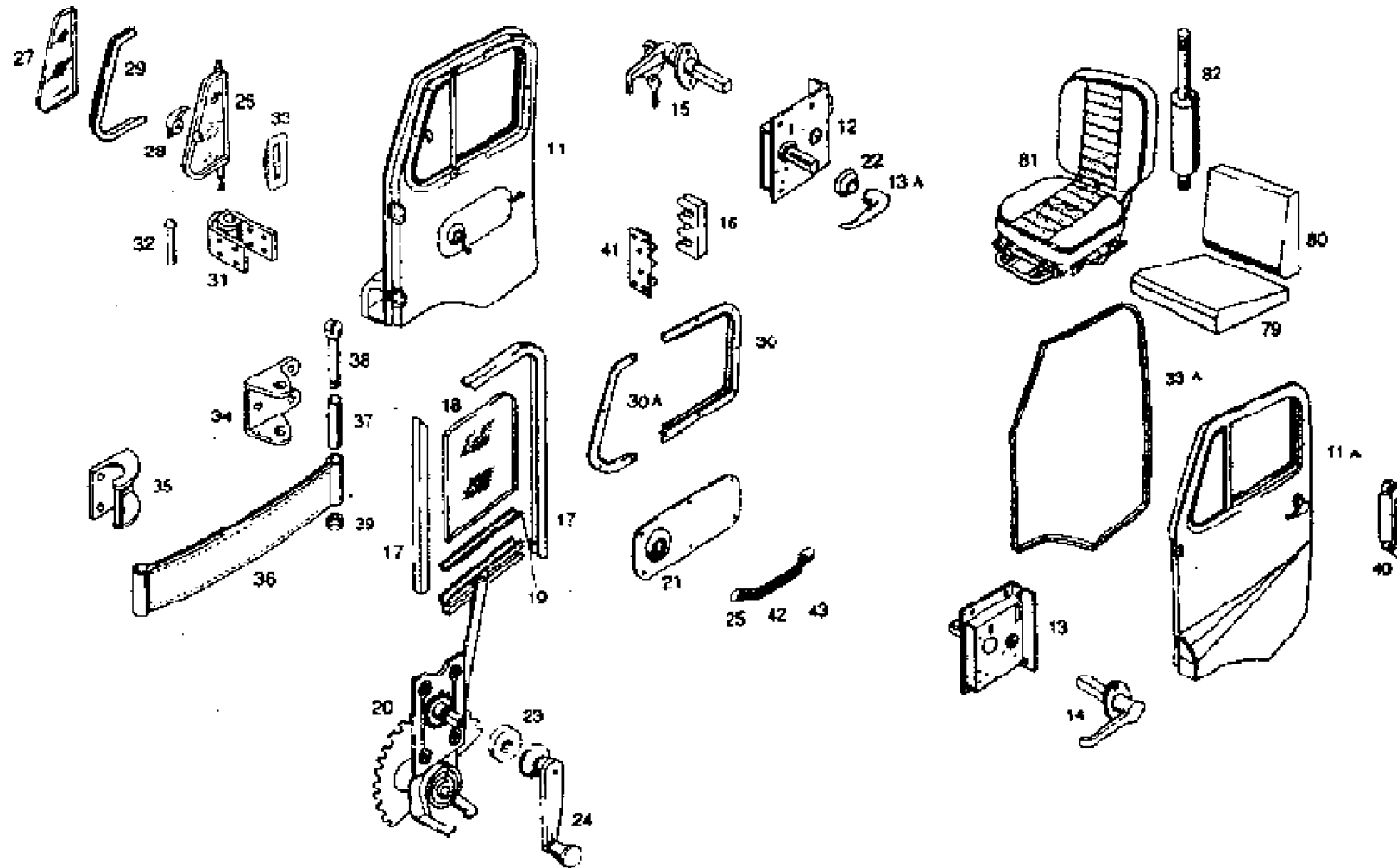


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2576 6710 01 21			REAR WINDOW					
5	2575 6710 63 02			Assy. Window Complete (Rear)			1		
6	3505 6710 25 01			Rubber Mould			1		
7	2576 6710 23 19			Filler Profile			1		
—	2576 6710 23 20			Glass (with Hole)			1		
				Glass (w/o Hole)			1		
—	3505 6809 01 31			GLOVE BOX					
—	1149 140413 4			Assy. Glove Box			1		
—	1265 069805 1			Tap Screw 2.9x13 IS 7173 (Glove Box to Cab)			6		
—	3505 6809 77 04			Washer A 3.2 IS 5370			6		
8	3505 6809 82 06			Beading (Glove Box)			1		
9	3505 6809 01 01			Lid Glove Box with Lock			1		
—	1139 080408 5			Handle			1		
—	1252 069803 3			Screw AM 4x8 IS 1366			2		
—	1139 080416 6			Spring Washer B 4 IS 3063			2		
—	1265 060043 4			Screw M 4x16.8 IS 1366			4		
—	1252 069803 3			Washer Plain A 4.3 IS 5370			4		
—	3505 6809 63 02			Spring Washer B 4 IS 3063			4		
—	3505 6890 01 02			Rubber Buffer			2		
				Assy. Kit for Glove Box Lock & Key			1		

TABLE 60.1

CAB

GROUP 60

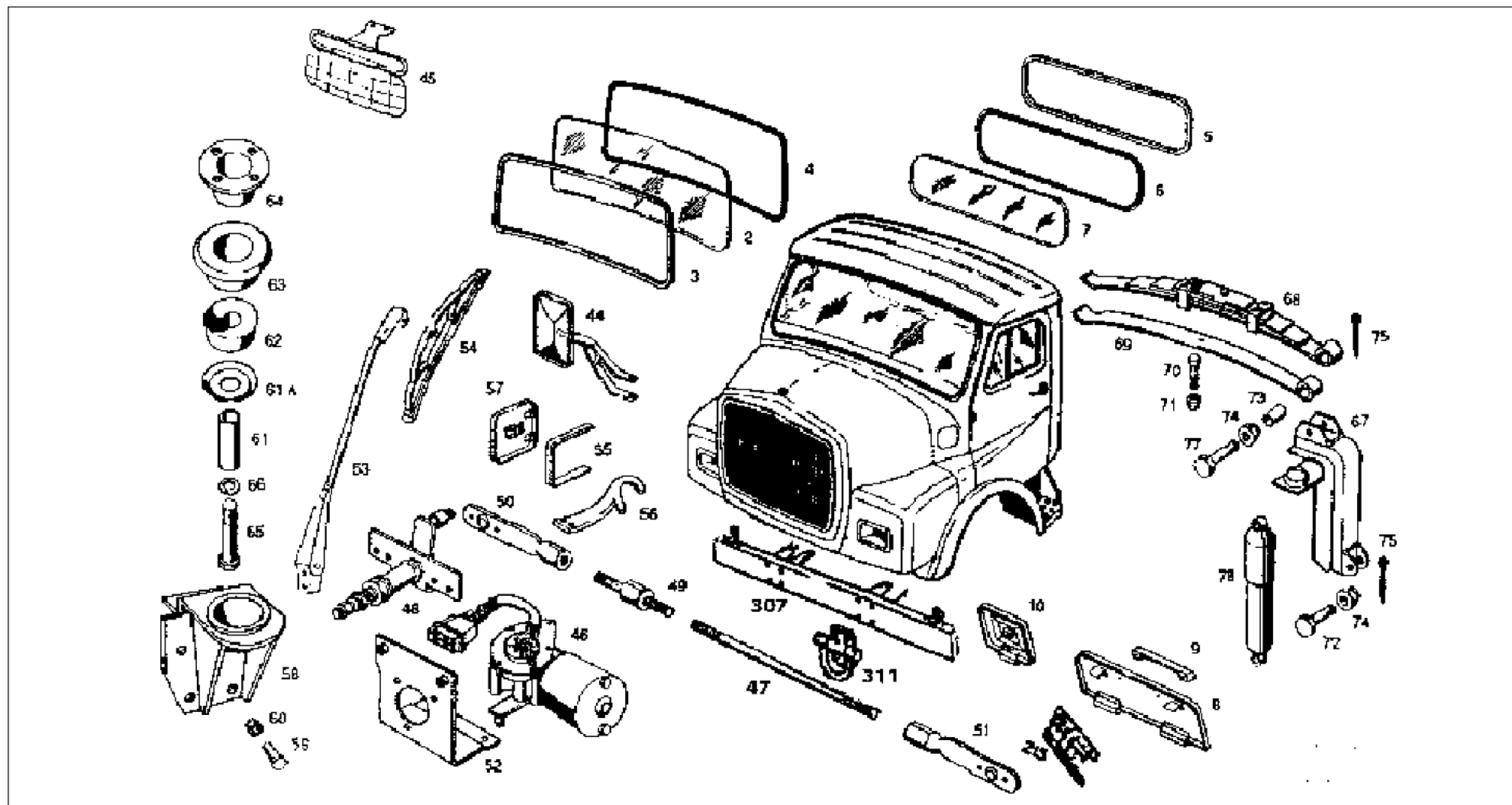


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
10	3505 6809 01 18			Assy. Lid Centre			1		
—	000 545 05 37			Knob			1		
—	1246 050043 3			Bright Washer 4.3 IS 2016			1		
—	1252 069803 3			Spring Washer B 4 IS 3063			1		
—	1140 560408 8			Screw M 4x8 IS 7483			1		
—	1140 560410 0			Screw M 4x10 IS 7483			2		
—	1138 100616 8			Screw M 6x16 IS 1365			1		
—	3501 9900 01 01			Nyloc Cage Nut			1		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
—	1140 560416 9			Screw M 4x16 IS 7483			4		
—	2550 3026 75 01			Rubber Bellow (Gear Shift Lever)			1		
—	3505 2601 78 01			Cover			1	3505 2601 82 01	
—	1140 560516 5			Screw M 5x16 IS 7483 (Rubber Bellow w/Cover)			3		
—	3505 4601 78 03			Rubber Bellow (for St. Column)			1		
—	3505 3001 78 02			Plate Cover (Accelerator)			1		
—	1140 560516 5			Screw AM 5x16 IS 7483			3		
—	1246 050053 1			Bright Washer 5.3 IS 2016			3		
—	3505 3001 78 01			Cover Rubber (Accelerator)			1		
—	1246 050053 1			Bright Washer 5.3 IS 2016			3		
—	1140 560516 5			Screw AM 5x16 IS 7483			3		

TABLE 60.1

CAB

GROUP 60

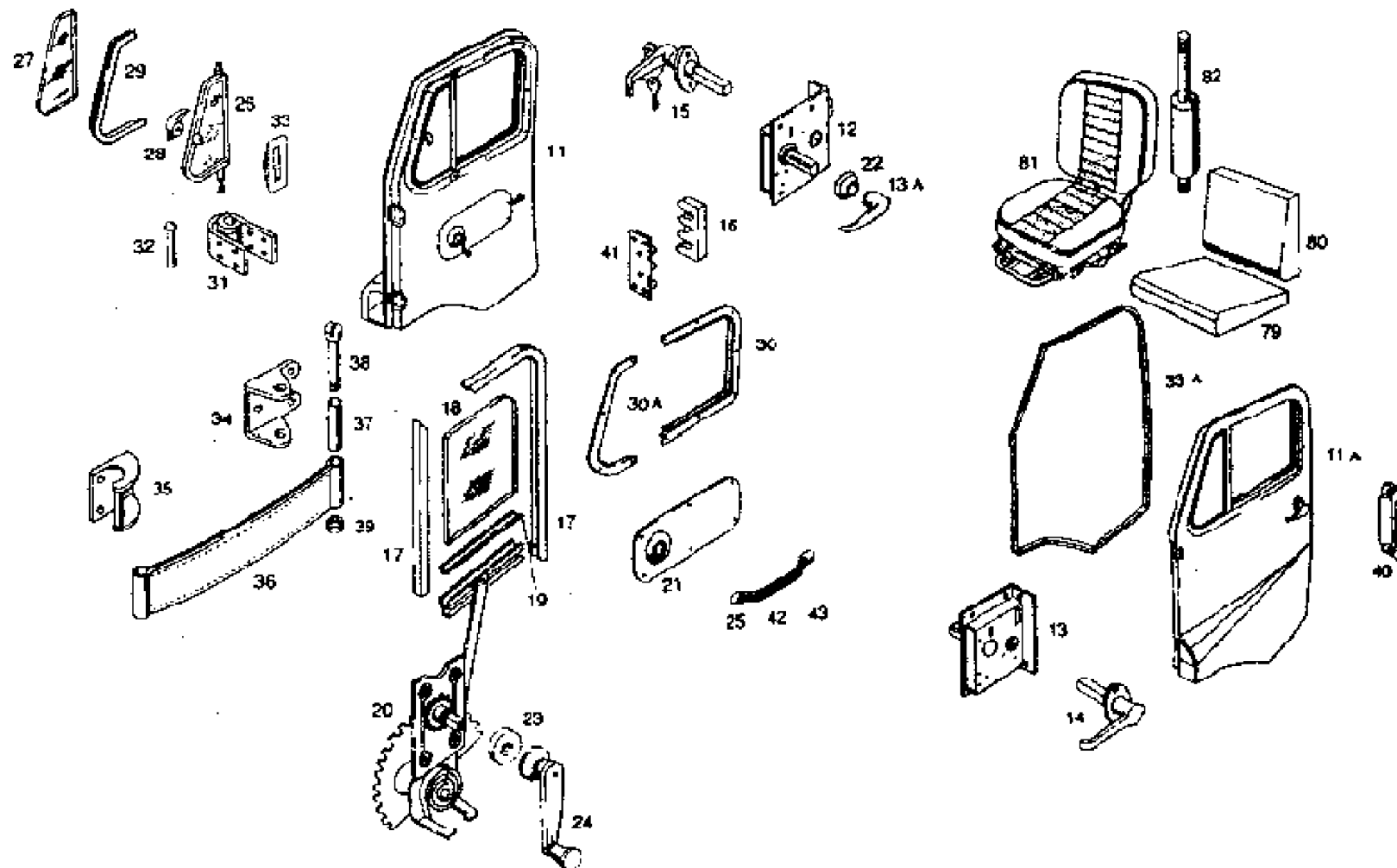


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2152 6840 01 01			FLOOR MATS (FOR CAB) Assy.Kit Floor Mat			1		
—	3505 6905 01 01			ROOF LINING (FOR CAB) Assy. Lining (for Roof)			1		
—	3505 6906 21 01			Roof Bow (Centre)			1		
—	3505 6906 21 02			Roof Bow (Intermediate)			2		
—	3505 6906 21 03			Roof Bow (Side)			2		
—	3505 6905 01 17			Assy.Corner Panel Inner LH			1		
—	3505 6905 01 22			Assy.Corner Panel Inner RH			1		
—	1149 140613 7			Tapping Screw 3.5X13 IS7173			52		
				DOOR AND DOOR STOPPER					
11A	3505 7200 01 13			Assy. Door Comp. LH			1		
11	3505 7200 01 14			Assy. Door Comp. RH			1		
12	3505 7203 01 10			Assy. Lock LH			1		
13	3505 7203 01 11			Assy. Lock RH			1		
—	3505 7203 01 12			Assy. Push Pull Lever Comp. LH			1		
—	3505 7203 01 13			Assy. Push Pull Lever Comp. RH			1		
—	2576 7231 60 24			Locking Lever (Door Lock Inside) LH			1		
—	2576 7231 60 25			Locking Lever (Door Lock Inside) RH			1		

TABLE 60.1

CAB

GROUP 60

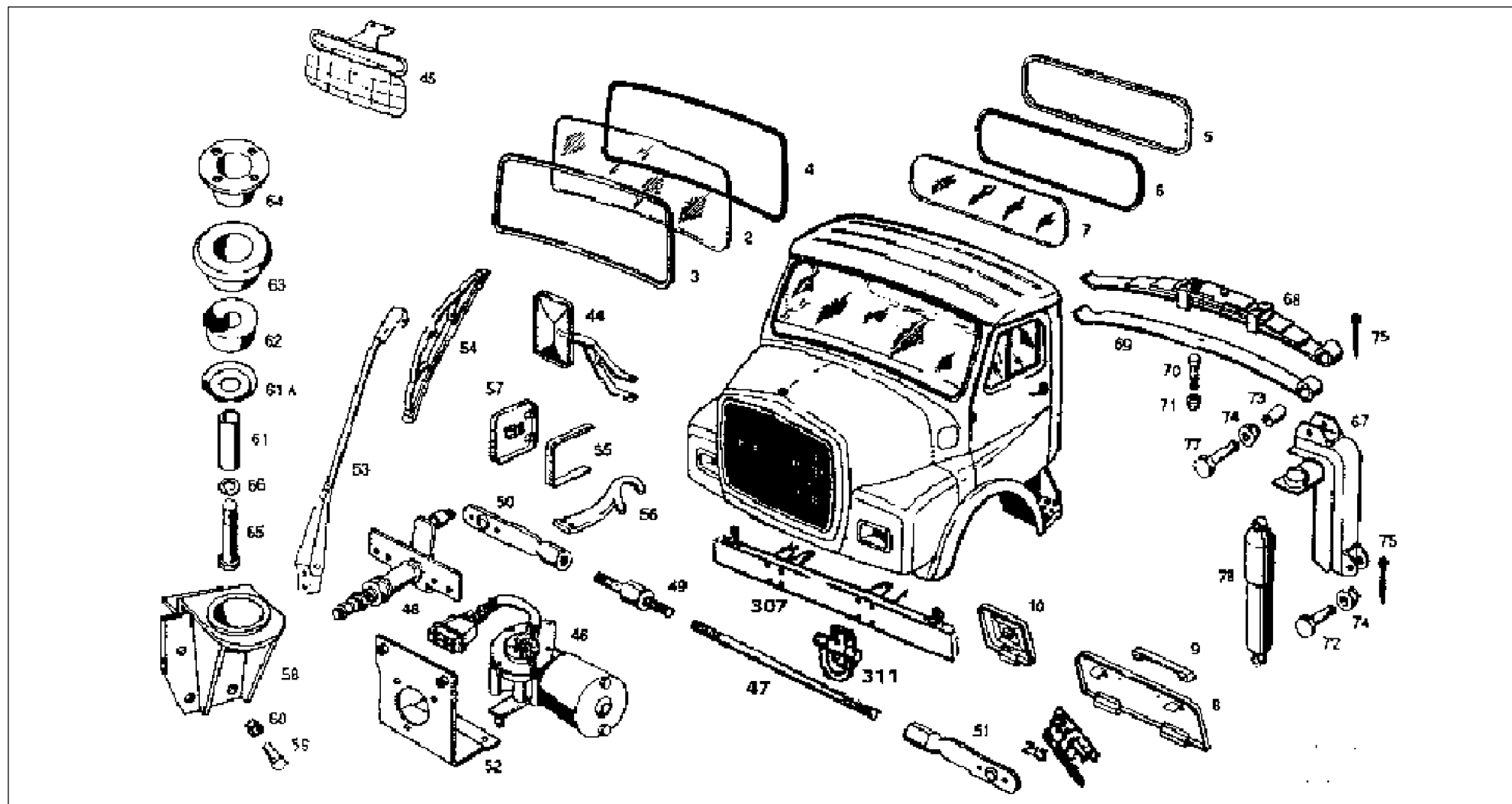


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1139 080616 9			Screw AM 6x16 IS 1366			8		
—	1252 060060 2			Spring Washer B 6 IS 3063			8		
—	3505 6809 67 02			Pin			2		
13A	3502 7230 01 12			Handle (Inner) LH			1		
(13A)	3502 7230 01 13			Handle (Inner) RH			1		
14	3505 7203 01 06			Handle (Outer) LH			1		
15	3505 7203 01 07			Handle (Outer RH)			1		
—	1140 569820 1			Screw AM 5x18 IS 1365			4		
—	1252 069804 1			Spring Washer B 5 IS 3063			4		
16	000 766 07 60 J			Assy. Dove Tail (Door Side)			2		
—	1138 430412 7			Screw AM 4x12 IS 8911			4		
—	1138 430425 9			Screw AM 4x25 IS 8911			4		
—	042 725 00 48 J			Stop Rubber			2		
—	1246 050053 1			Bright Washer 5.3 IS 2016			4		
—	1139 080520 1			Screw AM 5x20 IS 1366			4		
17	042 725 00 25 J			Velvetised Rubber Channel			2		
—	1149 120613 8			Screw 3.5X13 IS 7170			2		
—	1140 560550 5			Screw M 5X50 IS 7483			2		
—	1265 060064 7			Washer A 6.4 IS 5370 ST			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			2		

TABLE 60.1

CAB

GROUP 60

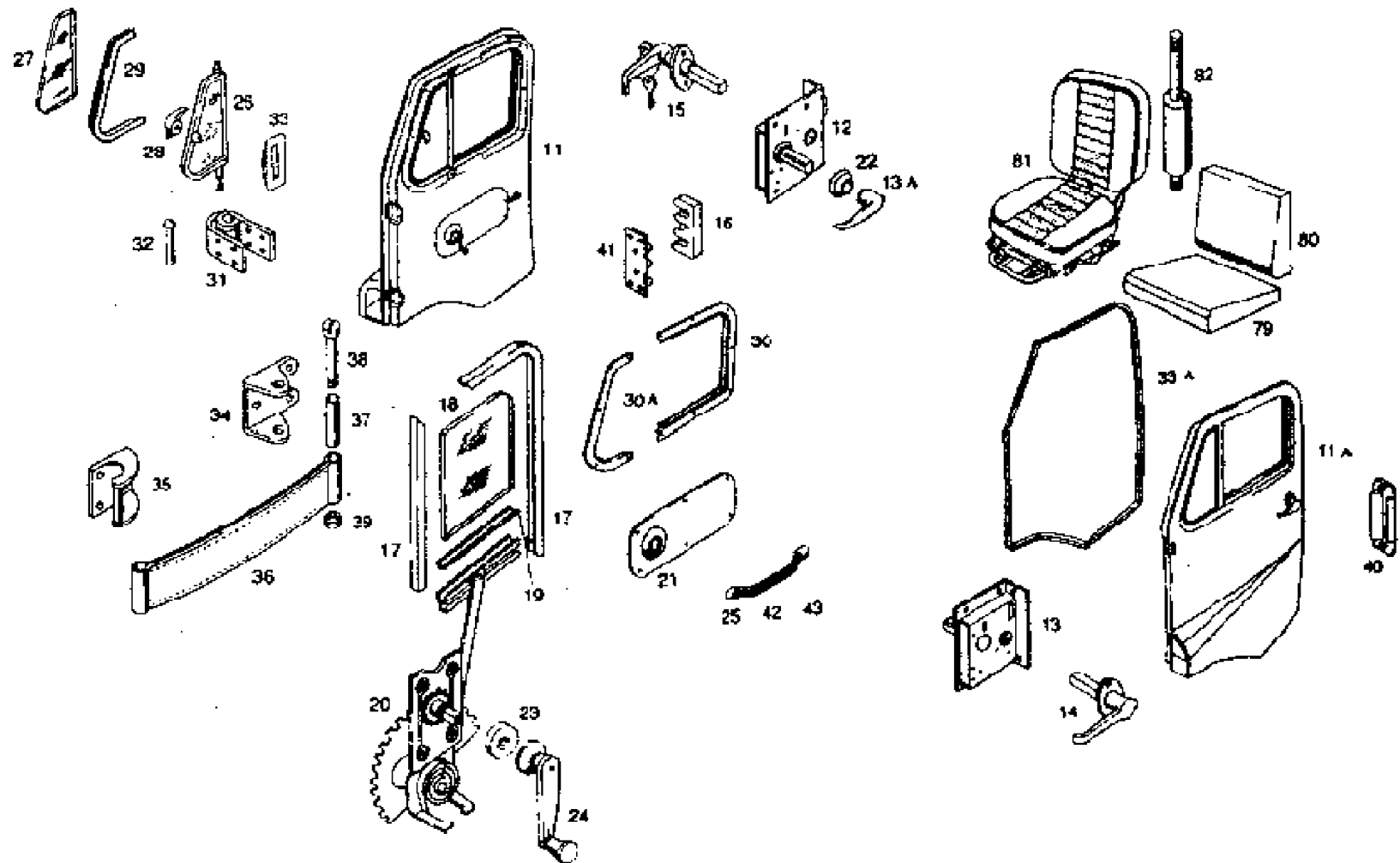


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1205 320050 6			Hex Nut M 5 IS 1364P3			2		
—	1149 120613 8			Tapping Screw 3.5X13 IS 7170			3		
18	2060 7210 23 01			Glass			2	3505 7201 23 01	
—	042 725 00 25 J			Rubber Channel			2		
—	042 725 00 21 J			Rubber Channel			2		
19	000 725 02 58			Channel for Window Regulator			2		
20	3505 7205 01 08			Regulator LH			1		
20	3505 7205 01 09			Regulator RH			1		
—	1132 399816 9			Screw M 6x20.4 IS 1365			8		
—	1252 069801 7			Spring Washer B 6 IS 3063			8		
—	1205 159808 1			Nut M 6 IS 1364			8		
21	042 720 02 76 J			Assy. Cover LH			1		
—	042 720 03 76 J			Assy. Cover RH			1		
22	042 727 00 87 J			Cover LH			1		
—	042 727 01 87 J			Cover RH			1		
—	1139 080412 3			Screw AM 4x12 (Cover to Door Shell) IS 1366			12		
—	1252 060040 8			Spring Washer B 4 (Cover to Door Shell) IS 3063			12		
23	3505 7205 77 01			Rubber Spacer			2		
24	2654 7230 01 62			Handle Window Regulagor			1		
25	2075 8105 01 01			Assy. Grab Handle (on Door)			2		

TABLE 60.1

CAB

GROUP 60

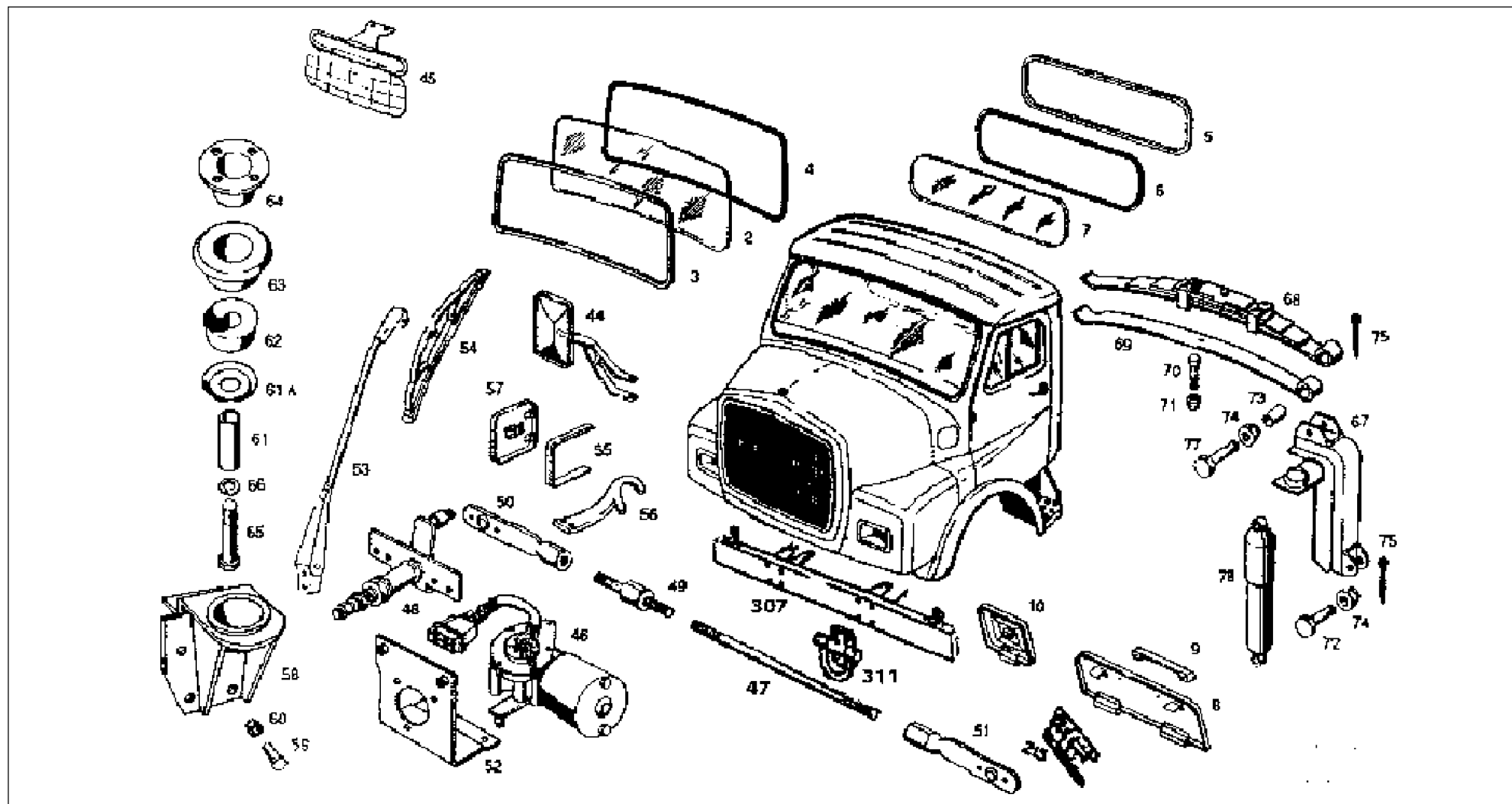


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1132 399821 5			Screw M 6x25 IS 1364			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1265 060064 7			Washer A 6.4 IS 5370			4		
—	1205 159808 1			Nut M 6 IS 1364P3			4		
26	3505 7205 01 05			Assy. Turning Window LH			1		
—	3505 7205 01 06			Assy. Turning Window RH			1		
27	000 725 09 10 J			Glass			2		
28	000 725 00 79 J			Handle LH			1		
—	000 725 01 79 J			Handle RH			1		
—	3505 7205 77 04			Sealing Rubber			2		
—	1265 060064 7			Washer A 6.4 IS 5370			2		
—	1265 200064 7			Washer 6.4 TS 17716			2		
—	1205 159808 1			Nut M 6 IS 1364			2		
—	1208 089603 2			Lock Nut M 6 IS 1364			2		
—	042 720 00 59 J			Assy. Support LH			1		
—	042 720 01 59 J			Assy. Support RH			1		
—	1140 560408 8			Screw AM 4x8 IS 7483			4		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
29	3505 7205 77 02			Sealing Rubber LH			1		
—	3505 7205 77 03			Sealing Rubber RH			1		

TABLE 60.1

CAB

GROUP 60

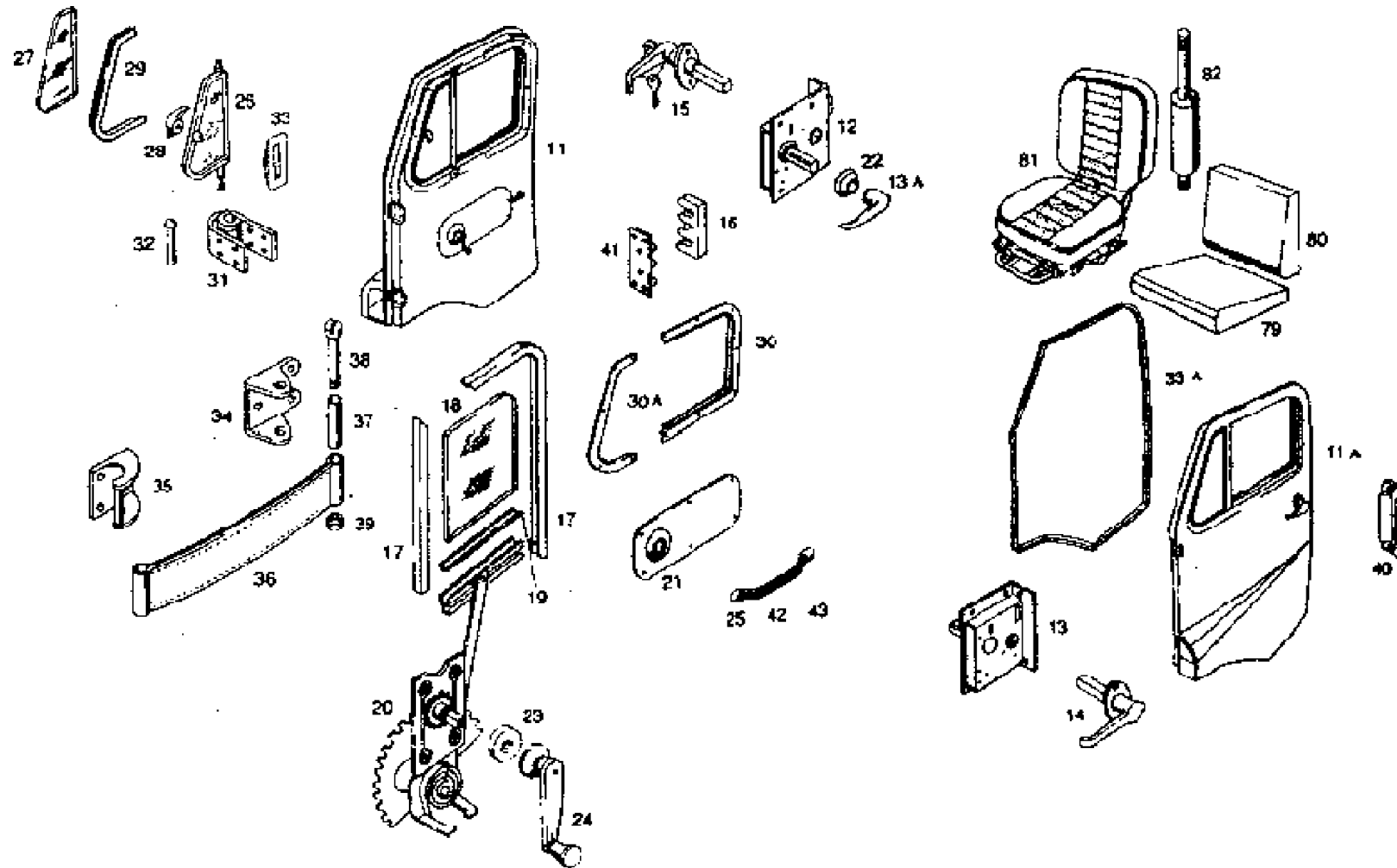


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	042 725 01 20 J			Sealing Rubber			2		
30	000 727 02 30 J			Cover			2		
30A	2651 7230 77 05			Cover (LH) } Front			1		
—	2651 7230 77 06			Cover (RH) }			1		
—	000 727 00 42 J			Connecting Piece			4		
—	042 727 02 30 J			Cover			2		
—	1149 140613 7			Tap Screw AB 6x13 IS 7170			24		
—	3505 7203 01 02			Assy. Hinge (LH)			2		
31	3505 7203 01 03			Assy. Hinge (RH)			2		
32	012 723 03 52 J			Pin (for Hinge)			4		
33	000 723 01 74 J			Cap Hinge (Door Side)			2		
—	1132 399808 8			Screw AM 8x30 IS 1364 } Assy. Hinge			16		
—	1252 069802 5			Washer C 8 IS 3063 } to Door Shell			16		
(33A)	3505 7207 77 01			Sealing Rubber (Bottom)			2		
—	3505 7207 77 02			Sealing Rubber (Top)			2		
—	3505 7207 77 03			Sealing Rubber (Corner)			2		
—	1132 399808 8			Screw AM 8x30 IS 1364 } Assy. Hinge			16		
—	1252 069802 5			Washer C 8 IS 3063 } to Body			16		
—	042 621 00 40 J			Cover			4		
—	1149 140613 7			Tap Screw AB 6x13 (Cover Body) IS 7173			16		

TABLE 60.1

CAB

GROUP 60

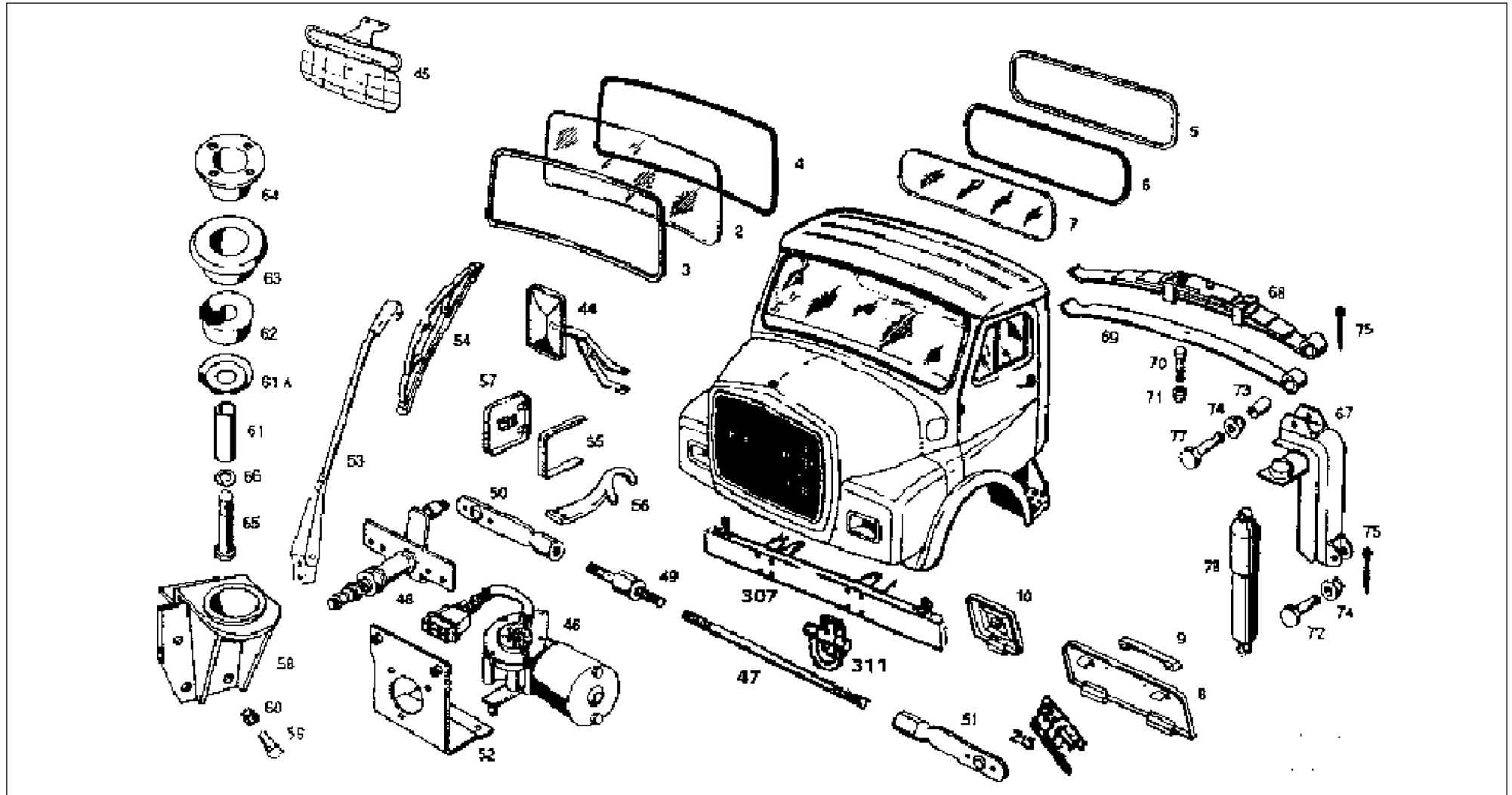


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	000 723 01 74 J			Cap Hinge } (Post Side)			4		
34	000 815 28 14 J			Bracket }			2		
—	1138 100620 6			Screw AM 6x20 IS 8911 } Bracket to Post			6		
—	1258 109603 6			Lock Washer C 6.4 IS 5371 } Side to Body			6		
35	000 815 00 15 J			Bracket LH } Door Side			1		
—	000 815 01 15 J			Bracket RH }			1		
—	1138 430620 1			Screw AM 6x20 IS 1365 } Bracket Door			6		
—	1258 109603 6			Lock Washer C 6.4 TS 17730 } Side to Door			6		
36	3505 7203 77 01			Strap for Door			2		
37	000 815 00 23 J			Sleeve Pipe }			2		
38	000 815 00 74 J			Centre Bolt } Door Strap to			2		
39	000 990 02 56 J			Round Nut } Bracket Post Side			2		
—	000 815 00 23 J			Sleeve Pipe }			2		
—	000 815 01 74 J			Centre Bolt } Door Strap to			2		
—	1252 069802 5			Spring Washer B 8 IS 3063 } Bracket Door Side			2		
40	042 723 00 03 J			Striker Plate			2		
—	1132 399816 9			Screw M 6x20 IS 1364 } Striker Plate			4		
—	1258 089602 1			Washer A 6.4 TS 17730 } to Body			4		
41	000 766 07 60 J			Dove Tail Tripple (Post Side)			2		

TABLE 60.1

CAB

GROUP 60

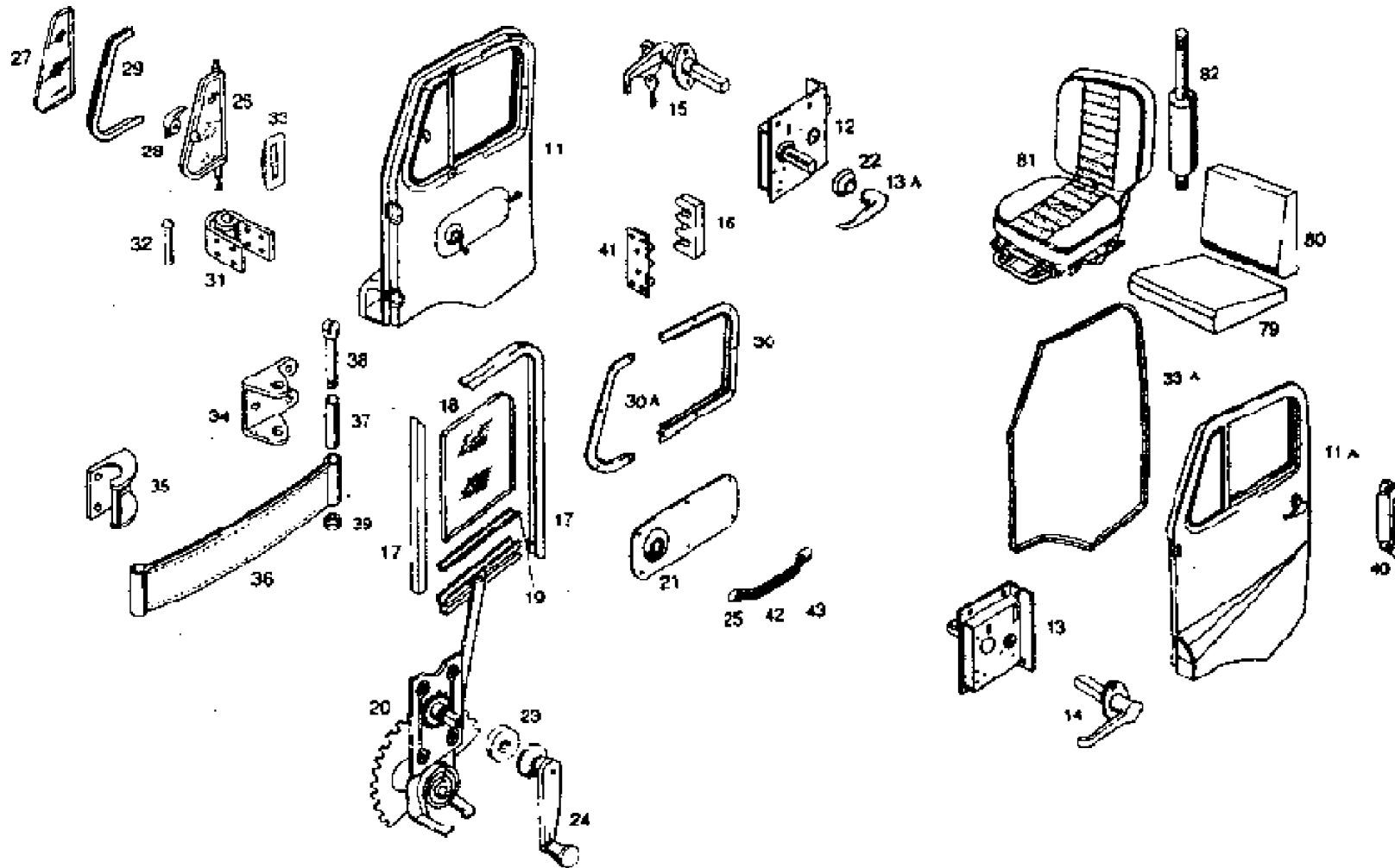


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1138 430416 0			Screw AM 4x16 IS 1365			6		
—	1258 100043 8			Washer C 4.3 TS 17730			6		
42	2075 8105 01 01			Assy. Grab Handle (Top Rail)			2		
—	1132 399816 9			Screw M 6x20 IS 1364			4		
—	1246 050064 6			Washer A 6.4 TS 17730			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	2576 7231 82 04			Striker LH			1		
—	2576 7231 82 05			Striker RH			1		
—	2576 7231 67 11			Mounting Pin Striker			2		
—	1138 100825 0			Screw M 8x25 IS 1365			4		
—	1258 100082 9			Spring Washer C 8.2 IS 5371			4		
—	312 997 06 81			Rubber Grommet			4		
43	2075 8105 01 01			Assy. Grab Handle (on R/Post)			2		
—	1132 399821 5			Screw M 6x25 IS 1364			4		
—	1265 060064 7			Washer A 6.4 IS 5370			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1205 159808 1			Nut M 6 IS 1364			4		
—	3505 6890 01 02			Assy. Kit for Lock and Key			1		
				SUNVISOR AND REAR VIEW MIRROR					
44	2576 8110 01 14			Assy. Rear View Mirror (w/o Bracket) with Frame			2		

TABLE 60.1

CAB

GROUP 60

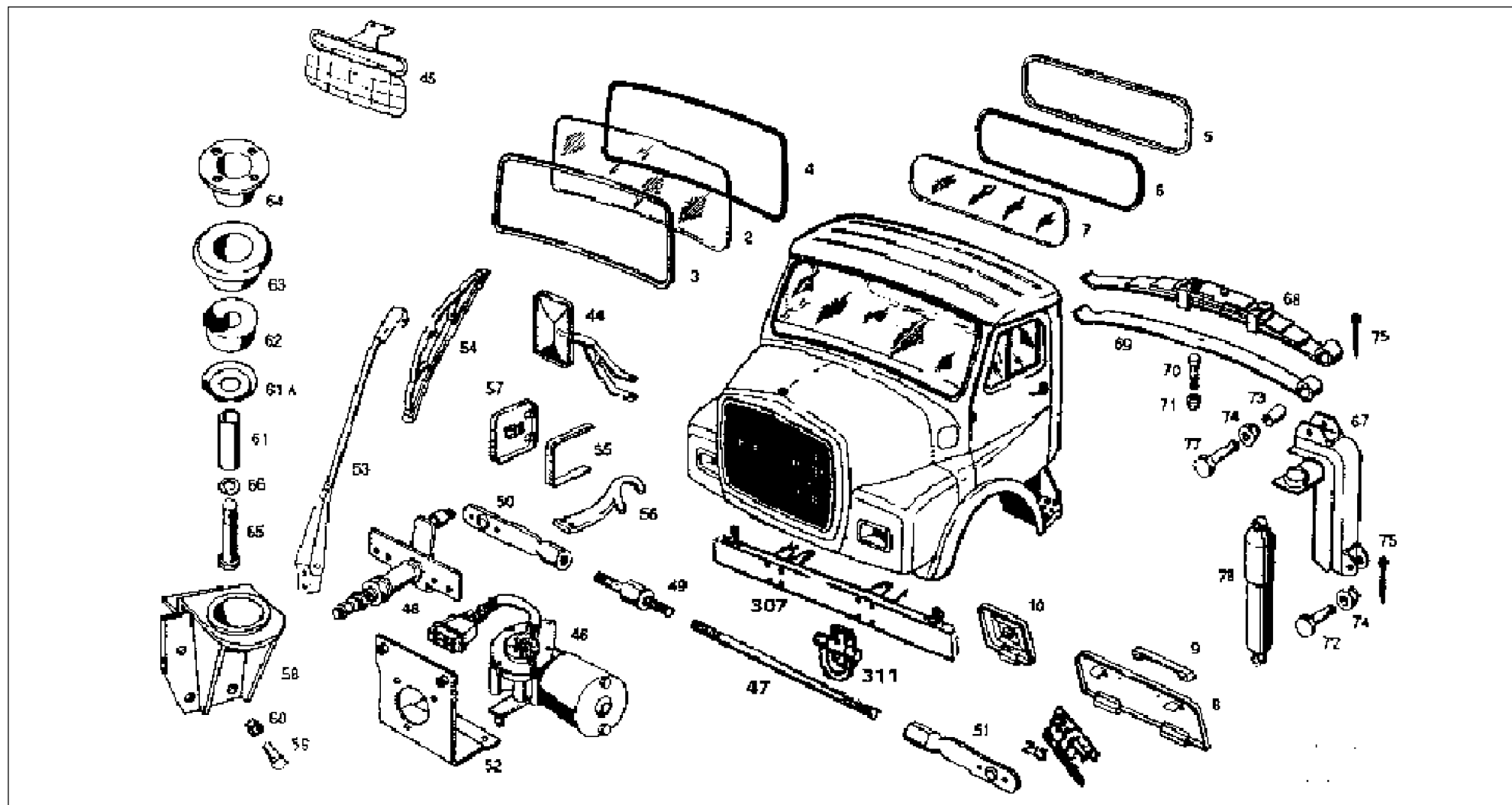


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	3505 8101 33 11			Bracket Rear View Mirror (Top)			1		
—	2576 8110 33 02			Bracket Rear View Mirror (Bottom)			1		
45	3505 8101 01 12			Assy. Sunvisor			1		
—	1140 560516 5			Screw AM 5x16 IS 7483			2		
—	1252 069804 1			Spring Washer B 5 IS 3063			2		
				ELECTRICAL EQUIPMENT					
—	2632 5440 01 29			Lamp Interior (for Cab)			1	3501 8202 01 03	
—	2060 5403 01 33			Assy. Cable Set (for Cab Lamp)			1		
—	6212 030023 2			Bulb L 12 V 5 W (Faston Type) TS 29201			2		
—	1149 329802 1			Screw C - st 3.5x13 TS 17247			2		
—	000 997 18 81			Rubber Grommet			2		
46	2632 8240 99 02			Assy. Wiper Motor w/o Links and Spacer		L 01400	1	1008 8201 04 01	
47	3505 8204 01 03			Link (for Wiper Motor)			1		
48	2574 8240 99 03			Wheel Box RH (with Single Link End)			1		
—	1008 8201 07 01			Wheel Box w/o Links and Spacer			1		
49	3505 8204 60 03			Link			1		
50	000 820 00 39 J			Link End Assy. RH			2		
51	000 820 01 39 J			Link End Assy. LH			2		
—	2574 8240 01 06			Kit for Wipper Motor		L 01400	1		
				Consist of					

TABLE 60.1

CAB

GROUP 60

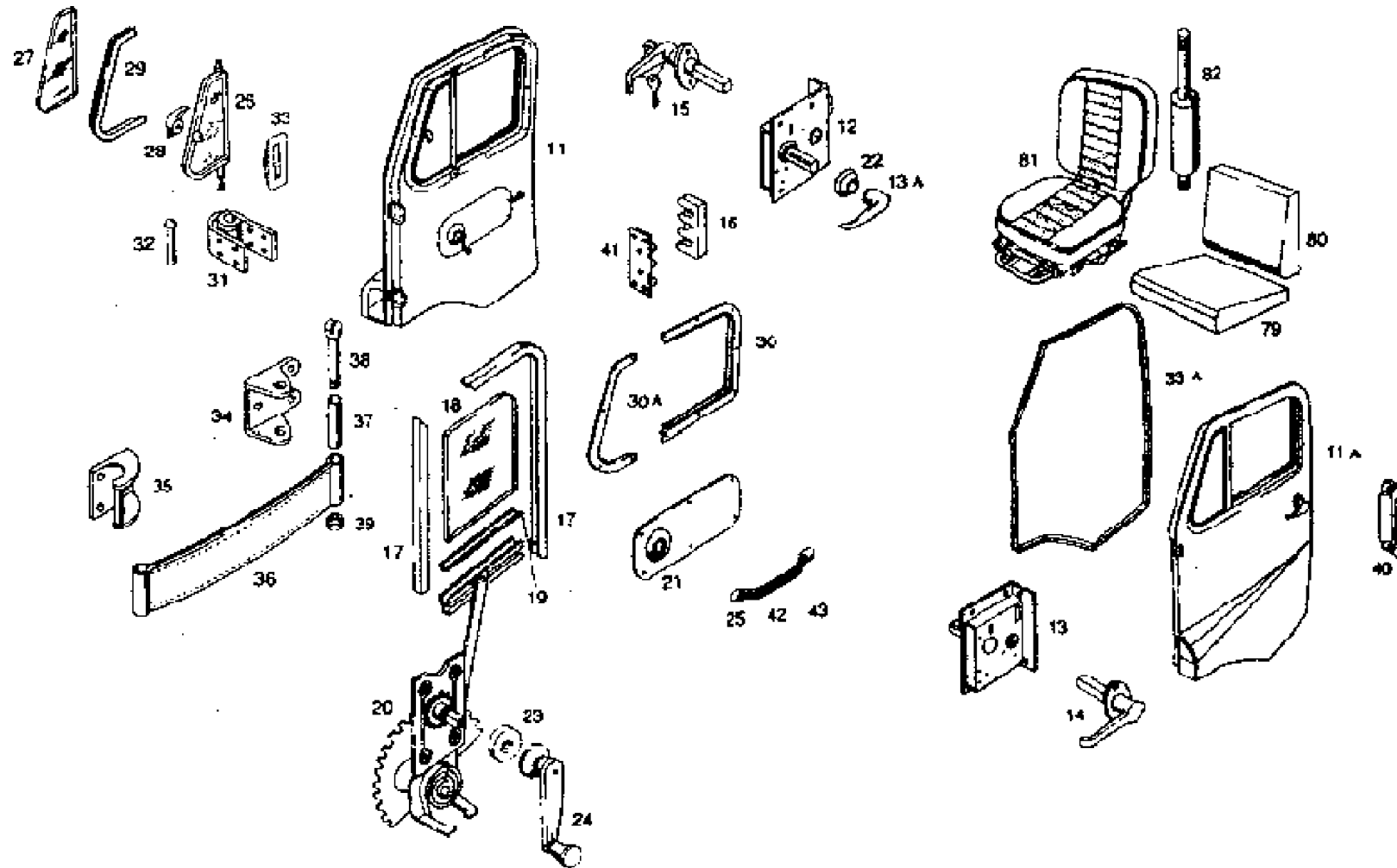


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
50				000 820 00 39 J Link End Assy. RH			2		
51				000 820 01 39 J Link End Assy. LH			2		
—				1008 8201 07 01 Wheel Box			1		
—				2060 8204 86 01 Spacer			2		
48				2574 8240 99 03 Wheel Box			1		
—	1208 080100 7			Lock Nut M 10 IS 1364			2		
—	1208 089902 3			Lock Nut M 10 IS 1364			2		
52	3505 8204 01 05			Assy. Bracket (for Wiper Motor)			1		
—	000 997 18 81 J			Rubber Grommet			4		
—	042 992 00 20 J			Sleeve			4		
—	1140 560625 1			Screw AM 6x25 IS 7483			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	3505 8204 92 01			Washer (Wiper Motor)			4		
—	1140 560612 9			Screw AM 6x12 IS 7483			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
53	2632 8240 01 08			Assy. Wiper Arm			2	3505 8204 01 01	
54	3505 8204 01 04			Assy. Wiper Blade			2	2574 8240 01 32	
—	2060 5440 01 36			Top Marker Lamp			2		
—	1139 080520 1			Screw M 5x20 IS 1366			4		
—	1252 069804 1			Spring Washer B 5 IS 3063			4		
—	1265 060053 1			Washer A 5.3 IS 5370			4		

TABLE 60.1

CAB

GROUP 60

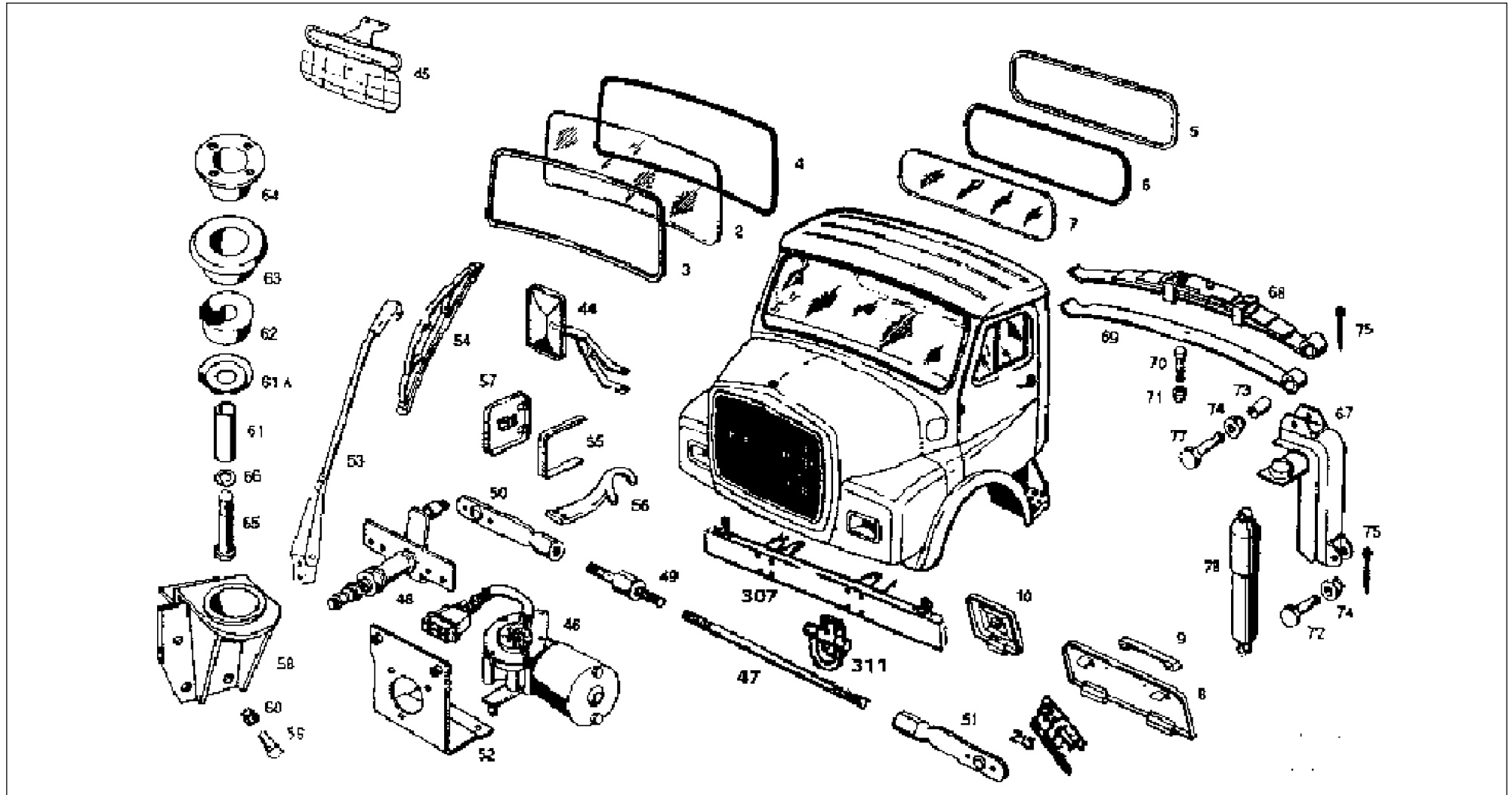


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2632 5440 01 31			Assy. Blinker (LH)		J00430	1	2574 5442 01 21	
—	2632 5440 01 30			Assy. Blinker (RH)		J00430	1	2574 5442 01 22	
—	6212 040012 1			Bulb RH 12 V 21 W TS 29201			2		
—	2060 5440 01 17			Assy. Engine Lamp			1		
—	6212 040012 1			Bulb RH 12 V 21 W TS 29201			1		
—	000 540 01 44 J			Assy. Switch (Push Pull 1 Pole)		J00430	1	2060 5450 01 11	
—	1140 560612 9			Screw AM 6x12 IS 7483			2		
—	1248 060066 3			Black Washer 6.6 IS 2016			2		
—	1252 069801 7			Spring Washer B 6 IS 3063			2		
—	000 544 00 68 J			Lamp Map Reading			1		
—	2574 5440 01 11			Bracket Map Reading Lamp			1		
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
—	2157 5440 01 14			Assy. Rect. Head Lamp LH		J00430	1	2573 5440 01 76	
—	2157 5440 01 15			Assy. Rect. Head Lamp RH		J00430	1	2573 5440 01 74	
215	2060 5240 01 73			Assy. Protection Grill (for Head Lamp)			2		
—	6212 010015 2			Bulb A 12 V 60/55 W TS 29201			2		
—	6212 030015 1			Bulb HL 12 V 4 W TS 29201			2		
—	2574 5440 99 26			Head Lamp Dome LH			1		
—	2574 5440 99 27			Head Lamp Dome RH			1		

TABLE 60.1

CAB

GROUP 60

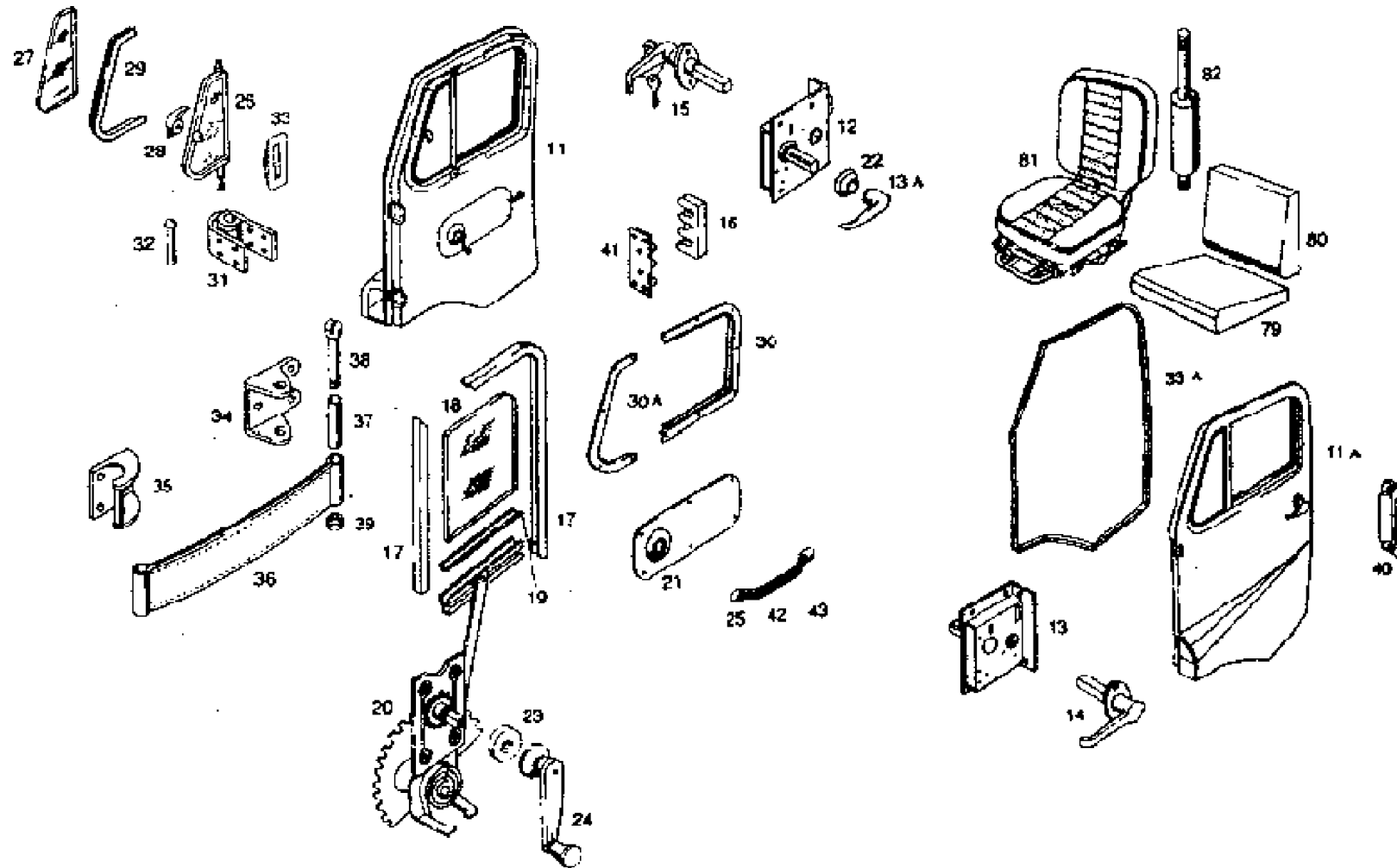


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				AIR SCOOP AND AIR DUCT					
—	3505 8306 77 03			Sealing Rubber (Air Scoop)			2		
—	000 997 19 81			Rubber Grommet			2		
—	3505 8303 01 10			Assy. Cable (Air Scoop)			2		
—	1205 329801 8			Nut M 4 IS 1364			2		
—	1140 560410 0			Screw AM 4x10 IS 7483			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			2		
55	3505 8306 77 02			Sealing Rubber (Vent. Duct)			2		
—	1139 080616 9			Screw AM 6x16 IS 1366			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1246 050064 6			Bright Washer 6.4 IS 2016			4		
—	3505 8303 87 01			Spring Clip (Vent. Duct)			2		
56	3505 8303 56 03			Handle (Vent. Flap)			2		
—	1140 560425 8			Screw AM 4x25 IS 7483			4		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
—	1205 329801 8			Nut M 4 IS 1364			4		
57	3505 8307 01 04			Assy. Ventilation Flap (LH)			1		
—	3505 8307 01 05			Assy. Ventilation Flap (RH)			1		
				BUMPER/ENGINE HOOD/FENDER					
307	3505 8805 01 87			Assy. Bumper			1		

TABLE 60.1

CAB

GROUP 60

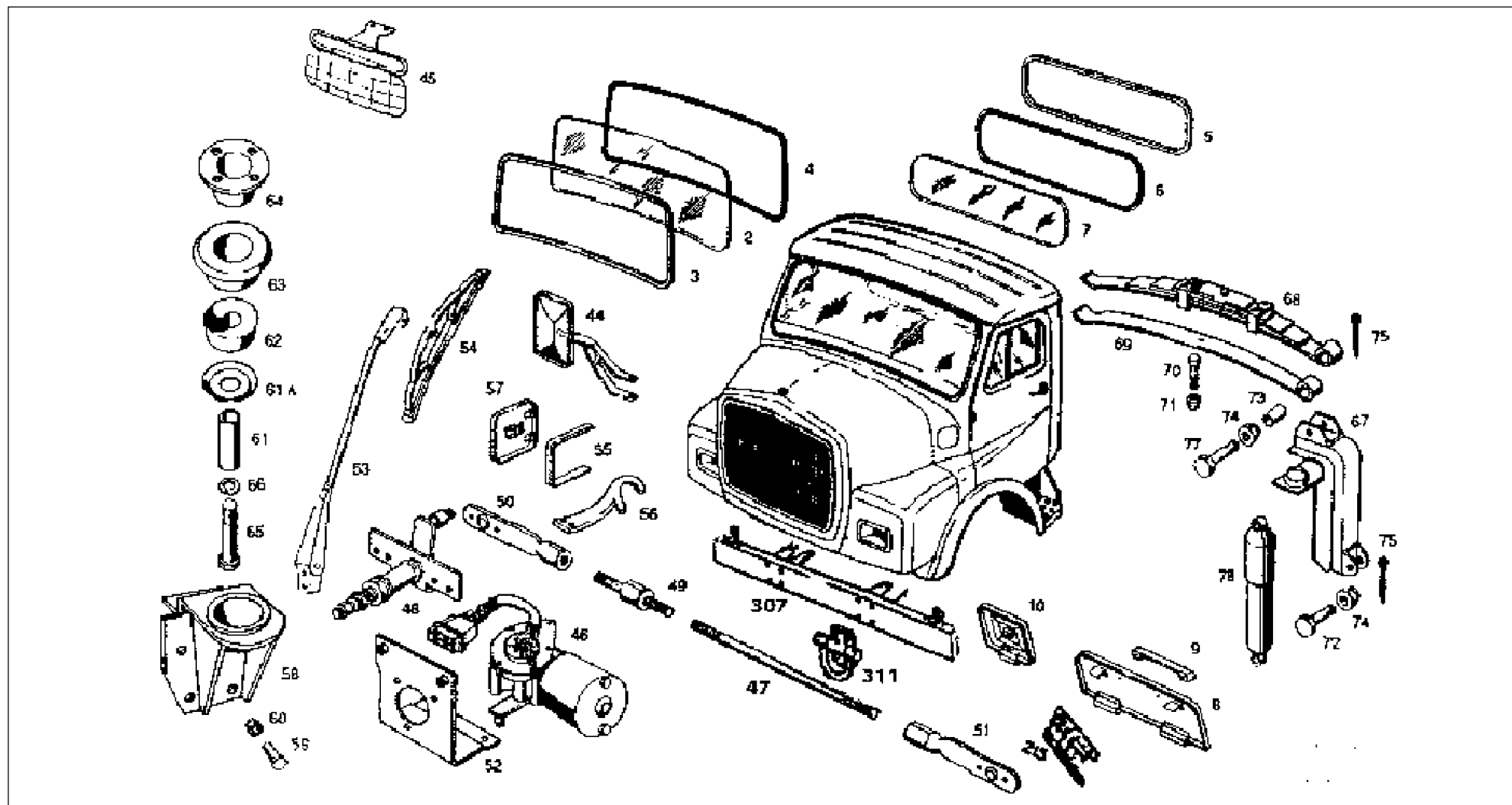


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS		
—	3505 8805 01 43	5340-002736		Assy. Bracket LH			1	2651 5440 99 17			
—	3505 8805 01 44			Assy. Bracket RH			1				
—	3505 8851 82 07			Bracket (Reflector Mounting)			2				
—	2651 5440 99 15			Reflex Reflector White			2				
—	1132 399804 5			Screw M 10x25 IS 1364			} For Reflector Mounting			8	
—	1246 050105 7			Bright Washer 10.5 St. IS 2016						8	
—	1252 069805 0			Spring Washer B 10 IS 3063						8	
—	1205 229605 4			Nut M 12 IS 1364			} Assy. Bracket to Chassis Long Member			12	
—	1132 419613 9			Screw M 12x35 IS 1364						12	
—	1265 060105 8			Washer A 10.5 St. IS 5370						12	
—	1252 069601 4			Spring Washer B 12 IS 3063						12	
—	042 520 14 68 J			Assy.Reinforcement Plate			2				
—	012 525 01 11 J			Unit Plate for Bumper			1				
—	1139 080612 6			5305-005712			Screw AM 6x12 IS 1364			} Unit Plate to Bumper	2
—	1252 060060 2			5310-003982			Spring Washer B 6 IS 3063				2
—	1205 159808 1			5310-004024			Nut M 6 IS 1364				2
—	042 520 05 47 J			Assy. Protective Grill			2				
—	012 525 00 11 J			BA Number Plate			1				
311	012 520 00 96 J						Assy. Towing Hook Front			2	
—	1106 399929 8			5305-005733			Bolt M 14x1.5x130 IS 13726			2	

TABLE 60.1

CAB

GROUP 60

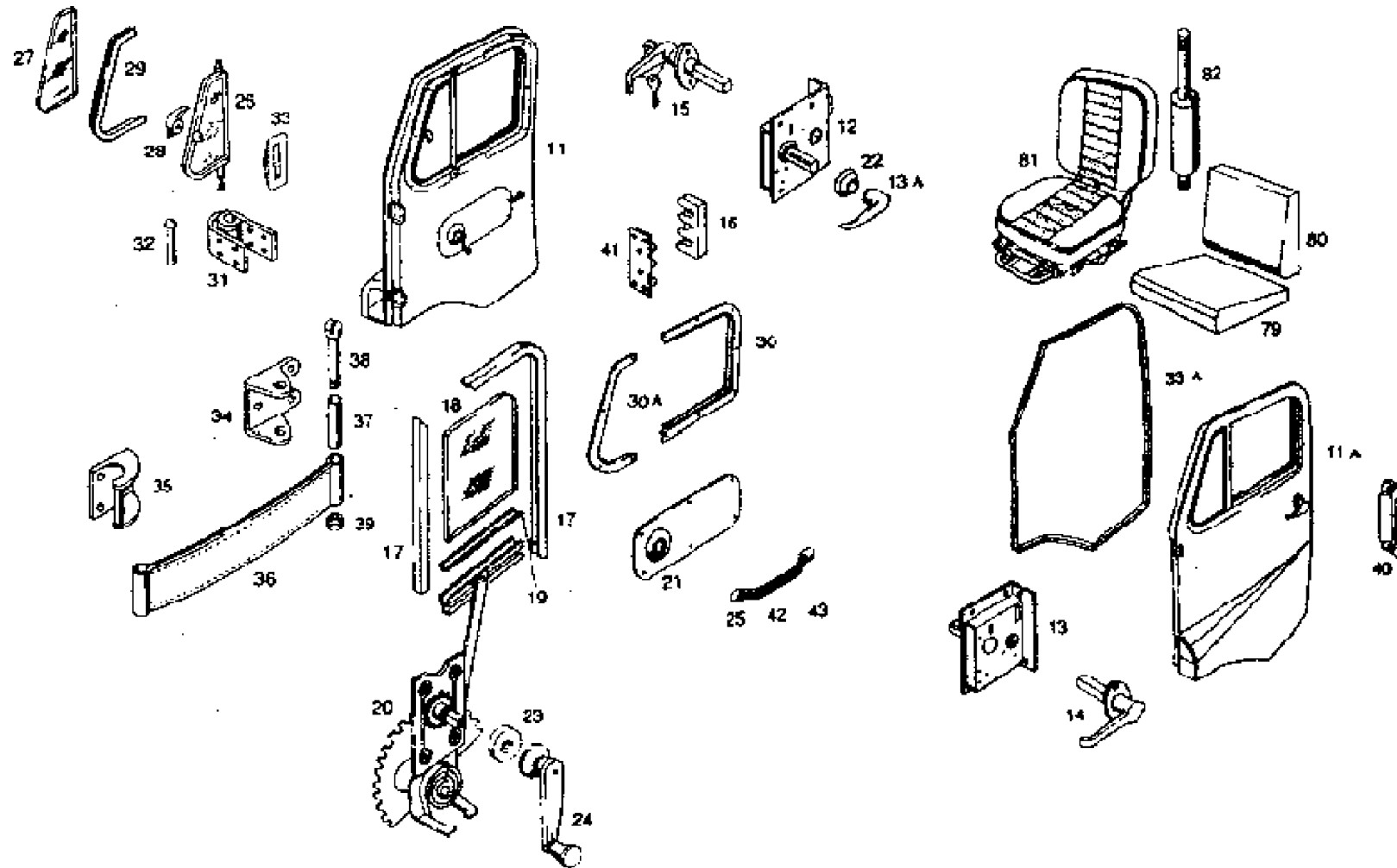


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1210 229601 8	5315-002267		Thin Castle Nut M14x1.5 TS 17412			2		
—	1315 060836 2			Split Pin 3.2x36 IS 549			2		
—	1106 399602 7	5310-004054		Hex. Bolt M 12x1.5x45 IS 13726			8		Towing Hook to Bumper
—	1246 050130 8			Bright Washer 13 IS 2016			8		
—	1252 069601 4			Spring Washer B 12 IS 3063			8		
—	1205 169601 6			Hex. Nut M 12x1.5 IS 1364			8		
—	2075 8870 01 01			Assy. Engine Hood			1		
—	2592 8870 01 03			Assy.Toggle Clamp			4		
—	2075 8870 77 05			Sealing Engine Hood			1		
—	2573 8870 63 03			Grab Handle			2		
—	3505 8807 01 13			Assy.Rubber Buffer Front(Engine Hood)			6		
—	3505 6606 01 11			Assy.Additional Step			1		
—	1132 399808 8			Screw M 8x30 IS 1364			6		
—	1246 050084 1			Washer 8.4 IS 2016			12		
—	1214 050080 0			Nyloc Nut M 8 IS 7002			6		
—	3505 8801 82 01			Assy. Fender LH			1		
—	3505 8801 82 02			Assy. Fender RH			1		
—	3505 8801 77 01			Beading (Fender)			2		
				BODY MOUNTING (FRONT)					
58	2075 8901 01 12			Assy. Bracket Comp. LH			1		

TABLE 60.1

CAB

GROUP 60

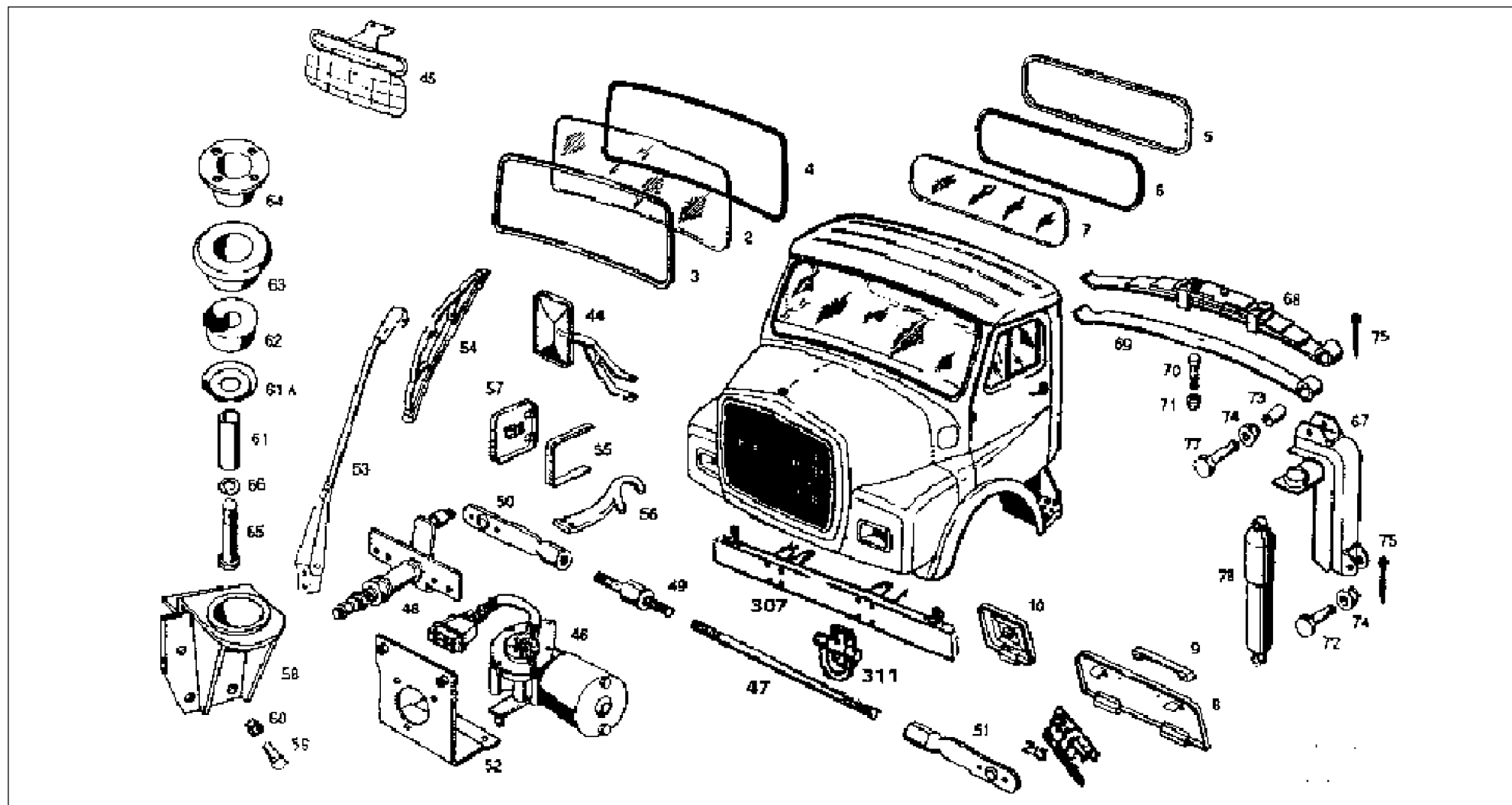


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2075 8901 01 13			Assy. Bracket Comp. RH			1		
59	1132 391035 1			Hex Screw M 10X35 IS 1364P2			8		
—	1246 050105 7			Bright Washer 10.5 IS 2016 ST			8		
60	1214 050100 8			Nyloc Nut M 10 IS 7002			8		
—	1132 399609 3			Hex Screw M 12X30 IS 1364P2			4		
—	1214 050120 2			Nyloc Nut M 12 IS 7002			4		
61	2576 8910 86 02			Spacer Tube			2		
—	3505 8901 82 17			Plate (Front Mounting)			2		
61A	3505 8901 63 02			Cover			2		
62	2576 8910 77 04			Rubber Buffer (Lower)			2		
63	2576 8910 77 05			Rubber Buffer (Upper)			2		
64	2576 8910 37 02			Mount Cup (Front)			2		
—	2654 4030 67 02			Screw with Nylon Insert			8		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	1265 060084 1			Washer A 8.4 IS 5370			8		
65	2576 9910 01 04			Pin with Nyloc Insert			2		
66	1252 069601 4			Spring Washer B 12 IS 3063			2		
—	1132 391035 1			Hex. Screw M 10x35 IS 1364			8		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			8		

TABLE 60.1

CAB

GROUP 60

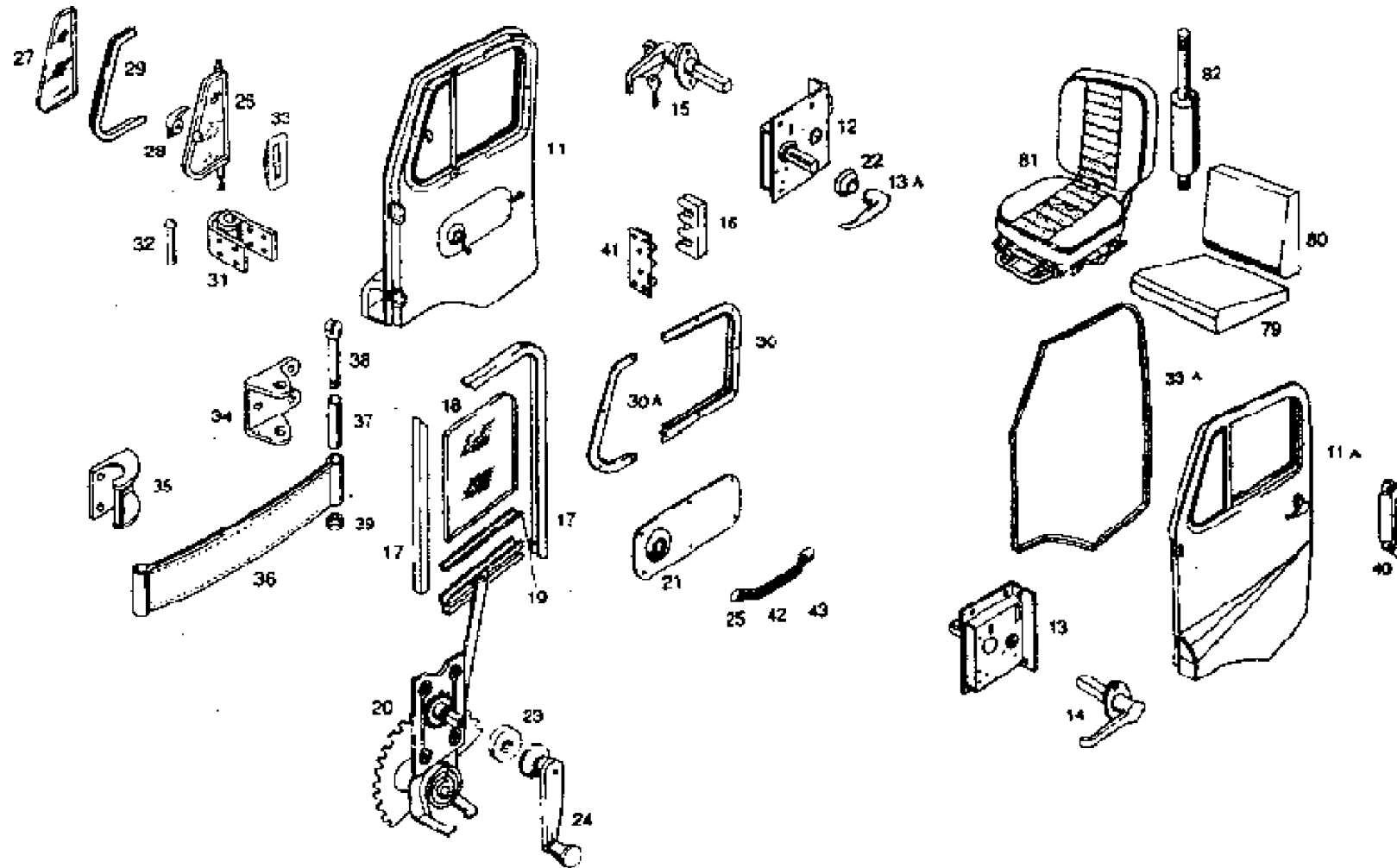


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				BODY MOUNTING REAR					
67	2075 8910 01 03			Assy. Bracket LH (Cab Mounting Rear)			1		
—	2075 8910 01 04			Assy. Bracket RH (Cab Mounting Rear)			1		
68	3505 8901 01 14			Assy. Spring (for Cab Mtg. Rear)			1		
69	3505 3210 71 01			Leaf 1st			1		
—	3505 3210 71 02			Leaf 2nd			1		
—	3505 3210 71 03			Leaf 3rd			1		
—	3505 3210 71 04			Leaf 4th			1		
—	3505 3210 71 05			Leaf 5th			1		
—	3505 3210 71 06			Leaf 6th			1		
70	3505 8901 32 01			Centre Bolt M 8x50			1		
71	1205 150080 4			Nut M 8 IS 1364			1		
72	322 990 02 14			Bolt			2		
73	042 891 06 36 J			Sleeve			1		
74	1210 209602 7			Castle Nut M 12x1.5 TS 17410			2		
75	1315 060822 2			Split Pin 3.2x22 IS 549			2		
—	3505 8901 82 03			Clamping Plate			1		
77	1106 389647 2			Bolt M 10x70 IS 1364			4		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			4		

TABLE 60.1

CAB

GROUP 60

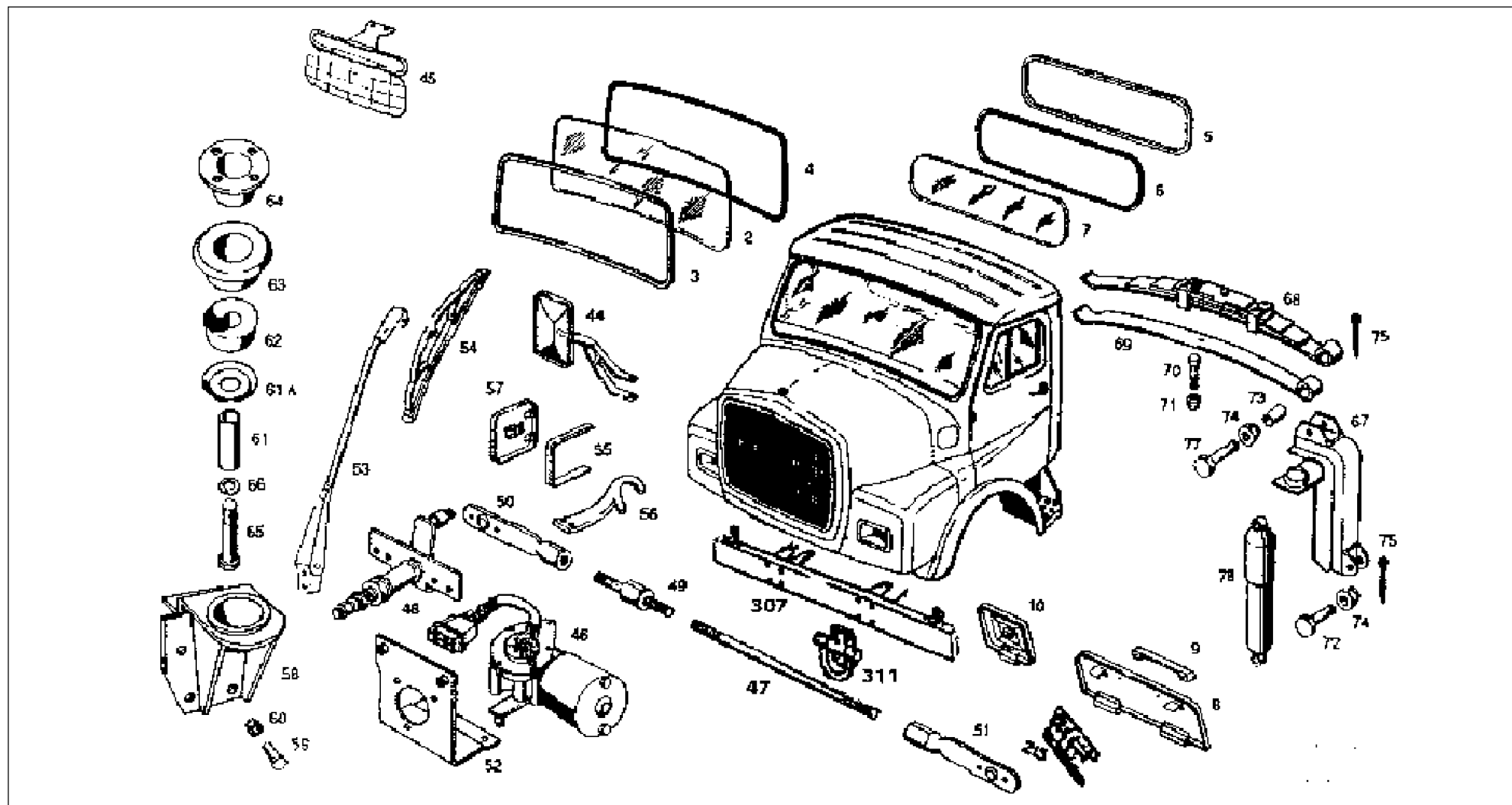


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
78	2576 8910 01 49			Shock Absorber (for Body Mounting Rear)		E 03322	2	3501 3206 01 02	
—	2576 8910 67 03			Pin (for Shock Absorber)			4		
—	1214 050120 2			Nyloc Nut M 12 IS 7002			4		
				DRIVER AND CO-DRIVER SEAT					
79	3505 9104 01 19			Assy. Seat (Co-Driver)			1		
80	3505 9104 01 22			Assy. Back Rest (for Co-Driver)			1		
—	2075 6604 01 02			Assy.Seat Frame Co-Driver			1		
—	042 919 02 51 J			Hinge			1		
—	3505 9104 29 01			Hinge Half			2		
—	1132 130425 9			Screw M 4x25 IS 1364			4		
—	1252 069704 5			Spring Washer B 4 IS 3063			4		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
—	1139 080412 3			Screw M 4x12 IS 1364			4		
81	3502 9100 01 10			Seat Easy Ride (MK I)			1		
—	3502 6604 01 04			Mounting Bracket			1		
—	042 312 00 76 J			Special washer			1		
82	3502 9101 87 04			Shock Absorber (for Assy. Seat)		G 00570	1	3502 9101 87 06	
—	2632 9150 01 02			Assy. Seat Belt Kit			1	3505 9150 01 50	Kit Comprises Driver, Co-Driver & Middle Seat Belt

TABLE 60.2

WINDSHIELD WASHING ARRANGEMENT

GROUP 60

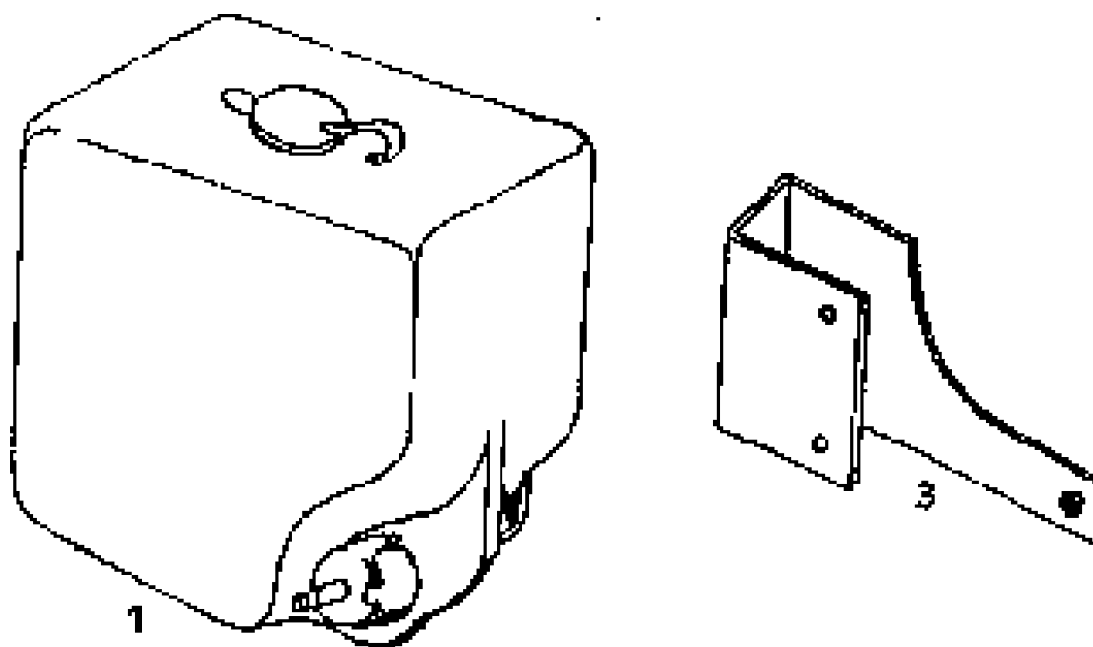


TABLE 60.2

WINDSHIELD WASHING ARRANGEMENT

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2075 8240 01 01			WINDSHIELD WASHING ARRANGEMENT			1		
—				Kit for Electric W/s Washer					
1				Consisting off :			2		
—				1252 069801 7 Spg.Washer B 6 IS 3063			1		
—				2640 8240 63 05 Tank			1		
—				2651 8240 01 07 Assy.Nozzle			1		
—				2651 8240 99 03 Tube 2000 mm Long			1		
—				2651 8240 99 02 T Joint			1		
—				2651 8240 99 04 Clip			8		
3				2658 8240 01 13 Assy.Bracket			1		
—				2658 8240 43 02 Omega Clip			6		
—				2658 8240 99 06 Hsg. (For Term)			1		
—	2574 5464 01 80			Assy. Cable Set			1		

TABLE 70.1

LOAD BODY

GROUP 70

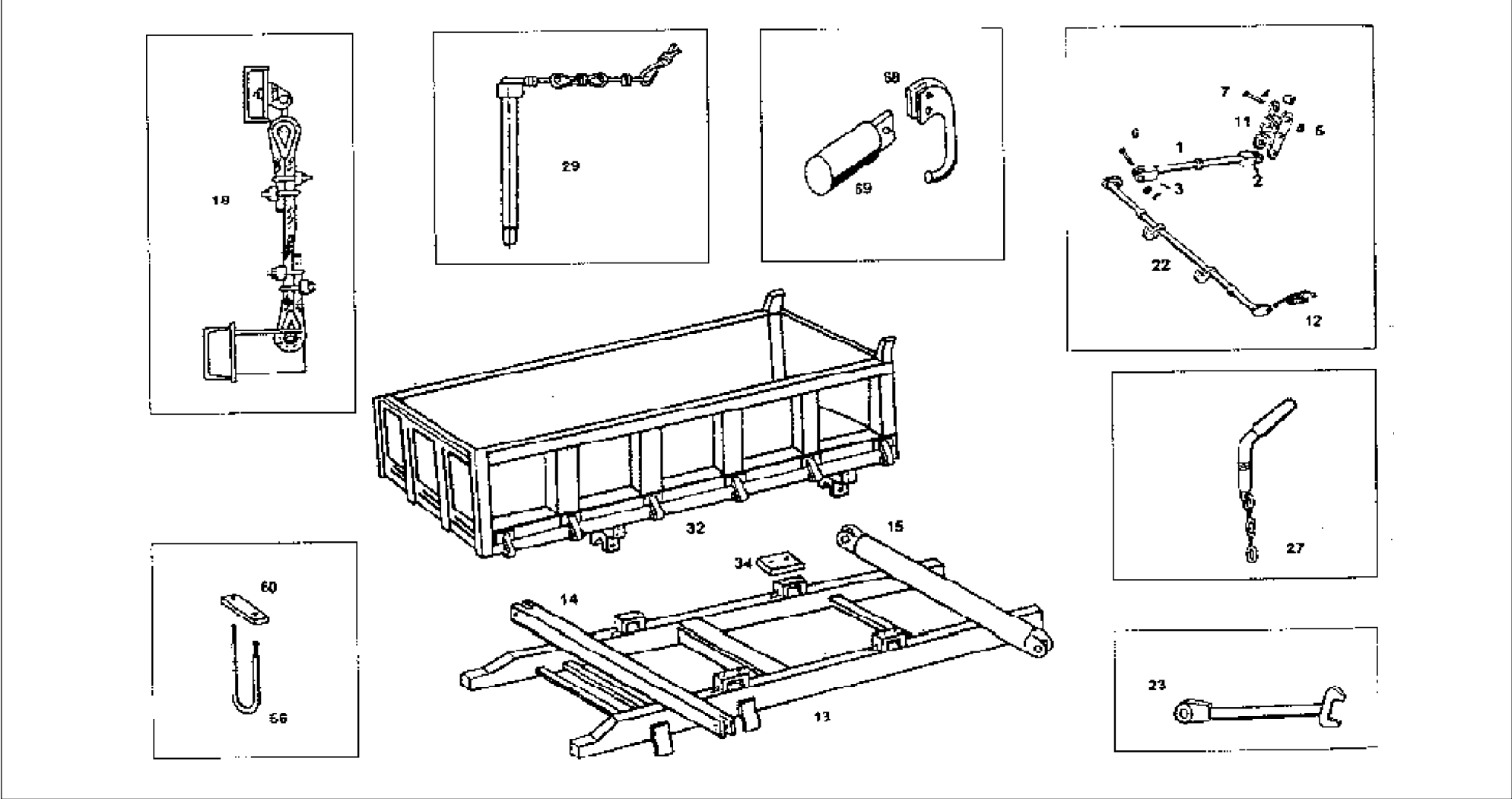


TABLE 70.1
LOAD BODY
GROUP 70

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
				LOAD BODY					
1	2062 8910 01 05			Assy. Stud			1		
2	2062 8910 60 01			Fork			1		
3	2062 8910 60 02			Fork			1		
4	1205 159602 0			Hex. Nut M 16 IS 1364			2		
5	2567 6050 92 01			Washer			2		
6	2062 8910 67 01			Pin			1		
7	2062 8910 67 02			Pin			3		
—	1315 060928 8			Split Pin 4x28 IS 549			3		
—	2062 8910 30 01			Roller Ring			1		
11	2062 8910 01 03			Assy. Link			1		
12	2573 2910 87 01			Spring			1		
13	2062 6110 01 33			Assy. Subframe			1		
14	2062 6110 79 01			Stability Booster w/Stability Shaft (Rear)			1		
15	2062 6110 79 02			Stability Booster w/Stability Shaft (Front)			1		
18	2062 6110 01 29			Wire Rope Assy. (Instalation)			1		
22	2062 8910 01 01			Assy. Hook			1		
23	2062 6011 01 34			Stay Rod			1		
				Stay Rod to Subframe					
—	2062 6011 67 03			Pin			1		

TABLE 70.1

LOAD BODY

GROUP 70

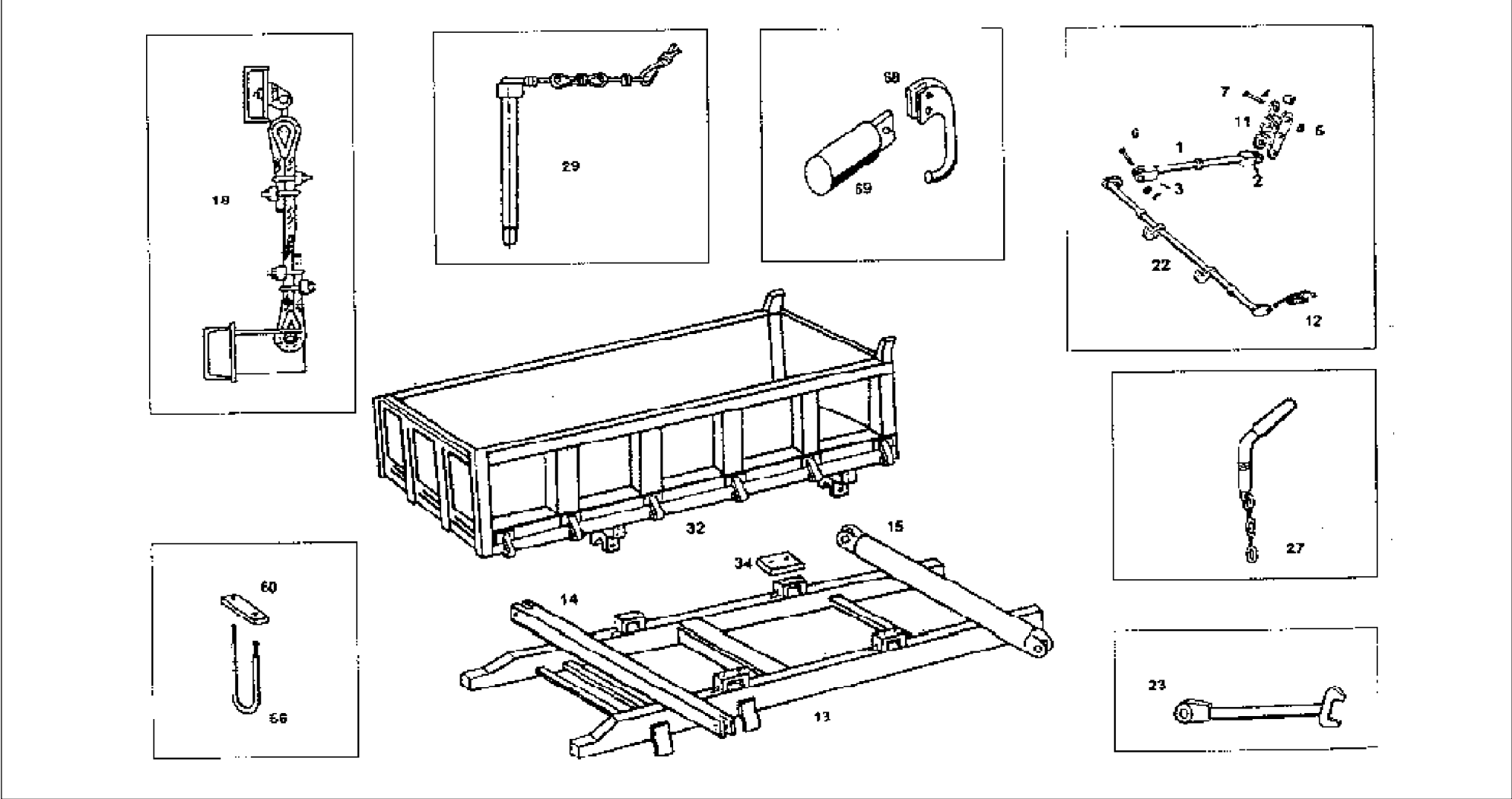


TABLE 70.1

LOAD BODY

GROUP 70

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1246 050310 6			Bright Washer 31 IS 2016			2		
—	1315 061045 6			Split Pin 5x45 IS 549			2		
27	2062 6110 67 01			Selector Pin 1 (Front)			1		
27	2062 6110 67 02			Selector Pin 2 (Rear)			1		
29	2062 6310 01 01			Assy. Pin (for Locking Selector Pin)			4		
				Pin Locking with Body					
—	1132 080616 9			Screw M 6x16 IS 1366			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
—	1246 050064 6			Bright Washer 6.4 IS 2016			1		
32	2062 6011 01 54			Assy. Load Body			1		
—	2062 6011 01 25			Assy. Front Panel			1		
—	2062 6011 01 45			Assy. Side Panel RH			1		
—	2062 6011 01 21			Assy. Side Panel LH			2		
—	2062 6011 01 19			Assy. Rear Panel			1		
				Locking of Pin					
—	1139 080616 9			Screw M 6x16 IS 1366			1		
—	1252 069802 5			Spring Washer B 6 IS 3063			1		
—	1246 050064 6			Bright Washer 6.4 IS 2016			1		
				Body to Stopper					
34	000 891 03 01 J			Rubber Pad			4	000 891 04 01 J	

TABLE 70.1

LOAD BODY

GROUP 70

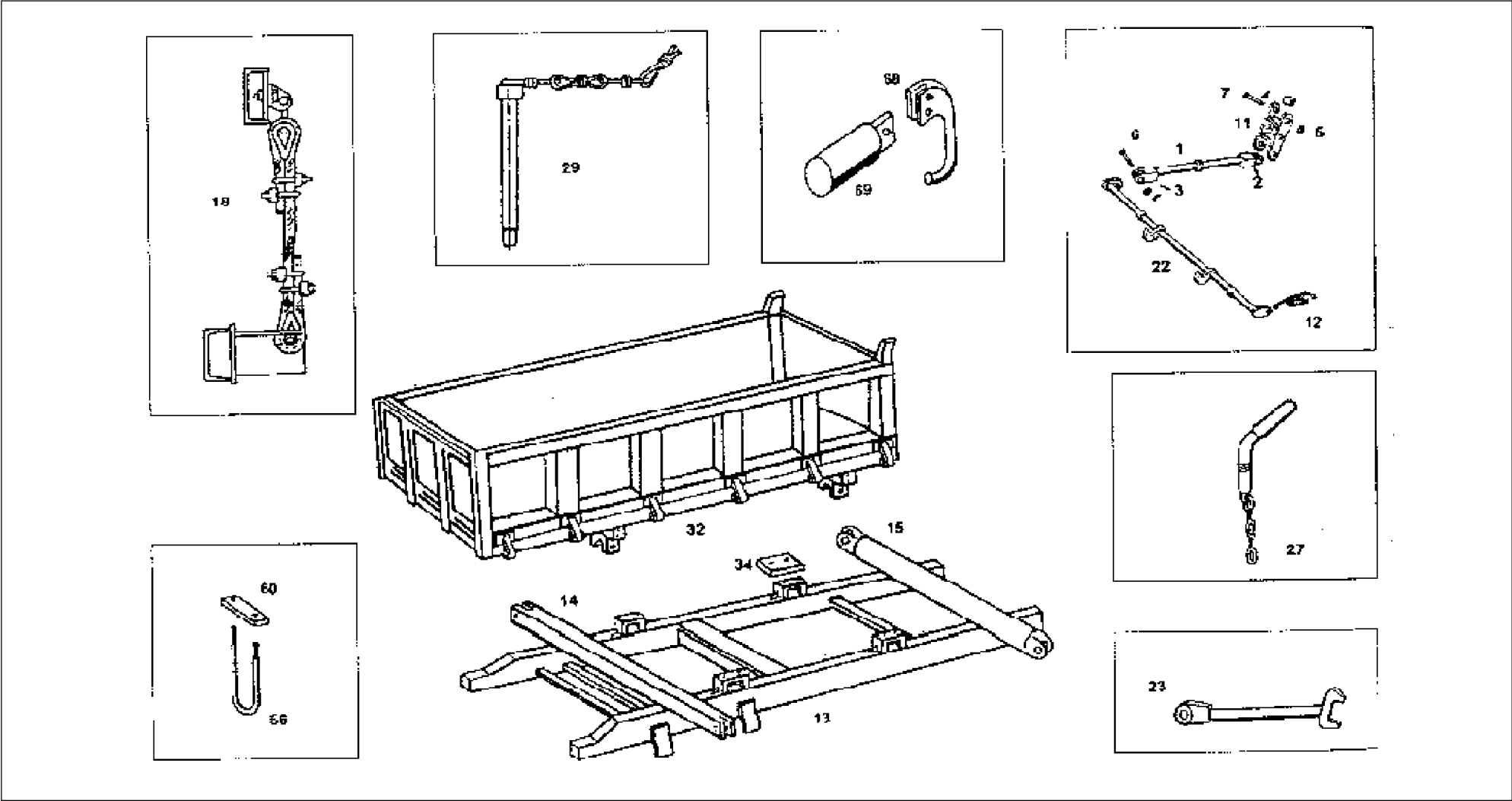


TABLE 70.1
LOAD BODY
GROUP 70

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	042 892 00 82 J			Washer			8		
—	1132 409604 5			Screw M 12x1.5x40 IS 13725			8		
—	1252 069601 4			Spring Washer B 12 IS 3063			8		
—	1205 169601 6			Hex. Nut M 12x1.5 IS 13722			8		
—	042 611 16 11 J			Packing Plate			AR		
—	042 611 17 11 J			Packing Plate			AR		
				FITMENT OF BUFFER ON SIDE PANEL STOPPER					
—	2062 6011 77 02			Rubber Buffer			8		
—	2062 6011 82 34			Plate			8		
—	1140 560630 7			Screw M 6x30 IS 7483			16		
—	1205 159808 1			Hex. Nut M 6 IS 1364			16		
—	1246 050064 6			Bright Washer 6.4 IS 2016			16		
				BOLTING OF SUBFRAME WITH CHASSIS					
—	1262 080140 1			Taper Washer 14 IS 5372			2		
—	1132 399839 8			Hex. Screw M 12x40 IS 1364			2		
—	1205 159601 1			Hex. Nut M 12 IS 1364			2		
—	1252 069601 4			Spring Washer B 12 IS 3063			2		
				Assy. Stay Bracket to Pad					
—	2062 6011 77 01			Pad			1		
—	1140 560625 1			Hex. Screw 6x25 IS 7483			1		

TABLE 70.1

LOAD BODY

GROUP 70

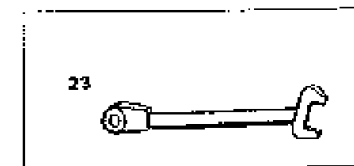
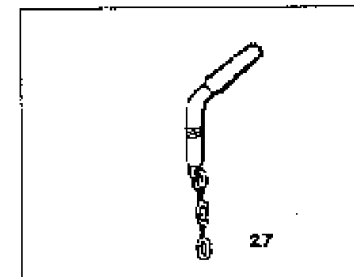
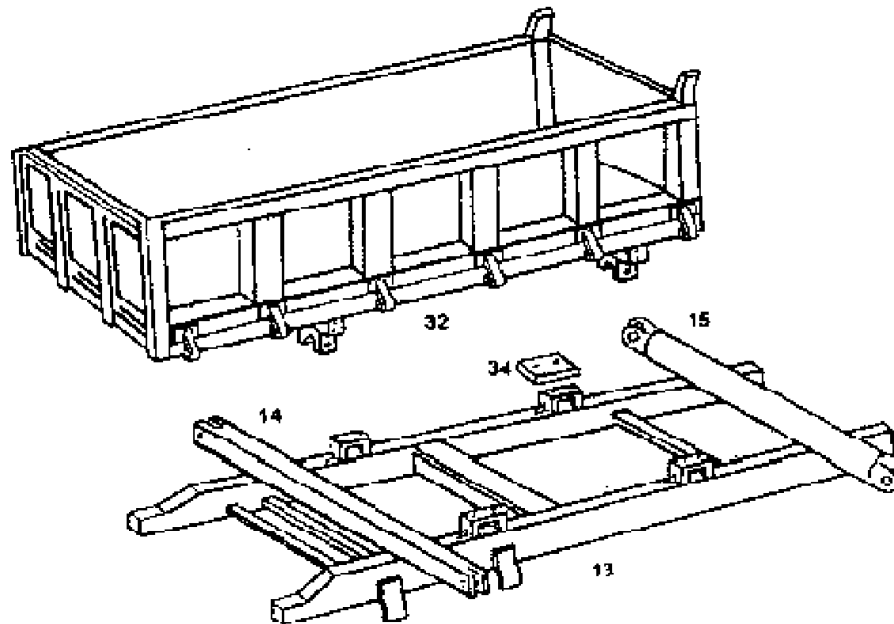
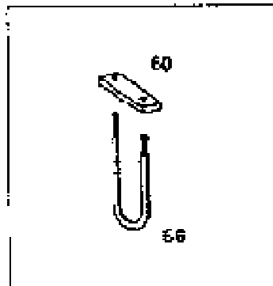
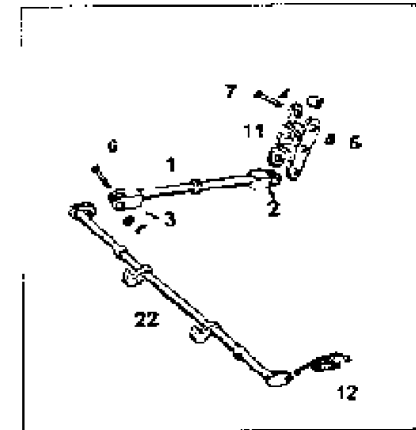
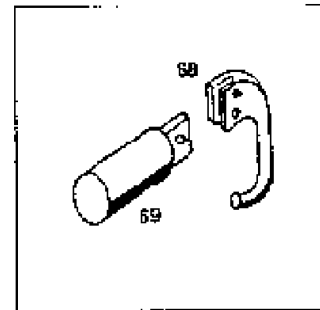
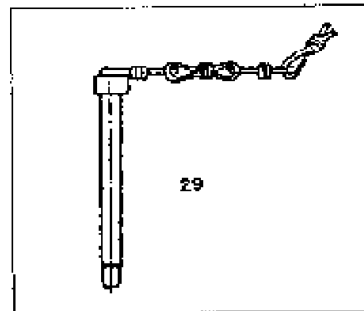
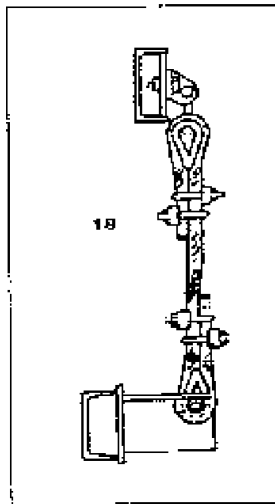


TABLE 70.1

LOAD BODY

GROUP 70

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	1246 050064 6			Bright Washer 6.4 IS 2016			1		
—	000 980 02 90 J			Letter'T'			2		
—	000 980 03 90 J			Letter'A'			2		
56	2563 6150 32 03			U Clamp Front			2		
56	2563 6150 32 02			U Clamp Middle			4		
56	2062 6150 32 02			U Clamp Rear			2		
—	000 891 02 98 J			Packing for U - Clamp			6		
—	000 891 05 98 J			Parking for U - Clamp			2		
60	2563 6150 71 19			U Clamp Support			8		
—	1205 169601 6			Nut M 12 IS 1364			8		
—	2563 6150 01 10			U Clamp Support			4		
—	042 880 01 21 J			Fender LH			1		
—	042 880 02 21 J			Fender RH			1		
—	000 602 04 61 J			Mudgaard Protector			1		
—	042 884 01 19 J			Strip			2		
—	042 810 03 58 J			Bracket			2		
				FITTED ON THE LOAD BODY					
68	2062 8910 01 06			Assy. Handle			4		
69	2062 8910 67 03			Pin			4		
—	1595 010110 2			Ball 11 mm IS 2898			4		

TABLE 70.1

LOAD BODY

GROUP 70

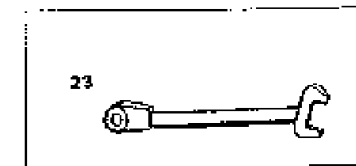
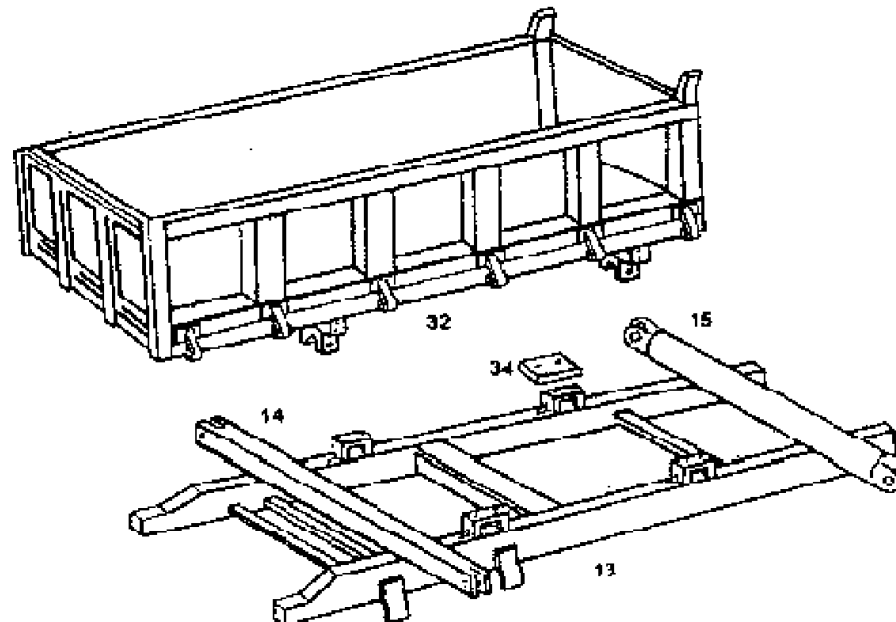
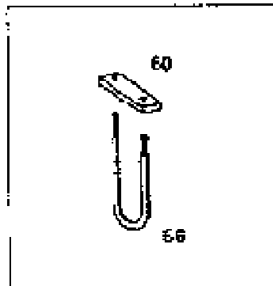
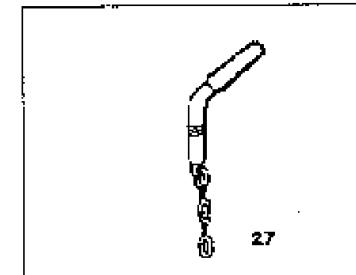
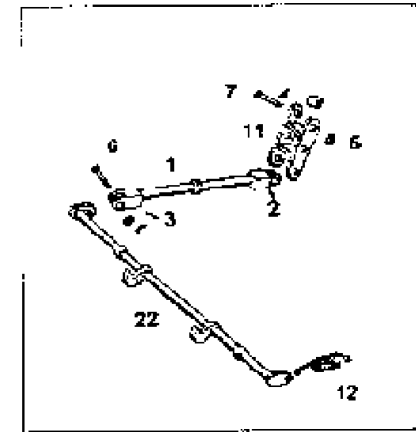
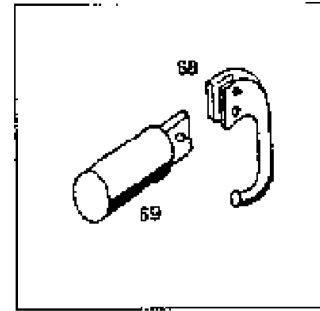
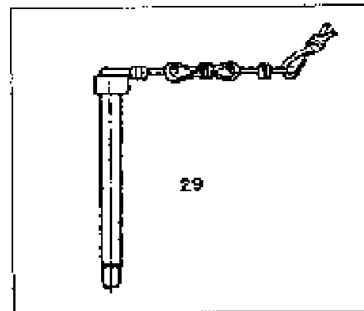
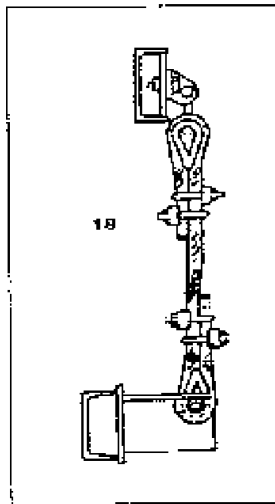


TABLE 70.1

LOAD BODY

GROUP 70

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	312 993 10 01			Spring			4		
—	1608 250140 5			Plug M 14x1.5 TS 16465			4		
—	2062 8910 55 04			Cap			4		
—	1106 389601 4			Hex. Bolt M 10x40 IS 1364			8		
—	1214 050100 8			Nylock Nut M 10 IS 7002			8		
—	2152 7000 01 02			Assy.Tool Box			1		

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGE)

GROUP 98

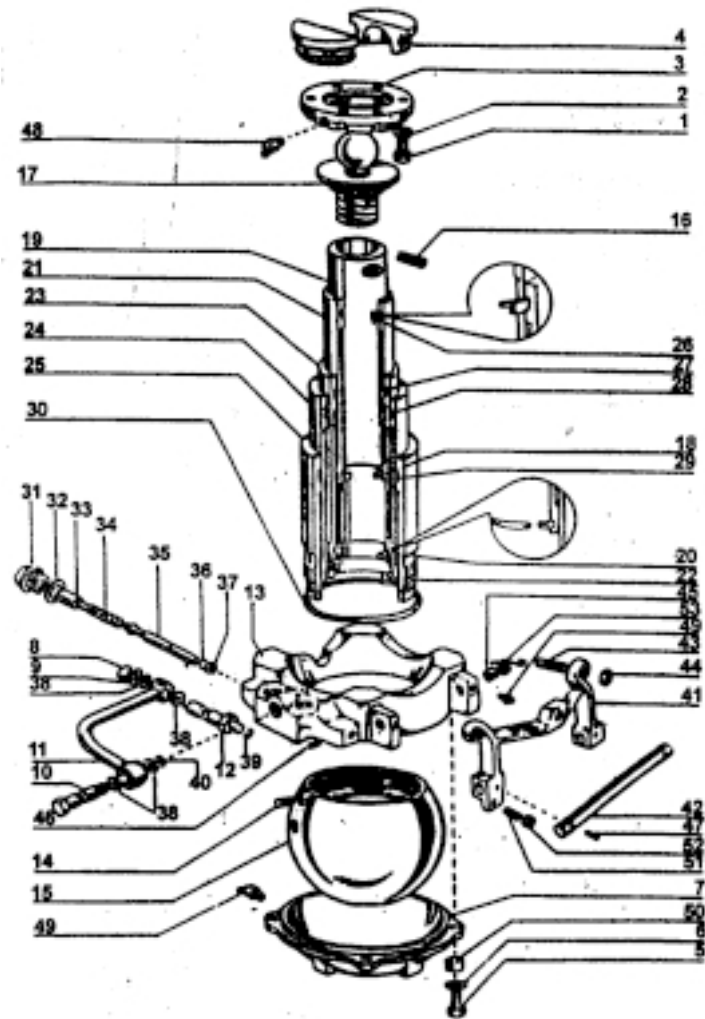


TABLE 98.1

TELESCOPIC CYLINDER (4 STAGE)

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4411 99 11			TELESCOPIC CYLINDER (4 STAGE)		W 01190			
1	2062 4410 32 02			Hyd Cylinder with Fixing Plate			1	2062 4410 01 82	
2	2062 4410 92 06			Hex. Head Bolt			6		
3	2062 4411 99 22			Spring Washer			6		
4	2062 4411 99 23			Rod Eye Ring			1		
5	2062 4410 32 03			Rod Eye Flange			1		
6	2062 4410 92 07			Hex. Head Bolt			4		
7	2062 4411 99 24			Spring Washer			4		
8	2062 4411 99 25			Spherical Ball Housing			1		
9	2062 4410 92 08			Circlip			1		
10	2062 4411 99 26			Machined Washer			1		
11	2062 4411 99 27			L. V. Port Connector			1		
12	2062 4411 99 28			Cylinder Port Pipe S/A			1		
13	2062 4411 99 29			Cylinder Port Connector			1		
14	2062 4410 80 03			Clamping Ring			1		
15	2062 4411 99 30			Grub Screw			1		
16	2062 4411 99 31			Spherical Ball			1		
17	2062 4411 99 32			Spring Dowel Sleeve			1		
18	2062 4411 99 33			Rod Eye			1		
				Spring Ring-1			1		

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGE)

GROUP 98

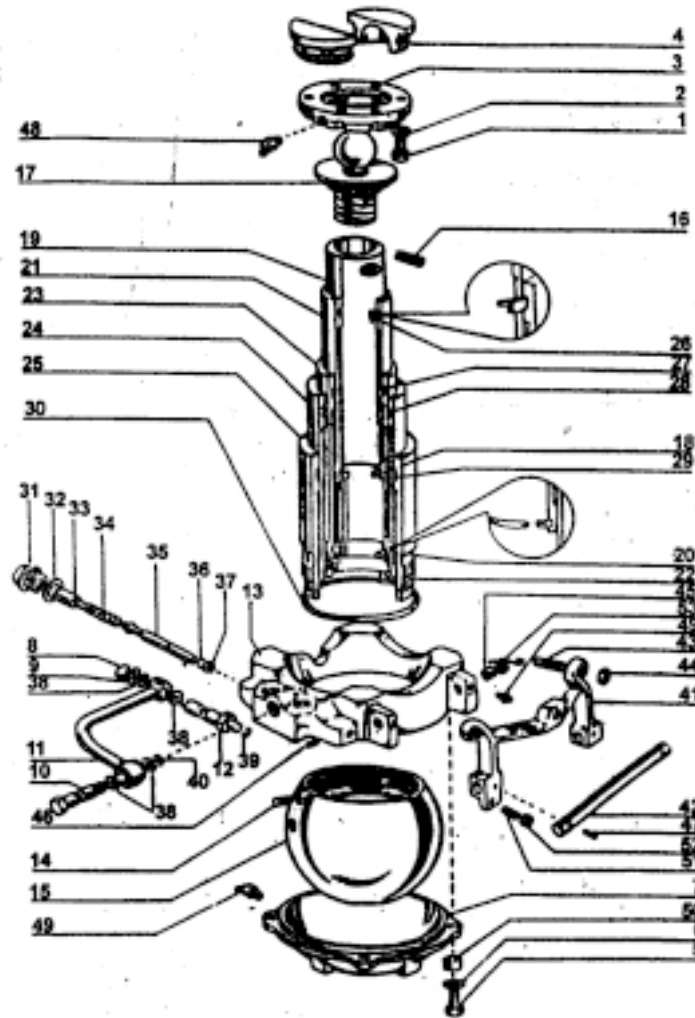


TABLE 98.1
TELESCOPIC CYLINDER (4 STAGE)
GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
19	2062 4411 99 34			Piston Rod-1			1		
20	2062 4411 99 35			Spring Ring - 2			1		
21	2062 4411 99 36			Piston Rod - 2			1		
22	2062 4411 99 37			Spring Ring - 3			1		
23	2062 4411 99 38			Piston Rod - 3			1		
24	2062 4411 99 39			Piston Rod - 4			1		
25	2062 4410 69 31			Cylinder Tube			1		
26	2062 4411 99 40			Rod Seal - 1			1	2990 9801 71 41	
27	2062 4411 99 41			Rod Seal - 2			1	2990 9801 71 42	
28	2062 4411 99 42			Rod Seal - 3			1	2990 9801 71 43	
29	2062 4411 99 43			Rod Seal - 4			1	2990 9801 71 44	
30	2062 4411 99 44			O- Ring			1	2990 9801 71 45	
31	2062 4410 80 04			Screw Plug			1		
32	2062 4410 92 09			Sealing Washer			1	2990 9801 71 46	
33	2062 4410 67 01			Distance Pin			1		
34	2062 4410 87 01			Spring (L.V.)			1		
35	2062 4411 99 45			L. V. Spool			1		
36	2062 4411 99 46			O - Ring			1	2990 9801 71 47	
37	2062 4411 99 47			Wiper			1	2990 9801 71 48	
38	2062 4411 99 48			Quad Ring			4	2990 9801 71 49	

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGE)

GROUP 98

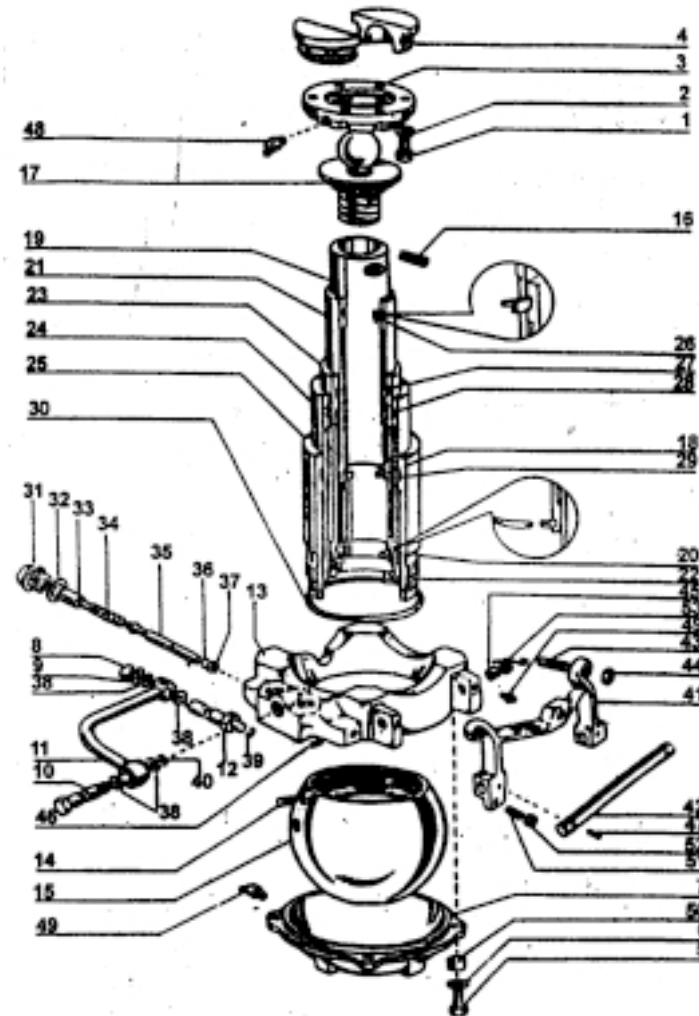


TABLE 98.1
TELESCOPIC CYLINDER (4 STAGE)
GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
39	2062 4410 92 10			Sealing Washer			1	2990 9801 71 50	
40	2062 4410 92 11			Sealing Washer			1	2990 9801 71 51	
41	2062 4411 99 49			Limit Valve Bracket			1		
42	2062 4410 79 01			Hing Shaft			1		
43	2062 4410 80 05			Adjusting Screw			3		
44	2062 4410 65 01			Hex. Nut			3		
45	2062 4410 86 01			Spacer			1		
46	2062 4411 99 50			Spring Dowel Sleeve			1		
47	2062 4411 99 51			Spring Dowel Sleeve			2		
48	2062 4411 99 52			Grease Nipple			2		
49	2062 4411 99 53			Grease Nipple			3		
50	2062 4410 86 02			Spacer			4		
51	2062 4410 80 06			Grub Screw			1		
52	2062 4410 65 02			Hex. Nut			1		
53	2062 4410 87 02			Torsion Spring			1		
—	2062 4410 01 87			Seal Kit. Consisting Off :			1	8854 4401 12 10	
32				2062 4410 92 09 Sealing Washer			1	2990 9801 71 46	
39				2062 4410 92 10 Sealing Washer			1	2990 9801 71 50	
40				2062 4410 92 11 Sealing Washer			1	2990 9801 71 51	
26				2062 4411 99 40 Rod Seal - 1			1	2990 9801 71 41	

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGE)

GROUP 98

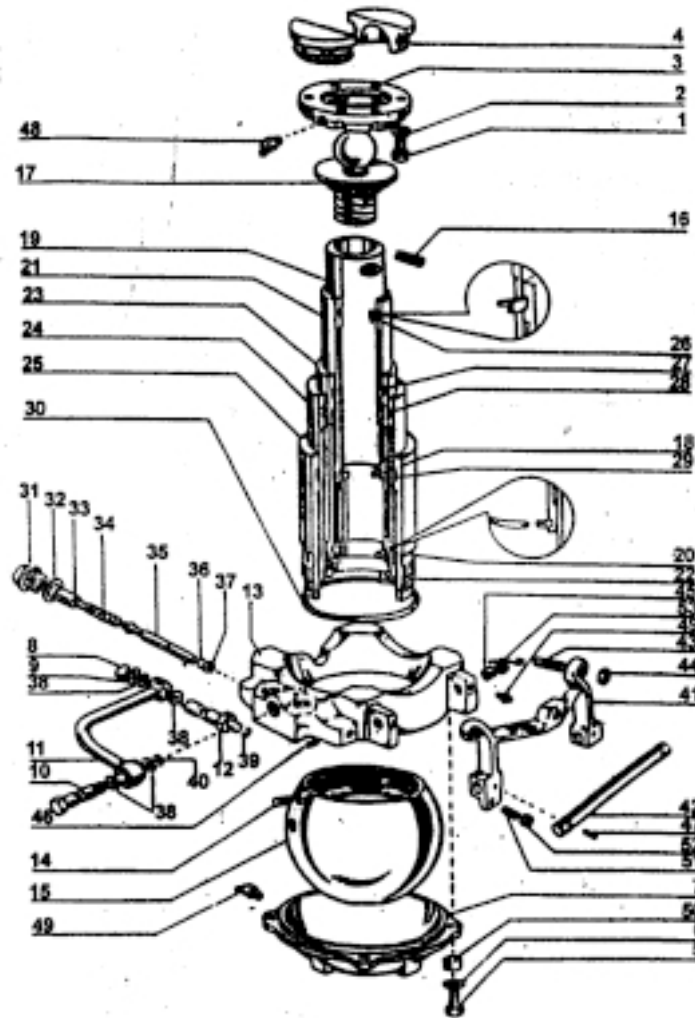


TABLE 98.1

TELESCOPIC CYLINDER (4 STAGE)

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
27				2062 4411 99 41 Rod Seal - 2			1	2990 9801 71 42	
28				2062 4411 99 42 Rod Seal - 3			1	2990 9801 71 43	
29				2062 4411 99 43 Rod Seal - 4			1	2990 9801 71 44	
30				2062 4411 99 44 O - Ring			1	2990 9801 71 45	
36				2062 4411 99 46 O - Ring			1	2990 9801 71 47	
37				2062 4411 99 47 Wiper			1	2990 9801 71 48	
38				2062 4411 99 48 Quad Ring			4	2990 9801 71 49	

TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

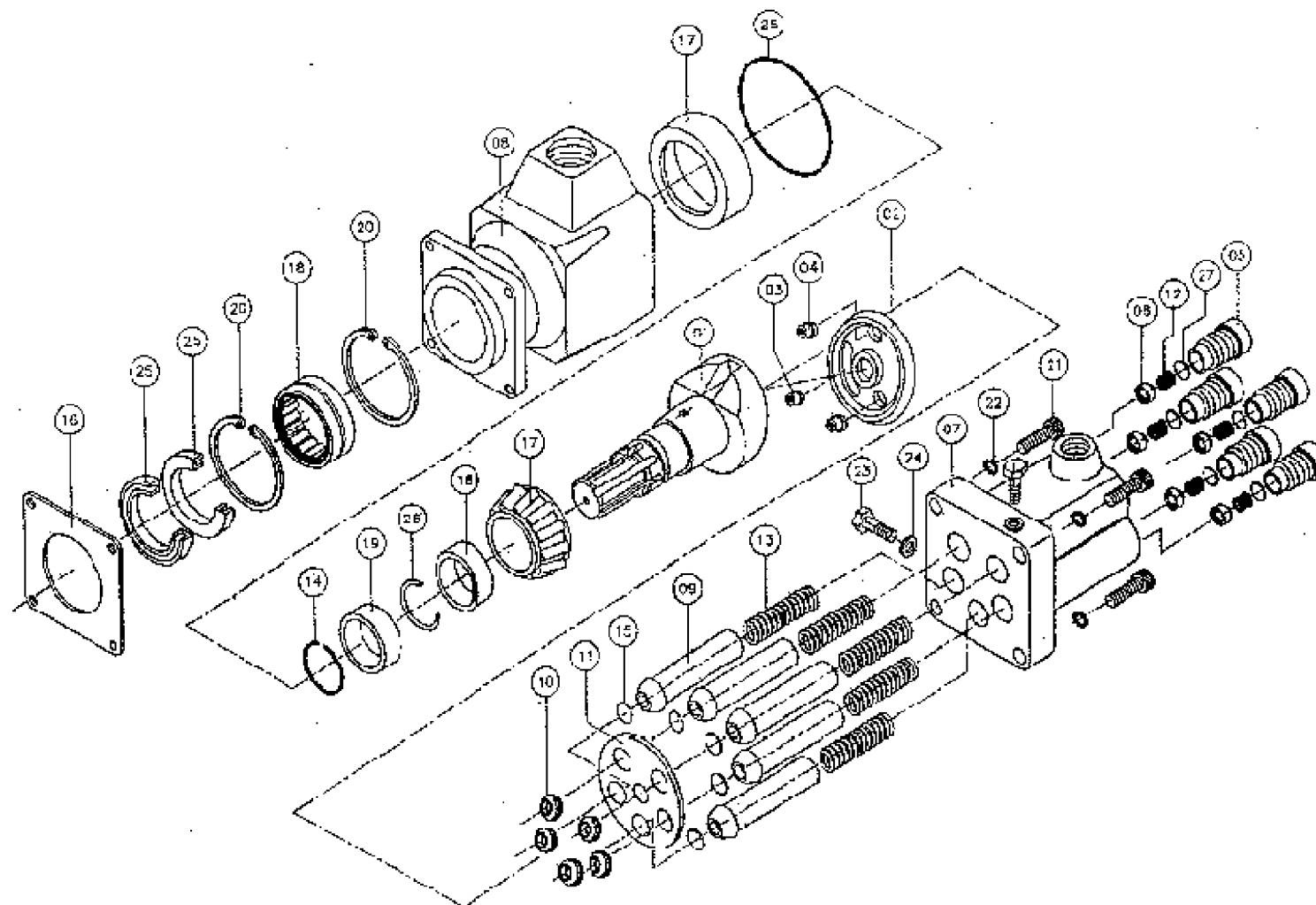


TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 84			AXIAL PISTON PUMP		W 01190	1	8854 4402 12 10	
1	2062 4410 79 02			Axial Piston Pump			1		
2	2062 4410 71 01			Shaft			1		
3	2062 4410 67 02			Kidney Plate			1		
4	2062 4410 67 03			Pin			2		
5	2062 4411 99 54			Pin			1		
6	2062 4411 99 55			Check Valve Housing			5		
7	2062 4411 99 56			Check Valve			5		
8	2062 4411 99 57			Pump Housing			1		
9	2062 4411 99 58			Bearing Housing			1		
10	2062 4411 99 59			Plunger			5		
11	2062 4411 99 59			Plunger Seat			5	2990 9801 71 53	
12	2062 4410 71 02			Harness Plate			1		
13	2062 4410 87 03			Spring			5		
14	2062 4410 87 04			Spring			5		
15	2062 4411 99 60			Retaining Ring			1		
16	2062 4411 99 61			Retaining Ring			5		
17	2062 4410 53 02			Gasket			1		
18	2062 4410 31 01			Taper Roller Bearing			1		
	2062 4410 31 02			Needle Roller Bearing			1		

TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

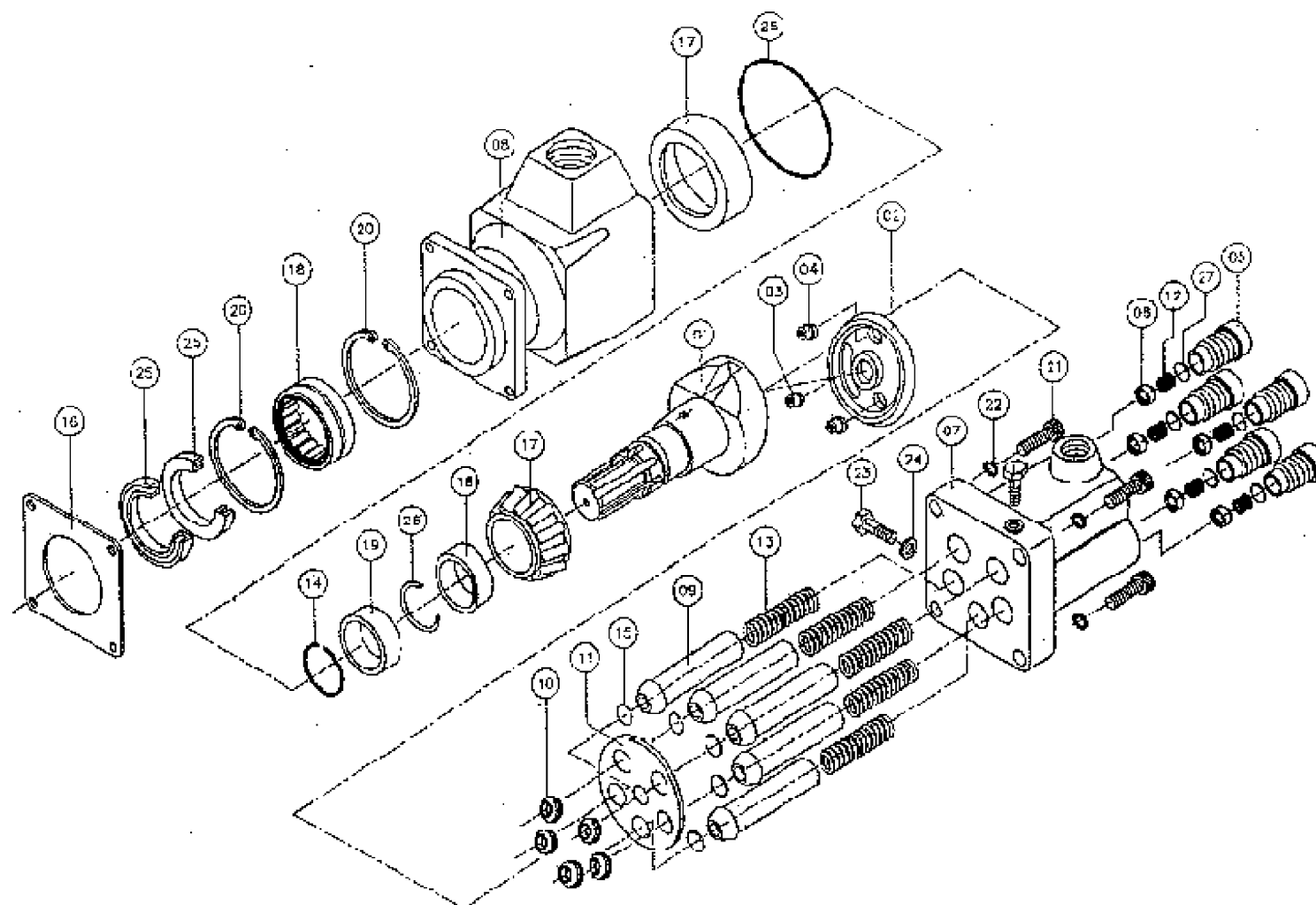


TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
19	2062 4411 99 62			Inner Ring			1		
20	2062 4411 99 63			Circlip			2		
21	2062 4410 80 07			Hex. Soc. Hd. Cap Screw			4		
22	2062 4410 92 12			Spring Washer			4		
23	2062 4410 80 08			Hex. Hd. Screw			2		
24	2062 4410 92 13			Sealing Washer			2	2990 9801 71 58	
25	2062 4411 99 64			Oil Seal			2	2990 9801 71 55	
26	2062 4411 99 65			O Ring			1	2990 9801 71 57	
27	2062 4411 99 66			O Ring			5	2990 9801 71 56	
28	2062 4411 99 67			Square Ring			1	2990 9801 71 54	
—	2062 4410 01 83			Seal Kit. Consisting off:			1	8854 4403 12 10	
24				2062 4410 92 13 Sealing Washer			2	2990 9801 71 58	
10				2062 4411 99 59 Plunger Seat			5	2990 9801 71 53	
25				2062 4411 99 64 Oil Seal			2	2990 9801 71 55	
26				2062 4411 99 65 O Ring			1	2990 9801 71 57	
27				2062 4411 99 66 O Ring			5	2990 9801 71 56	
28				2062 4411 99 67 Square Ring			1	2990 9801 71 54	

TABLE 98.3

MANUAL VALVE ROTARY

GROUP 98

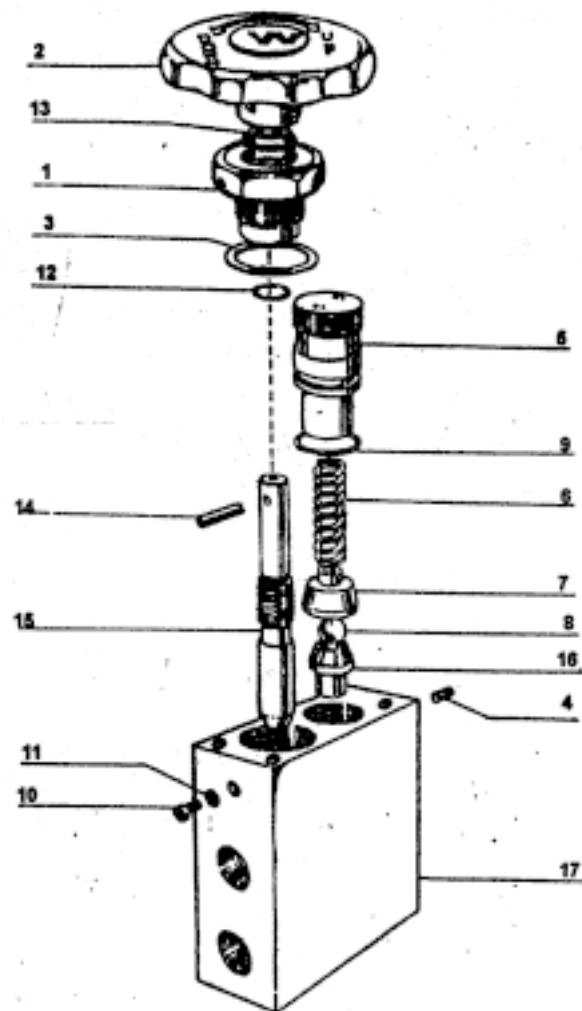


TABLE 98.3
MANUAL VALVE ROTARY
GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 99 64			MANUAL VALVE ROTARY		W 01190	1	2062 4410 01 88	
1	2062 4411 99 68			Manual Valve Rotary			1		
2	2062 4411 99 69			Needle Retainer			1		
3	2062 4410 92 14			Operating Handle			1		
4	2062 4410 80 09			Sealing Washer			1		
5	2062 4410 80 10			Hex. Soc. Hd. Grub Screw			1		
6	2062 4410 87 05			Relief Adjusting Screw			1		
7	2062 4410 87 06			Spring			1		
8	2062 4411 99 70			Spring Seat			1		
9	2062 4411 99 71			Steel Ball			1		
10	2062 4411 99 71			O Ring			1		
11	2062 4410 80 11			Hex. Soc. Hd. Cap Screw			1		
12	2062 4410 92 15			Sealing Washer			1		
13	2062 4411 99 72			O Ring			1		
14	2062 4411 99 73			Wiper			1		
15	2062 4411 99 74			Spring Dowel Sleeve			1		
16	2062 4411 99 75			Needle Valve			1		
17	2062 4411 99 76			Valve Seat			1		
	2062 4411 99 77			Valve Block			1		

TABLE 98.3

MANUAL VALVE ROTARY

GROUP 98

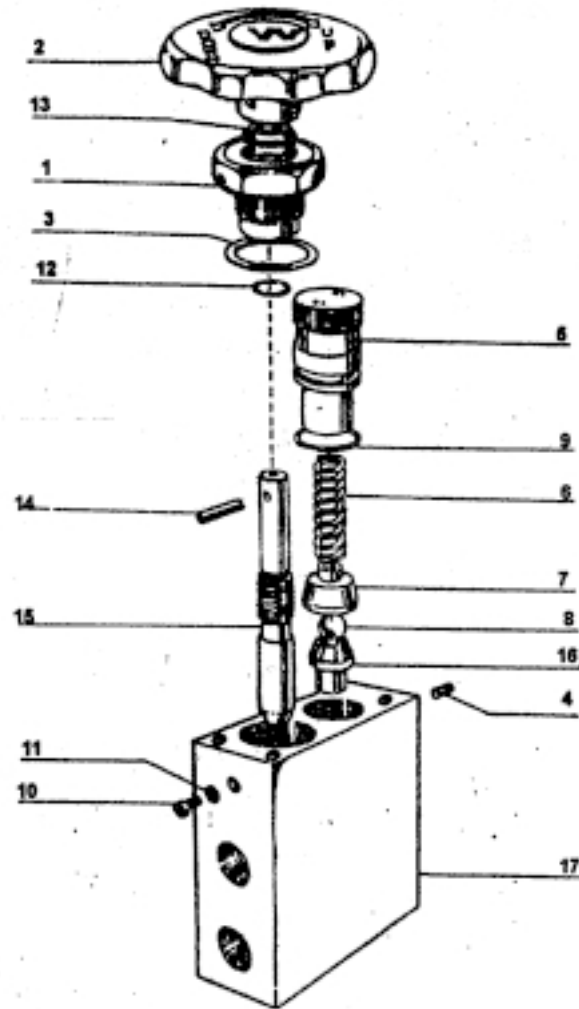


TABLE 98.3

MANUAL VALVE ROTARY

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
— 3 11 13 9 12	2062 4410 01 93			Seal Kit Consisting off : 2062 4410 92 14 Sealing Washer 2062 4410 92 15 Sealing Washer 2062 4411 99 73 Wiper 2062 4411 99 71 O - Ring 2062 4411 99 72 O - Ring			1 1 1 1 1 1	2990 9801 71 60	

TABLE 98.4

PTO PUMP

GROUP 98

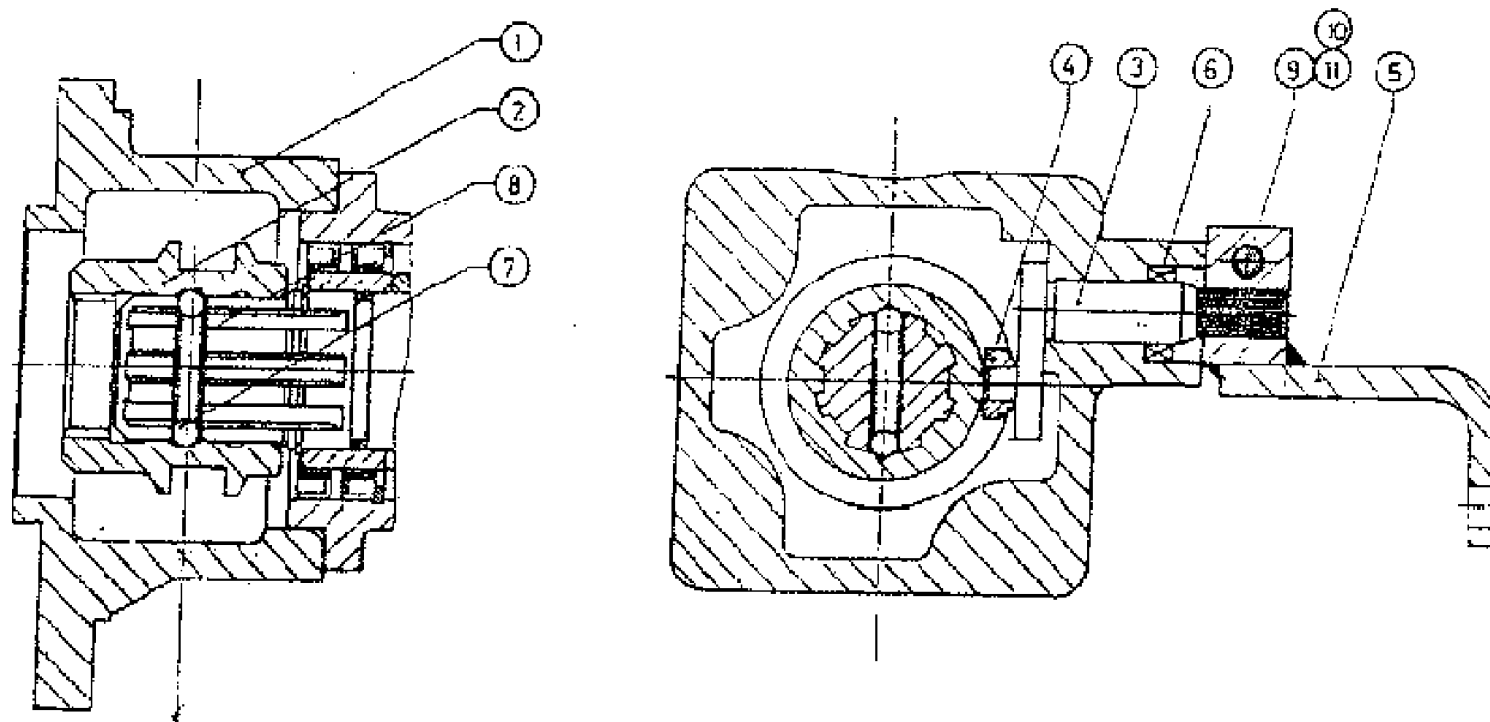


TABLE 98.4

PTO PUMP

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 99 63			PTO PUMP		W 01190			
1	2062 4411 99 78			PTO Pump Assy.			1	2062 4410 01 85	
2	2062 4411 99 79			P.T.O. Housing			1		
3	2062 4411 99 80			Spline Coupling			1		
4	2062 4411 99 81			Shifting Fork			1		
5	2062 4411 99 81			Shifting Shoe			1	2990 9801 71 63	
6	2062 4411 99 82			Shifting Clevis			1		
7	2062 4411 99 83			Oil Seal			1	2990 9801 71 64	
8	2062 4411 99 84			Steel Ball			2		
9	2062 4410 87 07			Compression Spring			1		
10	2062 4410 80 12			Hex. Head Screw			1		
11	2062 4410 65 03			Hex. Nut			1		
—	2062 4410 92 16			Spring Washer			1		
—	2062 4410 01 91			Seal Kit. Consisting off :			1	8854 4404 12 10	
—				2062 4410 53 03 Gasket (P.T.O.)			1	2990 9801 71 61	
—				2062 4410 53 04 Gasket (Pump)			1	2990 9801 71 62	
4				2062 4411 99 81 Shifting Shoe			1	2990 9801 71 63	
6				2062 4411 99 83 Oil Seal			1	2990 9801 71 64	

TABLE 98.5

STABILITY SHAFT

GROUP 98

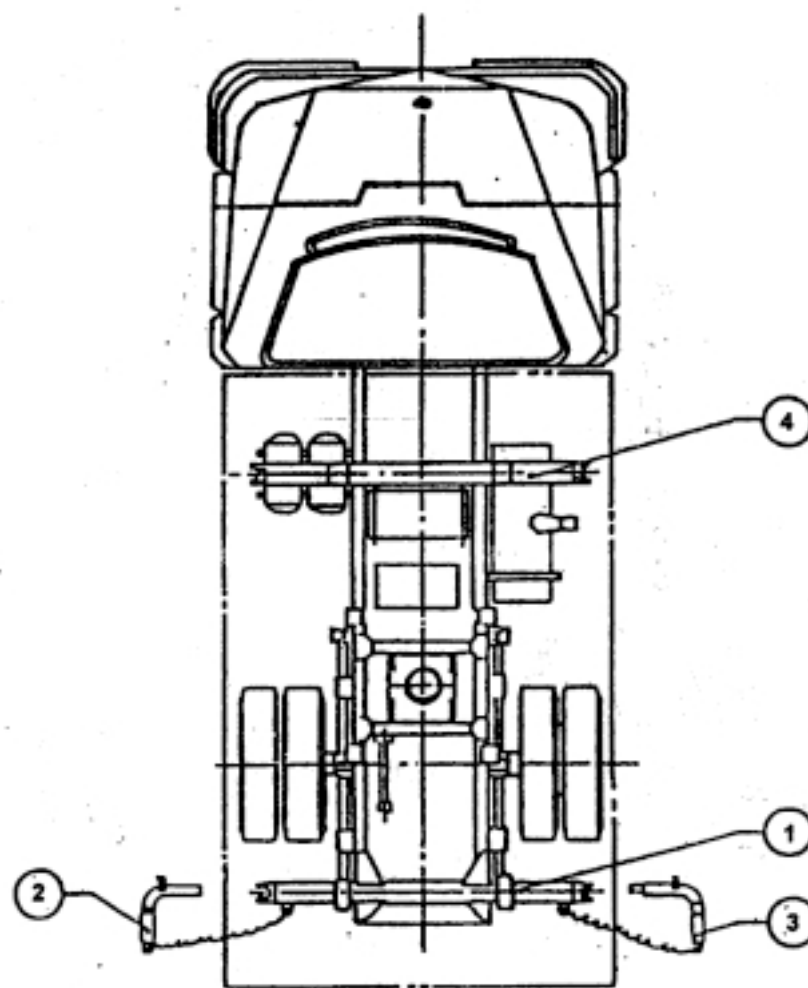


TABLE 98.5

STABILITY SHAFT

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
1	2062 4410 01 80			STABILITY SHAFT Rear Stability Shaft Assy.		W 01190	1		
2	2062 4410 67 04			Selector Pin - Single Band			1		
3	2062 4410 67 05			Selector Pin - Double Band			1		
4	2062 4410 01 81			Front Stability Shaft Assy.			1		

TABLE 98.6

RETURN LINE FILTER

GROUP 98

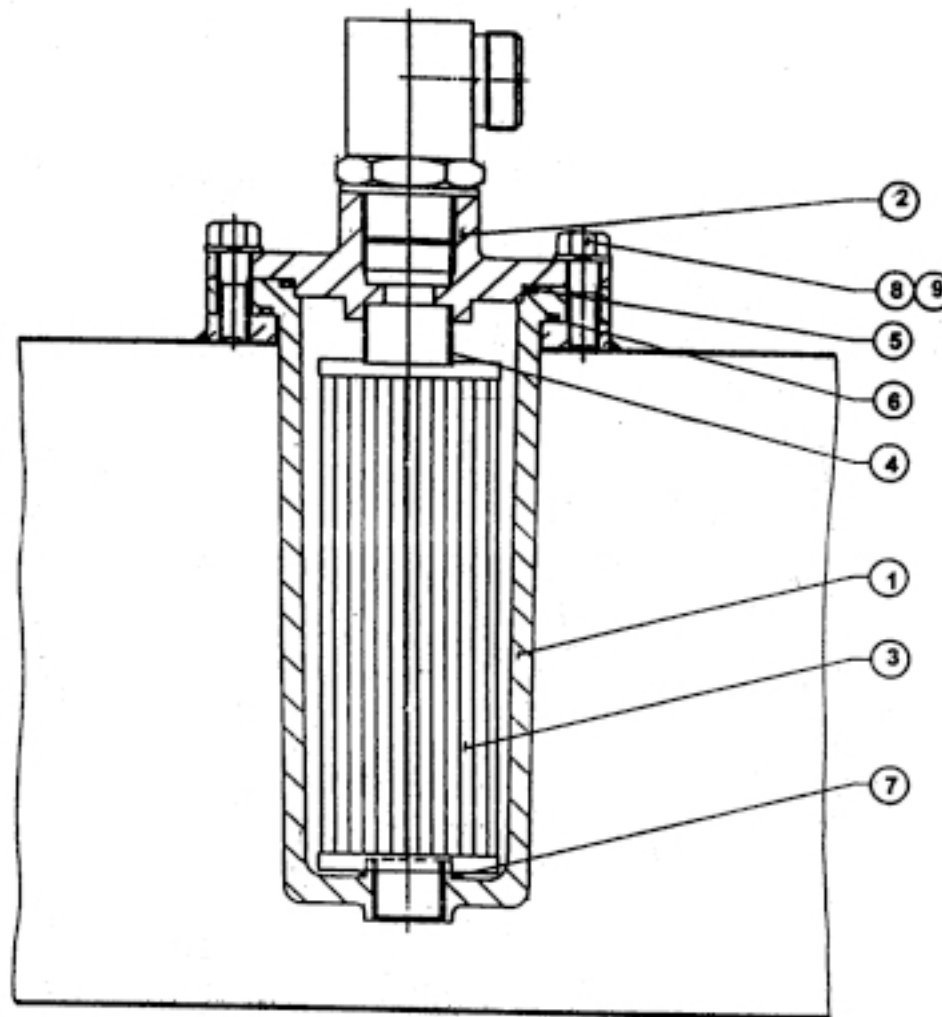


TABLE 98.6

RETURN LINE FILTER

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 90			RETURN LINE FILTER		W 01190	1		
1	2062 4412 99 05			Return Line Filter Assy.			1		
2	2062 4412 99 06			Housing Return Line Filter			1		
3	2062 4412 99 06			Top Cover Return Line Filter			1		
4	2062 4440 99 04			Cartridge Return Line Filter			1	2990 9801 71 66	
5	2062 4410 87 08			Spring			1		
6	2062 4412 99 08			O Ring			1	2062 4440 99 01	
7	2062 4412 99 09			O Ring			1	2062 4440 99 02	
8	2062 4412 99 10			O Ring			1	2062 4440 99 03	
9	2062 4410 32 04			Hex Head Bolt			4		
9	2062 4410 92 17			Spring Washer			4		

TABLE 98.7

FILTER BREATHER

GROUP 98

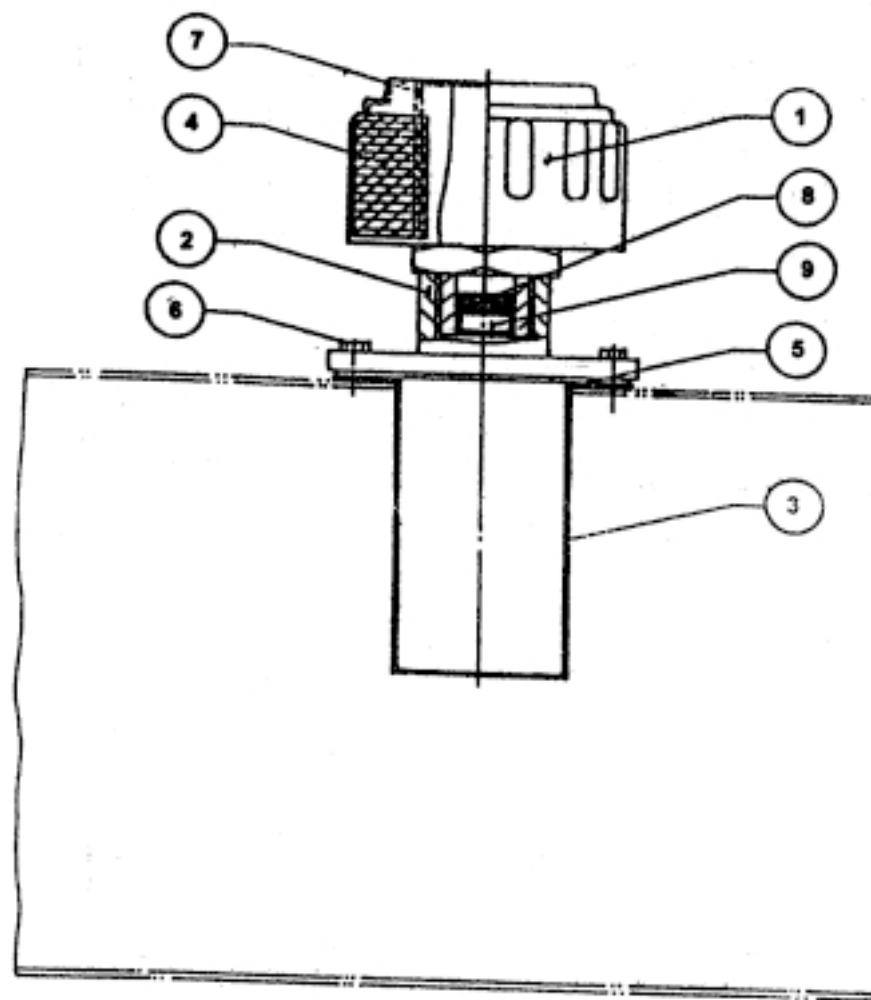


TABLE 98.7

FILTER BREATHER

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 92			FILTER BREATHER		W 01190	1		
1	2062 4412 99 11			Filler Breather Assy.			1		
2	2062 4412 99 12			Filler Breather Cap			1		
3	2062 4412 99 13			Top Flange			1		
4	2062 4412 99 14			Oil Strainer			1	2990 9801 71 67	
5	2062 4410 53 05			Filter Element			1	2062 4440 99 06	
6	2062 4410 80 13			Gasket			1	2990 9801 71 68	
7	2062 4410 87 09			Self Tapping Screw			6		
8	2062 4410 71 03			Spring			1		
9	2062 4410 71 04			Baffle Plate with Mesh			1		
				Baffle Plate			1		

TABLE 98.8

HYDRAULIC TANK

GROUP 98

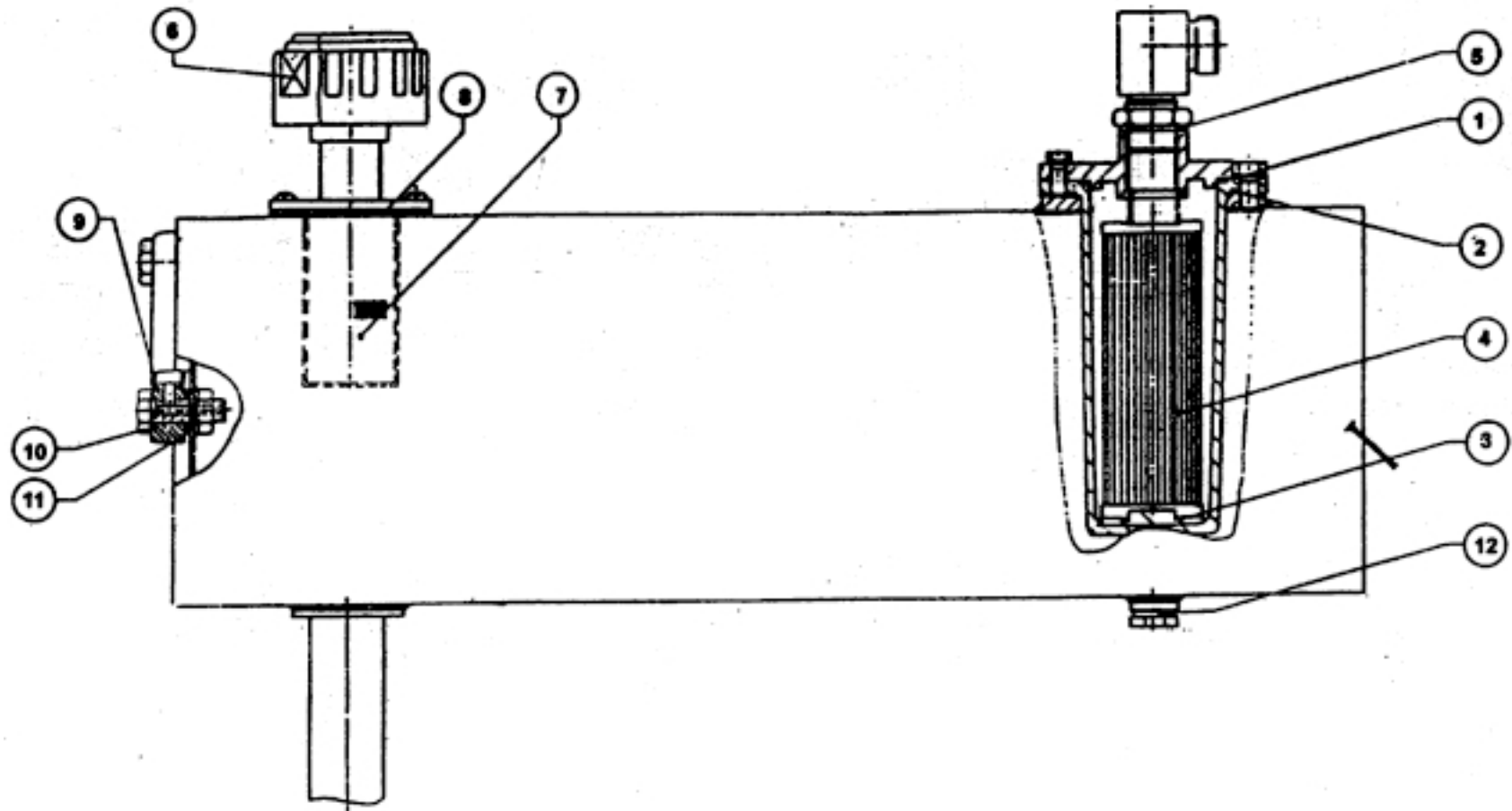


TABLE 98.8

HYDRAULIC TANK

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1212 TC-32	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 59			HYDRAULIC TANK		W 01190			
				Hydraulic Tank			1	2062 4410 01 89	
1	2062 4440 99 01			O Ring			1	2062 4412 99 08	
2	2062 4440 99 02			O Ring			1	2062 4412 99 09	
3	2062 4440 99 03			O Ring			1	2062 4412 99 10	
4	2062 4440 99 04			Cartridge Return Line Filter			1	2990 9801 71 66	
5	2062 4440 99 05			Bonded Seal			1	2990 9801 71 75	
6	2062 4412 99 14			Filter Element			1	2062 4440 99 06	
7	2062 4412 99 13			Oil Strainer			1	2062 4440 99 07	} For Selection
7	2990 9801 71 67			Oil Strainer			1	2062 4440 99 07	
8	2062 4410 53 05			Gasket			1	2062 4440 53 01	} For Selection
8	2990 9801 71 68			Gasket			1	2062 4440 53 01	
9	2062 4440 99 08			O Ring			2	2990 9801 71 69	
10	2062 4440 99 09			O Ring			2		
11	2062 4440 92 01			Washer			2		
12	2062 4440 92 02			Copper Washer			1	2990 9801 71 70	

TATA MOTORS
VENDOR DETAILS

VENDOR CODE NO.	NAME AND ADDRESS
A 05760	ANTIFRICTION BEARINGS CORPORATION Dr. Annie Besant Road, Worli, Mumbai-400 018.
B 01530	BANCO PRODUCTS INDIA LTD. Padra Road, Dist Baroda-391410
B 06400	BRAKES INDIA LTD. Padi, Chennai-600 050.
E 01110	ELECTRICAL ENGINEERS Shed No. W 316 Rabale Block, Navi Mumbai-, Mumbai-400 701
E 01710	ELECTRON INDIA Type II Unit No. 9, Estate Thiruvannamiyur, Chennai-600 041
E 03322	ESCORTS LIMITED 18/4 Mathura Road, Faridabad-121007

VENDOR CODE NO.	NAME AND ADDRESS
E 03700	EVANS & CO. A-38, Giriraj Industrial Estate, Mahakali Caves Road, Mumbai-400 093
F 00651	FENNER INDIA LTD. 3, Madurai Melakkal Road, Madurai-625016
F 60260	FITWEL GASKET CO. S 167 MIDC Bhosari Area, Pimpri, Pune-411 026
F 60370	FAG BEARINGS INDIA LIMITED Maneja Vadodara, Gujrat-390013
F 61220	FLEETGUARD FILTERS LIMITED Kirloskar House, 100 Anand Park Pune-411 017
G 00570	GABRIEL INDIA LTD. Plot No. 5, Sector 2, Parwanoo-173220

TATA MOTORS

VENDOR DETAILS

VENDOR CODE NO.	NAME AND ADDRESS
H 03220	HMT BEARINGS LTD. Moula Ali, Hyderabad-500 040
I 60420	INDICATION INSTRUMENTS LIMITED Plot No. 3, Sector 5 (Industrial) Faridabad-121 006
J 00430	JMA INDUSTRIES LTD. 14/6, Mathura Road, Faridabad-121 003
L 01400	LUCAS INDIAN SERVICES LIMITED 232/B, Acharya Jagdish Chandra Bose Road, Calcutta-700020
L 61500	LUK INDIA PRIVATE LIMITED P B No. 20, Royakottah Road, Hosur-635 109
M 08562	MOTOR INDUSTRIES CO. LTD. Hosur Road, Bangalore-560030

VENDOR CODE NO.	NAME AND ADDRESS
M 60660	MUNCHUR INDUSTRIES PVT. LTD. 15/3, Mathura Road, Faridabad-121 005
N 01300	NATIONAL ENGG. INDUSTRIES LTD. Khatipura Road, Jaipur-302 006
N 02430	N.R.B. BEARINGS LTD. Dhannurad No. 2, 15 Sir P.M. Road, Mumbai-400 001
P 02480	PERFECT ELECTRIC CONCERN PVT. LTD. Station Road, Jamshedpur-831002
P 02630	PERFECT OIL SEAL & INDL RUBBER Plot No. 84, MIDC, Bhosari, Pune-411 026
P 03810	PMP COMPONENTS LTD. Off. Aarey Road, Goregaon East, Mumbai-400 063.
P 06700	PREMIER INSTRUMENTS & CONTROLS LTD. 1087 B/C Avanashi Road, Coimbatore-641037

TATA MOTORS
VENDOR DETAILS

VENDOR CODE NO.	NAME AND ADDRESS
P 09470	POLYCAB PREMIERS PVT. LTD. 142 Ambagan Road, Jamshedpur-831 001
P 09560	PROGRESSIVE ENGG. CO. 34/35, Mills & Godown Area, P O Tata Nagar-831 002
S 13260	SUNDARAM CALYTON LTD. Padi, Chennai-600 050
S 64101	SKF BEARINGS INDIA LTD. Chinchwad, Pune 411 033
T 00273	TALBROS AUTOMOTIVE COMPONENTS 14/1, Delhi Mathura Road, P.O. Amar Nagar, Faridabad-121 003
T 02040	TEXSPIN BEARINGS LIMITED N.M. Joshi Marg, Lower Parel, Mumbai-400 013.

VENDOR CODE NO.	NAME AND ADDRESS
T 04570	TUFF SEALS PVT. LTD. Adityapur Industrial Area, Jamshedpur-831 013
T 06160	TATA TIMKEN LTD. P.O. Agrico, Jamshedpur-831 009
T 06560	TATA CUMMINS LTD. Hans Stoehr Road, Telco Jamshedpur-831 004
T 63620	TATA TOYO RADIATOR LTD. Survey No. 235/245, Village Hinjewadi, Pune-411 027
W 01030	WHEELS INDIA LIMITED Padi, Chennai-600 050
W 01190	WIPRO LTD. 9B/10A Peenya Industrial Area, Phase-I, Bangalore-560 058